



M-Series Stretcher Model 1025 (SM304)

stryker[®]

Maintenance Manual



For Parts or Technical Assistance:
USA: 1-800-327-0770 (option 2)



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Introduction

INTENDED USE

This manual is designed to assist you with the maintenance of Stryker Model 1025 M-Series Stretcher with ZOOM®. Carefully read this manual thoroughly before using the equipment or beginning maintenance on it. To ensure safe operation of this equipment, it is recommended that methods and procedures be established for educating and training staff on the safe operation of this stretcher.

PRODUCT DESCRIPTION

The Stryker Model 1025 M-Series Stretcher with ZOOM® product is a general purpose patient transport and treatment stretcher.

SPECIFICATIONS

	Safe Working Load Note: Safe Working Load indicates the sum of the patient, mattress, and accessory weight.		700 pounds	318 kg
Weight of Product		26" Stretcher	415 lbs (standard configuration) 465 lbs (all options/accessories)	188 kg 211 kg
		30" Stretcher	435 lbs (standard configuration) 485 lbs (all options/accessories)	197 kg 220 kg
Overall Stretcher Length			85" (± .5")	215.9 cm (± 1.27 cm)
Overall Stretcher Width (Siderails Up)			34.5" & 37" (± .5")	87.63 cm & 93.98 cm (± 1.27 cm)
Overall Stretcher Width (Siderails Down)			26.5" & 30.75" (± .5")	67.31 cm & 78.11 cm (± 1.27 cm)
Minimum / Maximum Stretcher Height			23" / 34" (± .5")	58 cm / 86 cm (± 1.27 cm)
Fowler Angle			0° to 90° (± 3°)	
Knee Gatch Angle			0° to 40° (± 1°)	
Trendelenburg / Reverse Trendelenburg			+15° to -15°	
Electrical			115 VAC, 60 Hz, 3 Amp	
Battery Voltage			24 VDC, 31 Ah	
Water Protection			IPX5	
Mode of Operation			Continuous	
Electromagnetic Compatibility: Product conforms to EN 60601-1-2:1993 - Class A				
Ambient Temperature in Charge Mode			Not to exceed 82.4°F	28°C

Introduction

SPECIFICATIONS (CONTINUED)

Environmental Conditions	Operation	Storage and Transportation
Temperature		
Relative Humidity		
Atmospheric Pressure		

**** The 104°F (40°C) maximum operating temperature only applies when the stretcher is not charging. 82°F (28°C) is the maximum temperature while the stretcher is charging.**

Note

Equipment not suitable for use in the presence of a flammable anesthetic mixture with air or with oxygen or nitrous oxide.

Stryker reserves the right to change specifications without notice.

Specifications listed are approximate and may vary slightly from unit to unit or by power supply fluctuations.

Introduction

SPECIFICATIONS (OPTIONAL SCALE SYSTEM)

Optional Scale System Weight Operating Range	0 lbs to maximum capacity of the stretcher	
Optional Scale System Accuracy	Between 10° Trend & 10° reverse Trend* ±2 lbs. (0.9 kg) of weights below 100 lbs (45.04 kg). ±2% of weights above 100 lbs (45.04 kg).	
Environmental Conditions	Operation	Storage and Transportation
Temperature		
Relative Humidity		
Atmospheric Pressure		
* Scale does not meet accuracy claims at Trend angles outside the specified range.		
Internally Powered		
Mode of Operation: Continuous		
IPX5		
Electromagnetic Compatibility: Product conforms to EN 60601-1-2:1993 - Class B		
Type: 4 x AA Battery (4 x 1.5VDC)		
Voltage: 6.0VDC		

Introduction

WARNING / CAUTION / NOTE DEFINITION

The words WARNING, CAUTION, and NOTE carry special meanings and should be carefully reviewed.

WARNING

Alerts the reader about a situation, which if not avoided, could result in death or serious injury. It may also describe potential serious adverse reactions and safety hazards.

CAUTION

Alerts the reader of a potentially hazardous situation, which if not avoided, may result in minor or moderate injury to the user or patient or damage to the equipment or other property. This includes special care necessary for the safe and effective use of the device and the care necessary to avoid damage to a device that may occur as a result of use or misuse.

Note

This provides special information to make maintenance easier or important instructions clearer.

Symbols



Warning, consult accompanying documentation



Alternating Current



Type B Equipment: equipment providing a particular degree of protection against electric shock, particularly regarding allowable leakage current and reliability of the protective earth connection.

Class 1 Equipment: equipment in which protection against electric shock does not rely on **basic insulation** only, but which includes an additional safety precaution in that means are provided for the connection of the **equipment** to the protective earth conductor in the fixed wiring of the installation in such a way that **accessible metal parts** cannot become live in the event of a failure of the **basic insulation**. Internally powered.



Dangerous Voltage Symbol



Protective Earth Terminal



Potential Equalization Symbol



Medical Equipment Classified by Underwriters Laboratories Inc. with respect to Electric Shock, Fire, Mechanical and Other Specified Hazards Only in Accordance with UL 60601-1, First Edition (2003) and CAN/CSA C22.2 No. 601.1-M90 with updates 1 and 2.



Safe Working Load Symbol



Location not suitable for oxygen bottle storage/placement



In accordance with European Directive 2002/96/EC on Waste Electrical and Electronic Equipment, this symbol indicates that the product must not be disposed of as unsorted municipal waste, but should be collected separately. Refer to your local distributor for return and/or collection systems available in your country.

OPTIONAL SCALE SYSTEM



Medical Equipment Classified by Underwriters Laboratories Inc. with Respect to Electric Shock, Fire, Mechanical and Other Specified Hazards Only in Accordance with UL 60601-1 First Edition (2003) and CAN/CSA C22.2 No. 601.1.

Cleaning

These instructions are intended to provide recommended cleaning methods for stretcher mattresses. They outline proper care that will provide effective cleaning and disinfecting of mattresses between patients and prolong the life of the mattress.

RECOMMENDED CLEANING METHOD

- Hand-wash all surfaces of the mattress with warm water and mild detergent cleaner.
- Dry thoroughly.
- Apply disinfectant solution either by spray, solution or pre-impregnated wipes (do not soak mattress).
- Clean per hospital protocol for bed mattresses.
- Wipe up excess disinfectant.
- Rinse with clean water.
- Allow surface to dry.

RECOMMENDED DISINFECTANTS

IMPORTANT: DILUTE ALL DISINFECTANTS IN ACCORDANCE WITH MANUFACTURER'S DIRECTIONS

When used in concentrations recommended by the manufacturer, diluted bleach, diluted phenolic, or diluted quaternary germicidal disinfectants are recommended.

Chlorine Bleach, typically 5.25% Sodium Hypochlorite, should be used at a dilution ratio of 1 part bleach to 10 parts water.

RINSE OFF CORROSIVE CLEANERS

These products are NOT considered mild detergents. They are corrosive in nature and may cause damage to your stretcher mattress if used improperly. Mattresses must be rinsed with clean water and dried thoroughly after using corrosives such as quaternary, phenolic, or chlorine bleach. Failure to properly rinse and dry the mattress leaves a corrosive residue on the surface, likely causing premature corrosion.

Iodophor type disinfectants are not recommended for use because staining may result.

The following table lists the recommended cleaner types for each mattress cover material (see definitions below):

	Vinyl Mattress Cover	Polyurethane Mattress Cover
Recommended	Phenolics	Quaternary, Quat/Isopropyl
Acceptable	Quaternary, Chlorine Bleach (1:10)	Chlorine Bleach (1:10)
Not Recommended	Quat/Isopropyl	Phenolics

Quaternary Cleaners: identified by ingredients containing the phrase "...yl ammonium chloride"

Quat/Isopropyl Cleaners: identified by a quaternary ingredient above plus isopropyl alcohol

Phenolic Cleaners: identified by ingredients containing the suffix "-phenol"

Chlorine Bleach: known generically as "Sodium Hypochlorite"

Cleaning

CLEANING (CONTINUED)

SPECIAL INSTRUCTIONS

Velcro: to clean and disinfect Velcro, saturate with disinfectant, rinse with water, and allow it to evaporate.

Soils or Stains: use neutral soaps and warm water. Do not use harsh cleansers, solvents or abrasive cleaners.

Hard-To-Clean Spots: use standard household/vinyl cleansers and a soft bristle brush on troublesome spots or stains. Pre-soak heavy, dried-on soil.

Laundering is NOT RECOMMENDED: laundering may substantially decrease the useful life of the mattress.

DO NOT STEAM CLEAN, PRESSURE WASH, HOSE OFF OR ULTRASONICALLY CLEAN MATTRESSES.

Using these methods of cleaning is not recommended and may void this product's warranty.

REMOVAL OF IODINE STAINS

1. Make a solution of 1–2 Tablespoons Sodium Thiosulfate in a pint of warm water and use it to wipe the stained area. Clean the stain as soon as possible after it occurs. If stains are not immediately removed, allow solution to soak or stand on the surface before wiping.
2. Rinse surfaces which have been exposed to the solution with clear water before returning mattress to service.

NOTE

Failure to follow the above directions when using these types of cleaners may void this product's warranty.

Preventative Maintenance

CHECKLIST

- _____ All fasteners secure.
- _____ Siderails move and latch properly.
- _____ All casters lock with brake pedal engaged.
- _____ All casters secure and swiveling properly.
- _____ Fowler operates and latches properly.
- _____ Trendelenburg/Reverse Trendelenburg operating properly.
- _____ Ground chain intact.
- _____ No leaks at hydraulic connections.
- _____ Hydraulic jacks that hold properly.
- _____ Hydraulic oil level sufficient.
- _____ Lubricate where required.
- _____ Body restraints working properly.
- _____ I.V. pole intact and operating properly.
- _____ Oxygen bottle holder intact and operating properly.
- _____ No rips or cracks in the mattress cover.
- _____ Engage the drive wheel and ensure it is operating properly.
- _____ No excessive play in the drive handles.
- _____ Press the handle switches. Unit should not move unless the handles are pushed forward or pulled back.
- _____ Press the handle switches. Move the handles forward and back and verify the unit responds properly.
- _____ Confirm battery powered functionality.
- _____ No cables worn, pinched or frayed.
- _____ All electrical connections tight.
- _____ All grounds secure to the frame.
- _____ Ground impedance not more than 100 milliohms max: Test point(s) include electronics enclosure and motor chassis mounted to base of unit.
- _____ Current leakage not more than 300 microamperes (per UL 60601-1).
- _____ Batteries sufficiently charged (optional scale system).
- _____ Display housing intact and not damaged (optional scale system).
- _____ Display label intact and not damaged (optional scale system).
- _____ Load cells intact and not damaged (optional scale system).
- _____ Scale calibrated properly. Recalibrate, if necessary (optional scale system).

Stretcher Serial Number:		

Completed by: _____

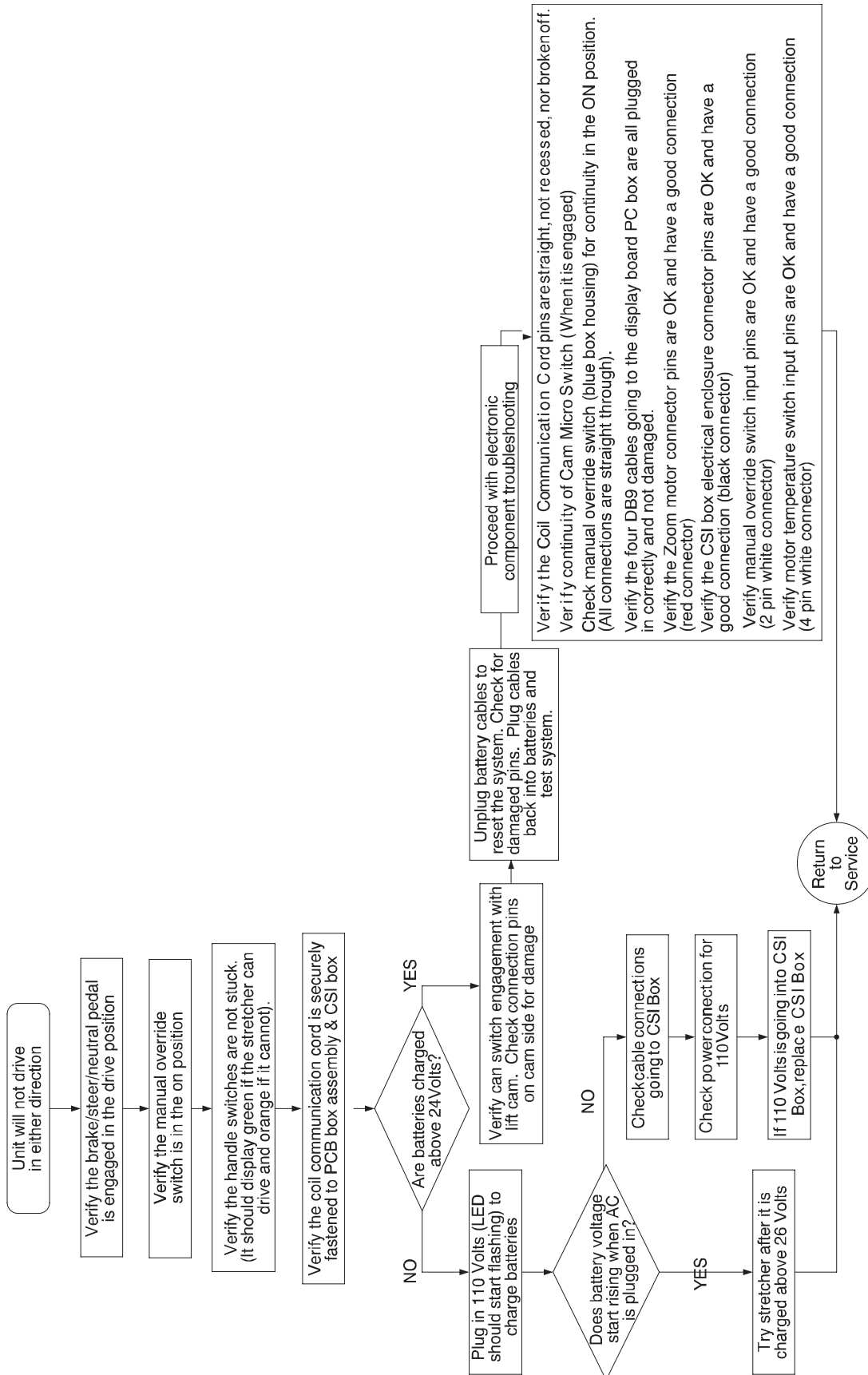
Date: _____

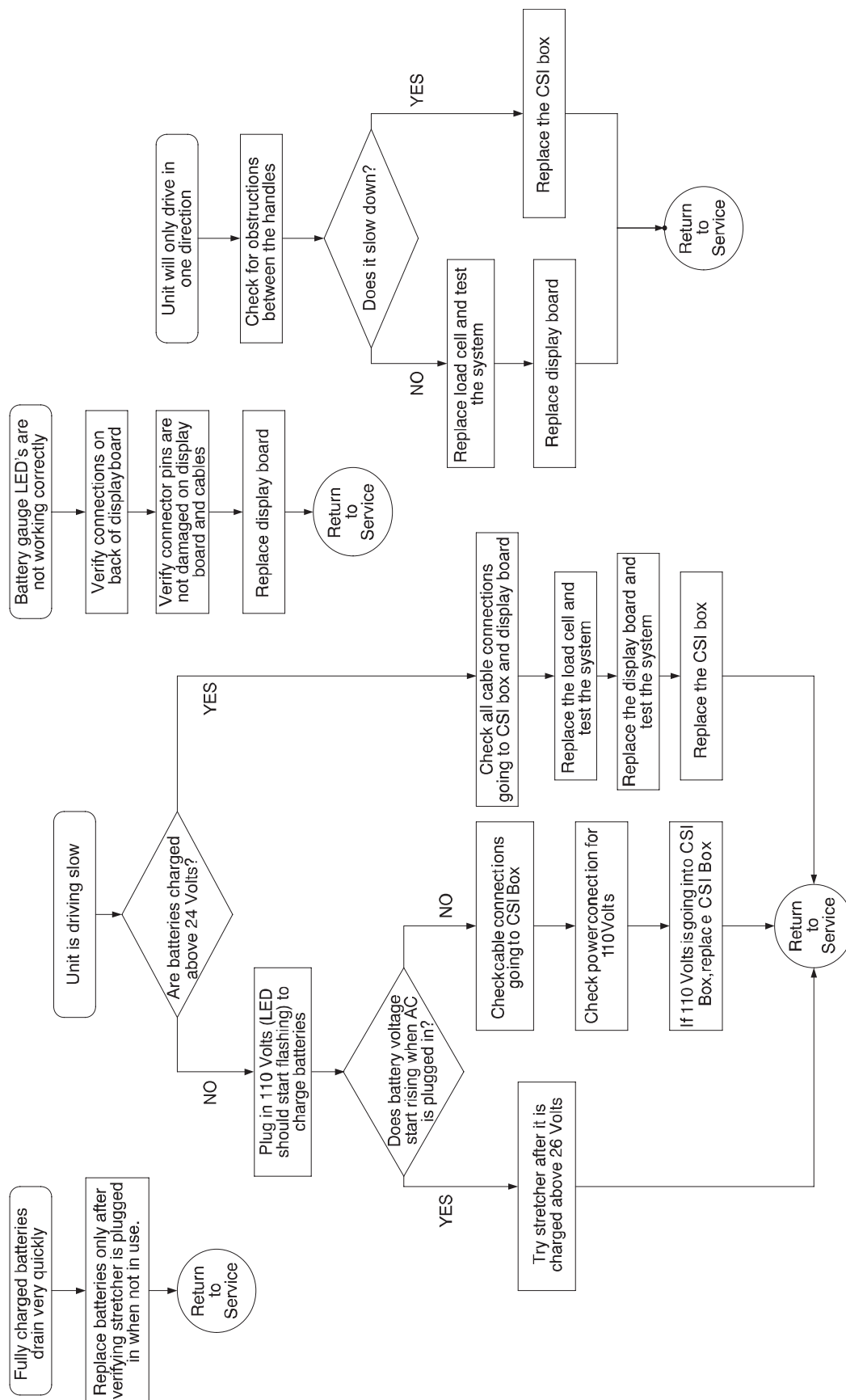
Note

Preventative maintenance should be performed at a minimum of annually. A preventative maintenance program should be established for all Stryker Medical equipment. Preventative maintenance may need to be performed more frequently based on the usage level of the product.

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Notes





Quick Reference Replacement Parts List

Note

The parts and accessories listed on this page are all currently available for purchase. Some of the parts identified on the assembly drawing parts in this manual may not be individually available for purchase. Please call Stryker Customer Service USA: 1-800-327-0770 for availability and pricing.

Part Name	Part Number
Battery Replacement Kit	1040-030-000
Enclosure Assembly	1040-035-000
Handle Pivot Bolt Kit	1040-700-005
Hydraulic Jack	0753-002-101
Hydraulic Oil, Mobil AW-32	0753-002-110
I.V. Pole, Standard, Removable	0390-025-000
Mattress, 4" x 26", Echo	0785-034-643
Mattress, 4" x 30", Echo	0785-034-343
Mattress, 3" x 26", Enhanced	0785-034-613
Mattress, 3" x 30", Enhanced	0785-034-313
Mattress, 4" x 26", Enhanced	0785-034-623
Mattress, 4" x 30", Enhanced	0785-034-323
Mattress, 4" x 26", Ultra Comfort	0785-034-603
Mattress, 4" x 30", Ultra Comfort	0785-034-303
Mattress, 5" x 26", Ultra Comfort	0785-034-633
Mattress, 5" x 30", Ultra Comfort	0785-034-333
Mattress, Pioneer, 26"	0850-026-000
Mattress, Pioneer, 30"	0850-030-000
Oxygen Bottle Holder Kit, 26"	0785-600-010
Oxygen Bottle Holder Kit, 30"	0785-700-010
Overtravel Spring Replacement Kit	1040-700-007
Paint, Touch-Up, Gloss Black, Bottle w/Brush	7000-001-322
Paint, Touch-Up, Gloss Black, Spray Can	7000-001-319
Paint, Touch-Up, Gray, Bottle with Brush	7000-001-320
Paint, Touch-Up, Gray, Spray Can	7000-001-317
Restraint Strap Package	0785-045-010
Restraint Strap, Ankle	0785-045-020
Restraint Strap, Body	0785-045-015
Restraint Strap, Wrist	0946-044-100
Scale Kit - 26"	1070-700-101
Scale Kit - 30"	1070-700-102

Quick Reference Replacement Parts List

Part Name	Part Number
Siderail Latch Kit	0785-700-005
Siderail Pads	1001-052-000
3/8" Strain Relief Kit (Optional Scale System)	1070-700-017
3/4" Strain Relief Kit (Optional Scale System)	1070-700-018
ZOOM® Wheel Replacement Kit	1040-020-701

Service Information

STATIC DISCHARGE PRECAUTIONS

The electronic circuits in the stretcher are completely protected from static electricity damage only while the stretcher is assembled. It is extremely important that all service personnel always use adequate static protection when servicing the electronic systems of the stretcher. **Whenever you are touching wires, you should be using static protection.**

Static Protection Equipment

The necessary equipment for proper static protection is:

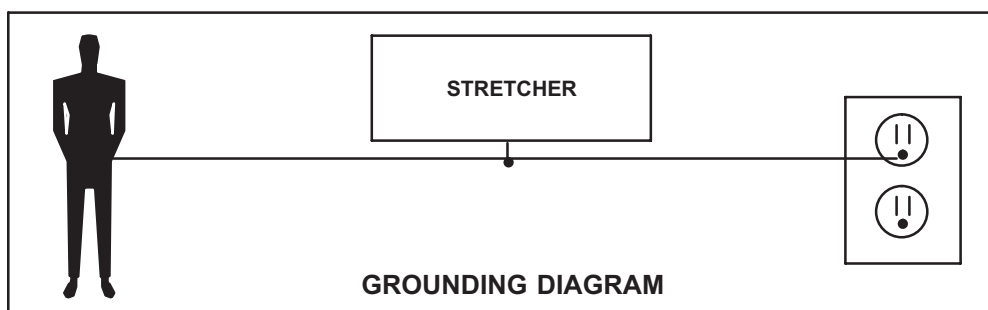
- 1 static wrist strap; 3M part number 2214 or equivalent,
- 1 grounding plug; 3M part number 61038 or equivalent,
- 1 test lead with a banana plug on one end and an alligator clip on the other; Smith part number N132B699 or equivalent

CAUTION

All electronic service parts will be shipped in static shielding bags. Do not open the bags until you have completed steps 2 and 3 of the following procedure. Do not place unprotected circuit boards on the floor. All circuit boards returned to Stryker should be shipped in the static shielding bags the new boards were shipped in.

Static Protection Procedure

1. Turn off the main power switch at the foot end of the stretcher and unplug the power cord from the power source.
2. Insert the grounding plug into a properly grounded hospital grade power source. Plug the banana plug of the test lead into the receptacle on the grounding plug. Connect the alligator clip on the other end of the test lead to the ground chain of the stretcher
3. Place the static control wrist strap on your wrist. Connect the alligator clip at the other end of the wrist strap cord to the ground chain of the stretcher.



Service Information

WARNING

Always unplug the power cord and rotate the “ON/DRIVE - OFF/MANUAL” switch to the OFF position before service or cleaning.

LITTER TOP REMOVAL

Tools Required:

- 1/2" Socket with Extension
- 3/8" Drive Ratchet
- Standard Screwdriver
- Side Cutters
- 5/8" Socket
- 7/16-20 Bolt

Procedure:

1. Unplug the stretcher power cord from the wall outlet.
2. Using the foot pedal, pump the litter top all the way up.
3. Lift up on the base hood at the patient, left side and unplug the communication coil cord from the electrical box.
4. Using the side cutters, cut the 3 cable ties that fasten the communication coil cord to the stretcher base frame.
5. Remove the stretcher mattress.
6. Using a 1/2" socket, remove the truss head screws that hold the jack support tubes to the jack shafts.
7. Pull the bellows out of the plastic base hood.
8. Insert a fine-thread 7/16-20 bolt far enough into the top of the jack supports to separate the litter top from the jack shaft.
9. With the assistance of another person, lift the litter straight up to remove it from the jack shafts and set it aside.

ZOOM® HANDLE ASSEMBLY REPLACEMENT

Tools Required:

- (2) 5/32" Allen Wrenches

Procedure:

1. Pull off the back display cover.
2. Using two 5/32" Allen wrenches, remove the handle pivot bolts and button head cap screws that hold the ZOOM® drive handles to the handle pivot sockets.
3. Lift straight up on the top display cover while pulling the excess handle switch cable back down through the top display cover. Stop pulling at the top of the handle pivot sockets.
4. Remove the handle switch cables from the PCB box assembly.
5. Remove the handles from the handle pivot sockets and lift the display cover past the top of the sockets.
6. Pull the drive handle switch cable through the handle pivot socket on the top display cover and remove the drive handles.
7. Reverse the procedure to install the new handle(s). When installing a new handle, be sure to leave adequate slack in the handle switch cable to allow proper stowing of the drive handle.

Service Information

HEAD END JACK REMOVAL

Tools Required:

- 1/2" Socket with Extension
- 3/8" Drive Ratchet

Procedure:

1. Remove the litter from the stretcher (see "Litter Top Removal" on [page 21](#)).
2. Using a 1/2" socket with extension, remove the two hex head screws that hold the jack base to the stretcher base frame.
3. Remove the two hex head screws that hold the jack reservoir clamp to the base frame and remove the clamps.
4. Lift straight up on the pump connecting rod and disconnect the pump piston from the connecting rod.
5. Disconnect the pump pedal swivel from the release pedal mounting plate.
6. Remove the head end release rod from the release valve assembly.
7. Using a 1/2" socket with extension, remove the two hex head screws that hold the jack base to the stretcher base frame.
8. Lift out the jack assembly.
9. To reinstall the jack, install the bolts on the jack and reservoir clamp but do not tighten them fully.
10. Reinstall the pump connecting rod and release rod.
11. Depress the pump pedal fully (to the floor). This will properly locate the jack onto the base frame.
12. Tighten the bolts on the jack and reservoir clamp.
13. Pump up the litter and apply weight to verify the jacks hold and do not drift.

Note

The jack descent rate is set at the factory and adjustment is not recommended.

FOOT END JACK REMOVAL

Tools Required:

- 1/2" Socket with Extension
- 3/8" Drive Ratchet

Procedure:

1. Remove the litter from the stretcher (see "Litter Top Removal" on [page 21](#)).
2. Using a 1/2" socket with extension and a 3/8" drive ratchet, remove the kep nut that secures the plastic battery cover to the batteries.
3. Disconnect the battery cables.
4. Remove the batteries and set them aside.
5. Using a 1/2" socket with extension, remove the hex head screw on each side of the battery tray.
6. Push the battery connectors back through the battery tray.
7. Remove the battery tray and set it aside.
8. Using a 1/2" socket with extension, remove the two hex head screws that hold the jack base to the stretcher base frame.
9. Remove the two hex head screws that hold the jack reservoir clamp to the base frame and remove the clamps.
10. Lift straight up on the pump connecting rod and disconnect the pump piston from the connecting rod.
11. Push the pump piston back through the oversized hole on the pump connecting rod.
12. Disconnect the release pedal swivel and remove the foot end release rod from the release valve.
13. Lift out the jack assembly.
14. To reinstall the jack, install the bolts on the jack and reservoir clamp but do not tighten them fully.
15. Reinstall the pump connecting rod and release rod.
16. Depress the pump pedal fully (to the floor). This will properly locate the jack onto the base frame.
17. Tighten the bolts on the jack and reservoir clamp.
18. Pump up the litter and apply weight to verify the jacks hold and do not drift.

Note

The jack descent rate is set at the factory and adjustment is not recommended.

Service Information

RELEASE PEDAL ADJUSTMENT

Tools Required:

- None

Procedure:

1. Manually disengage the release pedal swivel (see Item G on “Base with Dual Sided Hydraulics” on [page 44](#)) from the release pedal assembly.
2. To increase the release rod engagement with the release valve, turn the release pedal swivel clockwise on the threaded release rod.
3. To decrease the release rod engagement with the release valve, turn the release pedal swivel counterclockwise on the threaded release rod.

Note

If the pedal swivel assembly is threaded too far onto the release rod, the release valve will be partially activated and the jack will drift.

BATTERY REMOVAL

Tools Required:

- 1/2" Socket with Extension
- 3/8" Drive Ratchet

Procedure:



CAUTION

Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. **Wash hands after handling.** Properly dispose of batteries when required.

Each battery weighs 25 pounds. To avoid personal injury, use caution when removing the two batteries.

1. Unplug the stretcher power cord from the power source.
2. Using the foot pedal, pump the litter top all the way up.
3. Remove the four Phillips head cap screws that hold the ZOOM® carriage access panel to the plastic base hood. Remove the access panel and set it aside.
4. Using a 1/2" socket with extension, and a 3/8" drive ratchet, remove the kepinut and washer that secures the battery cover to the batteries. Remove the cover and set it aside.
5. Disconnect the battery cables from the battery tray assembly.
6. Remove the batteries. Discard properly.

Service Information

ELECTRICAL ENCLOSURE ASSEMBLY REMOVAL

Tools Required:

- 1/2" Socket with Extension
- 3/8" Drive Socket

Procedure:

1. Unplug the stretcher power cord from the power source.
2. Using the foot pedal, pump the litter top all the way up.
3. Remove the four Phillips head cap screws that hold the ZOOM® carriage access panel to the plastic base hood. Remove the access panel and set it aside.
4. Using a 1/2" socket with extension, remove the keps at each corner of the enclosure assembly.
5. Cut all cable ties on cables from the enclosure assembly.
6. Disconnect all cable connectors from the enclosure assembly and push the connectors back down through the battery tray.
7. Remove the enclosure assembly.

Note

The internal components of the electrical enclosure are not user serviceable. Return the entire assembly for service (see "Return Authorization" guidelines in the Warranty on [page 202](#)).

ZOOM® CARRIAGE ASSEMBLY REMOVAL

Tools Required:

- 1/2" Socket with Extension
- 3/8" Drive Ratchet

Procedure:

1. Remove the litter from the stretcher (see "Litter Top Removal" on [page 21](#)).
2. Lift the base hood off the base frame.
3. Put the base brake/steer pedal in the neutral position.
4. Remove the 2 rue ring cotters and clevis pins from the center of the brake rod in the middle of the cam arm assembly.
5. Put the brake/steer pedal in the steer position.
6. Remove the rue ring cotter and clevis pin at each end of the brake rod.
7. Pull the brake rods straight out away from the base at each end of the stretcher.
8. Using a 1/2" socket with extension, remove the four hex washer head screws that hold the cam bracket assembly to the base frame and remove the cam bracket assembly.
9. Using a 1/2" socket with extension, remove the four hex washer head cap screws at the foot end of the stretcher that hold the ZOOM® carriage assembly to the stretcher base frame.
10. Under the base frame, remove the rue ring cotter and clevis pin that hold the lift fork weldment to the ZOOM® undercarriage.
11. Disconnect the motor cable.
12. Remove the ZOOM® carriage assembly.

BRAKE ROD ASSEMBLY REMOVAL

Tools Required:

- Needle Nose Pliers

Procedure:

1. Remove the rue cotter pins and clevis pins that hold the brake rods to the cam arm weldment in the center of the base.
2. Remove the rue cotter pins and clevis pins that hold the brake rods to the brake rod drive links.
3. Remove the brake rods.

OVERTRAVEL SPRING ASSEMBLY REMOVAL

Tools Required:

- 1/2" Socket with Extension
- 3/8" Drive Ratchet

Procedure:

1. Remove the ZOOM® carriage assembly (see "ZOOM® Carriage Assembly Removal" on [page 25](#)).
2. Remove the four hex head screws that hold the overtravel spring assembly to the stretcher base frame.
3. Remove the overtravel spring assembly.
4. To adjust the overtravel spring, thread the nylock hex nut (reference "Vinyl Tube (item B)" on "Pump Pedal Assembly" section on [page 47](#)) onto the threaded shaft until it stops.

CAM BRACKET ASSEMBLY REMOVAL

Tools Required:

- 1/2" Socket with Extension
- 3/8" Drive Ratchet

Procedure:

1. Remove the litter from the stretcher (see "ZOOM® Carriage Assembly Removal" on [page 25](#)). Lift the base hood off the base frame.
2. Put the base brake/steer pedal in the neutral position. Remove the 2 rue ring cotters and clevis pins from the center of the brake rod in the middle of the cam arm assembly.
3. Put the brake/steer pedal in the steer position. Remove the rue ring cotter and clevis pin at each end of the brake rod.
4. Pull the brake rods straight out away from the base at each end of the stretcher.
5. Using a 1/2" socket with extension, remove the four hex washer head screws that hold the cam bracket assembly to the base frame and remove the cam bracket assembly.
6. Reverse steps 1-8 to reinstall the cam bracket assembly.

Service Information

BRAKE RING REMOVAL

Tools Required:

- 9/16" Socket with Extension
- 3/8" Drive Ratchet
- Needle-Nose Pliers

Procedure:

1. Using needle-nose pliers, unhook the extension springs from the top of the base caster tubes.
2. Remove the plastic caster covers.
3. While putting pressure on the caster carriage bolt, use a 9/16" socket to remove the caster nut on both sides of the stretcher.
4. Remove the casters.
5. Remove the brake rod (see "Cam Bracket Assembly Removal" procedure on [page 26](#)).
6. Remove the cotter pin from the clevis pin in the center of the brake ring weldment.
7. Remove the cotter pin from the bearing pivot support.
8. Remove the 3/4" nylock hex nut from the bearing pivot support.
9. Remove the drive link assembly.
10. Pull the brake ring down and out away from the stretcher base frame.

LOAD CELL REPLACEMENT

Tools Required:

- 3/8" Drive Ratchet
- 9/16" Socket

Procedure:

1. Pull off the back display cover and lift up the top cover enough to gain access to the load cell.
2. Disconnect the load cell cable from the PCB assembly.
3. Using a 9/16" socket, remove the two hex head cap screws that hold the load cell and the load cell mounting plate to the handle weldment and remove the load cell.
4. Reverse the procedure to install the new load cell. Be sure to reinstall the mounting plate when installing the new load cell.

Service Information

PCB BOX ASSEMBLY REMOVAL

Tools Required:

- 3/8" Drive Ratchet
- 9/16" Socket

Procedure:

1. Pull off the back display cover and lift up the top cover enough to gain access to the PCB box assembly. Note the orientation of all the DB9 connectors on the PCB box assembly to ensure proper installation of the new PCB box.
2. Using a 9/16" socket, remove the two hex head screws and six lock washers that hold the PCB box assembly and the load cell ground cables to the handle weldment.
3. Disconnect the cables and lift out the PCB box.
4. Reverse the procedure to install the new PCB box. Be sure to reinstall the lock washers and ground cables.

GATCH RELEASE HANDLE REPLACEMENT

Tools Required:

- Needle Nose Pliers

Procedure:

1. Twist off the gatch release handle knob.
2. Using needle nose pliers, remove the cotter pin that hold the gatch release rod to the gatch release link.
3. Pull out the handle release rod.
4. Reverse to install the new gatch release handle assembly.

GATCH VALVE BODY REPLACEMENT

Tools Required:

- 1/2" Socket
- 3/8" Drive Ratchet
- Needle Nose Pliers

Procedure:

1. Using needle nose pliers, remove the rue clip and clevis pin that connect the gatch pump ram to the pump handle.
2. Using a 1/2" socket, remove the three hex head bolts that hold the gatch valve body to the gatch weldment and the lock nut that hold the release link. Carefully lower the valve body out of the weldment.
3. Using needle nose pliers, remove the two rue clips and two clevis pins that connect the hydraulic cylinder to the seat section and the thigh section. Remove the valve body assembly.
4. Reverse to install the new gatch valve body assembly.

Service Information

SIDERAIL ASSEMBLY REMOVAL AND REPLACEMENT

Tools Required:

- 1/2" Socket
- 3/8" Drive Ratchet
- Torque Wrench

Procedure:

1. Raise the fowler. Remove the slider board from the storage tray.
2. Pull up on the monitor/utility tray to remove it from the litter frame.
3. If you are replacing the left siderail assembly, use a 1/2" socket, remove the four hex head cap screws that hold the Oxygen holder bracket to the litter frame and remove the Oxygen holder.
4. Remove the four hex head cap screws that hold the slider board tray to the litter frame.
5. Remove the rue ring cotter that hold the fowler pivot bolt and remove the pivot bolt.
6. Remove the two bolts that hold the frame tie weldment.
7. Remove the pan head screws that hold the plastic litter corner covers and remove the covers.
8. Remove the two bolts that hold the fowler drop seat bracket.
9. Remove the three bolts that hold the siderail to the foot end litter weldment.
10. Carefully remove the siderail assembly.
11. Slide the side of the stretcher with the remaining siderail next to a wall to brace it or support it with bungee cords before starting to install the new siderail.
12. Lift the new siderail into position.
13. Insert the foot end jack support into the hole in the support tube bracket on the siderail. Insert the head end jack support tube into the slot in the Trend slide block.
14. Install the three bolts at the foot end litter weldment. Tighten to 13 foot-pounds torque.
15. Install the two bolts at the frame tie weldment.
16. Install the three bolts at the head end litter weldment.
17. Install the two bolts at the fowler drop seat bracket. Tighten to 13 foot-pounds torque.
18. Install the litter corner covers, the slider board tray, the Oxygen holder and the monitor tray.

Service Information

PNEUMATIC CYLINDER REPLACEMENT

Tools Required:

- 3/8" Drive Ratchet
- 3/8" Socket
- Needle Nose Pliers

Procedure:

1. Using a 3/8" socket, remove the bolt that connects the pneumatic cylinder to the fowler weldment. Save the bushing and spacers to use with the new cylinder.
2. Turn the cylinder counterclockwise to thread it out of the gas spring trip on the litter frame tie weldment.
3. Pull the fowler cable off the gas spring trip.
4. Using needle nose pliers, pull off the rue ring cotter and remove the clevis pin that hold the gas spring trip to the litter frame tie weldment.
5. Depress the new cylinder fully.
6. Thread the cylinder into the gas spring trip until it stops.



CAUTION

Do not use a wrench, pliers, etc. to grip the cylinder. Gripping the cylinder too tightly may mar the surface of the cylinder and cause damage.

Note

When reinstalling the bolt and the clevis pin, use the holes in each bracket nearest the foot end of the stretcher for a drop seat fowler and the holes in each bracket nearest the head end of the stretcher for a standard fowler.

7. Replace the bolt, bushing and spacers that hold the cylinder to the fowler weldment. The bolt will only thread through the bracket from the patient right side.
8. Lift the fowler slightly until the parts are aligned and replace the clevis pin and the rue ring cotter to connect the gas spring trip to the litter frame tie weldment.
9. Reconnect the fowler cable.

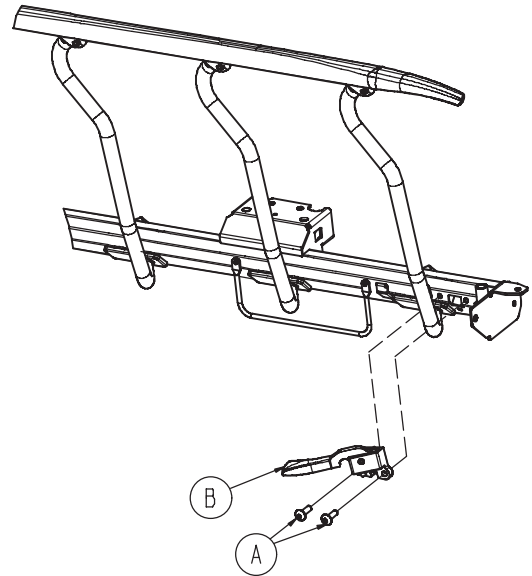
SIDERAIL LATCH REPLACEMENT

Tools Required:

- 3/8" Drive Ratchet
- T40 Torx Driver

Procedure:

1. Using the foot pedal, raise the litter to maximum height.
2. Using a T40 Torx driver, remove the two bolts (A) that hold the siderail latch (B) to the litter frame and discard the bolts and latch.
3. Using the new bolts provided in the kit, install the new siderail latch.
4. Verify proper latching and unlatching of the siderail before re-turning the stretcher to service.



Service Information

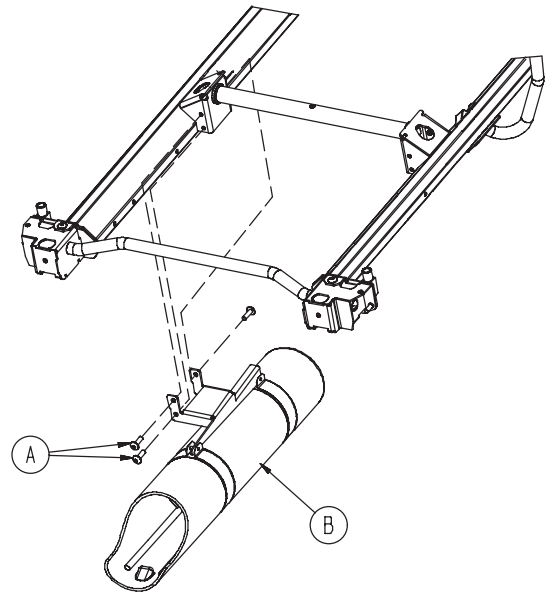
OXYGEN BOTTLE HOLDER REPLACEMENT

Tools Required:

- 3/8" Drive Ratchet
- 1/2" Socket

Procedure:

1. Using the foot pedal, raise the litter to maximum height. Raise the fowler to 90°.
2. Using a 1/2" socket, remove the 3 bolts (A) that hold the Oxygen bottle bracket (B) to the litter frame on the patient's left side and discard the bolts and bottle holder assembly.
3. Use the 3 bolts provided in the kit to attach the new bottle holder assembly to the litter frame.



SCALE DISPLAY BOX REPLACEMENT

Tools Required:

- Wire Cutters
- T27 Torx Driver
- Rivet Gun

Procedure:

1. Pump the litter up to full height.
2. Using a T27 Torx driver, remove the screws that hold the litter foot end cover and the foot end corner covers.
3. Using wire cutters, cut all cable ties and disconnect the cables from the load cells.
4. Drill out the rivets that hold the scale display box to the foot end weldment.
5. Using a rivet gun, attach the new scale display box to the foot end weldment.
6. Reinstall the corner covers and the foot end cover.
7. Route the display cables and connect them to the load cell cables.
8. Install new cable ties.
9. Using a known weight, verify scale function with the litter flat and in approximately 10° Trendelenburg and reverse Trendelenburg.

LOAD CELL REPLACEMENT

Tools Required:

- Wire Cutters
- 7/16" Combination Wrench
- 3/8" Drive Ratchet
- 7/16" Socket
- 9/16" Socket
- 7/32" Allen Wrench
- T27 Torx Driver
- Torque Wrench
- ESD Grounding System

Procedure:

1. Properly ground yourself (see "Static Discharge Precautions" on [page 20](#)).
2. Pump the litter up to full height. Raise the fowler to full up.
3. Using wire cutters, cut the cable ties that hold the load cell cable to the litter frame at the head end of the stretcher, on the side where the defective load cell is located. Cut the cable ties that hold the cable to the head end lift header bracket.
4. Disconnect the load cell from the cable (labeled head/right and head/left) on the side where the defective load cell is located.
5. Support the end of the stretcher so it will not fall when the load cell is removed.
6. Using a 7/32" Allen wrench and 9/16" socket, remove the two nuts and bolts that hold the load cell to the lift header bracket. Save the nuts and bolts for reuse.
7. If the load cell cannot be worked free, remove the bolt from the jack cross support tube and lift the cross support off the jack. The load cell should be easily removed. See "Litter Top Removal" on [page 21](#).
8. Remove the bushing from the load cell and save for reuse.
9. Reverse steps 1-8 to install the new load cell. Torque the two bolts that hold the load cell to 20 ±3 ft./lb.

Note

Do not compress the cable when installing the new cable ties.

10. Verify the load cell function as described under "Displaying Individual Load Cell Outputs" on [page 35](#).
11. Recalibrate the scale system (see "Scale Calibration" under "Scale System Diagnostics" on [page 35](#)).

Service Information

SCALE SYSTEM DIAGNOSTICS

1. To enter diagnostic mode, hold all three buttons on the display box for at least 6 seconds until the display reads diag. Press the zero button to toggle down between the diagnostic functions listed below and press the lb / kg button to toggle up between functions.
2. If no buttons are pressed, the system will remain in diagnostic mode for approximately 5 minutes before turning off.

Diagnostics Mode Screens:

DISPLAY	INDICATION / UNITS
diag	N/A
hr (head / right)	Head / right load cell reading in pounds
hl (head / left)	Head / left load cell reading in pounds
fr (foot / right)	Foot / right load cell reading in pounds
fl (foot / left)	Foot / left load cell reading in pounds
batt	Battery voltage
soft	Software version #
hard	Hardware version #
calib	Slope Factor
unit	Weight unit in lb., kg. or both

Displaying Individual Load Cell Outputs:

After entering diagnostics, press the lb / kg button to toggle up between the individual load cell readings. 15-45 lbs is a typical reading for an empty stretcher. Anything drastically outside that range indicates a problem with that load cell. Before replacing a load cell, verify the cable to the individual load cell is properly connected. A reading of 497.5 lbs indicates the load cell cable is disconnected or the load cell has been damaged.

If the system detects a defective load cell, the display will read Test then Err. Verify the load cell cable is properly connected. If it is, replace the load cell. When the load cell is functioning properly, the display will read Test then Good. The scale will operate normally.

Battery Voltage:

After entering diagnostics, press the lb / kg button to toggle up to the BATT function. If the battery voltage reading is below 5.1, change the batteries (see “Scale System Batteries” on [page 36](#)). The display will read LOW BATT and the battery icon will be flashing at this voltage.

Scale Calibration:

Calibrate the scale system with a known weight of approximately 200 pounds.

1. Remove all items from the stretcher except the mattress and other items used during the patient’s stay.
2. After going to the calibration menu in diagnostics, hold the zero and lb / kg buttons for two seconds to zero the stretcher. The display will read Hold. Release the button when the display reads Rel. The display will read 000.0 then 200.0 lbs.
3. Place a calibrated 200 pounds on the middle of the stretcher litter.
4. Hold the zero and lb / kg buttons for approximately two seconds. The display will read Hold. Release the button when the display reads Rel. The scale system is calibrated. To check the calibration, place several known weights on the litter and verify the scale displays the correct weight reading.

Service Information

SCALE SYSTEM DIAGNOSTICS (CONTINUED)

Unit Lock:

Under normal operation, the scale system will toggle between pounds and kilograms when the lb / kg button is pressed. To lock the weight unit, hold the zero and lb / kg button for two seconds. After going to the unit lock menu, press the zero button to toggle between pounds lock (lb) or kilograms lock (kg) or any unit. Press the zero and lb / kg button for two seconds to lock the unit. The display will read Rel, then only kg or only lb depending on which unit you locked in.

SCALE SYSTEM BATTERIES

Note

To avoid completely draining the batteries and having the optional scale system shut down, replace the batteries whenever only one of the charge indicator bars on the display is black.

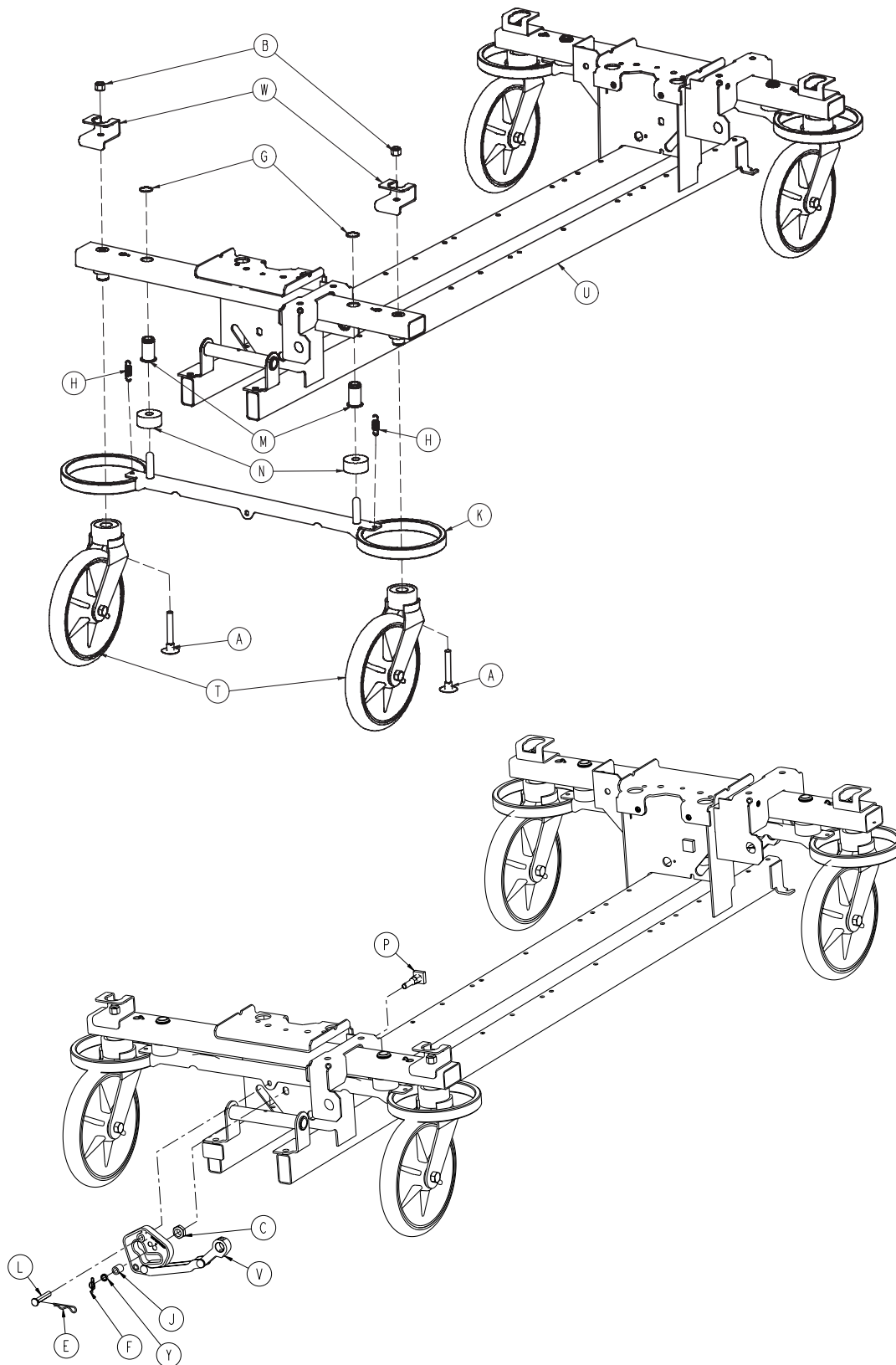
1. Remove the two Phillips head screws that hold the battery compartment cover on the display assembly.
2. Replace all four AA batteries, being sure to install the positive and negative poles as indicated on the battery holder. Standard alkaline batteries are recommended. Do not mix old and new batteries or mix different types of batteries. Properly dispose of the old batteries in accordance with local regulations.
3. Reinstall the screws and the cover.

If the display is flashing “Lo Batt”, the batteries are drained and the scale system is disabled. Replace the batteries with four new AA batteries as described above.

Notes

Base Assembly with Standard Brakes

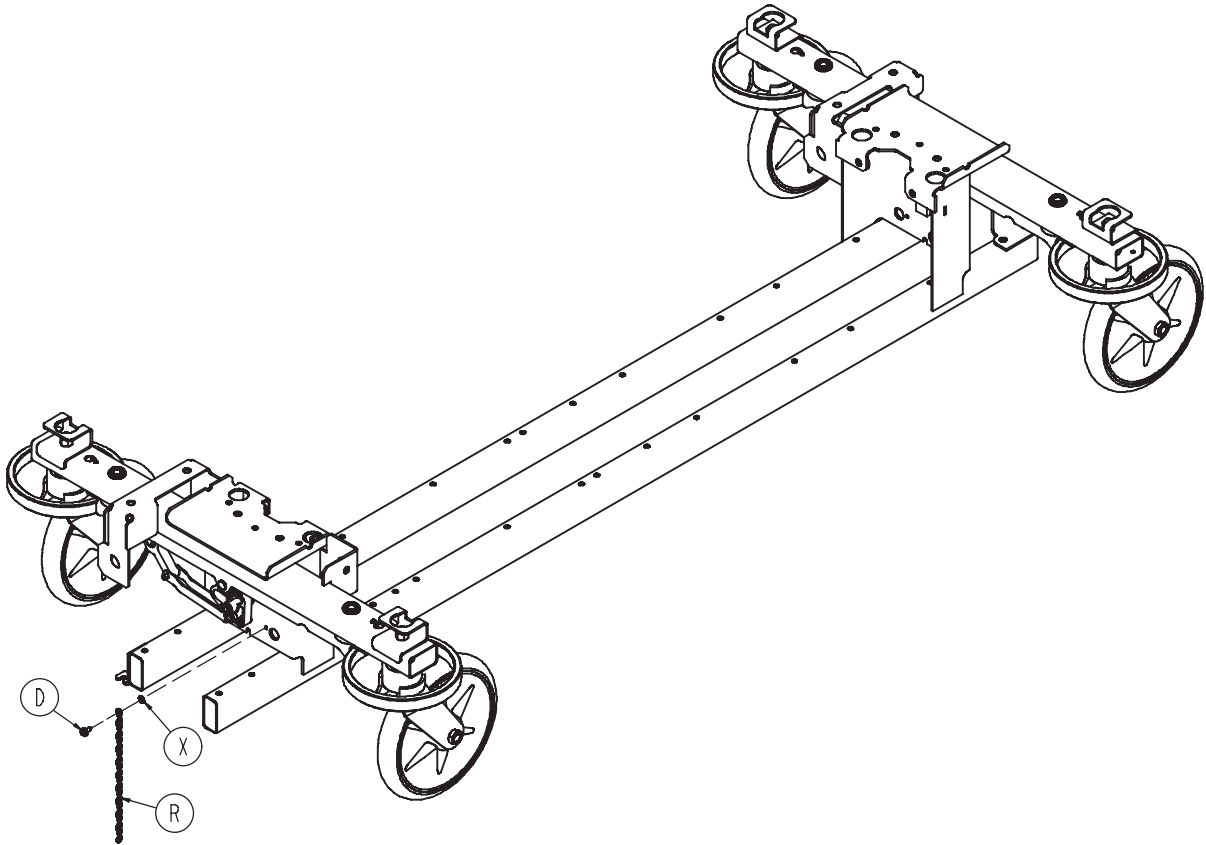
For Reference Only: 1040-003-605



BRAKE DRIVE LINK ASSEMBLY
TYPICAL BOTH ENDS

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Base Assembly with Standard Brakes

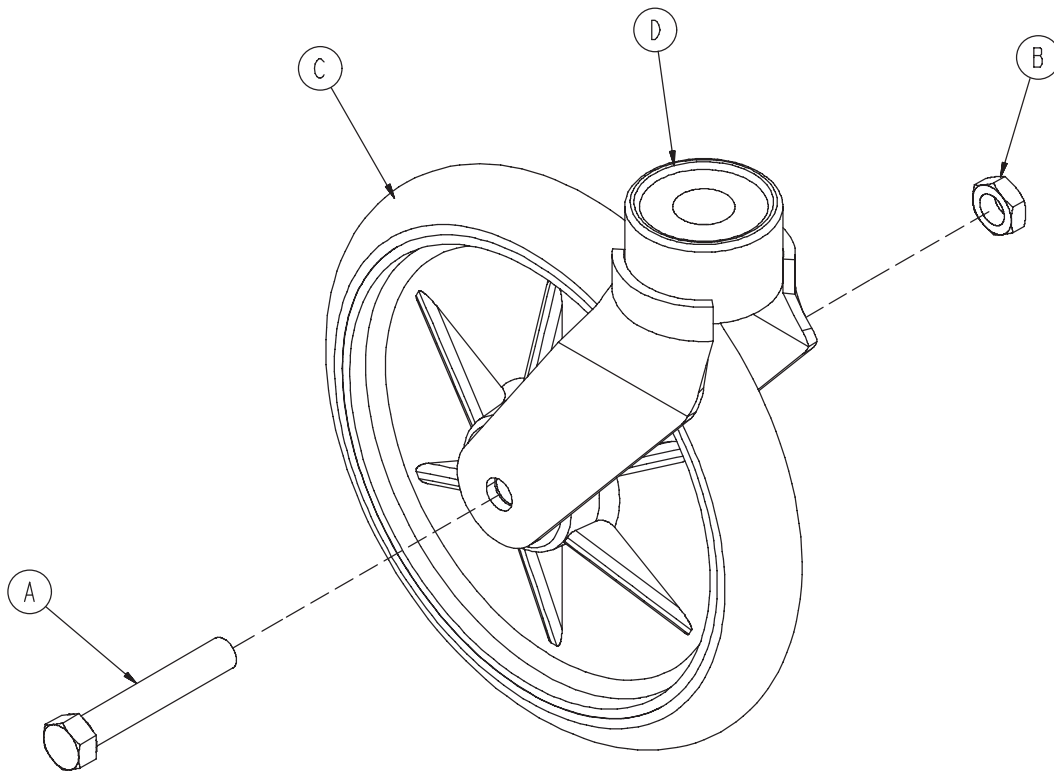


Base Assembly with Standard Brakes - 1040-003-605 (Reference Only)

Item	Part No.	Part Name	Qty.
A	0005-044-000	Step Bolt	4
B	0016-035-000	Nylock Hex Nut	4
C	0016-049-000	Nylock Hex Nut	2
D	0003-364-000	Hex Washer Head Screw	1
E	0027-012-000	Hitch Pin	2
F	0027-019-000	Rue Ring Cotter	2
G	0028-205-000	External Retaining Ring	4
H	0038-439-000	Extension Spring	4
J	0081-272-000	Needle Bearing	2
K	0753-003-128	Brake Ring Weldment	2
L	0753-003-066	Clevis Pin	2
M	0753-003-079	Caster Tube Brake Pin Guide	4
N	0753-003-121	Brake Cushion	4
P	0853-003-230	Bearing Pivot Support	2
R	3001-200-052	Ground Chain	1
T	0753-010-220	8" Caster Assembly (page 40)	4
U	1040-001-301	Base Frame Weldment	1
V	1040-003-185	Drive Link Assembly (page 41)	2
W	1040-010-024	Hood Mount	4
X	0013-018-000	External Tooth Lock Washer	1
Y	0753-003-131	Spacer	2

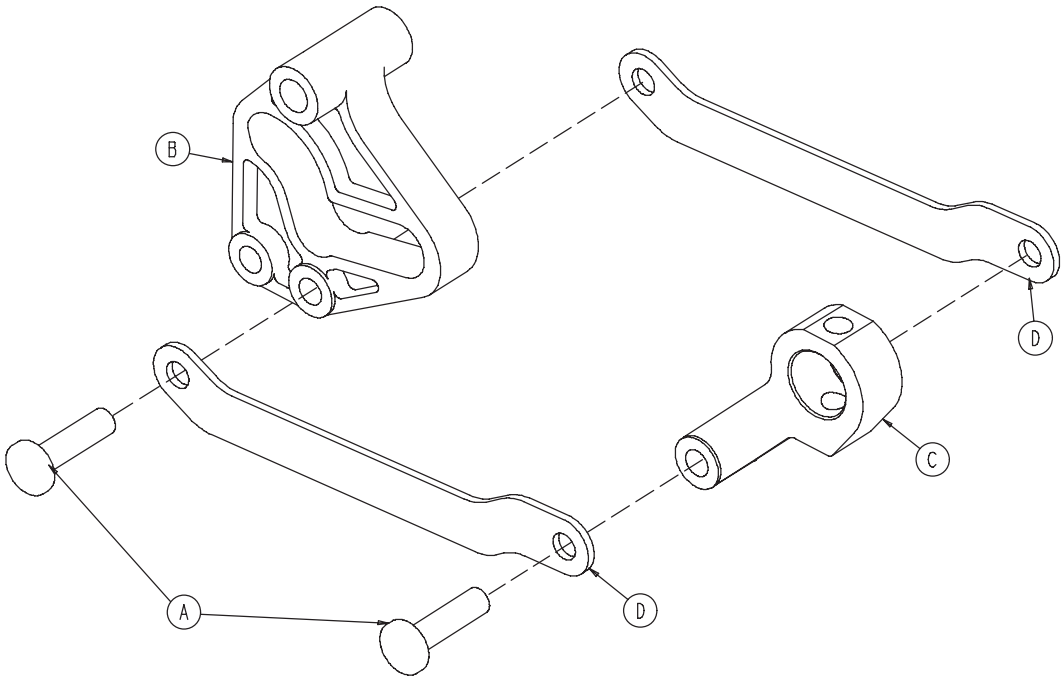
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8" Caster Assembly - 0753-010-220



Item	Part No.	Part Name	Qty.
A	0003-099-000	Hex Head Cap Screw	1
B	0016-060-000	Centerlock Nut	1
C	0753-003-215	Wheel	1
D	0753-010-021	Caster Horn with Bearing	1

Drive Link Assembly, 1040-003-185

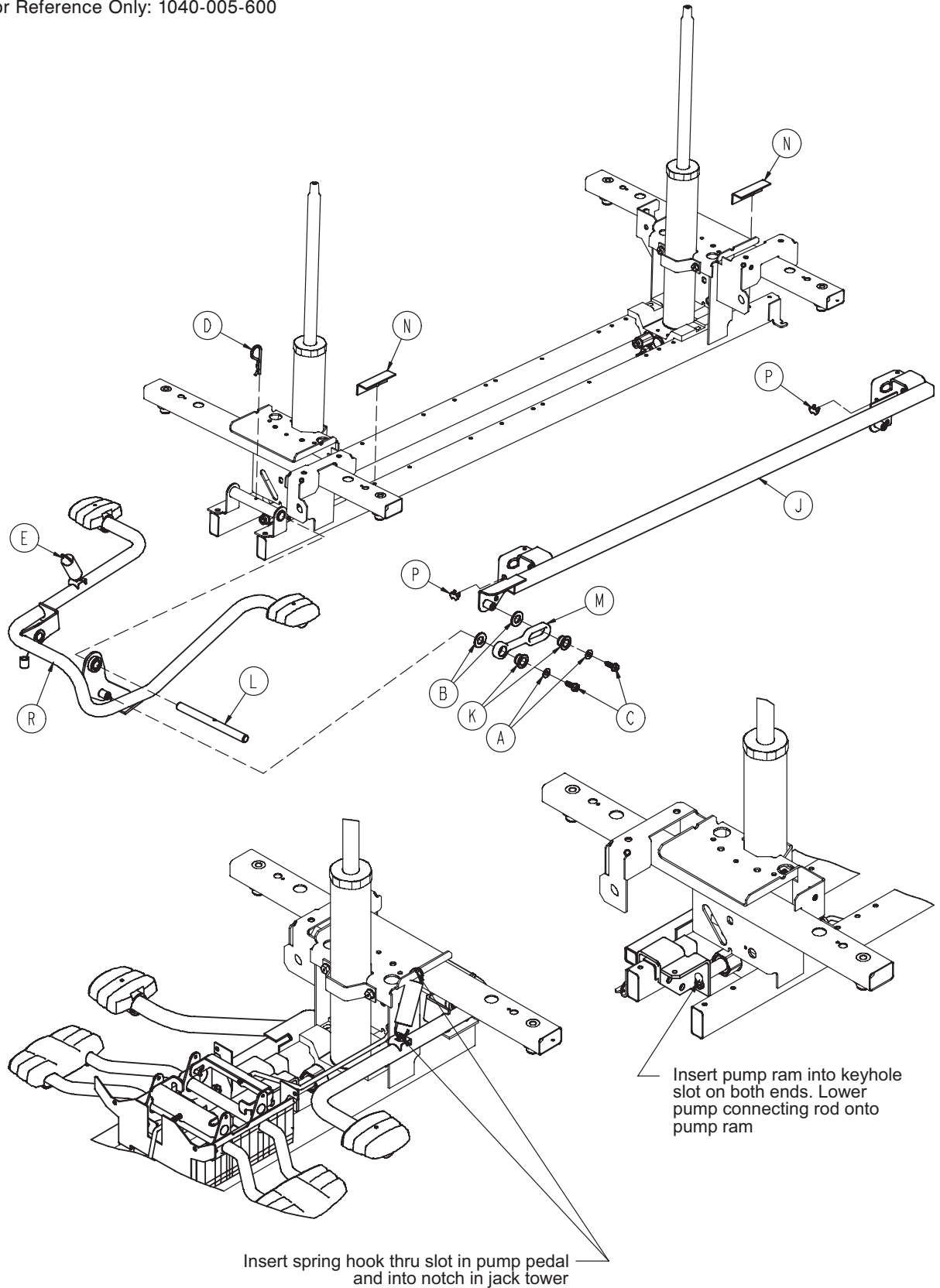


Item	Part No.	Part Name	Qty.
A	0753-003-098	Semi-Tubular Rivet	2
B	0753-203-102	Brake Cam	1
C	1040-003-174	Brake Rod Drive Link	1
D	1040-003-076	Cam Drive Link	2

Notes

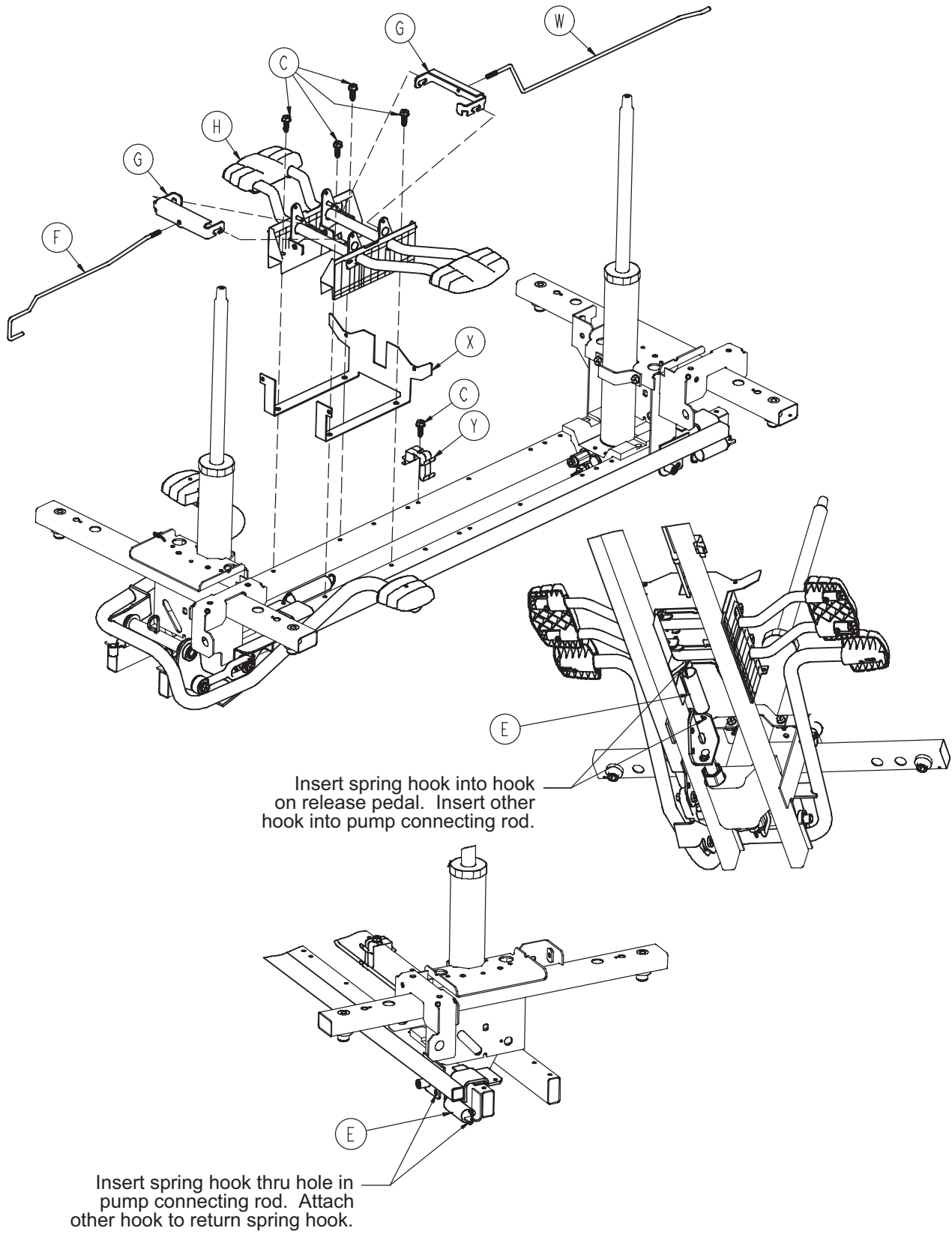
Base with Dual Sided Hydraulics

For Reference Only: 1040-005-600

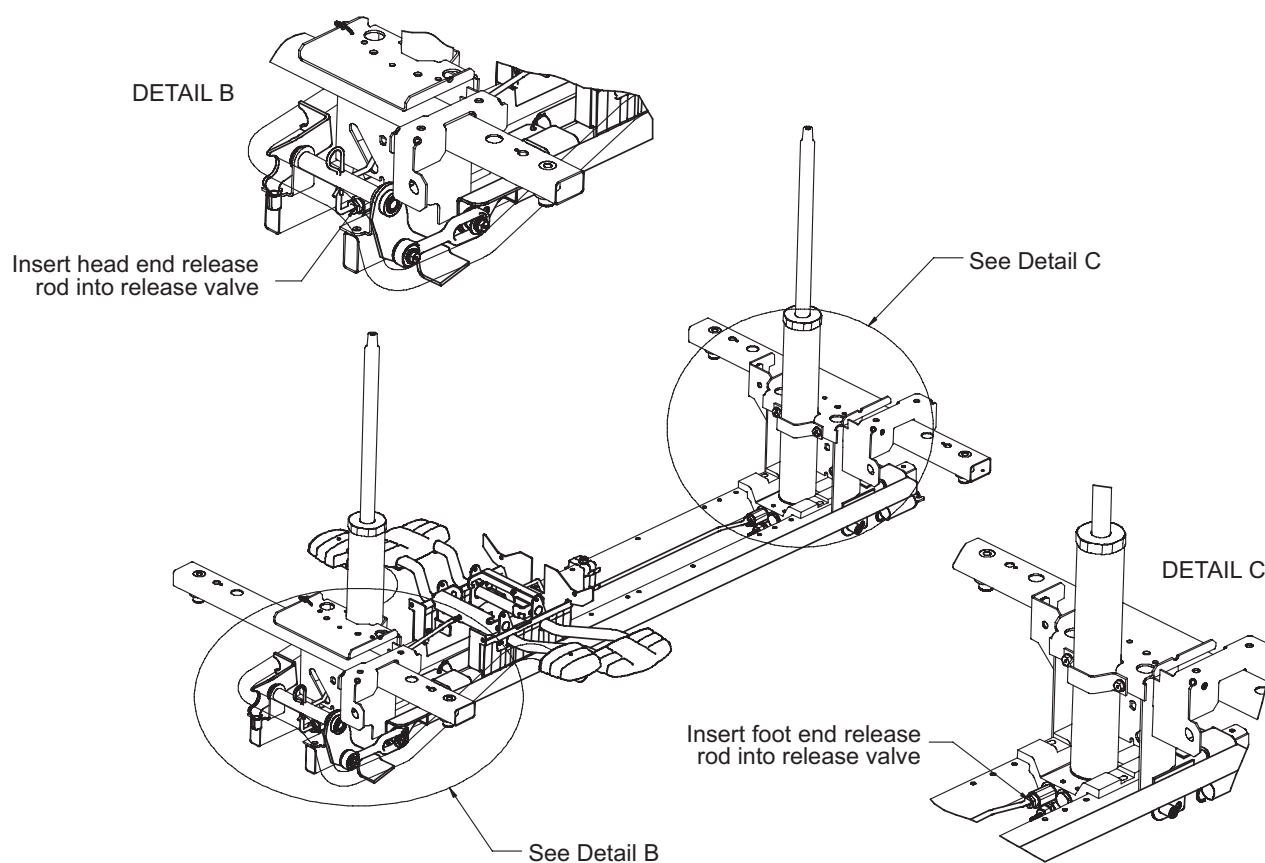


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Base with Dual Sided Hydraulics



Base with Dual Sided Hydraulics



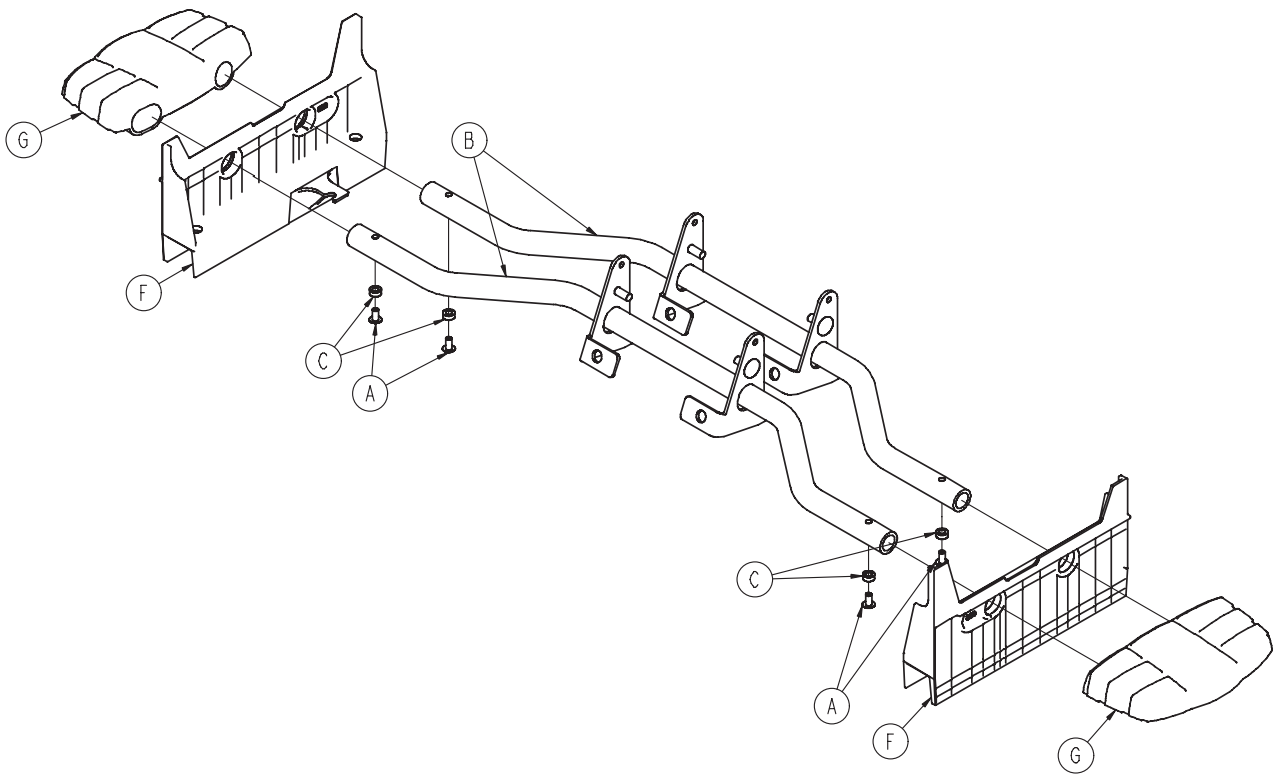
Base with Dual Sided Hydraulics - 1040-005-600 (Reference Only)

Item	Part No.	Part Name	Qty.
A	0011-023-000	Washer	2
B	0014-071-000	Washer	2
C	0023-288-000	Hex Washer Head Screw	7
D	0027-031-000	Hair Pin Cotter	1
E	0038-497-000	Extension Spring	3
F	0753-004-014	Head End Release Rod	1
G	0753-004-132	Release Pedal Swivel	2
H	0753-004-201	Release Pedal Assy. (page 46)	1
J	0753-005-037	Pump Connecting Rod	1
K	0753-005-044	Pump Pedal Bushing	2
L	0753-005-074	Pivot Pin	1
M	0753-005-075	Pump Pedal Link	1
N	0753-005-088	Wear Strip	2
P	0753-005-089	Pump Ram Plug	2
R	0753-005-285	Pump Pedal Assy. (page 47)	1
W	1040-004-015	Foot End Release Rod	1
X	1040-010-126	Hood Lift Bracket	1
Y	1040-010-215	Release Rod Bracket	1

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Release Pedal Assembly

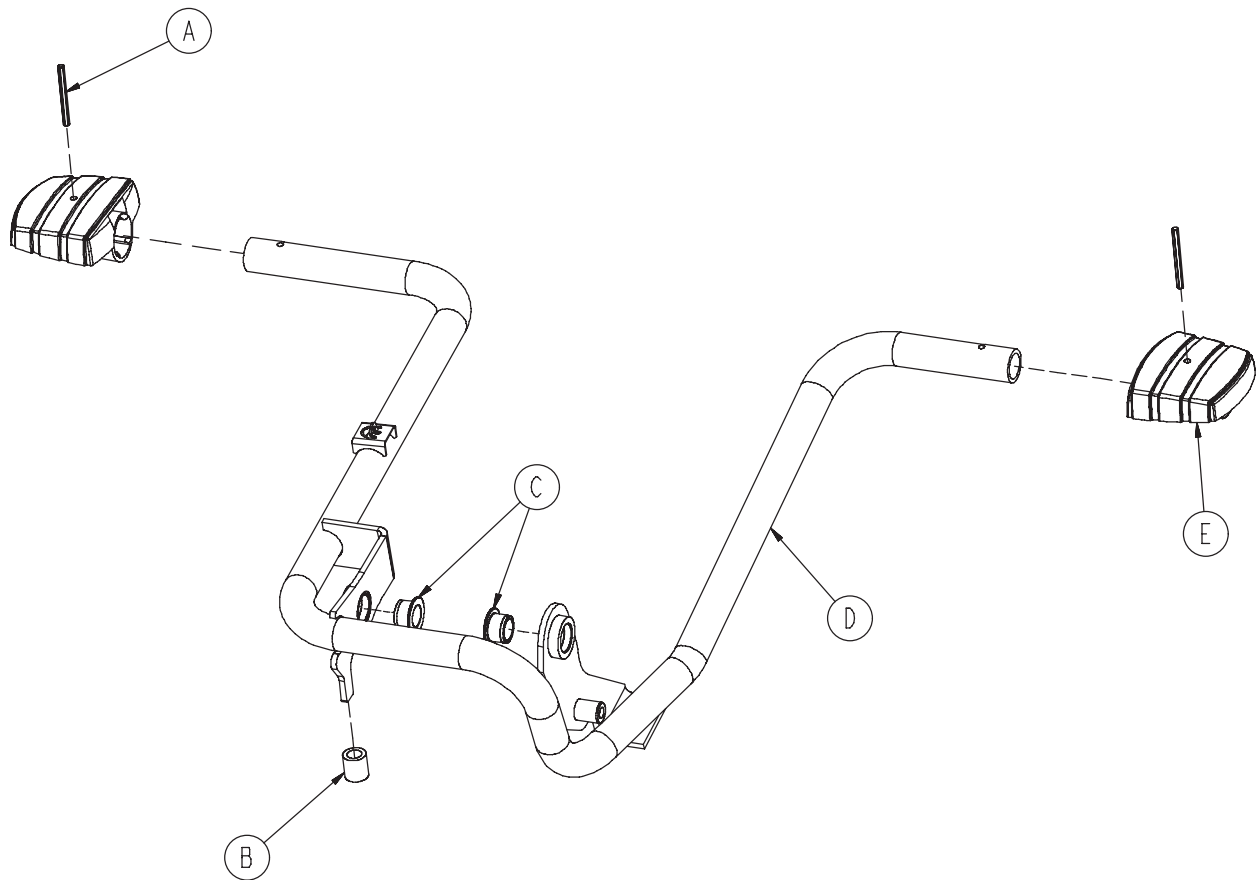
For Reference Only: 0753-004-201



Item	Part No.	Part Name	Qty.
A	0025-079-000	Rivet	4
B	0753-004-004	Release Pedal Weldment	2
C	0753-004-029	Release Pedal Standoff	4
F	0753-004-320	Release Pedal Support	2
G	0785-005-127	Short Uni Pedal	2

Pump Pedal Assembly

For Reference Only: 0753-005-285

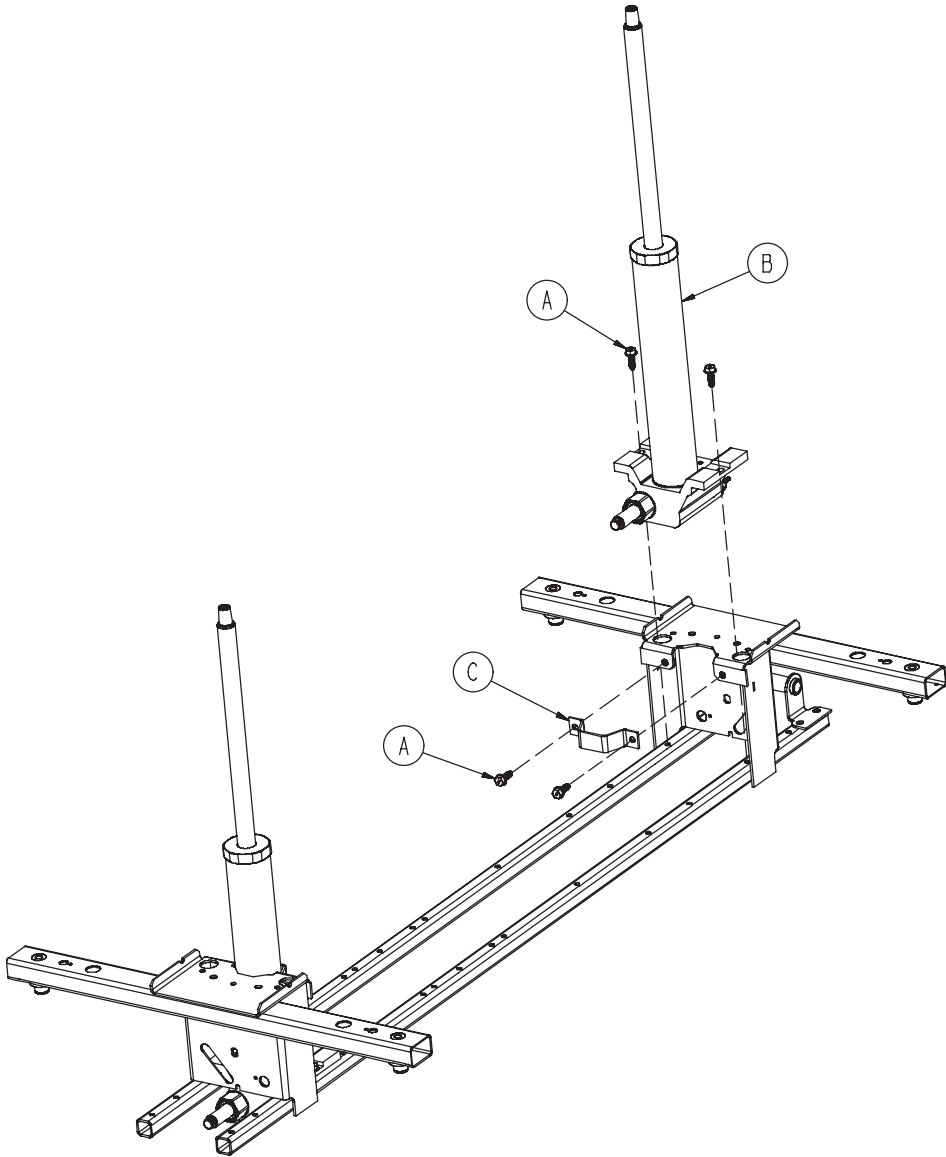


Item	Part No.	Part Name	Qty.
A	0026-343-000	Groove Pin	2
B	0715-001-140	Vinyl Tube	1
C	0753-005-044	Pump Pedal Bushing	2
D	0753-005-180	Head End Pump Pedal Weldment	1
E	0785-005-126	Pump Pedal	2

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Constant Descent Jacks

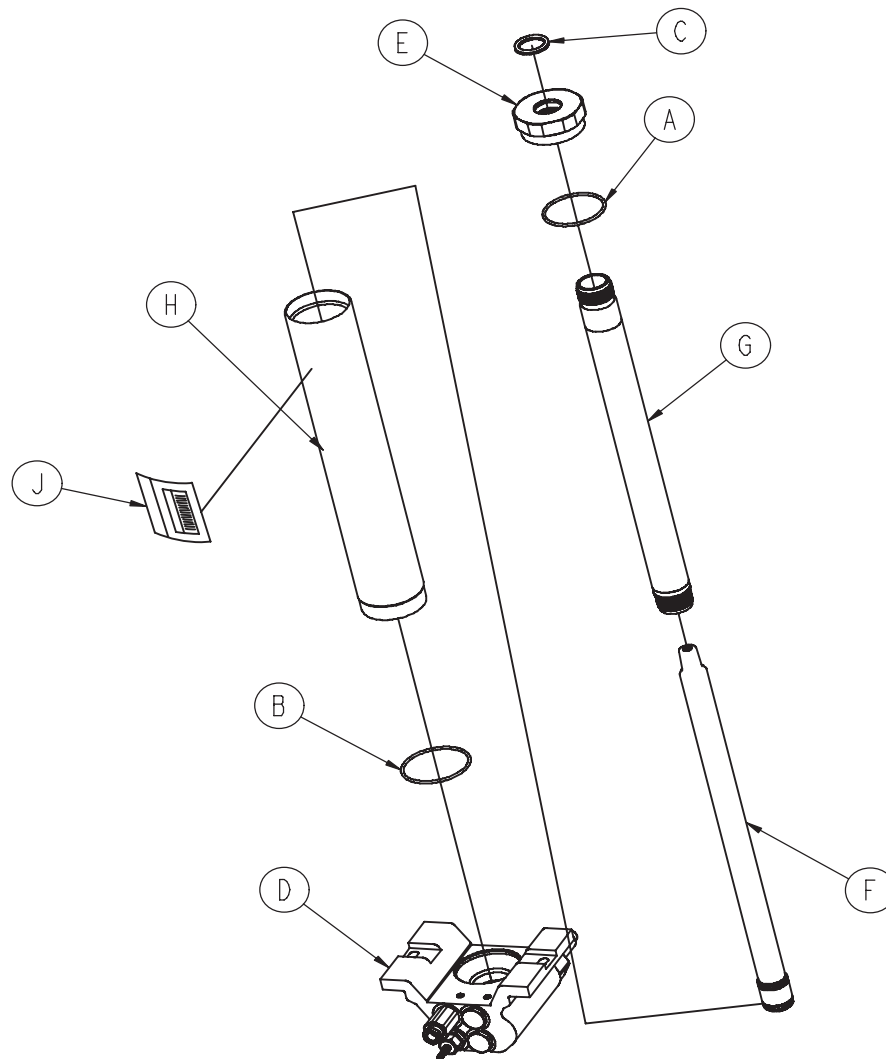
For Reference Only: 0753-102-025



Item	Part No.	Part Name	Qty.
A	0023-288-000	Hex Washer Head Screw	8
B	0753-002-101	Constant Descent Jack Assembly	2
C	0753-010-007	Reservoir Clamp	2

Jack Assembly, Constant Descent - 0753-002-101

For Reference Only: 0753-002-101

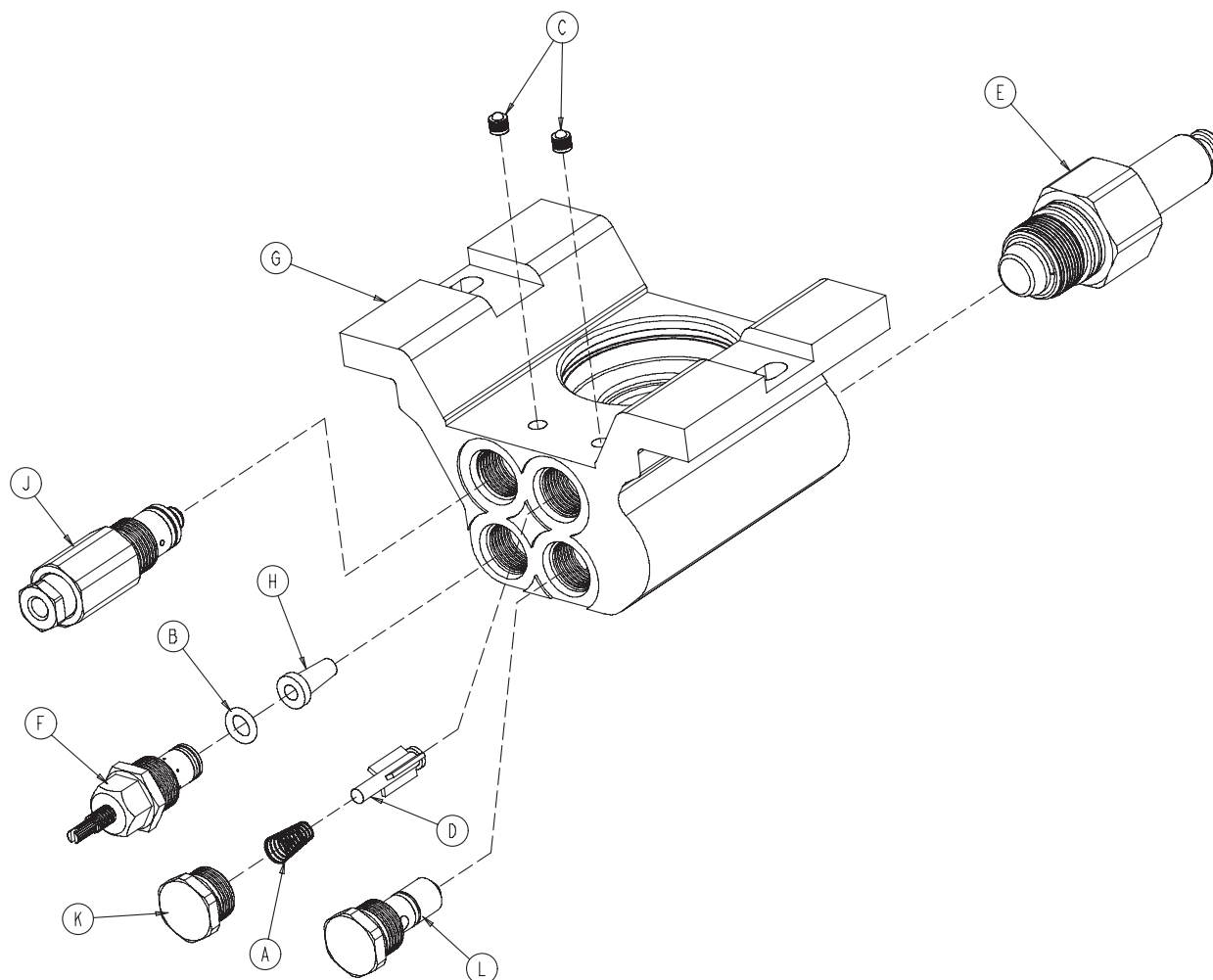


Item	Part No.	Part Name	Qty.
A	0045-273-000	O-Ring	1
B	0045-274-000	O-Ring	1
C	0048-190-000	Seal	1
D	0753-002-002	Jack Base Assembly	1
E	0753-002-017	Cap - Jack	1
F	0753-002-104	Actuator Rod Assembly	1
G	0753-002-106	Actuator Cylinder Assembly	1
H	0753-102-129	Reservoir Tube	1
J	0753-202-100	Jack Assembly Label	1

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Jack Base Assembly, Constant Descent Jack

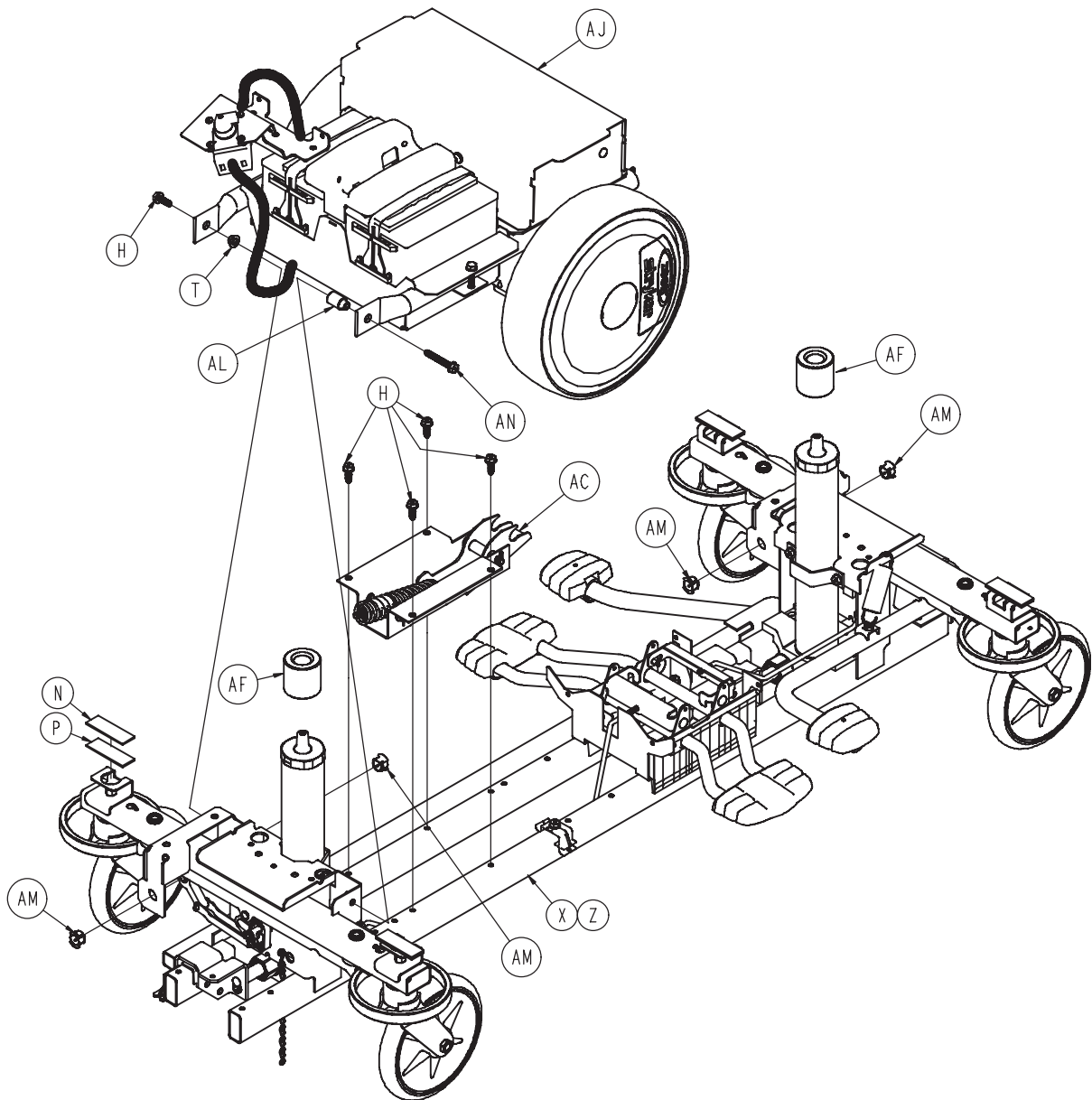
For Reference Only: 0753-002-002



Item	Part No.	Part Name	Qty.
A	0390-002-134	Conical Compression Spring	1
B	0046-004-000	O-Ring	1
C	0048-021-000	CV Plug	2
D	0715-001-341	Poppet	1
E	0753-002-003	Pump Ram Assembly	1
F	0753-002-058	Adjustable P.C. Valve Cartridge	1
G	0753-002-010	Jack Base	1
H	0753-002-019	Valve Filter	1
J	0753-002-165	Release Valve Assembly	1
K	0753-002-051	Plug Assembly	1
L	0753-002-052	Check Valve Assembly	1

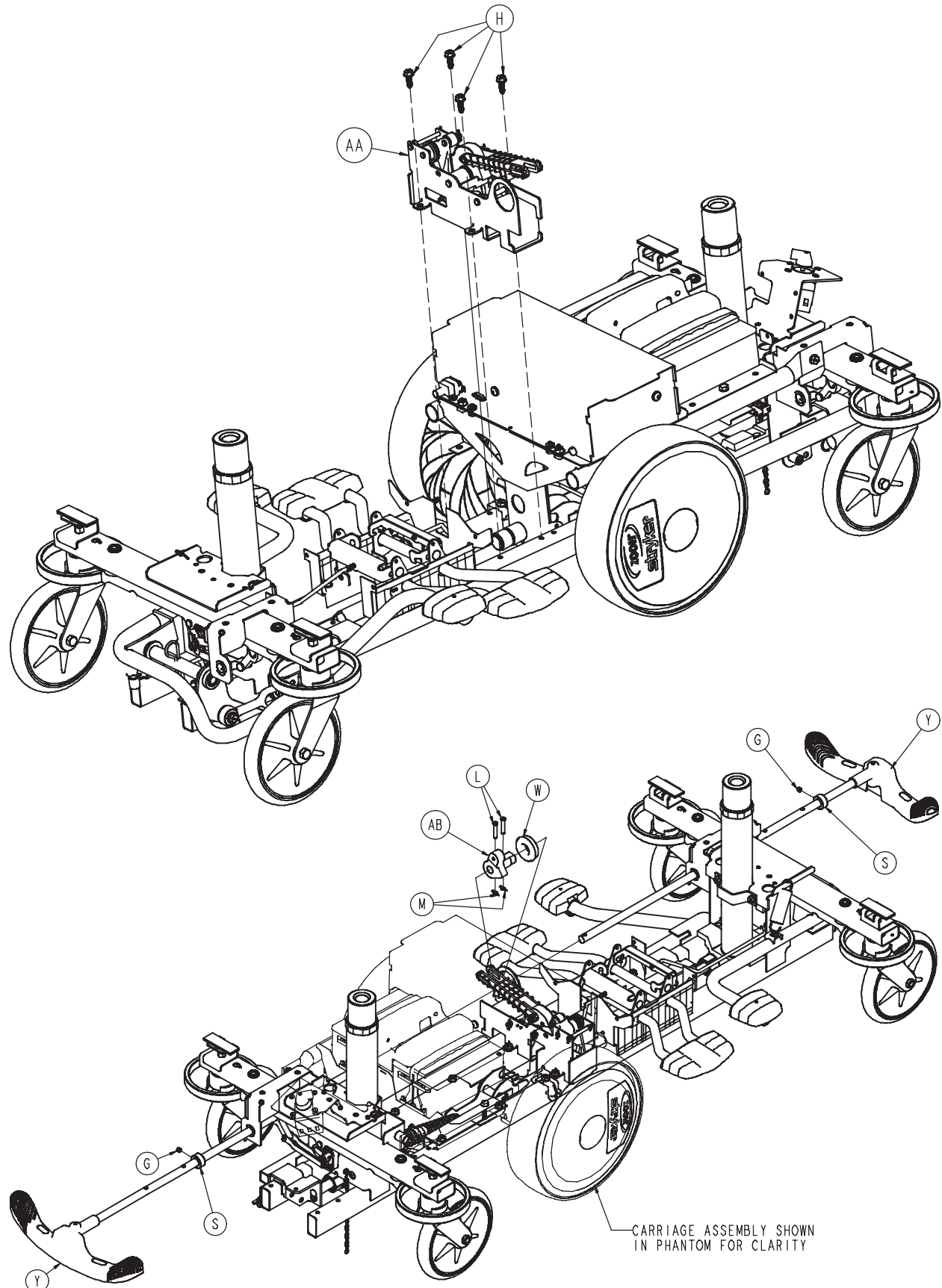
ZOOM® Base Assembly

For Reference Only: 1040-010-101

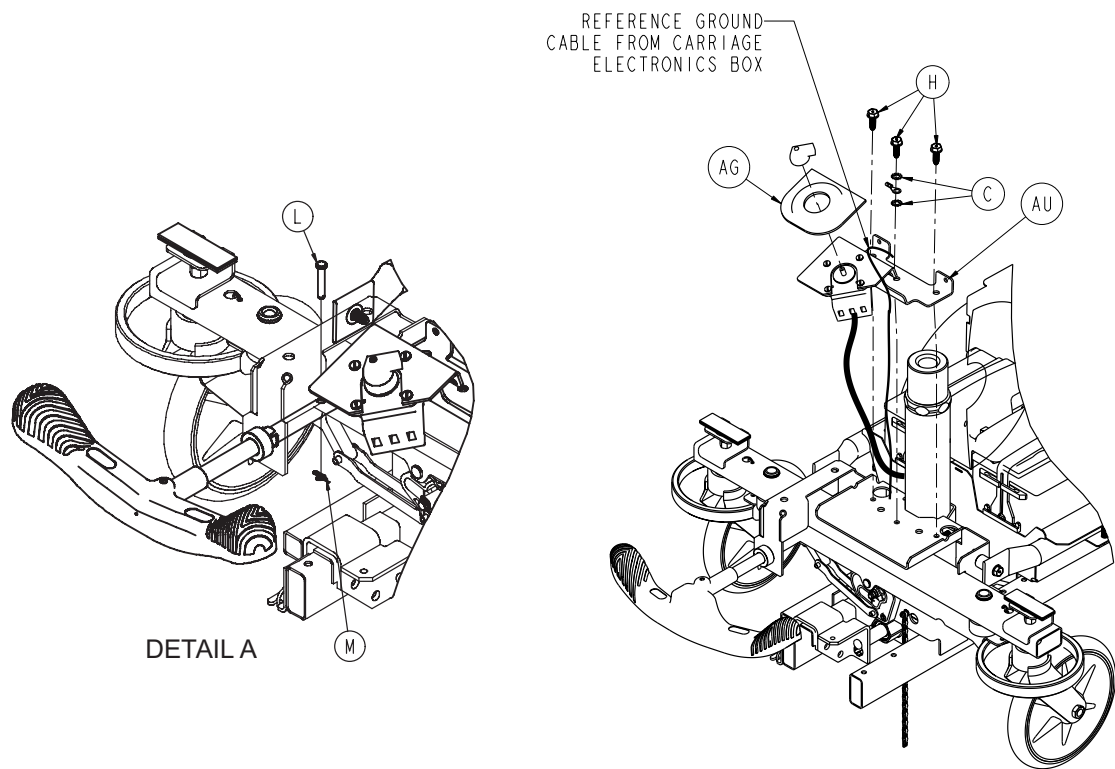
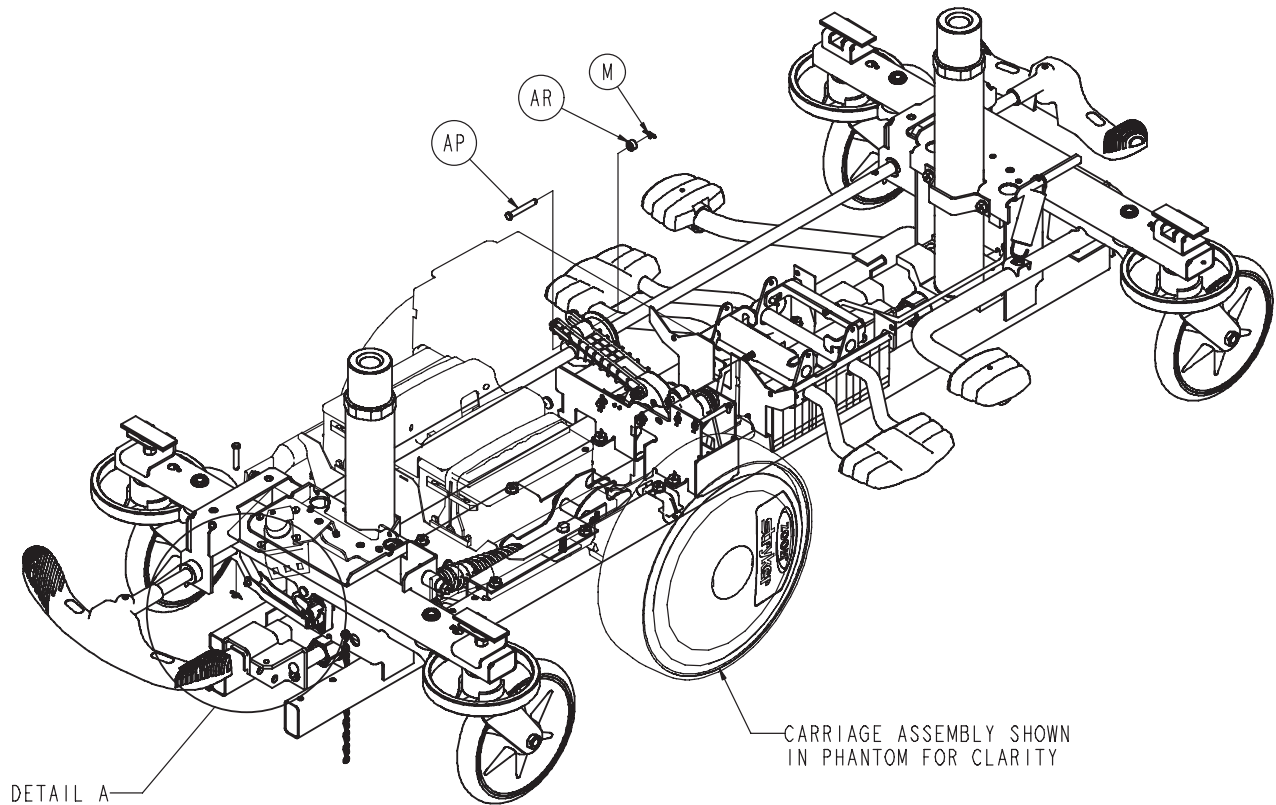


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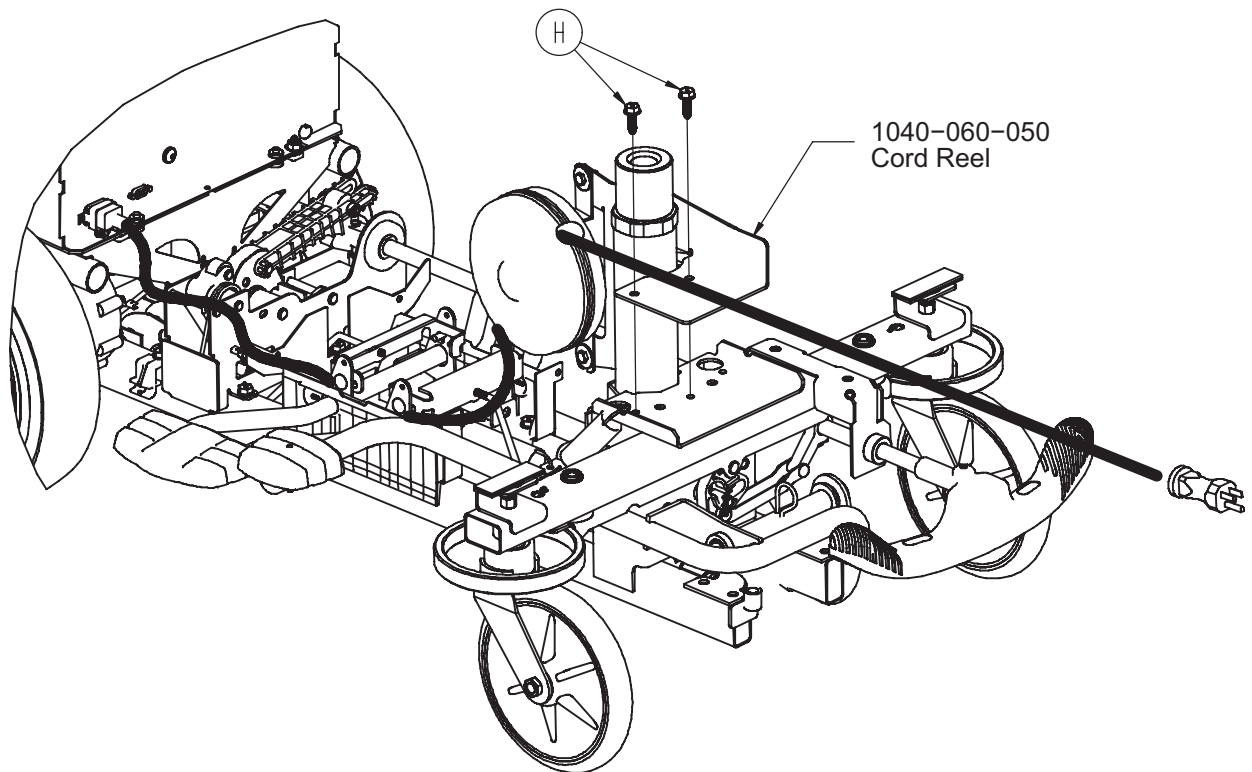
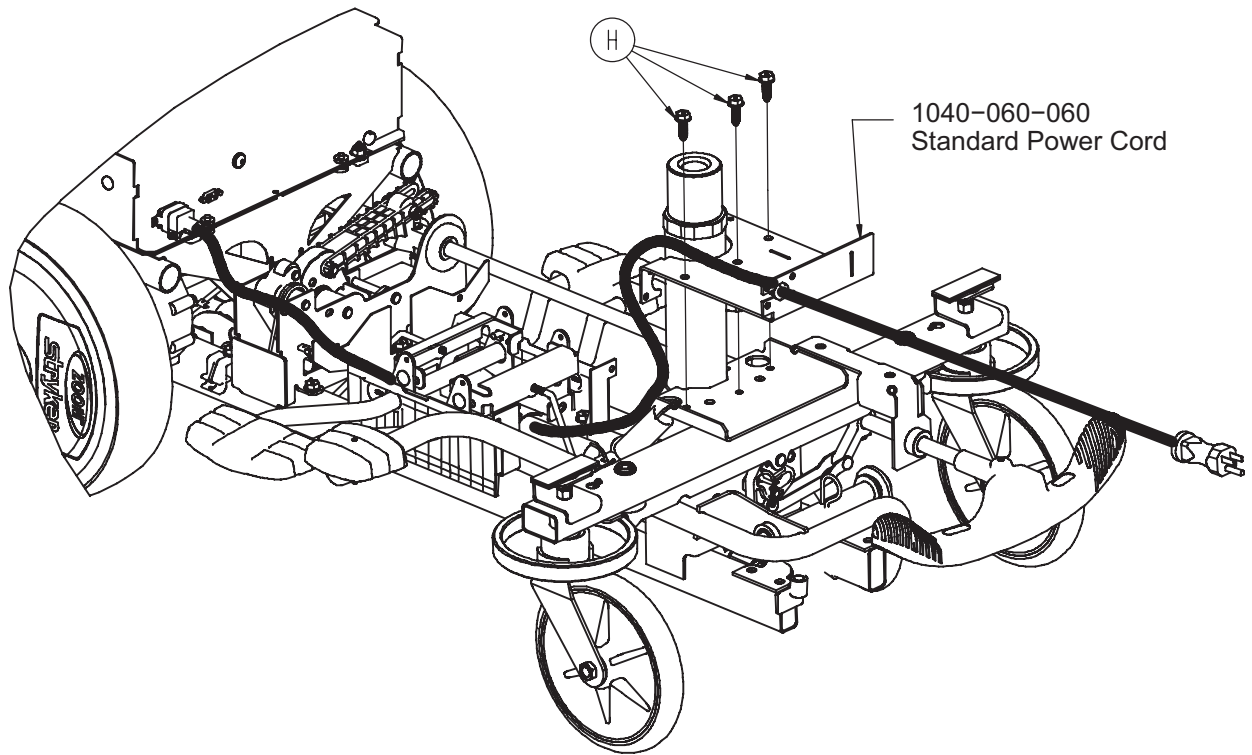
ZOOM® Base Assembly



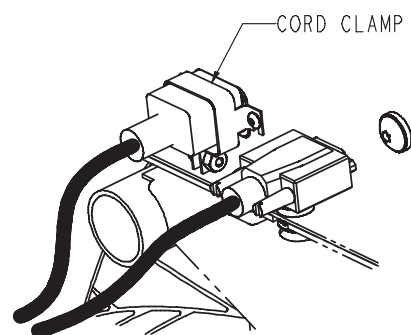
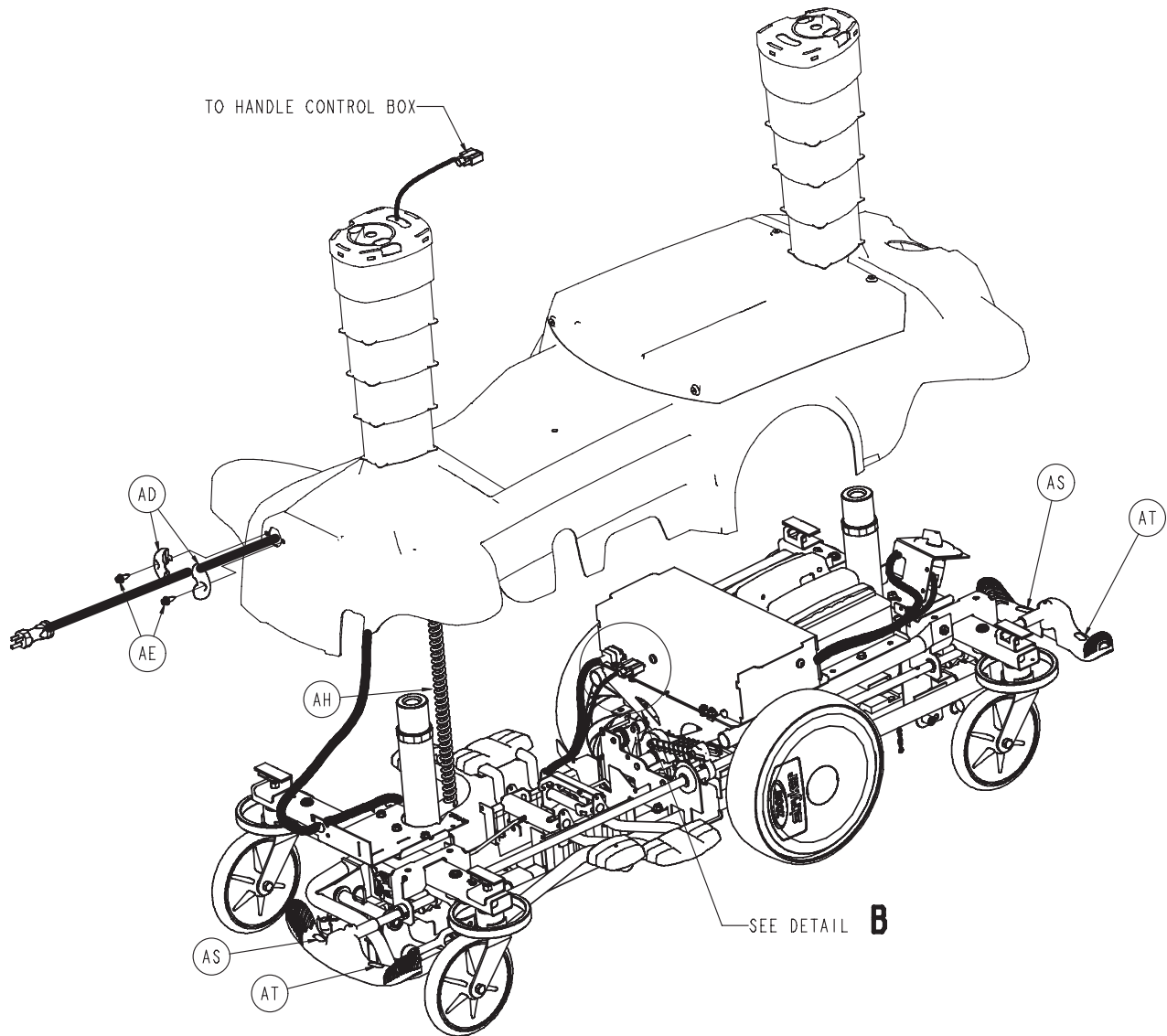
ZOOM® Base Assembly



ZOOM® Base Assembly

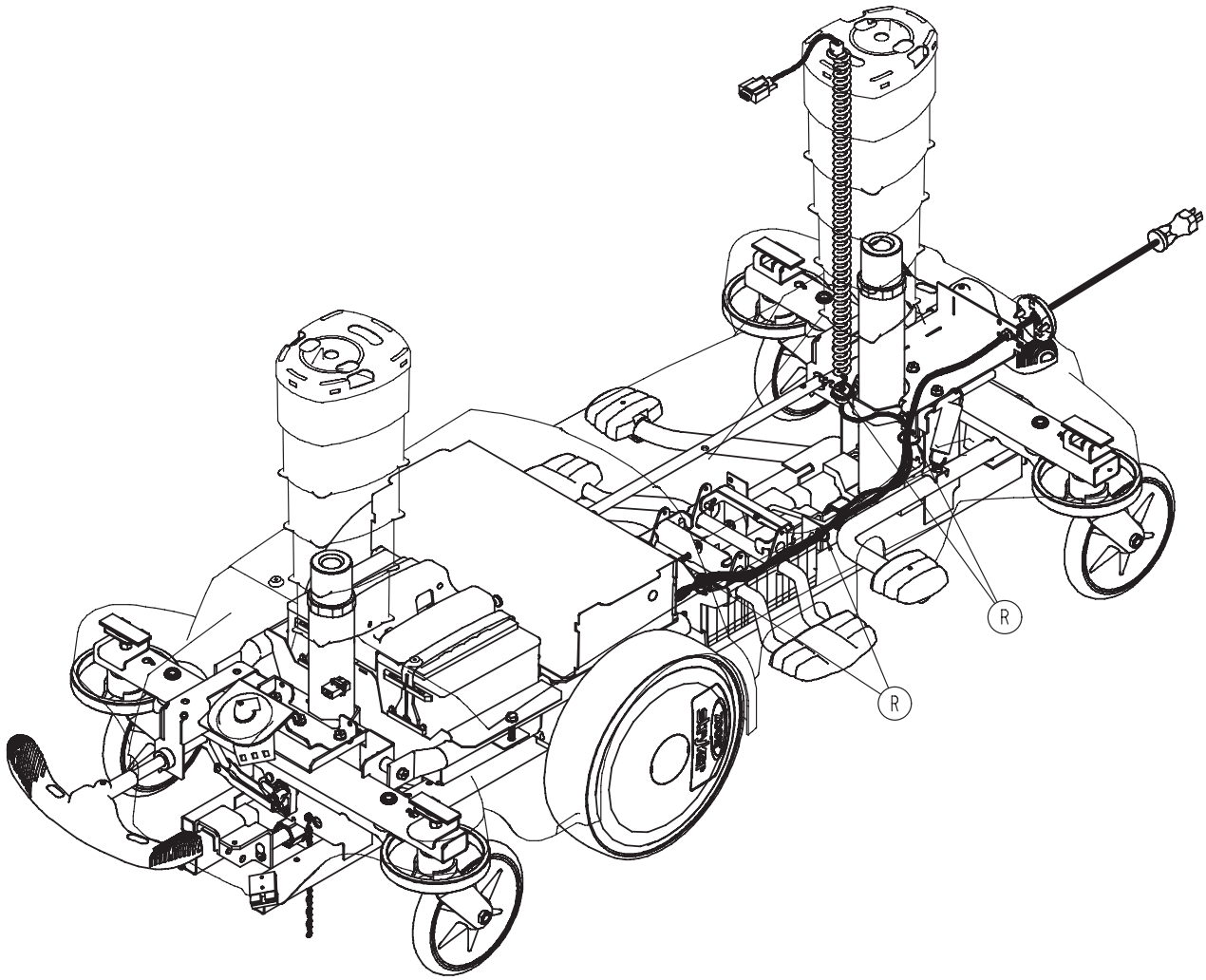


ZOOM® Base Assembly



DETAIL **B**

ZOOM® Base Assembly

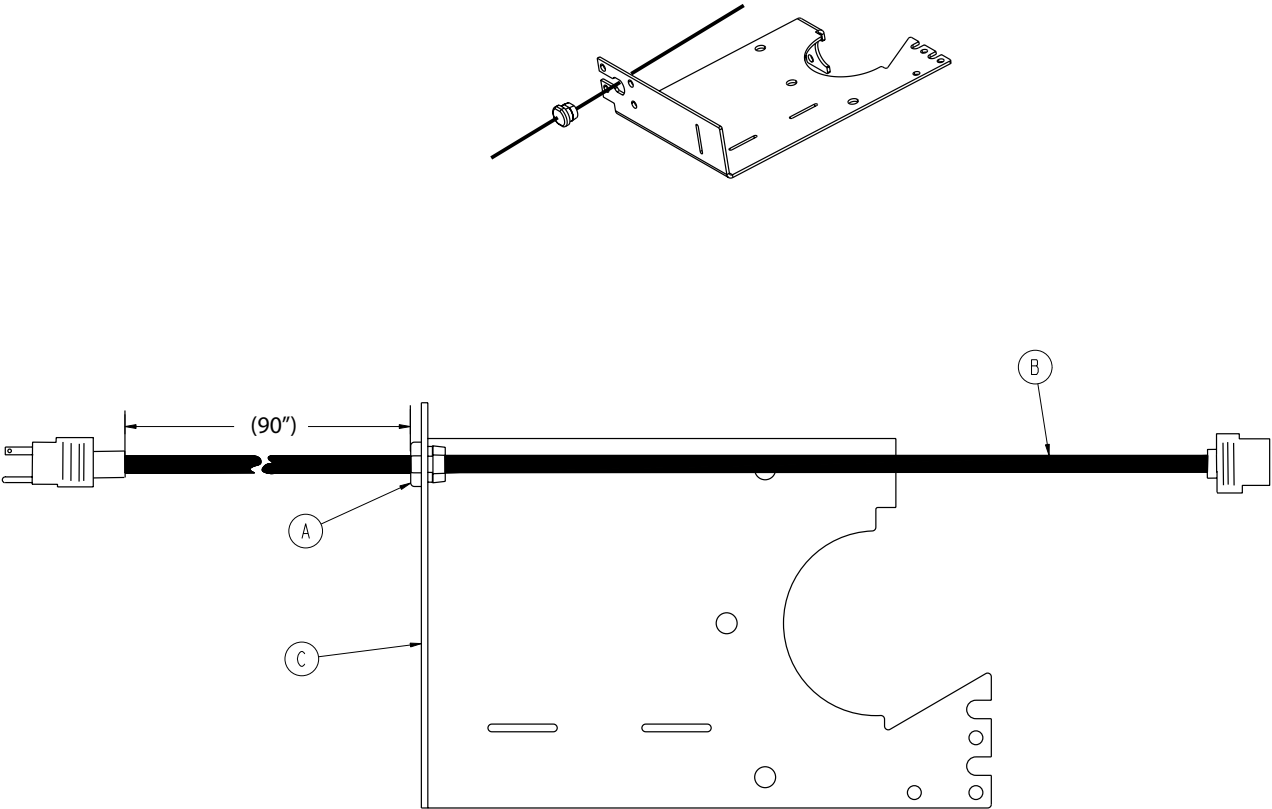


ZOOM® Base Assembly

ZOOM® Base Assembly - 1040-010-101 (Reference Only)

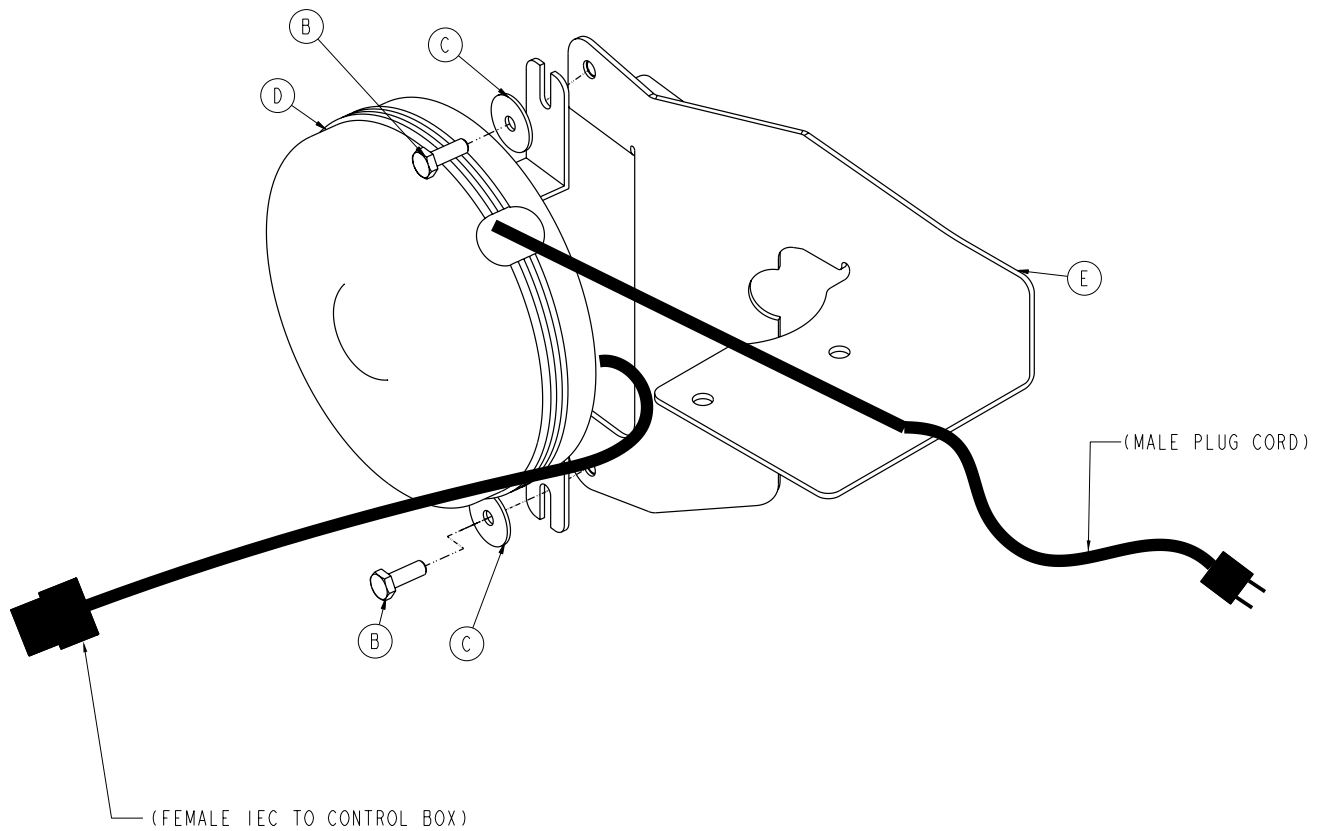
Item	Part No.	Part Name	Qty.
C	0013-038-000	External Tooth Lock Washer	2
G	0021-166-000	Set Screw	2
H	0023-288-000	Hex Washer Head Screw	15
L	0026-273-000	Clevis Pin	4
M	0027-020-000	Rue Ring Cotter	5
N	0029-007-000	Dual Lock	4
P	0029-009-000	Dual Lock	4
S	0042-020-000	Collar	2
T	0081-329-000	Flange Bushing	1
W	0081-330-000	Radial Bearing	1
X	1040-003-605	Base Assembly/Standard Brakes (page 38)	1
Y	1040-003-291	Brake Rod Assembly (page 64)	2
Z	1040-005-600	Base Assembly/Dual Hydraulics (page 43)	1
AA	1040-006-301	Cam Bracket Assembly (page 62)	1
AB	1040-006-231	Drive Arm	1
AC	1040-007-101	Overtravel Spring Assembly (page 60)	1
AD	1040-010-008	Cord Ring	2
AE	1040-010-092	Scrnut	2
AF	1040-010-127	Trend Limiter	2
AG	1040-010-831	Bezel	1
AH	1040-010-801	Coil Cord Plug	1
AJ	1040-020-101	ZOOM® Carriage Assembly (page 65)	1
AL	1040-020-113	ZOOM® Carriage Pivot Spacer	1
AM	1210-201-251	Insert	4
AN	0023-150-000	Hex Washer Head Screw	1
AP	0026-330-000	Clevis Pin	1
AR	0052-015-000	Spacer	1
AS	1210-201-335	Label (Red)	2
AT	1210-201-336	Label (Green)	2
AU	1040-010-073	Switch Riser	1

Standard Cord Assembly - 1040-060-060



Item	Part No.	Part Name	Qty.
A	0034-406-000	Heyco 1214 Strain Relief	1
B	0039-255-000	Power Supply Cord	1
C	1040-060-033	Coil Cord Bracket	1
D	0038-011-000	Cable Tie (not shown)	4

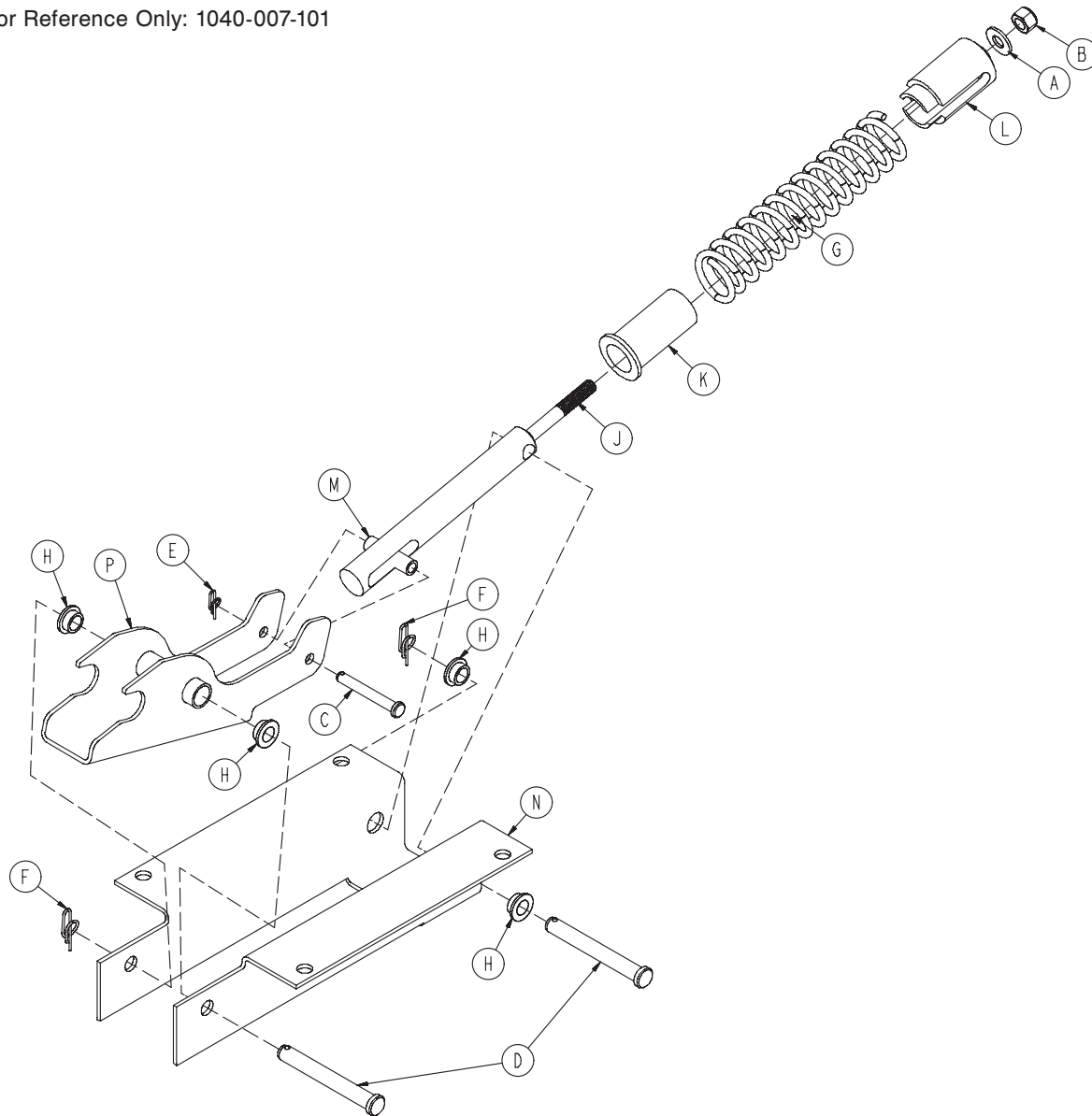
Retractable Cord Reel Assembly - 1040-060-050



Item	Part No.	Part Name	Qty.
B	0003-214-000	Hex Head Cap Screw	2
C	0011-053-000	Washer	2
D	0059-002-000	Cord Reel	1
E	1040-060-031	Reel Bracket	1
G	0038-111-000	Cable Tie (not shown)	3

Over Travel Spring Assembly

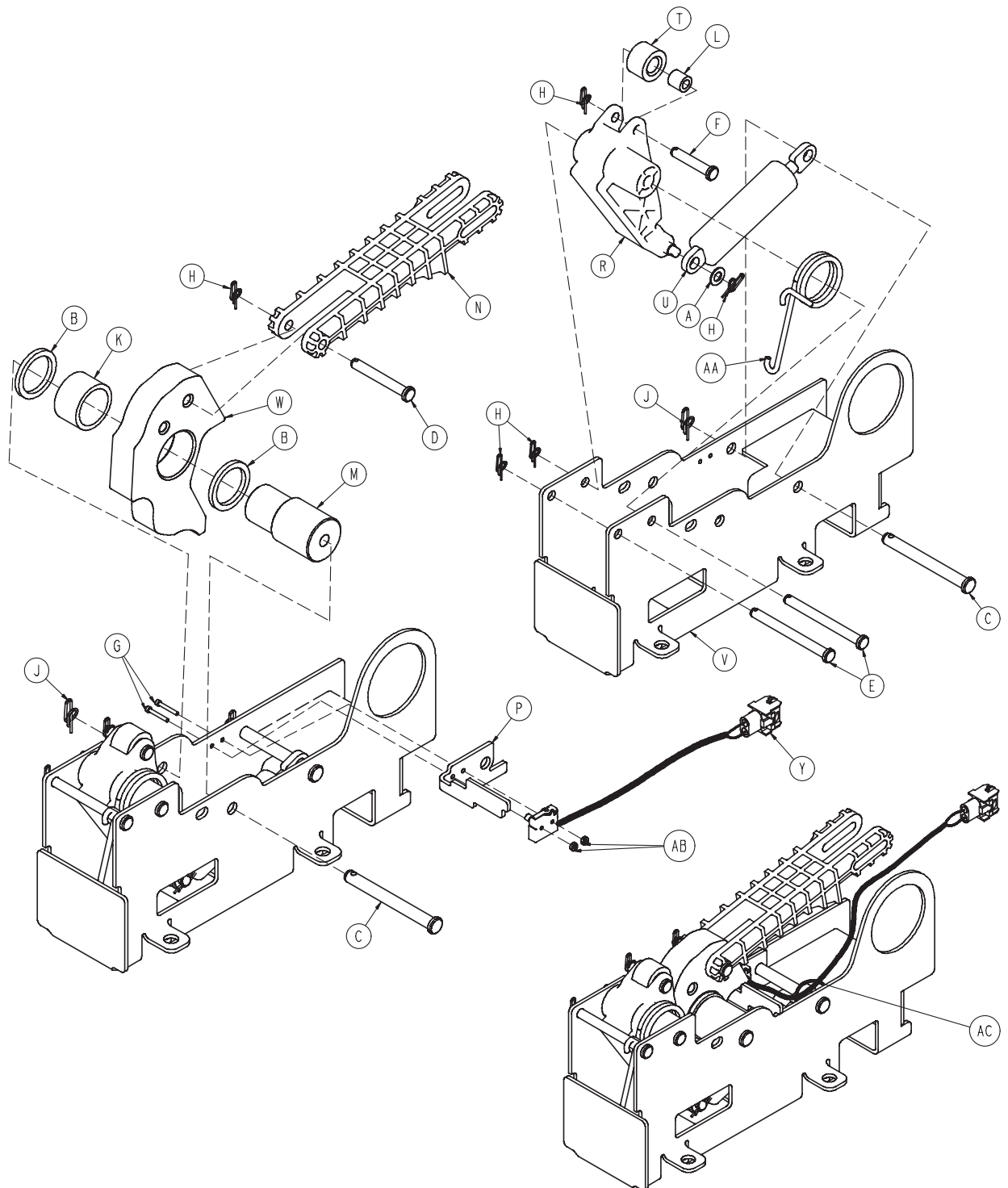
For Reference Only: 1040-007-101



Item	Part No.	Part Name	Qty.
A	0011-447-000	Washer	1
B	0016-036-000	Nylock Hex Nut	1
C	0026-330-000	Clevis Pin	1
D	0026-331-000	Clevis Pin	2
E	0027-020-000	Rue Ring Cotter	1
F	0027-022-000	Rue Ring Cotter	2
G	0038-496-000	Compression Spring	1
H	0081-240-000	Flange Bearing	4
J	1040-007-011	Spring Shaft	1
K	1040-007-013	Lift Spring Collar	1
L	1040-007-014	Lift Spring Adjustable Collar	1
M	1040-007-031	Fork Sleeve Bushing	1
N	1040-007-003	Fork Tray	1
P	1040-007-105	Lift Fork Weldment	1

Notes

Cam Bracket Assembly - 1040-006-301



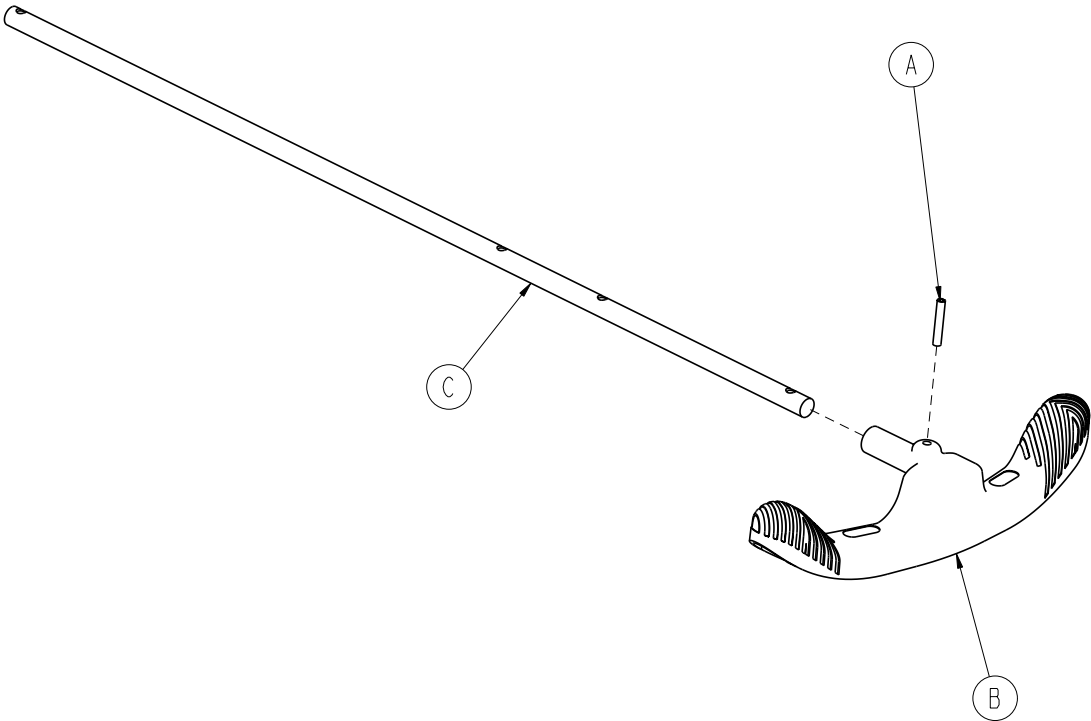
Cam Bracket Assembly - 1040-006-301

Cam Bracket Assembly - 1040-006-301 (Reference Only)

Item	Part No.	Part Name	Qty.
A	0014-004-000	Washer	1
B	0014-063-000	Washer	2
C	0026-262-000	Clevis Pin	2
D	0026-330-000	Clevis Pin	1
E	0026-341-000	Clevis Pin	2
F	0026-349-000	Clevis Pin	1
G	0004-560-000	Socket Head Cap Screw	2
H	0027-020-000	Rue Ring Cotter	5
J	0027-025-000	Rue Ring Cotter	2
K	0081-400-000	Needle Bearing	1
L	0081-634-000	Needle Bushing	1
M	1040-006-141	Cam Pivot	1
N	1040-006-144	Drive Link	1
P	1040-006-157	Switch Clamp Block	1
R	1040-006-163	Dampener Arm	1
T	1040-006-171	Dampener Roller	1
U	1040-006-209	Dampener	1
V	1040-006-221	Cam Bracket Weldment	1
W	1040-006-333	Lift Cam	1
Y	1040-010-807	Cam Position Cable	1
AA	1040-006-146	Torsion Spring	1
AB	0016-013-000	Nylock Nut	2
AC	0038-151-000	Cable Tie	1

Brake Rod Assembly

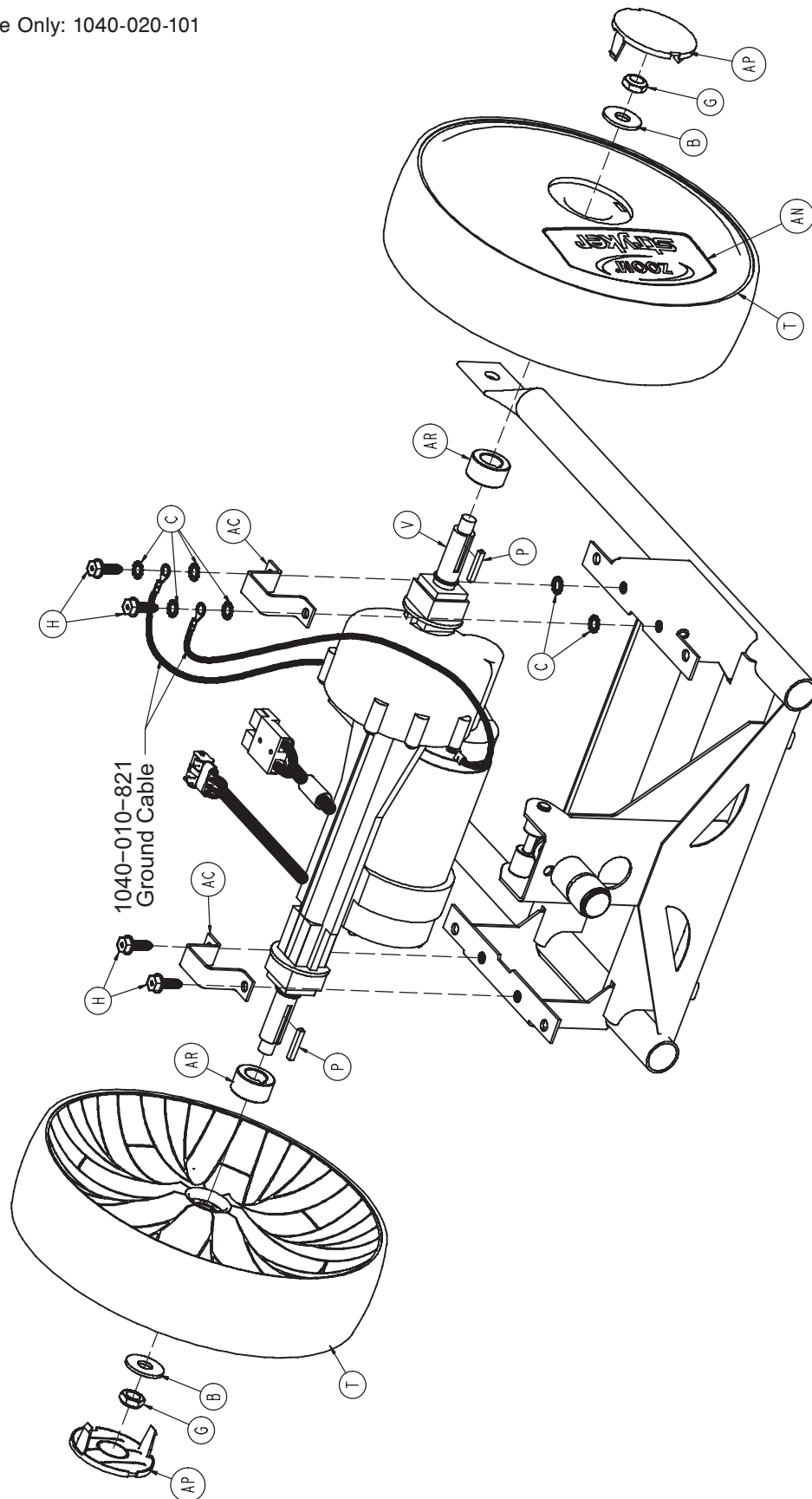
For Reference Only: 1040-003-291



Item	Part No.	Part Name	Qty.
A	0026-067-000	Slotted Spring Pin	1
B	1040-005-154	Butterfly “V” Pedal	1
C	1040-003-113	Brake Rod	1

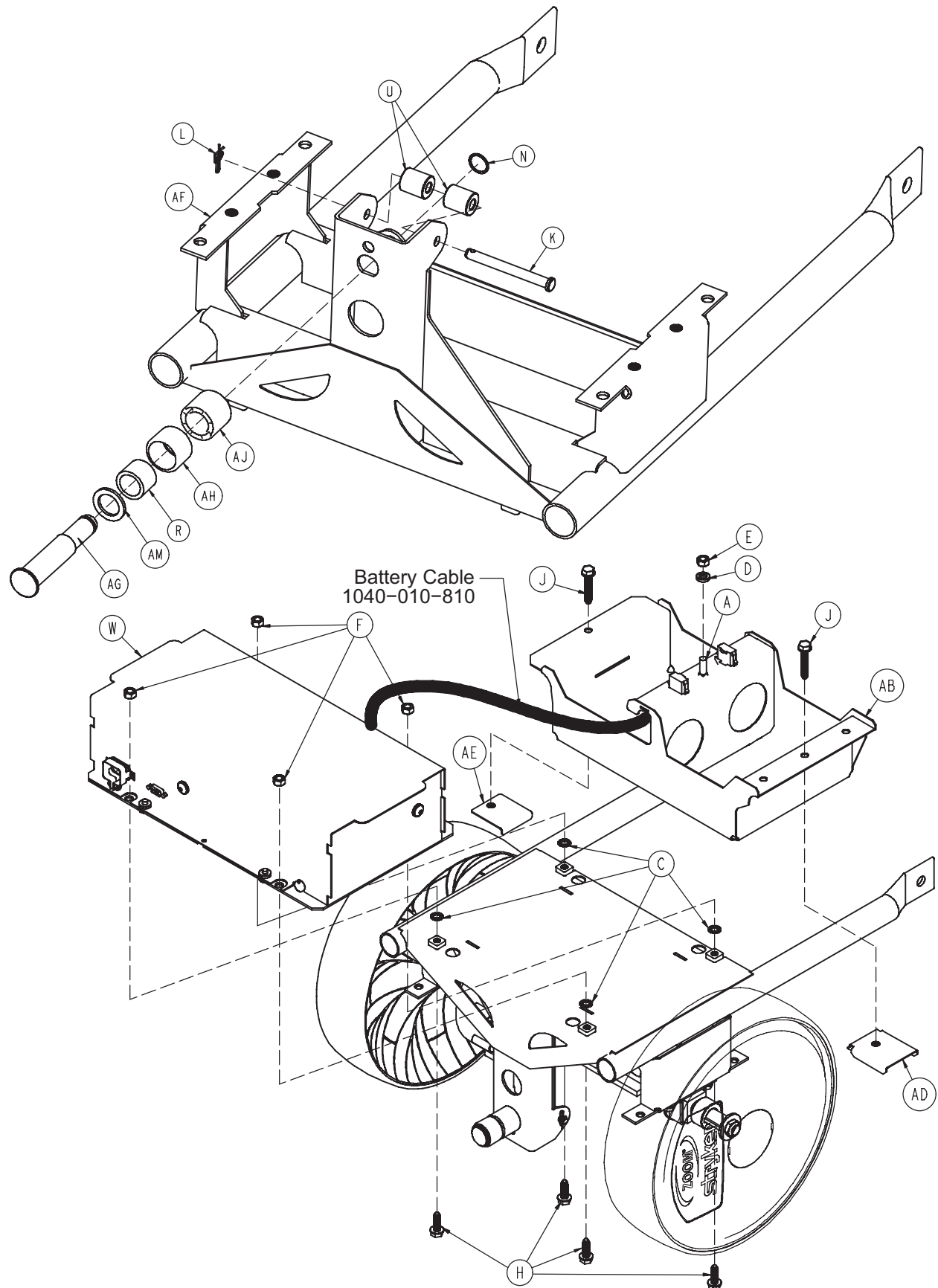
ZOOM® Carriage Assembly

For Reference Only: 1040-020-101

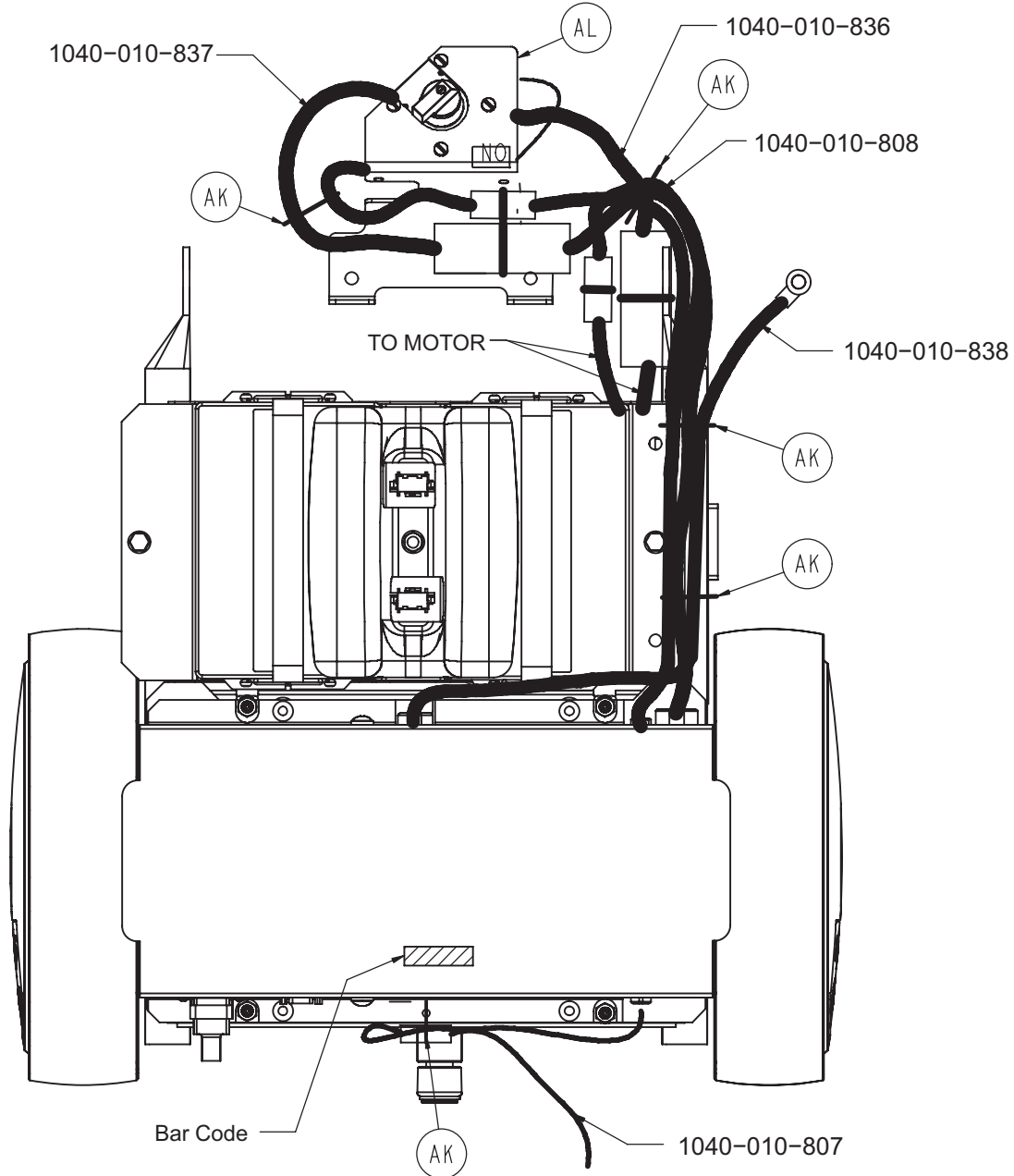


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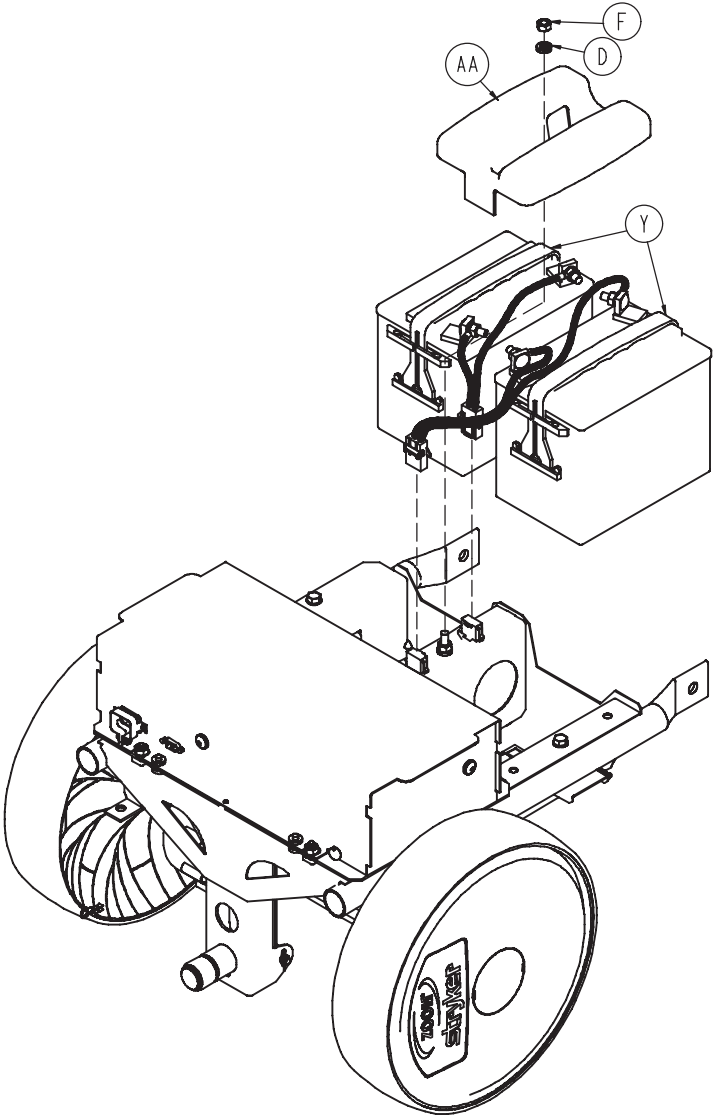
ZOOM® Carriage Assembly



ZOOM® Carriage Assembly



ZOOM® Carriage Assembly



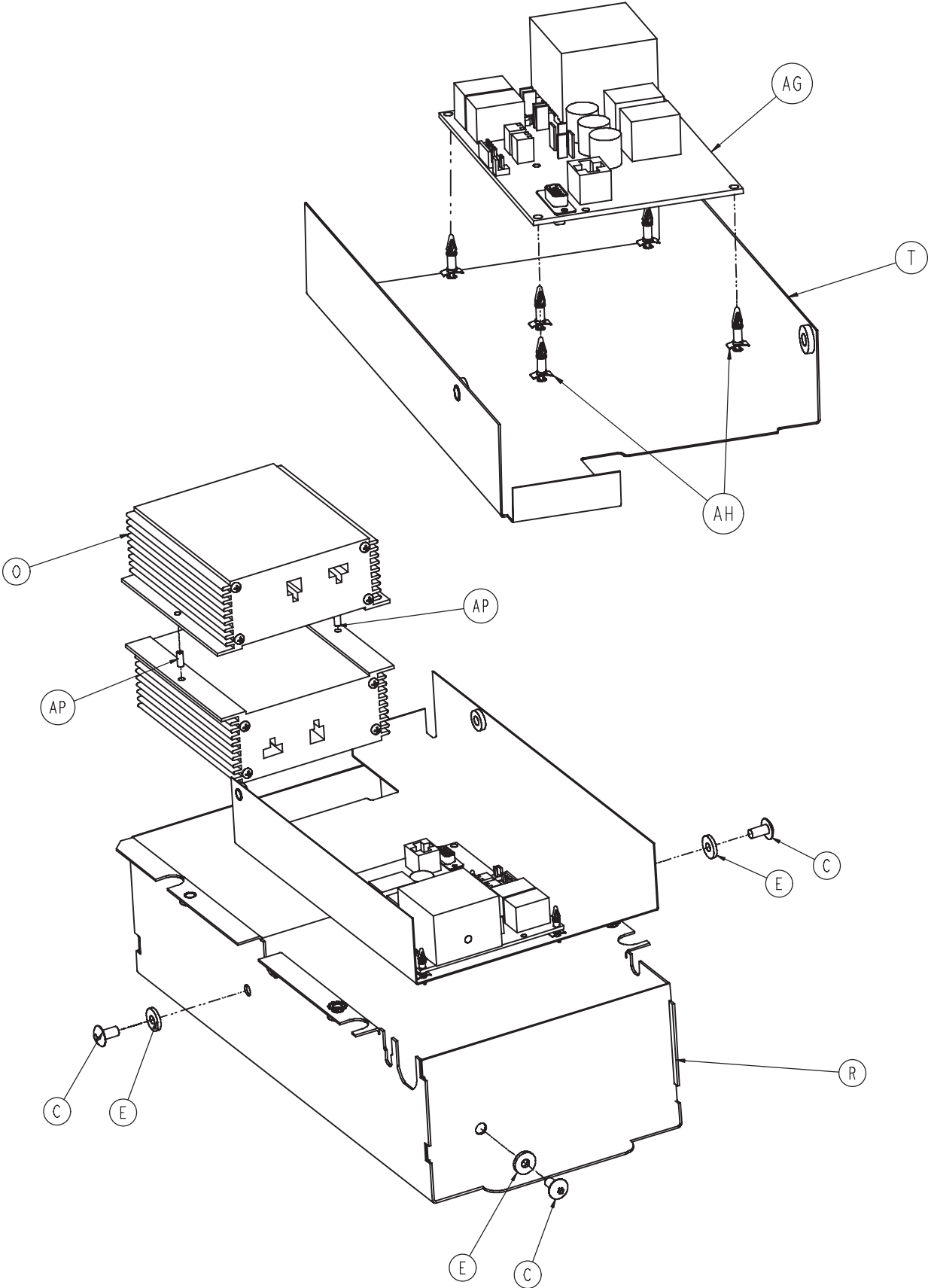
ZOOM® Carriage Assembly

ZOOM® Carriage Assembly - 1040-020-101 (Reference Only)

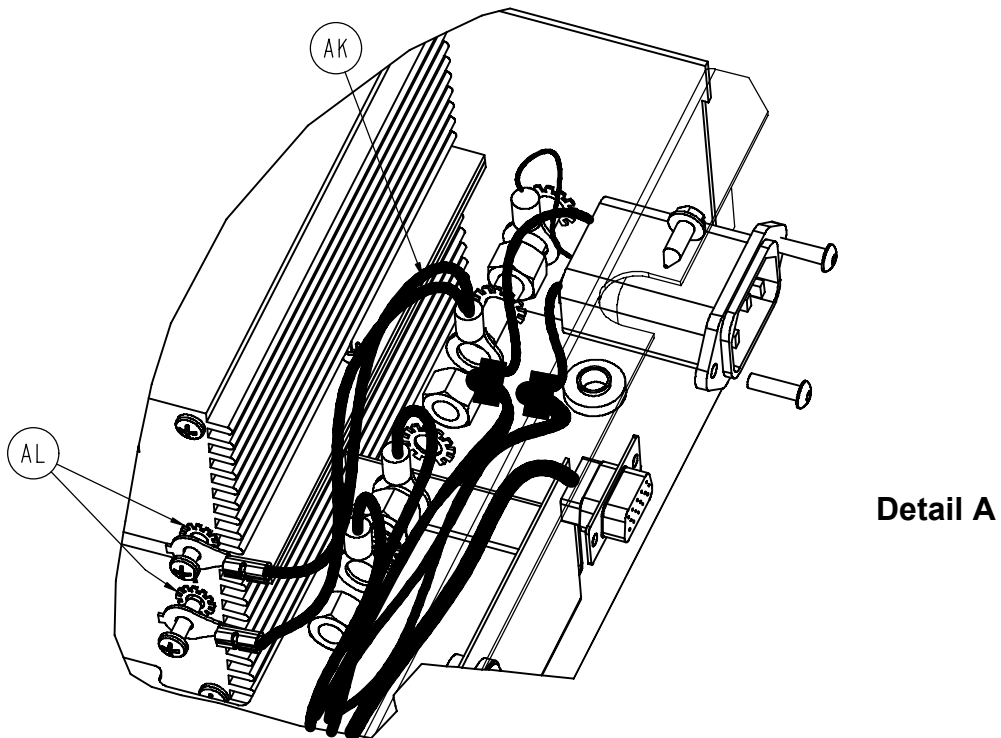
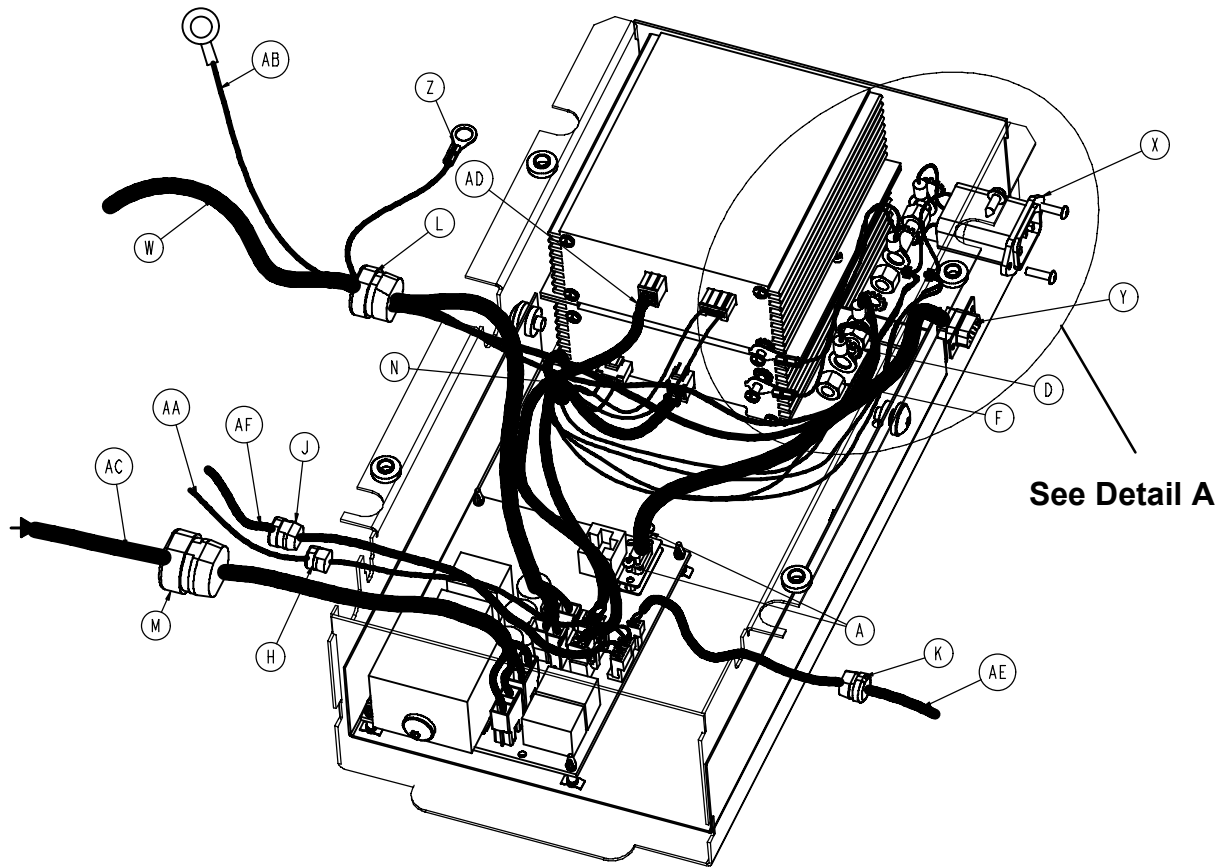
Item	Part No.	Part Name	Qty.
A	0005-020-000	Carriage Bolt	1
B	1040-020-083	Washer	2
C	0013-038-000	External Tooth Lock Washer	12
D	0014-099-000	Washer	2
E	0015-012-000	Hex Jam Nut	1
F	0016-033-000	Kep Nut	5
G	0016-049-000	Nylock Hex Nut	2
H	0023-288-000	Hex Washer Head Screw	8
J	0023-301-000	Hex Washer Head Screw	2
K	0026-262-000	Clevis Pin	1
L	0027-025-000	Rue Ring Cotter	1
N	0028-330-000	Retaining Ring	1
P	0058-216-000	Key	2
R	0081-011-000	Needle Bearing	1
T	1040-020-080	Wheel Assembly	2
U	1040-007-117	Lift Fork Roller	2
V	1040-010-820	Drive Unit	1
W	1040-210-859	Enclosure Assembly (page 70)	1
Y	1040-010-870	Battery Assembly (page 74)	2
AA	1040-020-006	Battery Cover	1
AB	1040-020-013	Battery Tray	1
AC	1040-020-033	Axel Clamp	2
AD	1040-020-041	Long Battery Clamp	1
AE	1040-020-042	Short Battery Clamp	1
AF	1040-020-110	Carriage Weldment	1
AG	1040-020-122	Cam Follower Pivot Pin	1
AH	1040-020-128	Lift Cam Roller	1
AJ	1040-020-129	Carriage Guide Roller	1
AK	0038-151-000	Cable Tie	5
AL	1040-010-830	Manual Override Switch	1
AM	1040-015-038	Washer	1
AN	1040-020-078	ZOOM® Wheel Label	2
AP	1040-015-073	Big Wheel Cap	2
AR	1040-020-082	ZOOM® Big Wheel Spacer	2
AT	1040-020-034	Motor Shim	2

Enclosure Assembly - 1040-035-000

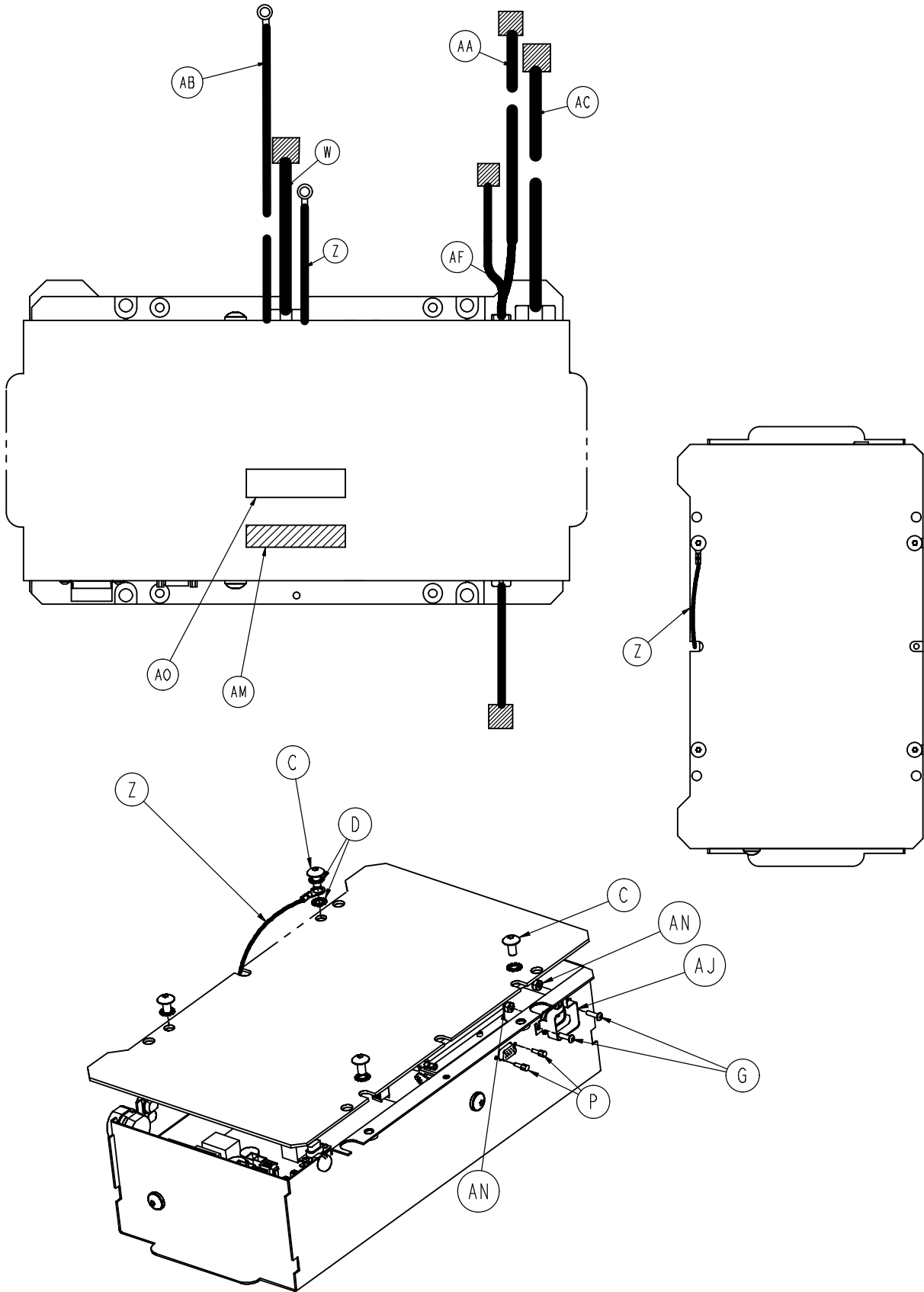
For Reference Only: 1040-210-859



Enclosure Assembly - 1040-035-000



Enclosure Assembly - 1040-035-000



Enclosure Assembly - 1040-035-000

Enclosure Assembly - 1040-035-000 (Reference Only)

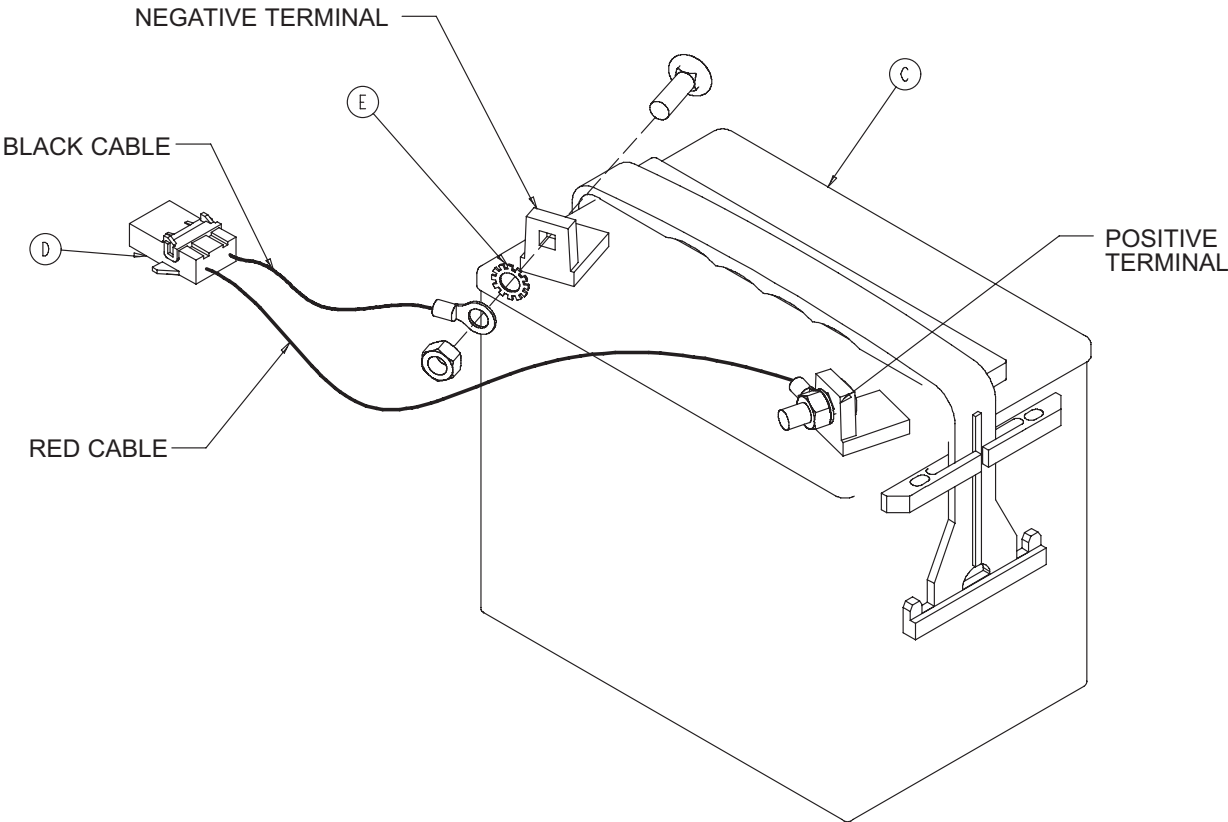
Item	Part No.	Part Name	Qty.
A	0004-255-000	Button Head Cap Screw	2
C	0007-080-000	Truss Head Machine Screw	7
D	0013-010-000	Lock Washer	13
E	0014-104-000	Rubber Washer	3
F	0016-006-000	Keypnut	4
G	0004-126-000	Button Head Cap Screw	2
H	0034-104-000	Heyco 1060 Strain Relief	1
J	0034-398-000	Heyco 1150 Strain Relief	1
K	0034-399-000	Heyco 1157 Strain Relief	1
L	0034-401-000	Heyco 1254 Strain Relief	1
M	0034-402-000	Heyco 1287 Strain Relief	1
N	0038-111-000	Cable Tie	1
O	0059-200-000	Charger	2
P	0059-727-000	Jack Screw	2
R	1040-010-080	Enclosure Weldment	1
S	1040-010-082	Box Enclosure Bottom	1
T	1040-010-381	Circuit Board Mount Bracket	1
W	1040-010-810	Cable - Battery Extension	1
X	1040-046-836	AC - Charger Power Cable	1
Y	1040-010-819	15 Pin Communication Tail	1
Z	1040-010-823	Ground-Box Tray to Box Outer	1
AA	1040-010-832	Manual Override Switch Cable	1
AB	1040-010-838	Ground-Control Box-O. R-Switch	1
AC	1040-010-852	Cable - Motor Power	1
AD	1040-010-853	Cable - CPU Charger	2
AE	1040-010-854	Cable - Cam Switch Input	1
AF	1040-010-858	Cable - Thermo Sense	1
AG	1040-010-920	1109 CSI Circuit Board	1
AH	-----	Mouser	5
AJ	0059-205-000	Connector Lock	1
AK	1040-010-824	Ground Cable - Charger	1
AL	0012-030-000	External Tooth Lock Washer	2
AM	-----	Bar Code - Serial Number	1
AN	0016-023-000	Nylock Hex Nut	2
AO	-----	Label	1
AP	-----	Spring Pin	2

* All parts listed above are not sold individually.

Battery Assembly

Replacement Kit Part Number (Batteries Only) - 1040-030-000 (includes two batteries)

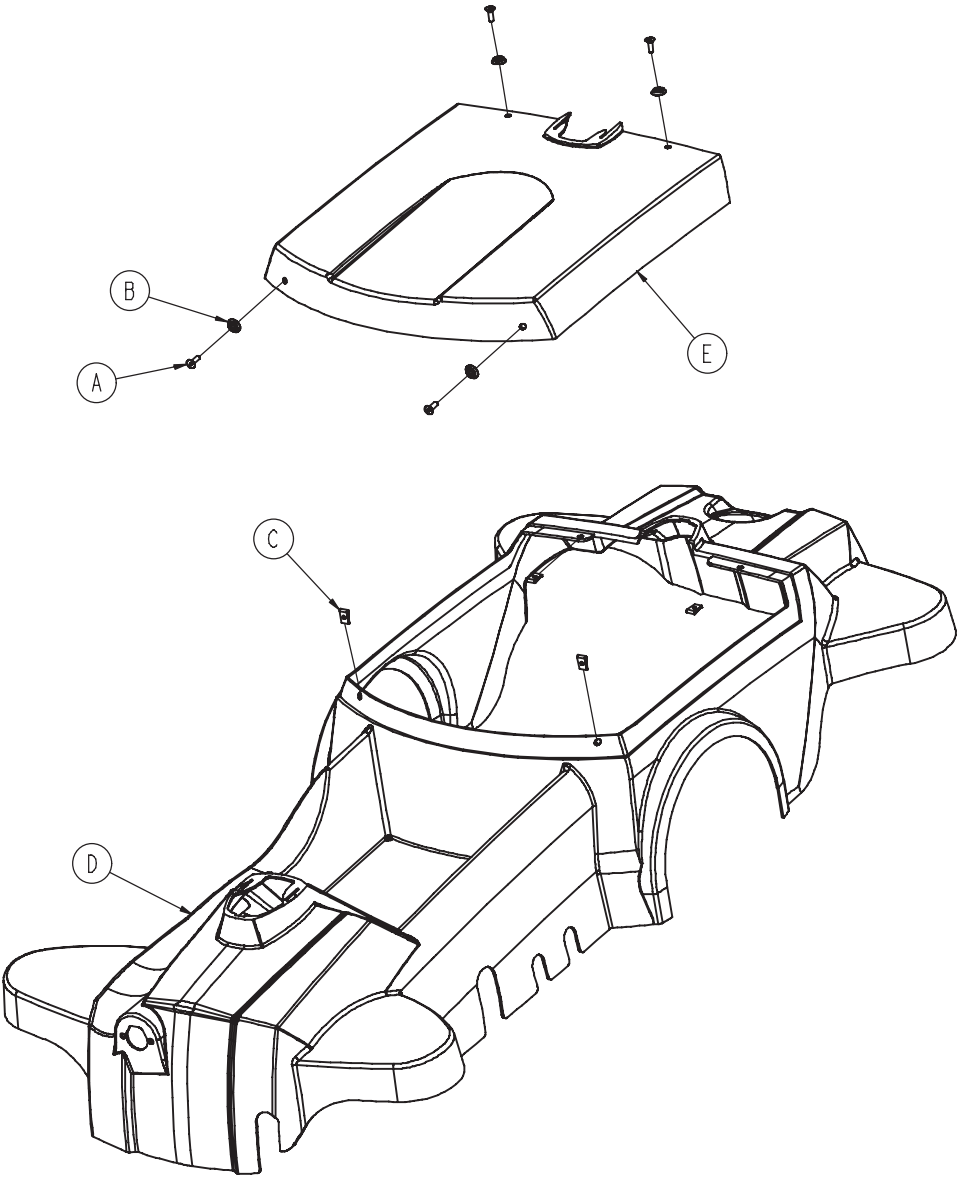
For Reference Only: 1040-010-870



Item	Part No.	Part Name	Qty.
C	0059-201-000	Battery	1
D	1040-010-871	Battery Cable	1
E	0013-038-000	External Tooth Lock Washer	2

Base Hood Assembly

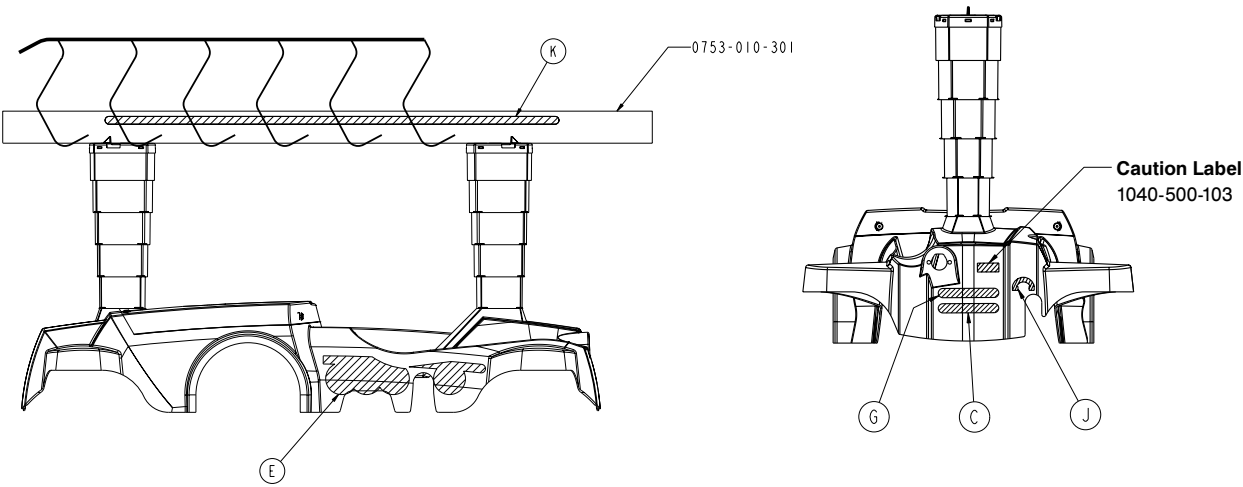
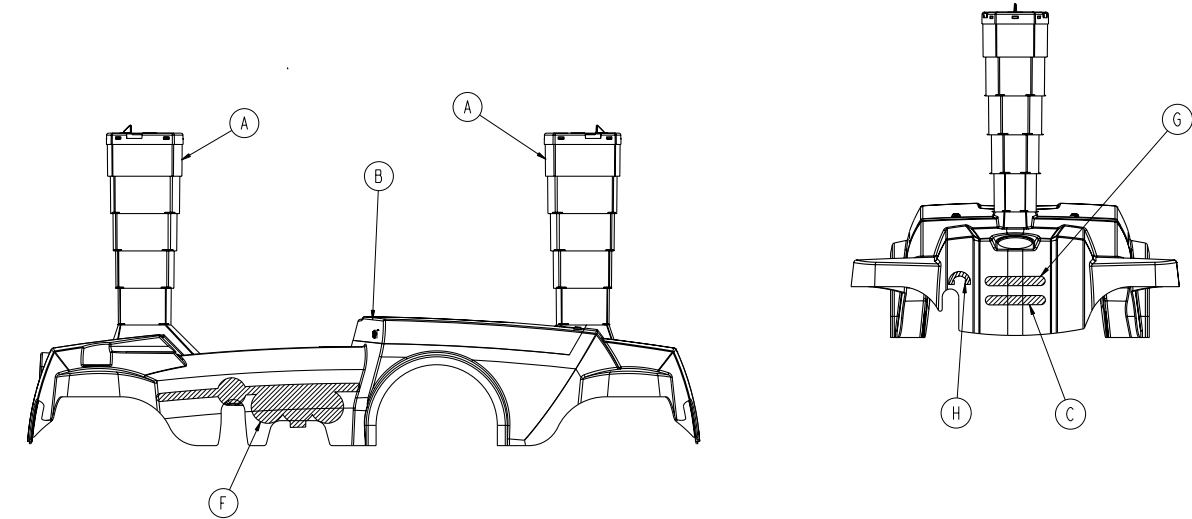
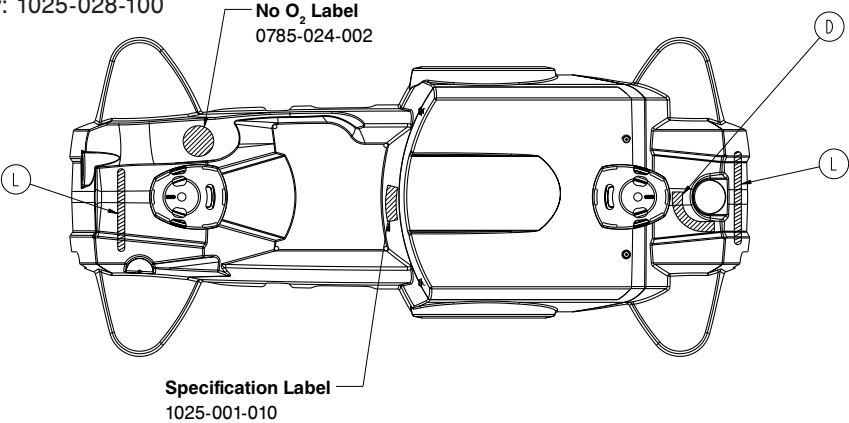
For Reference Only: 1040-210-410



Item	Part No.	Part Name	Qty.
A	0001-001-000	Flat Head Socket Screw	4
B	0014-105-000	Countersunk Washer	4
C	0052-902-000	U-Nut Fastener	4
D	1040-210-106	Hood	1
E	1040-210-107	Hood Lid	1

Base Labeling Assembly

For Reference Only: 1025-028-100



Item	Part No.	Part Name	Qty.
A	0785-001-815	Bellows	2
B	1040-210-410	Base Hood (page 75)	1
C	0785-023-050	Label, 700lb Capacity	2

Base Labeling Assembly

Color Set P/N	Item D ZOOM On/Off	Item E Lift/Lower, Left	Item F Lift/Lower, Right	Item G Stryker Logo	Item H Brake/Steer, Foot End
YELLOW 1025-028-101	0785-028-600	0785-028-101	0785-028-201	0785-024-801	0785-024-600
GRAY 1025-028-102	0785-028-600	0785-028-102	0785-028-202	0785-024-802	0785-024-600
LIGHT BLUE 1025-028-103	0785-028-600	0785-028-103	0785-028-203	0785-024-803	0785-024-600
RED 1025-028-105	0785-028-600	0785-028-105	0785-028-205	0785-024-805	0785-024-600
PURPLE 1025-028-107	0785-028-600	0785-028-107	0785-028-208	0785-024-808	0785-024-600
NAVY 1025-028-108	0785-028-600	0785-028-108	0785-028-208	0785-024-808	0785-024-600
TEAL 1025-028-109	0785-028-600	0785-028-109	0785-028-209	0785-024-809	0785-024-600
GREEN 1025-028-110	0785-028-600	0785-028-110	0785-028-210	0785-024-810	0785-024-600

Color Set P/N	Item J Brake/Steer, Head End	Item K Litter Stripe
YELLOW 1025-028-101	0785-024-700	0785-022-101
GRAY 1025-028-102	0785-024-700	0785-022-102
LIGHT BLUE 1025-028-103	0785-024-700	0785-022-103
RED 1025-028-105	0785-024-700	0785-022-105
PURPLE 1025-028-107	0785-024-700	0785-022-107
NAVY 1025-028-108	0785-024-700	0785-022-108
TEAL 1025-028-109	0785-024-700	0785-022-109
GREEN 1025-028-110	0785-024-700	0785-022-110

BASE HOOD DEPARTMENT LABELS

Emergency	0785-023-024
Transport	0785-023-025
Surgery	0785-023-026
PACU	0785-023-027
Endoscopy	0785-023-028
Radiology	0785-023-029
Cath. Lab	0785-023-030
Ambulatory Surgery	0785-023-031
Same Day Surgery	0785-023-032
Outpatient Surgery	0785-023-033
G.I. Lab	0785-023-034
Ultrasound	0785-023-035
Stryker Demo	0785-023-036

26" ZOOM® Litter Assembly, Common Components

For Reference Only: 1040-010-607

Item	Part No.	Part Name	Qty.
A	1040-010-150	26" ZOOM® Option	1
B	0785-010-601	26" Litter Frame Assembly (page 79)	1
C	0785-012-602	26" Standard Fowler Assembly (page 122)	11
D	0785-030-610	26" Oxygen Bottle Holder	1

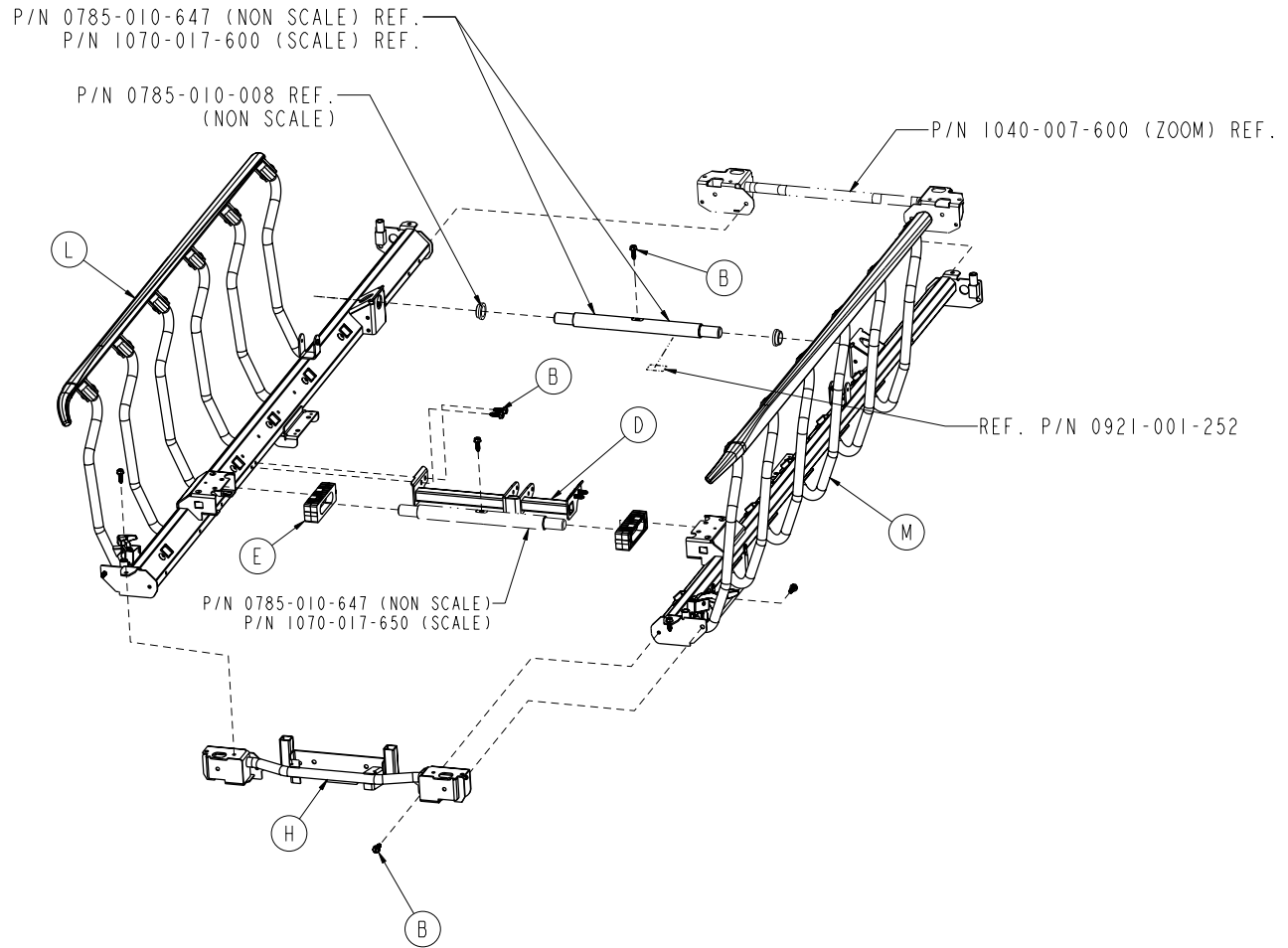
30" ZOOM® Litter Assembly, Common Components

For Reference Only: 1040-010-307

Item	Part No.	Part Name	Qty.
A	1040-010-250	30" ZOOM® Option	1
B	0785-010-301	30" Litter Frame Assembly (page 80)	1
C	0785-012-302	30" Standard Fowler Assembly (page 124)	1
D	0785-030-310	30" Oxygen Bottle Holder	1

26" Litter Frame Assembly

For Reference Only: 0785-010-601

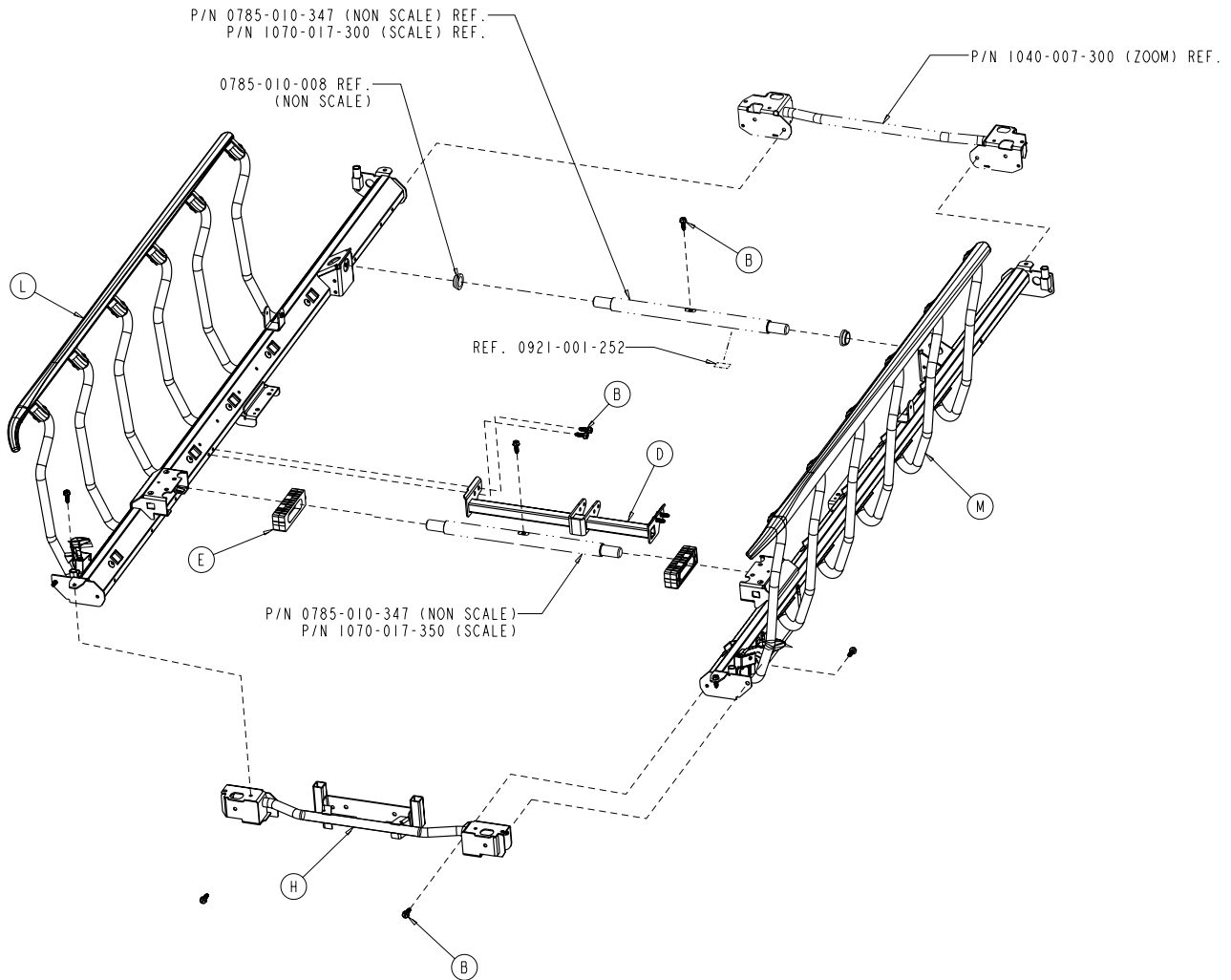


Item	Part No.	Part Name	Qty.
B	0023-288-000	Hex Washer Head Screw	12
D	0785-008-610	26" Frame Tie Weldment	1
E	0785-010-006	Trend Block Slide	2
H	0785-010-620	End Weldment, F/E	1
L	0785-011-040	Siderail Assembly, Right (page 81)	1
M	0785-011-050	Siderail Assembly, Left (page 82)	1

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30" Litter Frame Assembly

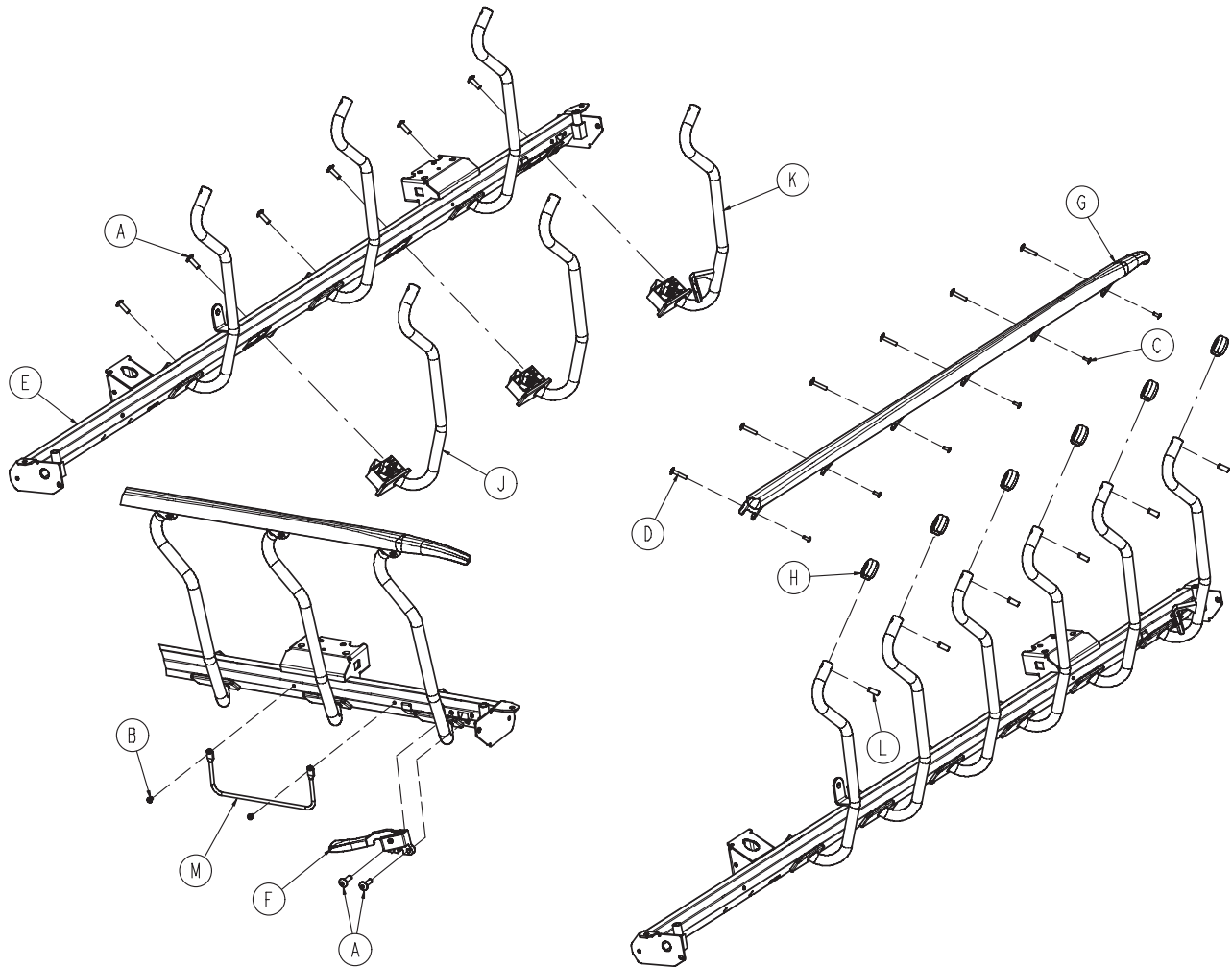
For Reference Only: 0785-010-301



Item	Part No.	Part Name	Qty.
B	0023-288-000	Hex Washer Head Screw	12
D	0785-008-310	26" Frame Tie Weldment	1
E	0785-010-006	Trend Block Slide	2
H	0785-010-320	End Weldment, F/E	1
L	0785-011-040	Siderail Assembly, Right (page 81)	1
M	0785-011-050	Siderail Assembly, Left (page 82)	1

Siderail Assembly, Right

For Reference Only: 0785-011-040

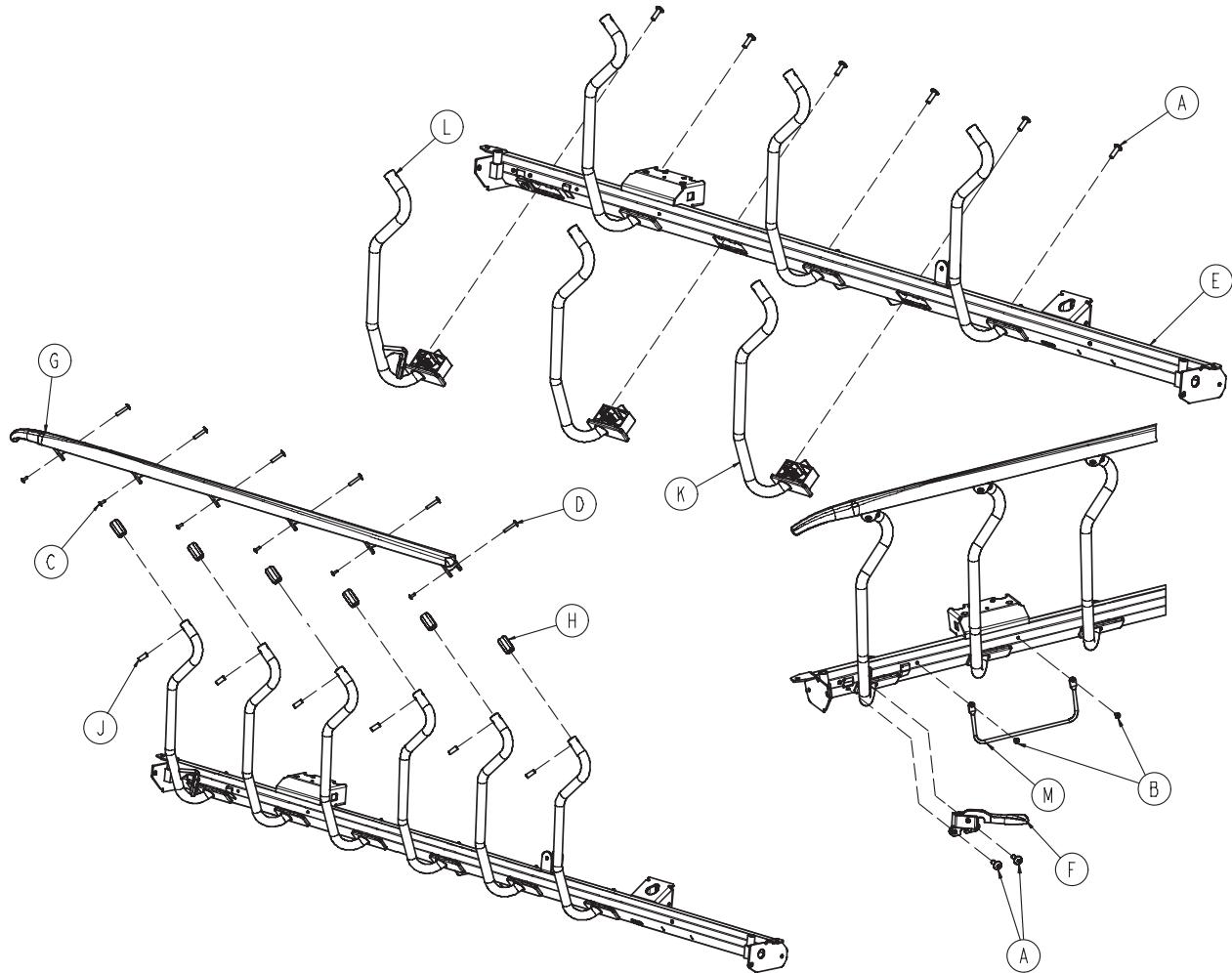


Item	Part No.	Part Name	Qty.
A	0007-074-000	Truss Head Machine Screw	8
B	0025-079-000	Rivet	2
C	0025-182-000	Rivet	6
D	0025-183-000	Tubular Component	6
E	0785-011-012	Right Tube Weldment	1
F	0785-011-020	Right Latch Assembly (page 83)	1
G	0785-011-037	Right Top Rail	1
H	0785-011-038	Spindle Plug	6
J	0785-011-041	Right Spindle (page 85)	5
K	0785-011-042	Right Latch Spindle (page 87)	1
L	0785-011-046	Spindle Bearing	6
M	1211-030-046	Foley Bag Rack	1

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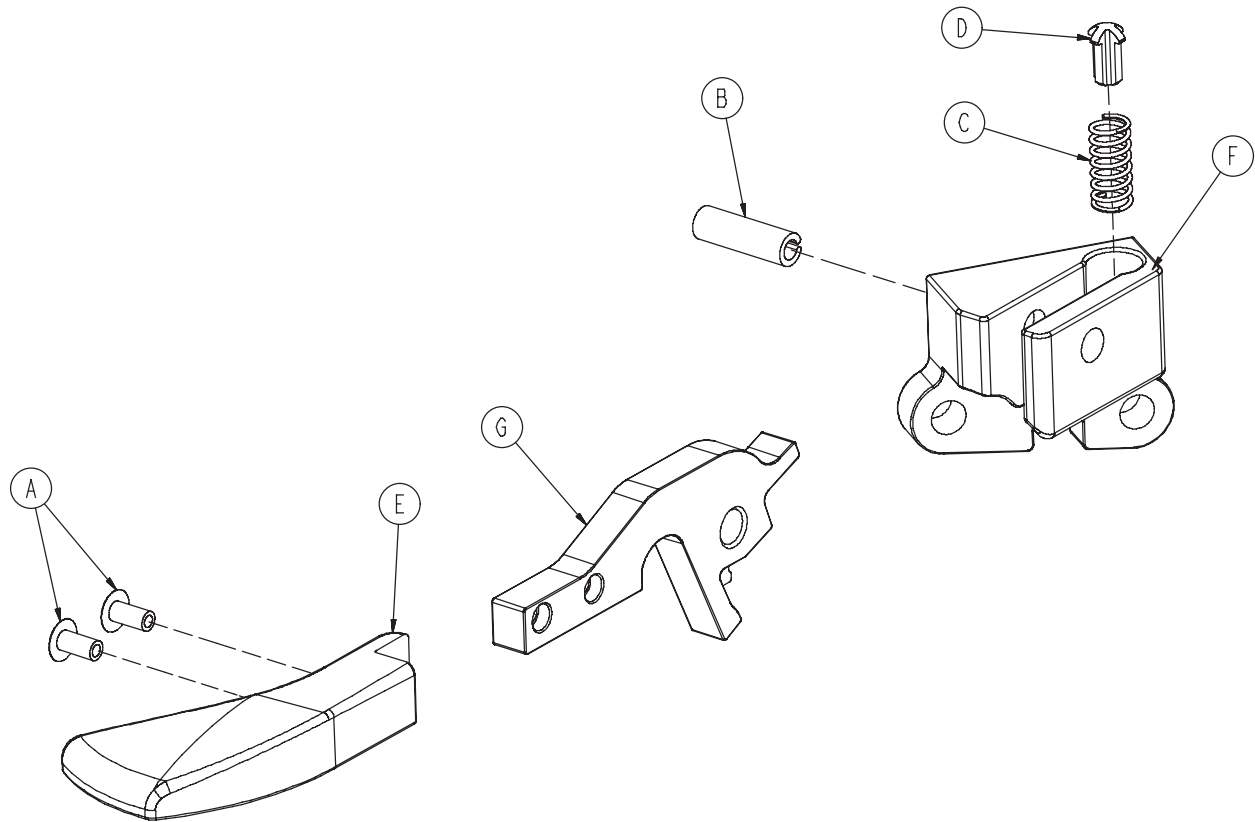
Siderail Assembly, Left

For Reference Only: 0785-011-050



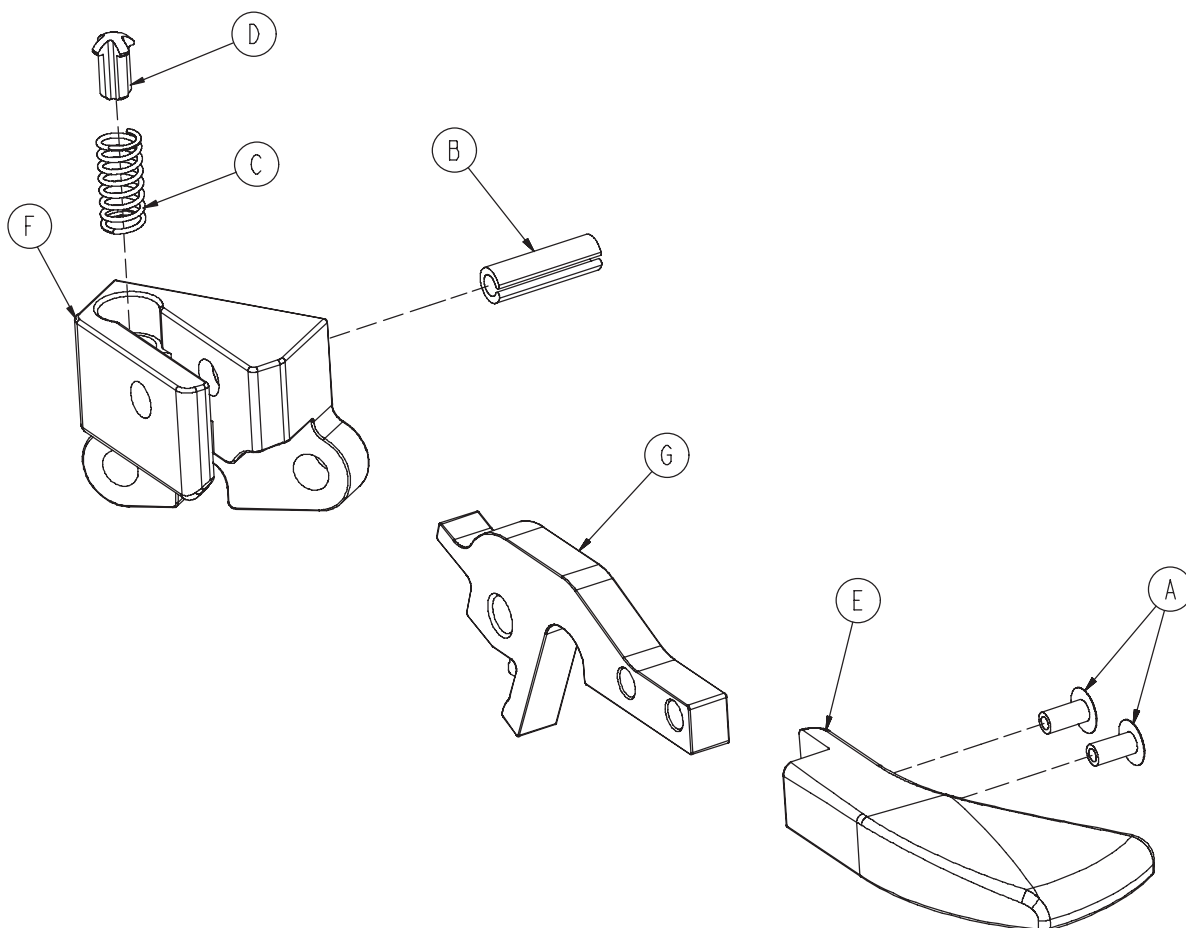
Item	Part No.	Part Name	Qty.
A	0007-074-000	Truss Head Machine Screw	8
B	0025-079-000	Rivet	2
C	0025-182-000	Rivet	6
D	0025-183-000	Tubular Component	6
E	0785-011-011	Left Tube Weldment	1
F	0785-011-021	Left Latch Assembly (page 84)	1
G	0785-011-036	Left Top Rail	1
H	0785-011-038	Spindle Plug	6
J	0785-011-046	Spindle Bearing	6
K	0785-011-051	Left Spindle (page 86)	5
L	0785-011-052	Left Latch Spindle (page 88)	1
M	1211-030-046	Foley Bag Rack	1

Siderail Latch Assembly, Right - 0785-011-020



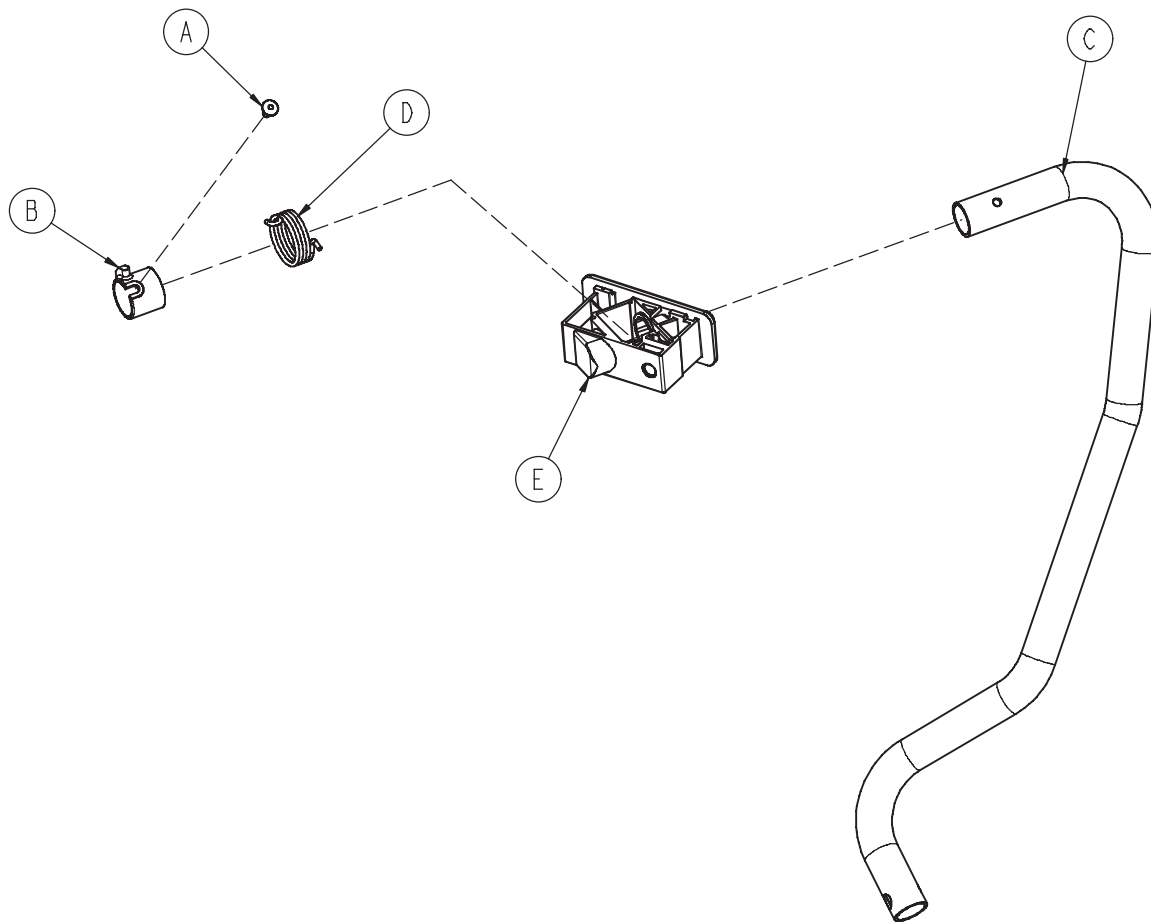
Item	Part No.	Part Name	Qty.
A	0025-079-000	Rivet	2
B	0026-365-000	Slotted Spring Pin	1
C	0038-526-000	Compression Spring	1
D	0785-011-054	Plunger	1
E	0785-011-056	Right Latch Handle	1
F	0785-011-128	Right Latch Mounting Block	1
G	0785-011-131	Latch Plate	1

Siderail Latch Assembly, Left - 0785-011-021



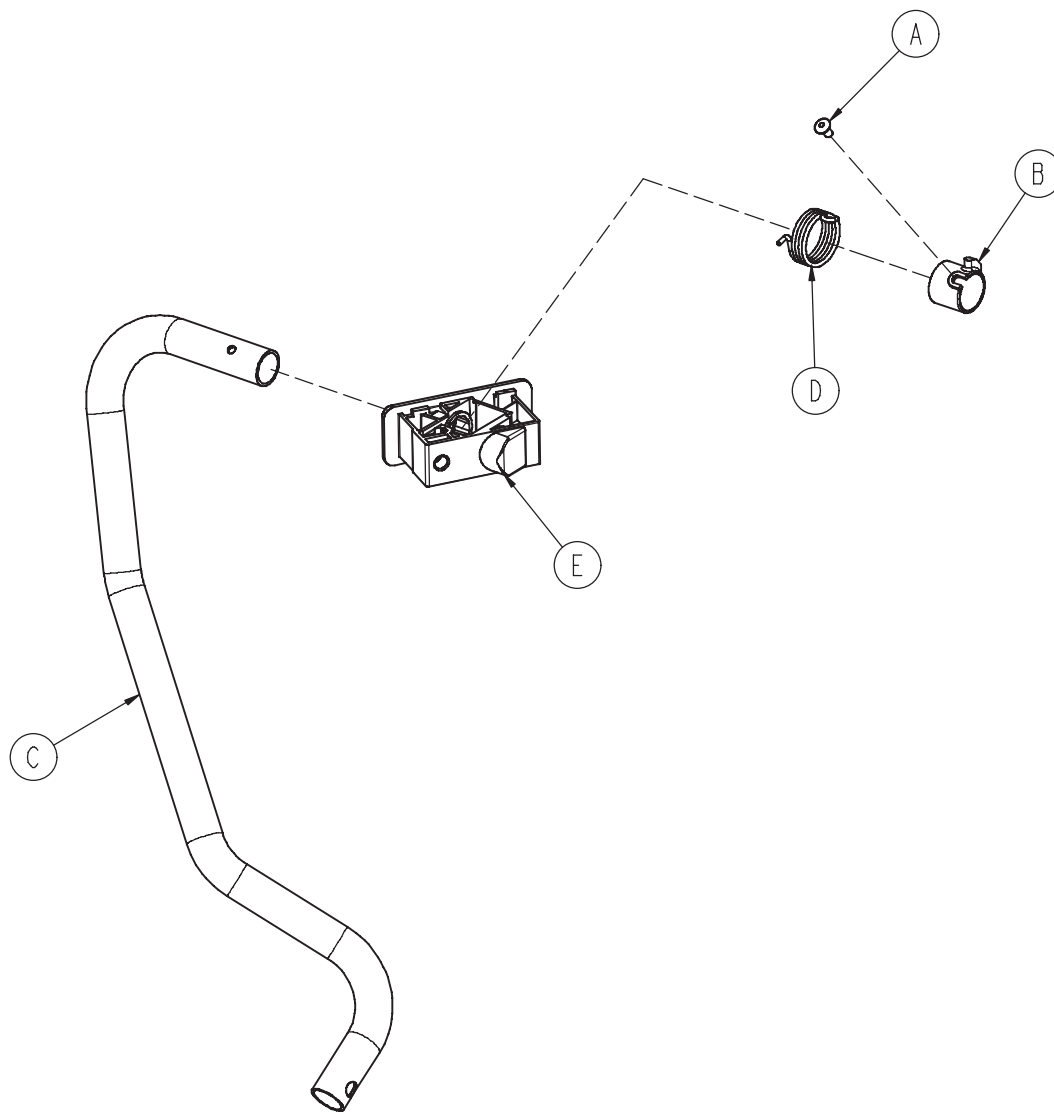
Item	Part No.	Part Name	Qty.
A	0025-079-000	Rivet	2
B	0026-365-000	Slotted Spring Pin	1
C	0038-526-000	Compression Spring	1
D	0785-011-054	Plunger	1
E	0785-011-057	Left Latch Handle	1
F	0785-011-123	Left Latch Mounting Block	1
G	0785-011-131	Latch Plate	1

Siderail Spindle Assembly, Right - 0785-011-041



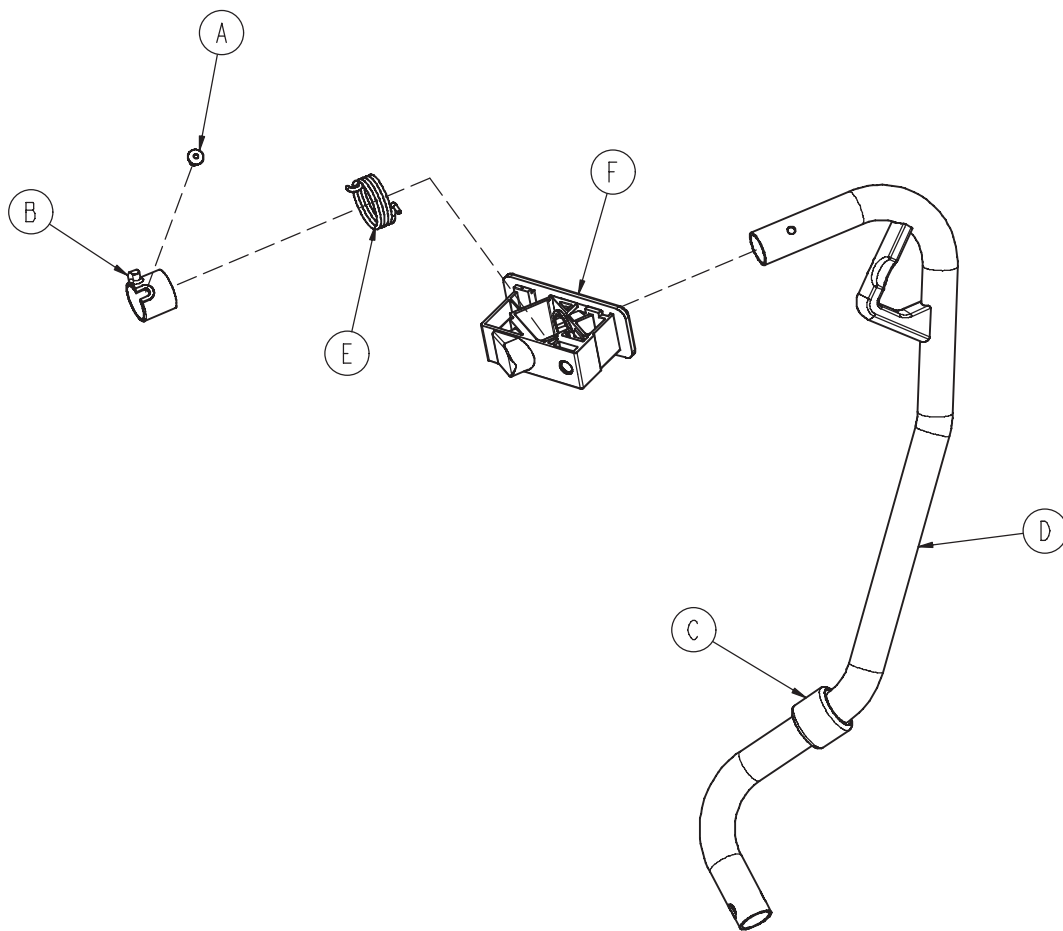
Item	Part No.	Part Name	Qty.
A	0025-079-000	Rivet	1
B	0785-011-013	Right Spindle Spacer	1
C	0785-011-032	Right Spindle	1
D	0785-011-047	Right Siderail Spring	1
E	0785-011-197	Siderail Pivot Block	1

Siderail Spindle Assembly, Left - 0785-011-051



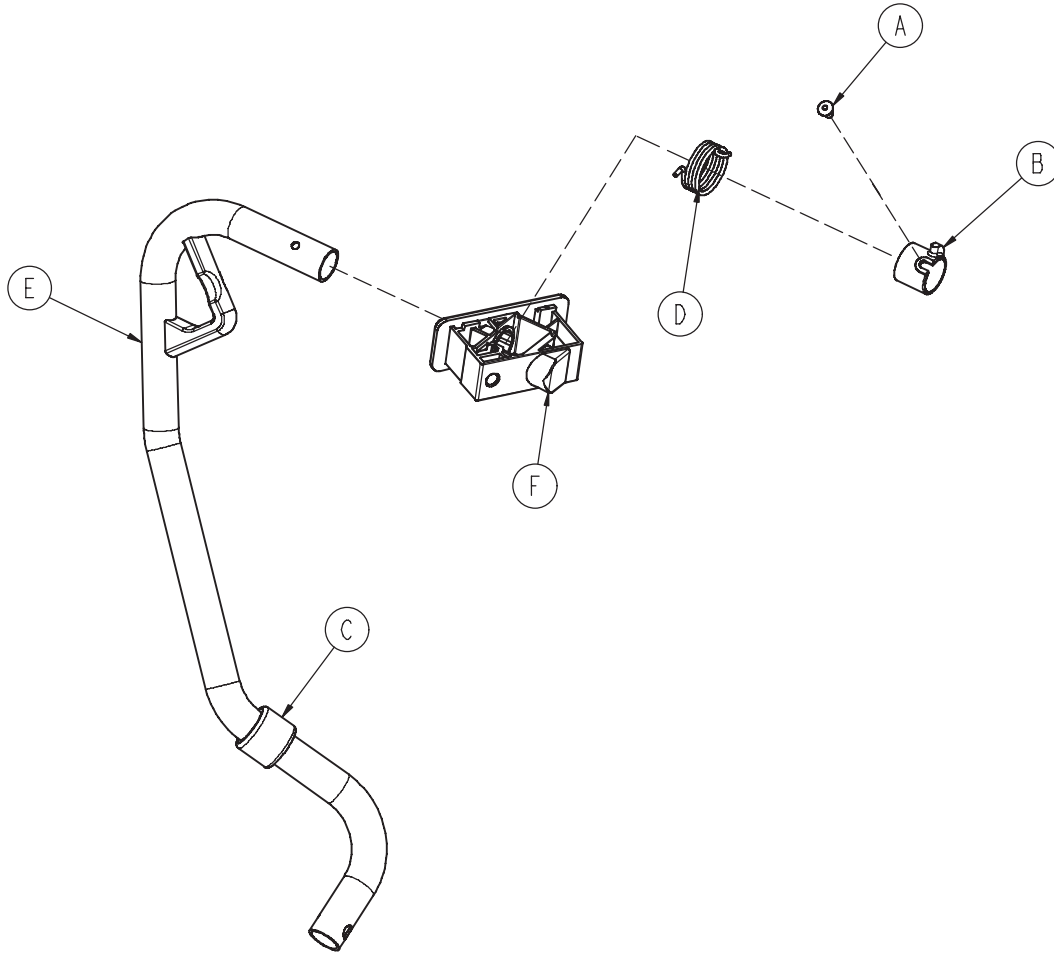
Item	Part No.	Part Name	Qty.
A	0025-079-000	Rivet	1
B	0785-011-010	Left Spindle Spacer	1
C	0785-011-033	Left Spindle	1
D	0785-011-048	Left Siderail Spring	1
E	0785-011-197	Siderail Pivot Block	1

Siderail Latch Spindle Assembly, Right - 0785-011-042



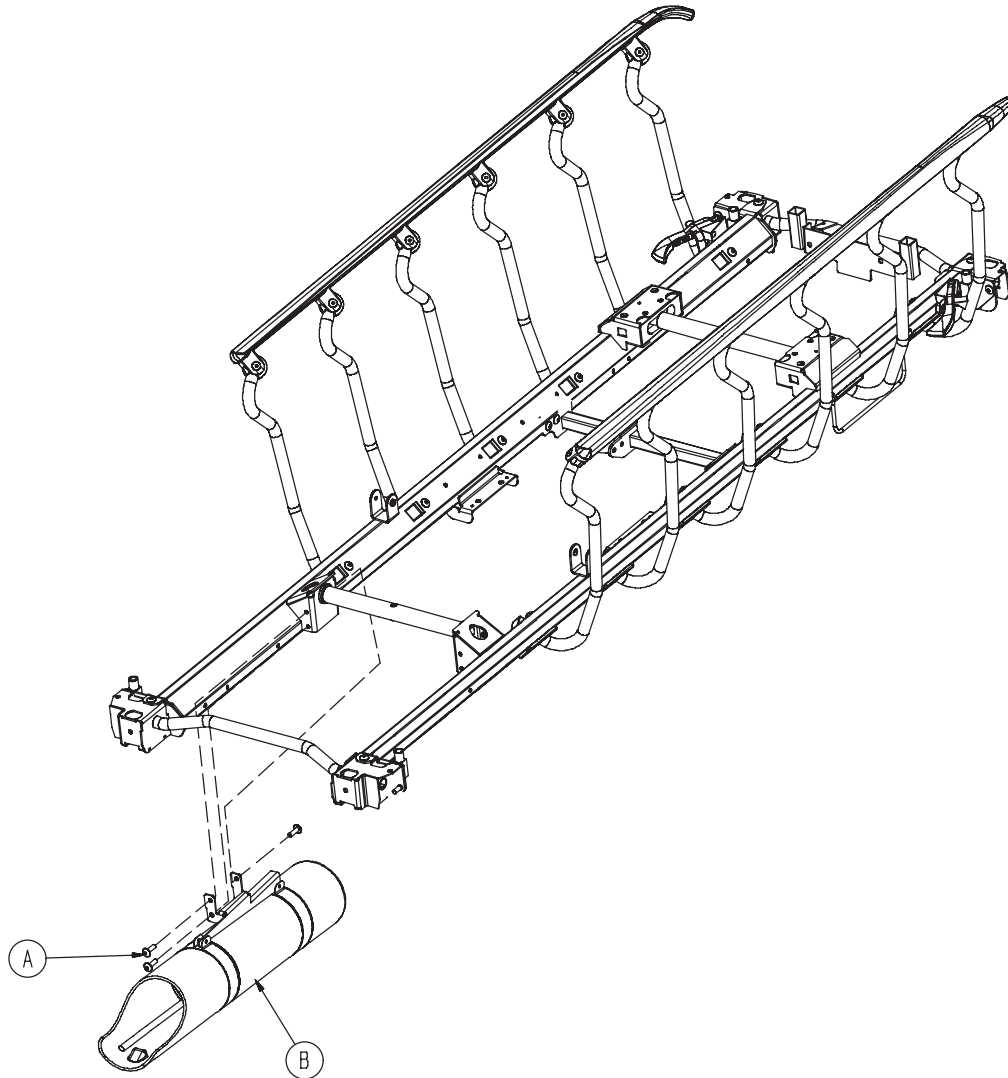
Item	Part No.	Part Name	Qty.
A	0025-079-000	Rivet	1
B	0785-011-013	Right Spindle Spacer	1
C	0785-011-016	Rubber Stop	1
D	0785-011-043	Right Latch Spindle	1
E	0785-011-047	Right Siderail Spring	1
F	0785-011-197	Spindle Pivot Block	1

Siderail Latch Spindle Assembly, Left - 0785-011-052



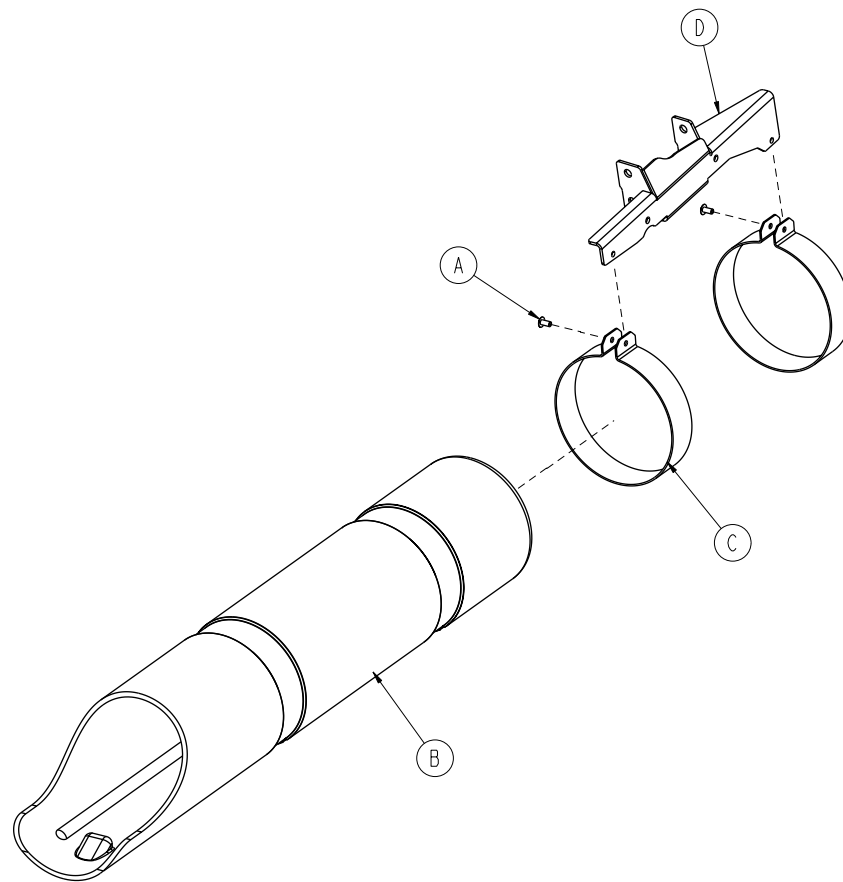
Item	Part No.	Part Name	Qty.
A	0025-079-000	Rivet	1
B	0785-011-010	Left Spindle Spacer	1
C	0785-011-016	Rubber Stop	1
D	0785-011-048	Left Siderail Spring	1
E	0785-011-053	Left Latch Spindle	1
F	0785-011-197	Spindle Pivot Block	1

Oxygen Bottle Holder, 26" Litter - 0785-030-610



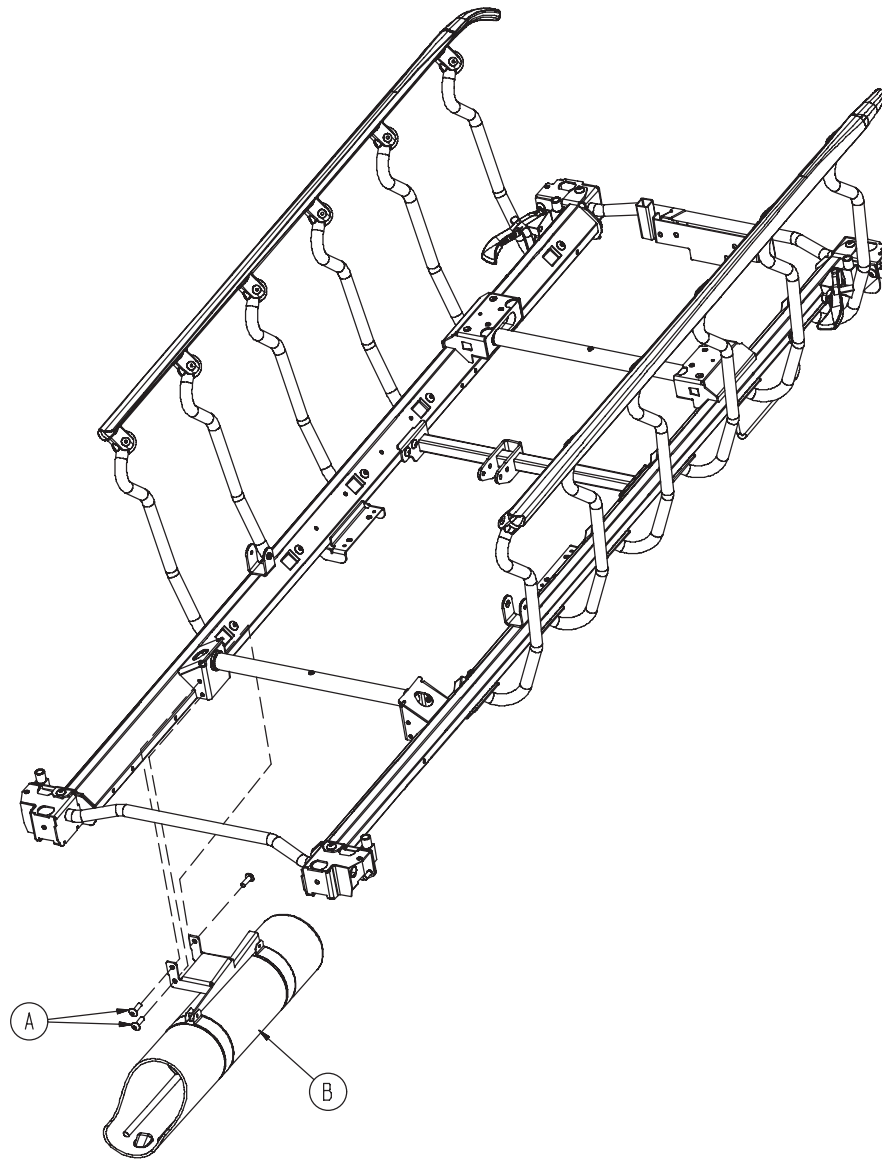
Item	Part No.	Part Name	Qty.
A	0023-288-000	Hex Washer Head Screw	3
B	0785-030-601	Oxygen Receptacle Assembly (page 90)	1

26" Oxygen Bottle Receptacle Assembly - 0785-030-601



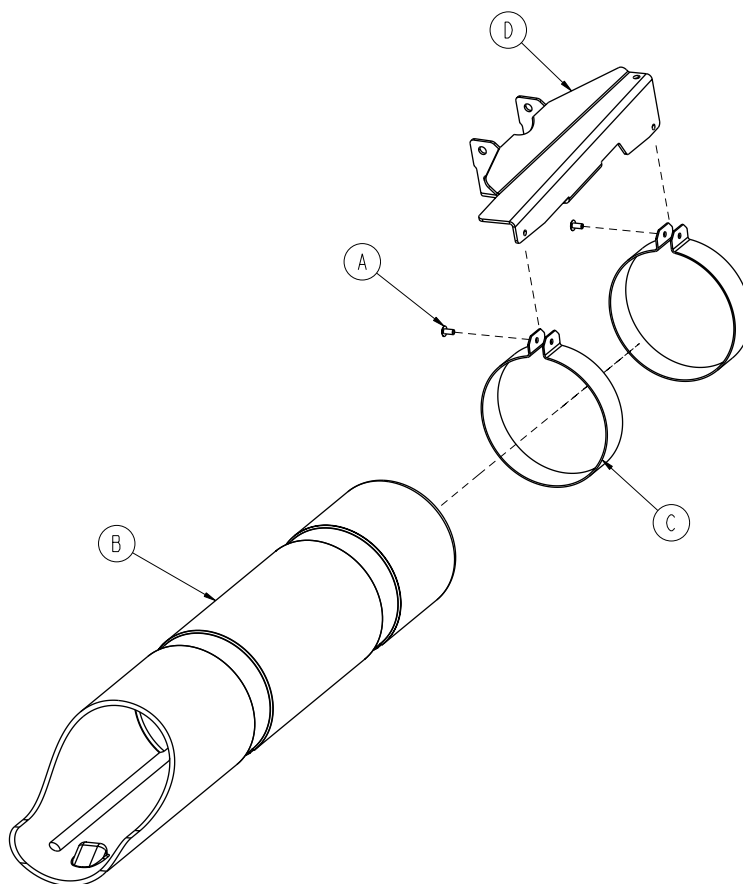
Item	Part No.	Part Name	Qty.
A	0025-079-000	Rivet	2
B	0785-030-009	Oxygen Tube	1
C	0785-030-021	Oxygen Receptacle Clamp	2
D	0785-130-608	26" Oxygen Bracket	1

Oxygen Bottle Holder, 30" Litter - 0785-030-310



Item	Part No.	Part Name	Qty.
A	0023-288-000	Hex Washer Head Screw	3
B	0785-030-301	Oxygen Receptacle Assembly (page 92)	1

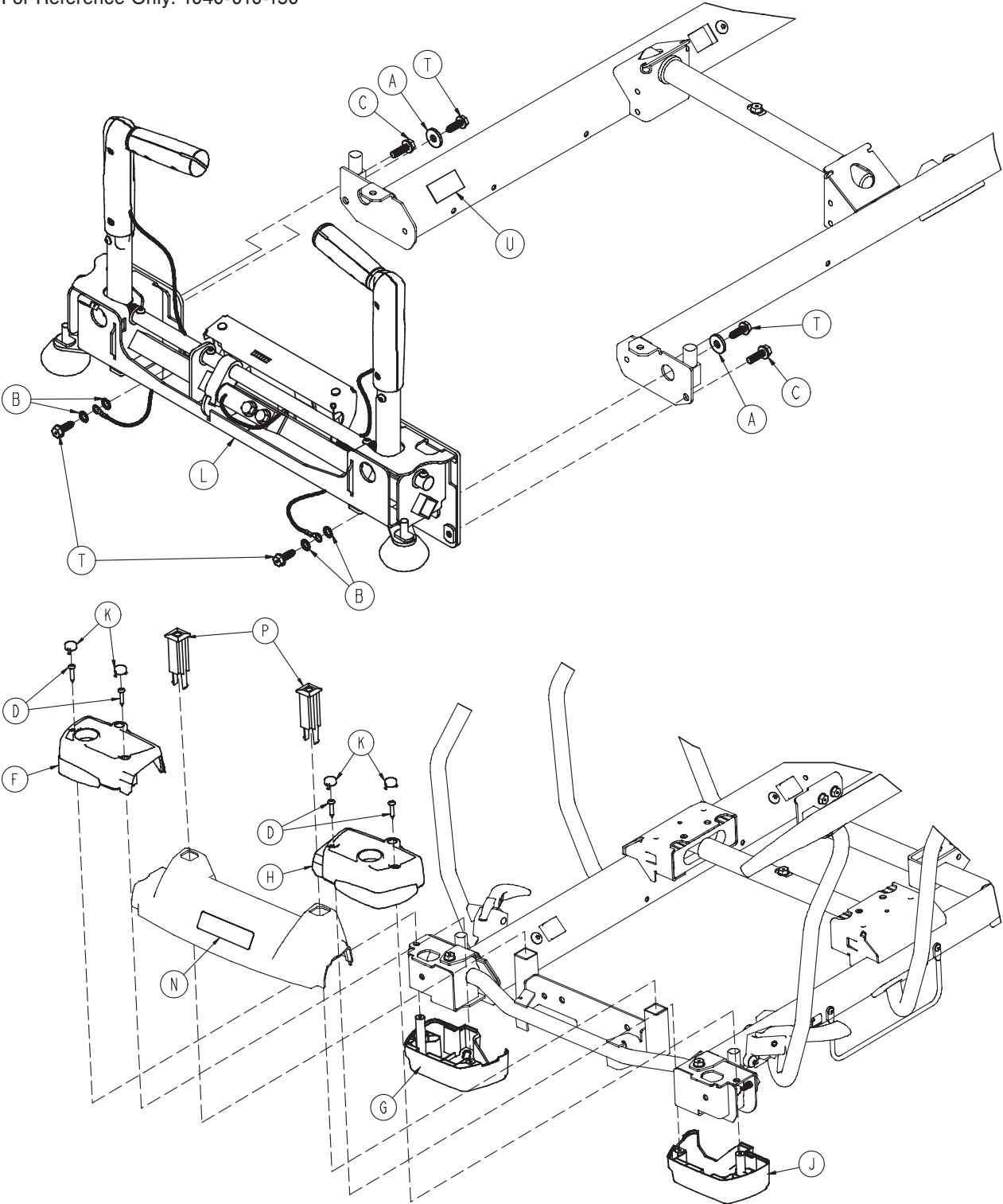
30" Oxygen Bottle Receptacle Assembly - 0785-030-301



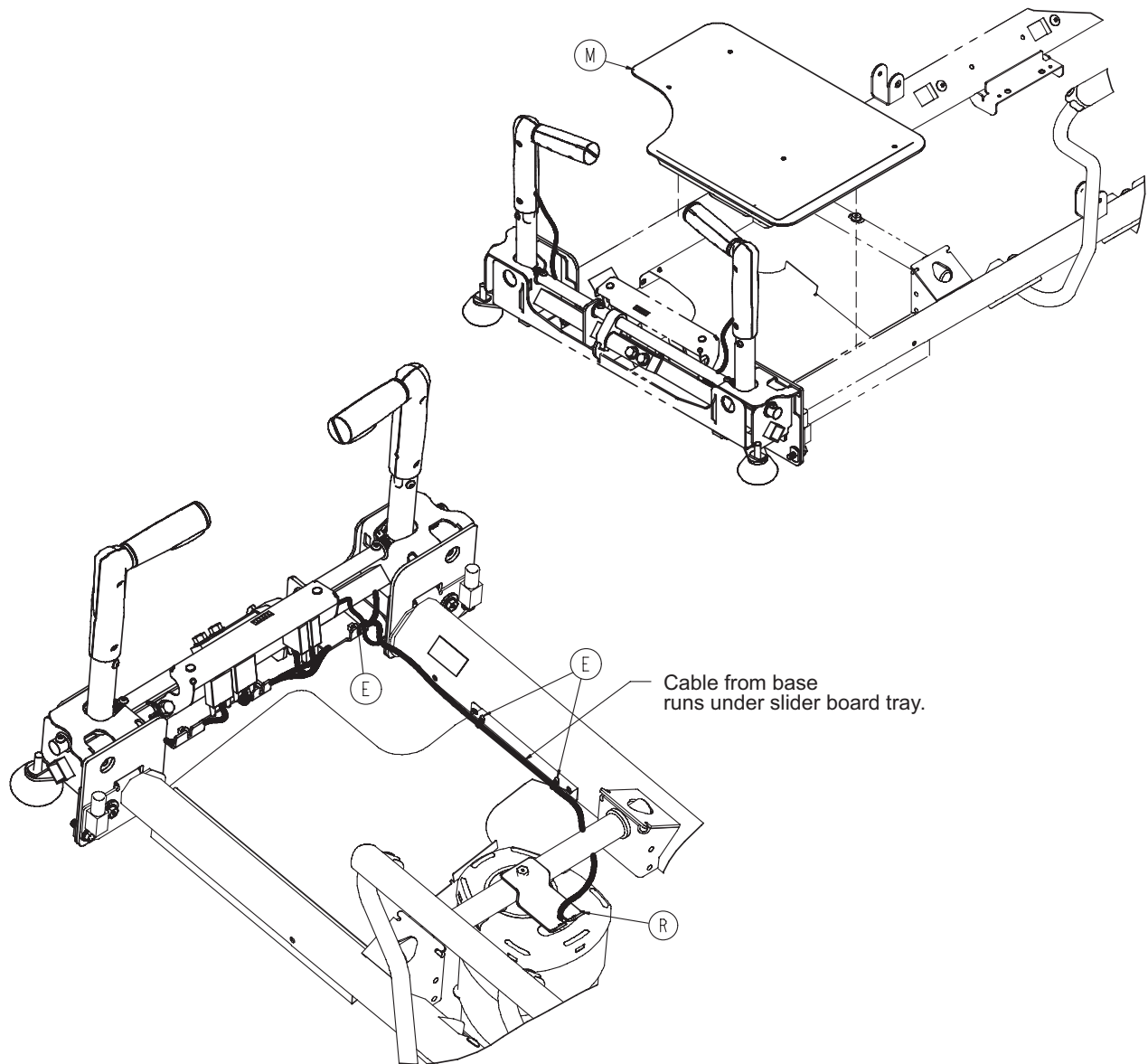
Item	Part No.	Part Name	Qty.
A	0023-288-000	Hex Washer Head Screw	2
B	0785-030-009	Oxygen Tube	1
C	0785-030-021	Oxygen Receptacle Clamp	2
D	0785-130-308	30" Oxygen Bracket	1

26" ZOOM® Litter Assembly

For Reference Only: 1040-010-150



26" ZOOM® Litter Assembly



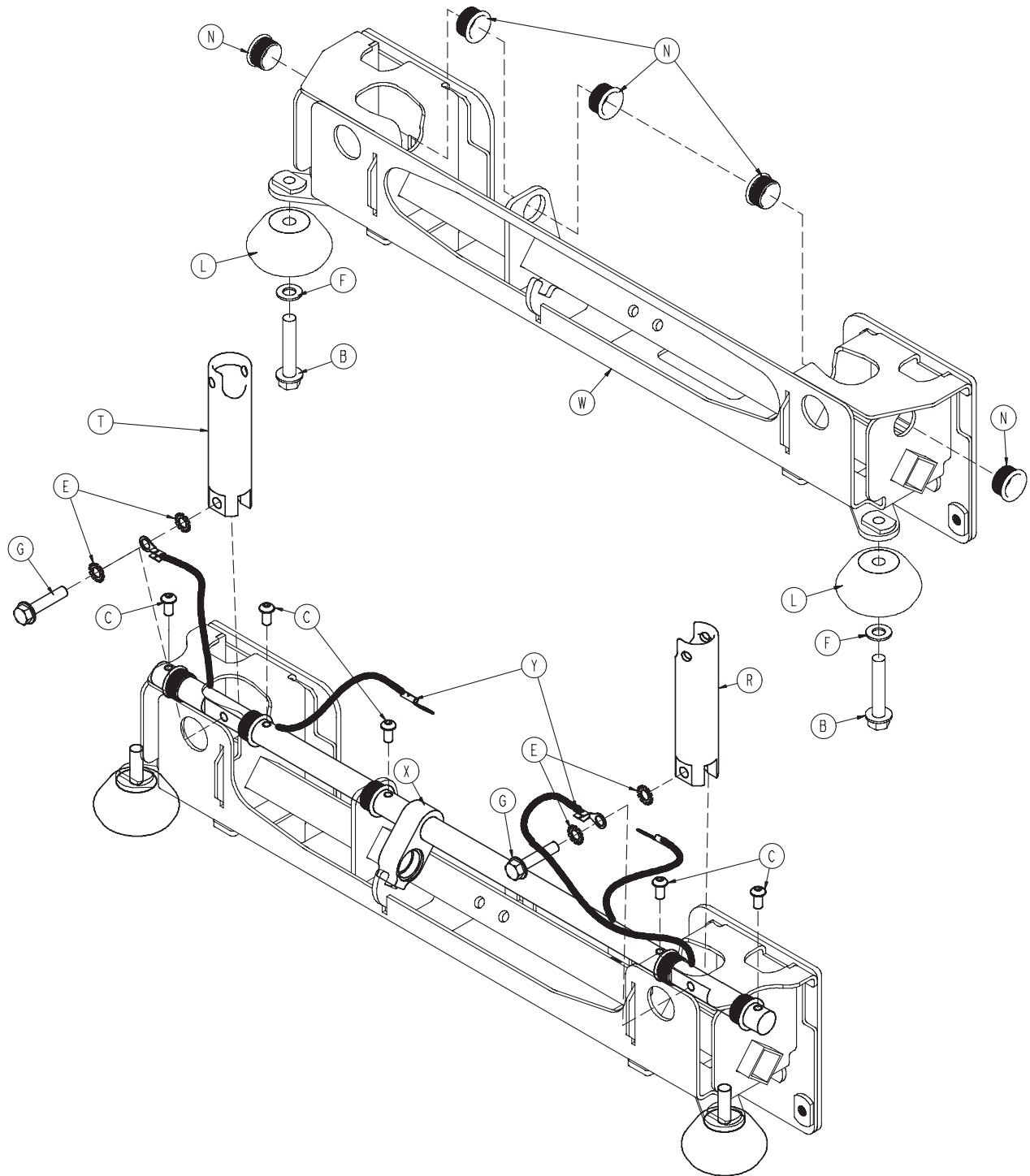
26" ZOOM® Litter Assembly

26" ZOOM® Litter Assembly - 1040-010-150 (Reference Only)

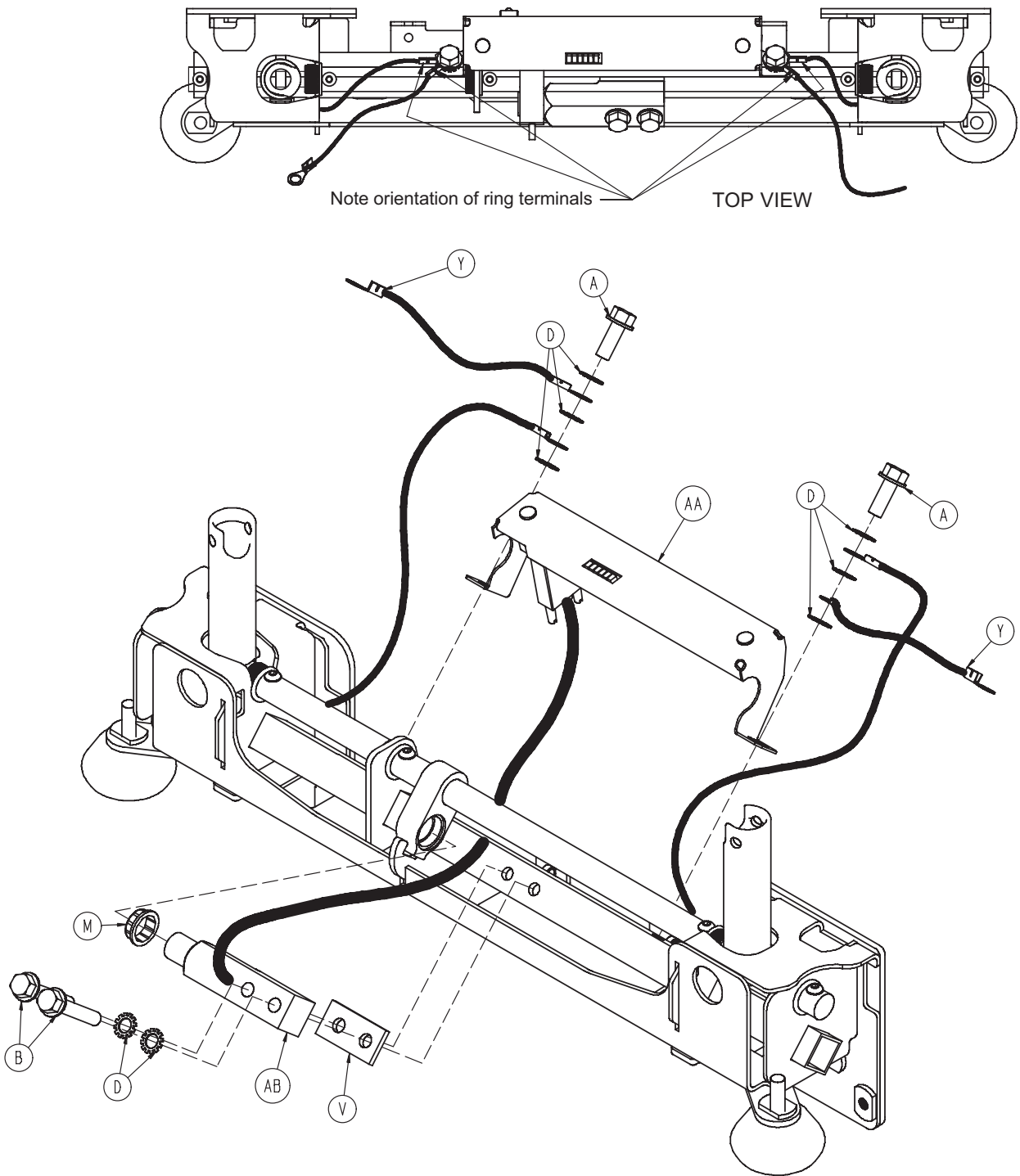
Item	Part No.	Part Name	Qty.
A	0011-262-000	Washer	2
B	0013-038-000	External Tooth Lock Washer	4
C	0023-305-000	Hex Washer Head Screw	2
D	0023-310-000	Pan Head Thread-Forming Screw	4
E	1040-137-851	Push Mount Cable Tie	3
F	0785-010-058	Corner Cover, Ft. End, Top, Right	1
G	0785-010-059	Corner Cover, Ft. End, Bottom, Rt.	1
H	0785-010-062	Corner Cover, Ft. End, Top, Left	1
J	0785-010-063	Corner Cover, Ft. End, Bottom, Lt.	1
K	0785-010-140	Hole Plug	4
L	1040-007-200	26" ZOOM® Handle Assembly (page 96)	1
M	1040-145-601	26" Tray	1
N	1040-010-951	Oxygen Warning Label	1
P	0785-010-122	Foot Board Receptacle	2
R	1040-007-802	Coil Cord Hanger	1
T	0023-288-000	Hex Washer Head Screw	4
U	1210-800-008	Patent Label	1

26" ZOOM® Handle Assembly

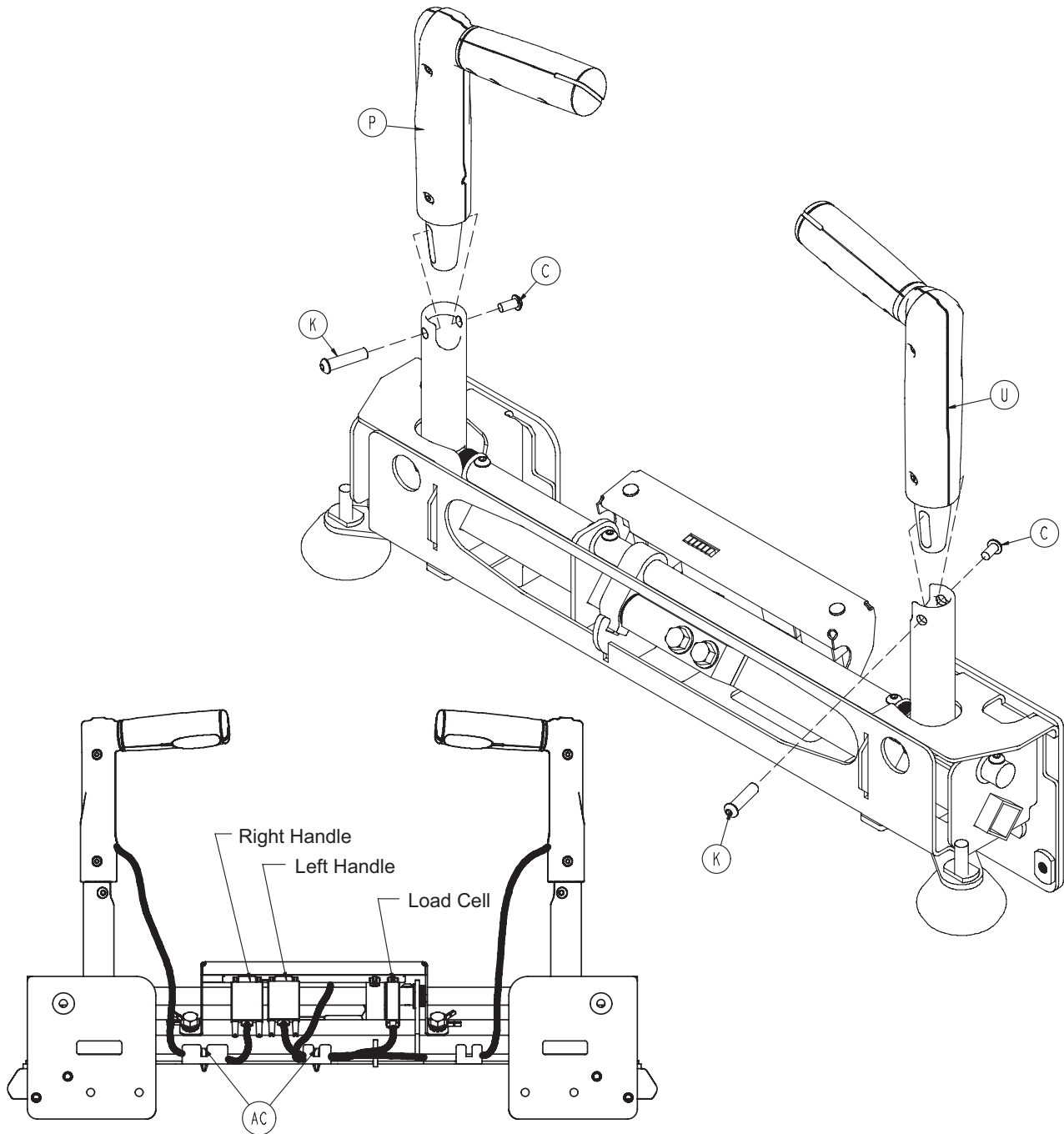
For Reference Only: 1040-007-200



26" ZOOM® Handle Assembly



26" ZOOM® Handle Assembly



26" ZOOM® Handle Assembly

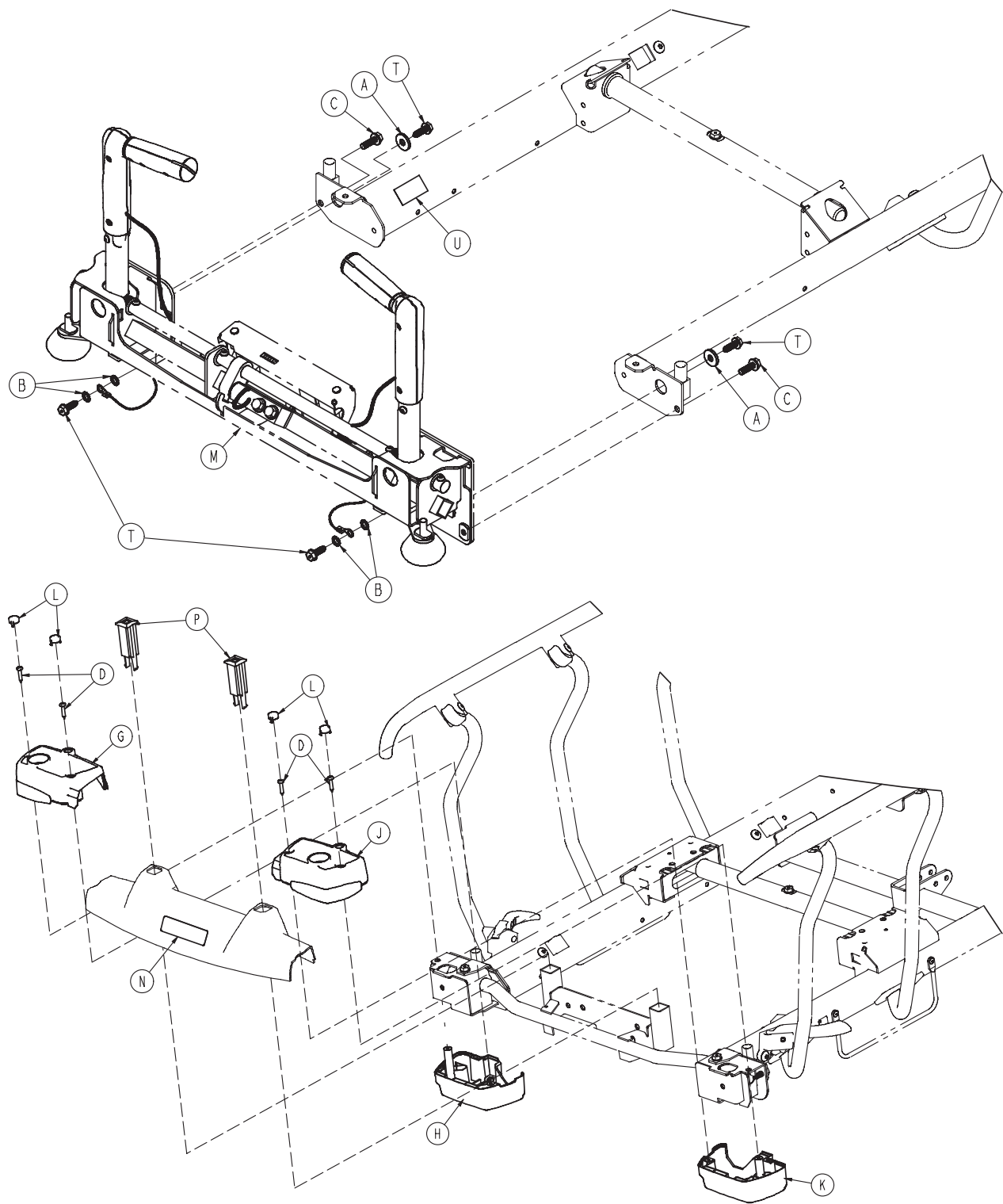
26" ZOOM® Handle Assembly - 1040-007-200 (Reference Only)

Item	Part No.	Part Name	Qty.
A	0003-380-000	Hex Washer Head Screw	2
B	0003-381-000	Hex Washer Head Screw	4
C	0004-574-000	Button Head Cap Screw	7
D	0013-019-000	External Tooth Lock Washer	8
E	0013-038-000	External Tooth Lock Washer	4
F	0014-021-000	Washer	2
G	0023-160-000	Hex Washer Head Screw	2
K	1040-050-108	Handle Pivot Bolt	2
L	0926-400-142	Bumper Wheel	2
M	1001-226-016	Pivot Bearing	1
N	1001-226-116	Pivot Bearing	5
P	1040-007-210	Left Handle Assembly (page 115)	1
R	1040-007-214	Right Handle Pivot Socket	1
T	1040-007-216	Left Handle Pivot Socket	1
U	1040-007-220	Right Handle Assembly (page 119)	1
V	1040-007-303	Load Cell Mounting Plate	1
W	1040-007-310	26" Handle Weldment	1
X	1040-007-330	26" Handle Cross Bar	1
Y	1040-010-827	Load Cell Ground Cable	4
AA	1040-050-125	PCB Box Assembly	1
AB	3002-307-057	Load Cell	1
AC	1040-137-851	Push Mount Cable Tie	2

Notes

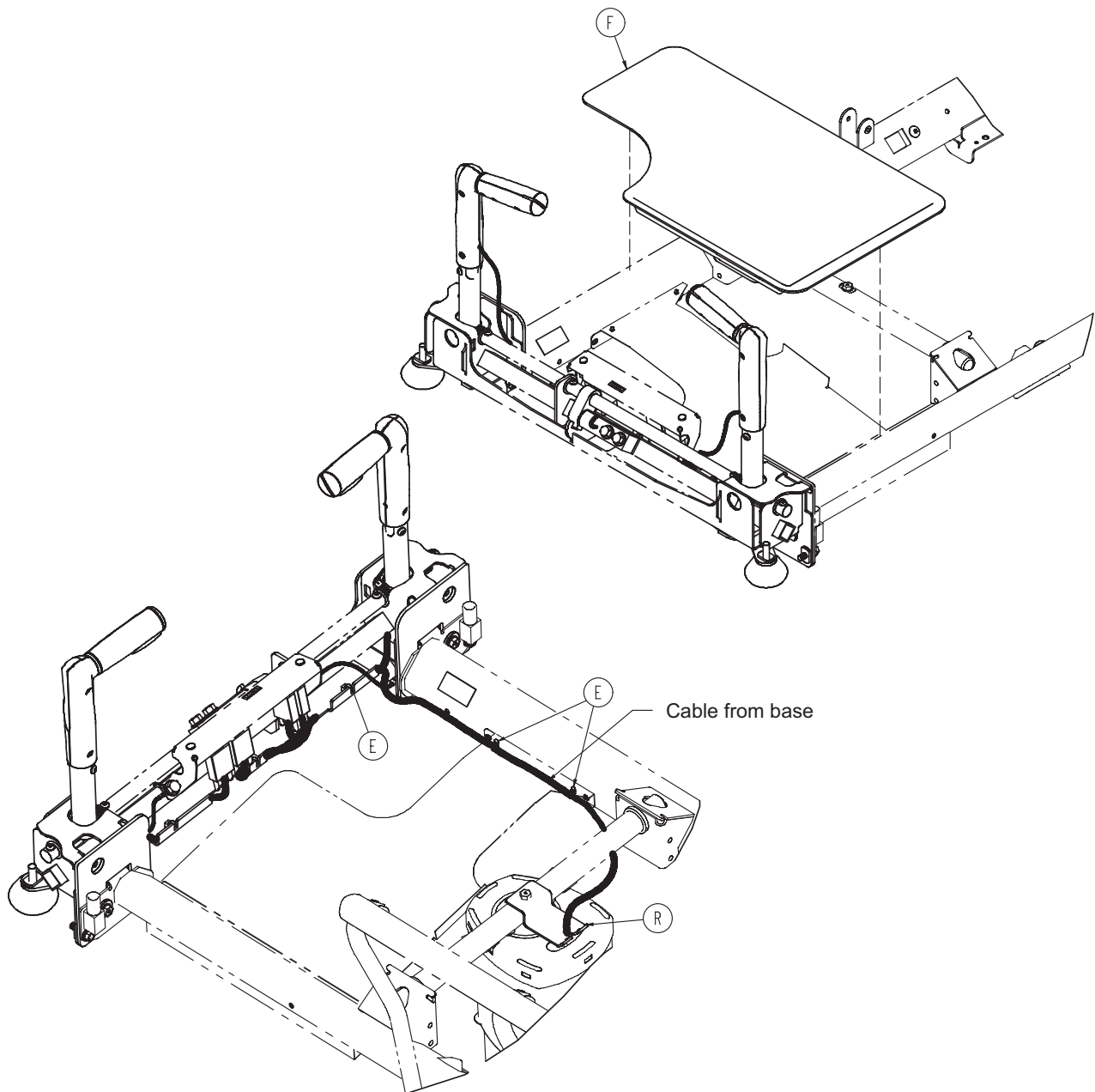
30" ZOOM® Litter Assembly

For Reference Only: 1040-010-250



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30" ZOOM® Litter Assembly



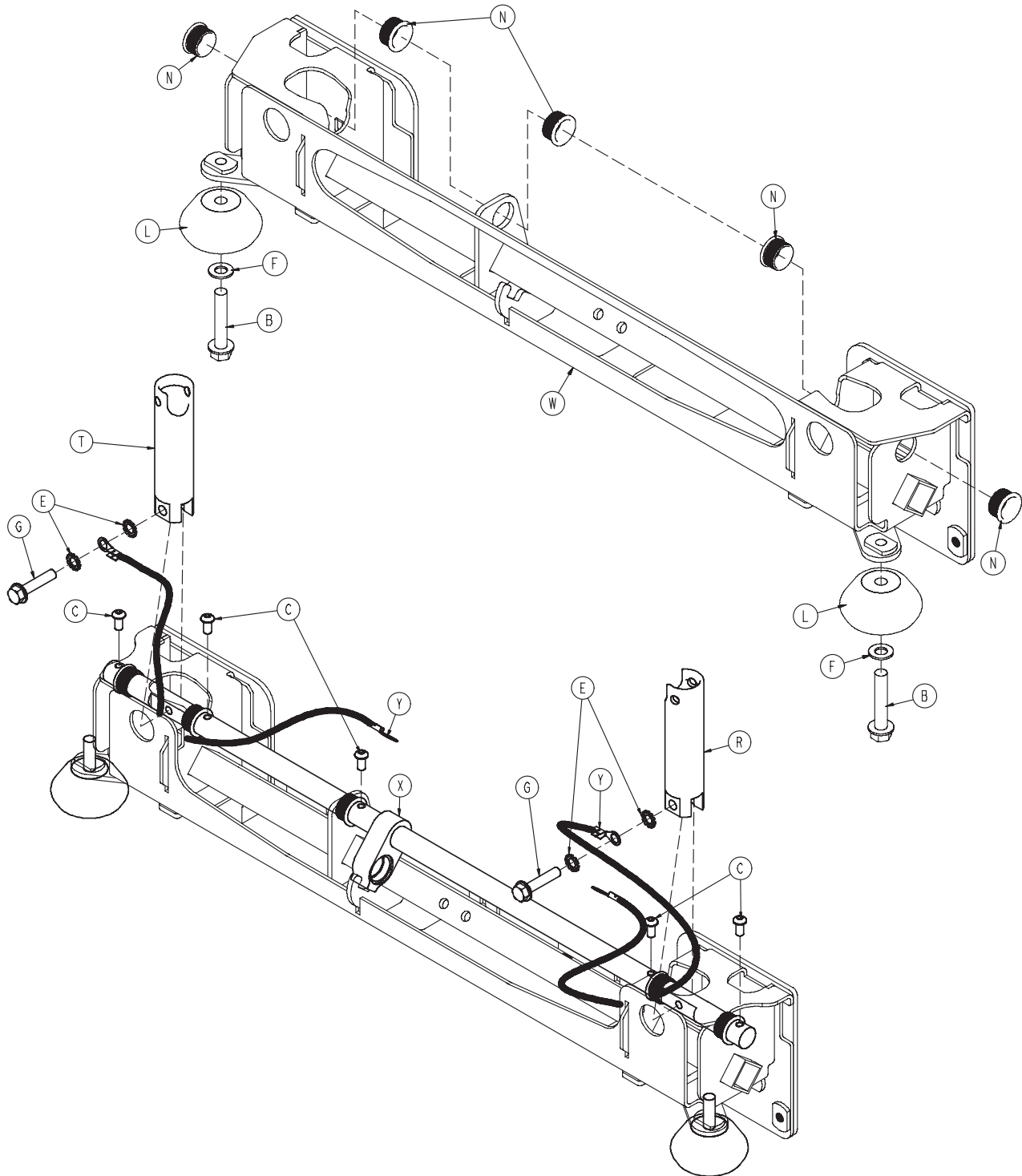
30" ZOOM® Litter Assembly

30" ZOOM® Litter Assembly - 1040-010-250 (Reference Only)

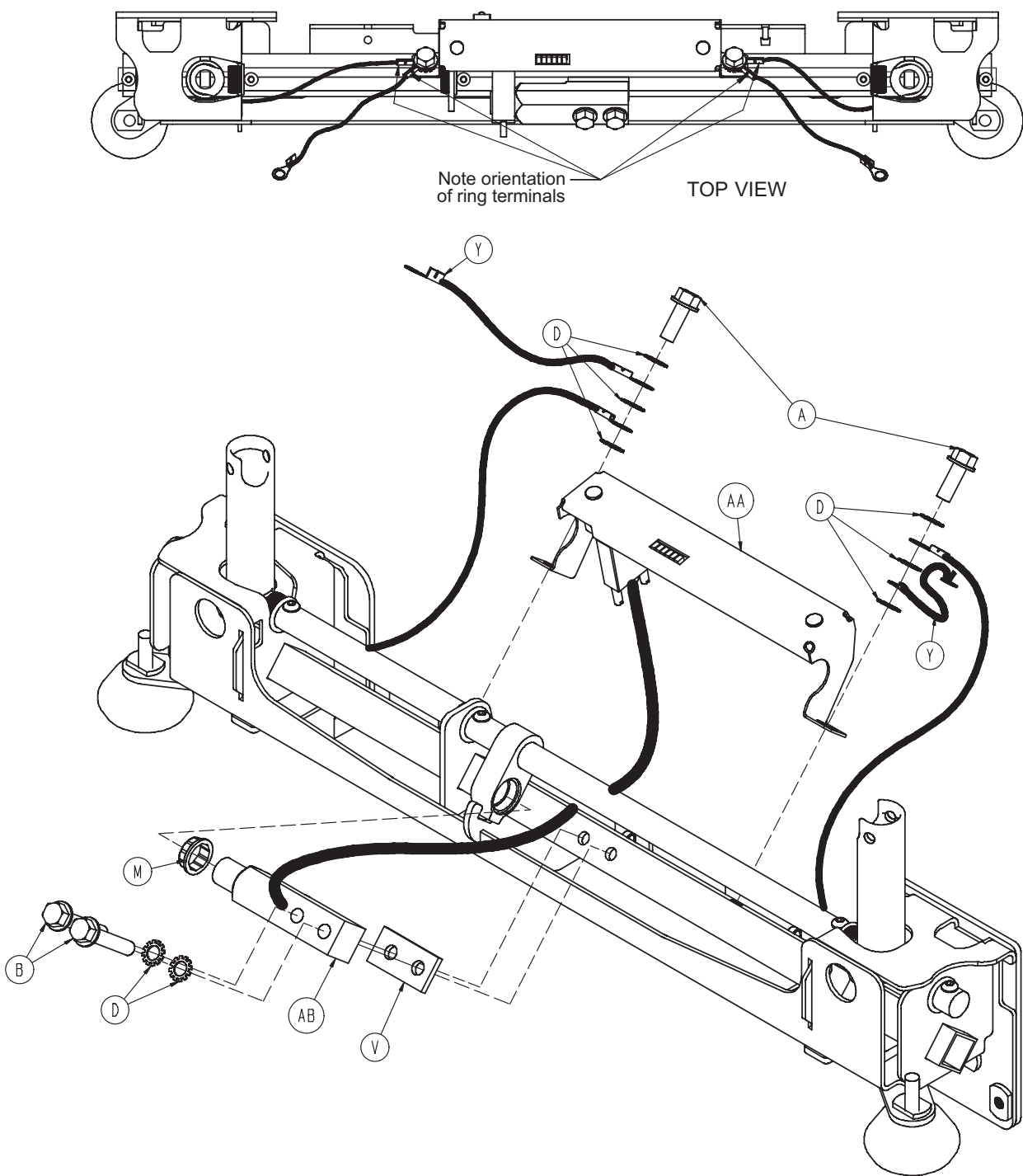
Item	Part No.	Part Name	Qty.
A	0011-262-000	Washer	2
B	0013-038-000	External Tooth Lock Washer	4
C	0023-305-000	Hex Washer Head Screw	2
D	0023-310-000	Pan Head Thread-Forming Screw	4
E	1040-137-851	Push Mount Cable Tie	3
F	1040-145-301	30" Tray	1
G	0785-010-058	Corner Cover, Ft. End, Top, Right	1
H	0785-010-059	Corner Cover, Ft. End, Bottom, Rt.	1
J	0785-010-062	Corner Cover, Ft. End, Top, Left	1
K	0785-010-063	Corner Cover, Ft. End, Bottom, Lt.	1
L	0785-010-140	Hole Plug	4
M	1040-007-300	30" ZOOM® Handle Assembly (page 104)	1
N	1040-010-951	Oxygen Warning Label	
P	0785-010-122	Foot Board Receptacle	2
R	1040-007-802	Coil Cord Hanger	1
T	0023-288-000	Hex Washer Head Screw	4
U	1210-800-008	Patent Label	1

30" ZOOM® Handle Assembly

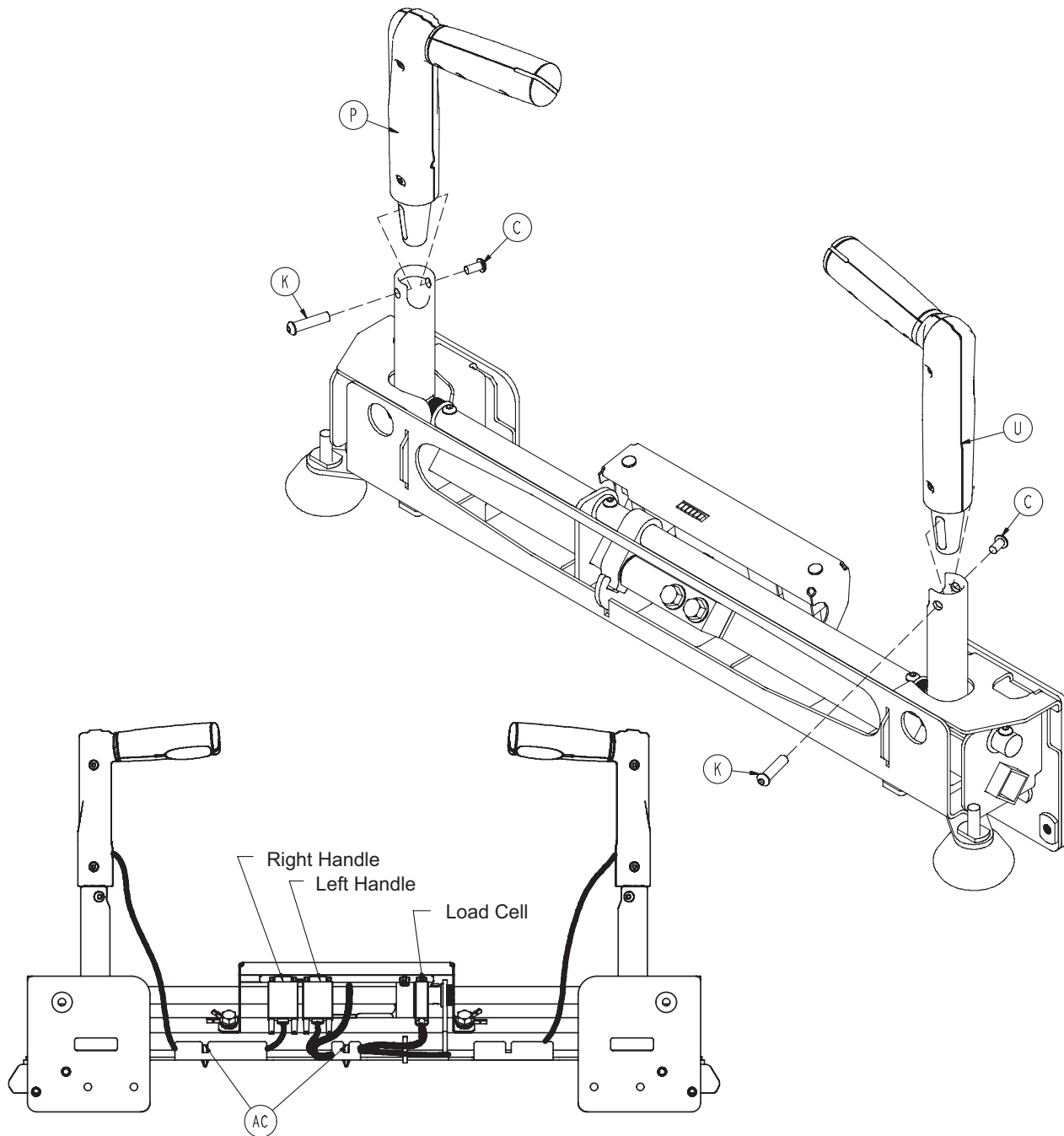
For Reference Only: 1040-007-300



30" ZOOM® Handle Assembly



30" ZOOM® Handle Assembly



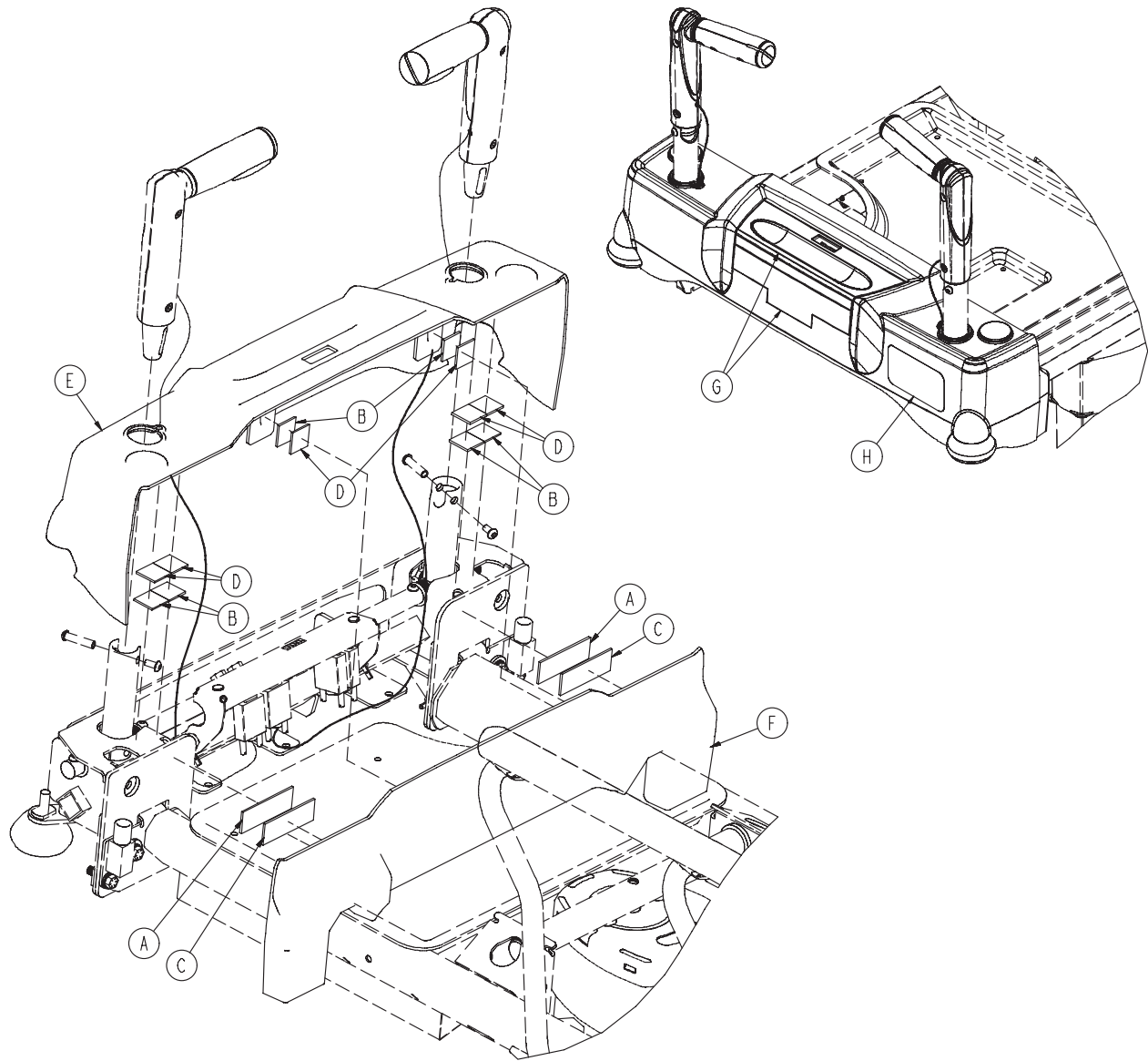
30" ZOOM® Handle Assembly

30" ZOOM® Handle Assembly - 1040-007-300 (Reference Only)

Item	Part No.	Part Name	Qty.
A	0003-380-000	Hex Washer Head Screw	2
B	0003-381-000	Hex Washer Head Screw	4
C	0004-574-000	Button Head Cap Screw	7
D	0013-019-000	External Tooth Lock Washer	8
E	0013-038-000	External Tooth Lock Washer	4
F	0014-021-000	Washer	2
G	0023-160-000	Hex Washer Head Screw	2
K	1040-050-108	Handle Pivot Bolt	2
L	0926-400-142	Bumper Wheel	2
M	1001-226-016	Pivot Bearing	1
N	1001-226-116	Pivot Bearing	5
P	1040-007-210	Left Handle Assembly (page 115)	1
R	1040-007-214	Right Handle Pivot Socket	1
T	1040-007-216	Left Handle Pivot Socket	1
U	1040-007-220	Right Handle Assembly (page 119)	1
V	1040-007-303	Load Cell Mounting Plate	1
W	1040-007-320	30" Handle Weldment	1
X	1040-007-340	30" Handle Cross Bar	1
Y	1040-010-827	Load Cell Ground Cable	4
AA	1040-050-125	PCB Box Assembly	1
AB	3002-307-057	Load Cell	1
AC	1040-137-851	Push Mount Cable Tie	2

26" ZOOM® Litter Cover - No I.V. Pole

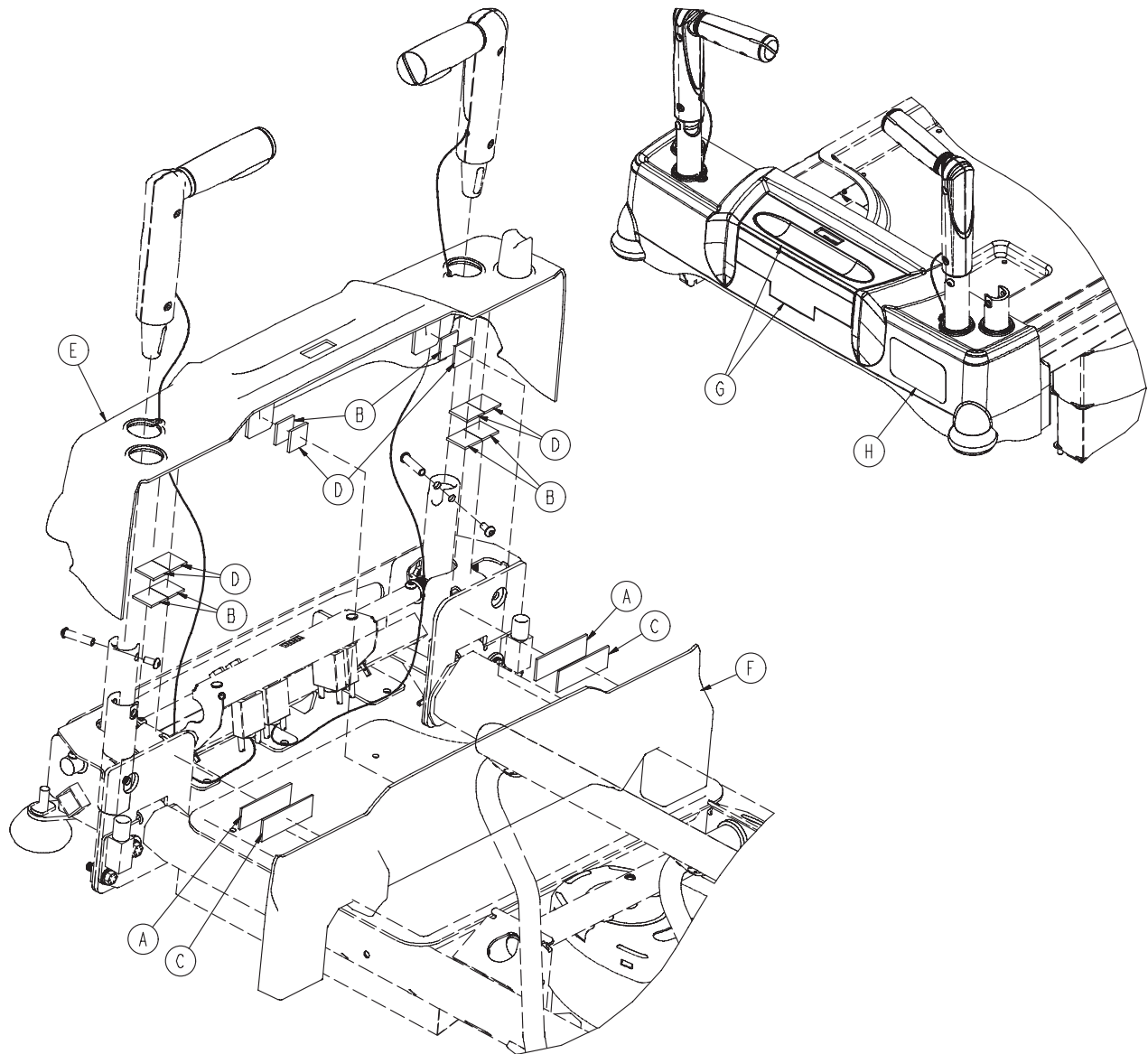
For Reference Only: 1040-010-060



Item	Part No.	Part Name	Qty.
A	0029-007-000	Dual Lock (1" x 3")	2
B	0029-008-000	Dual Lock (1" x 1")	6
C	0029-009-000	Dual Lock (1" x 3")	2
D	0029-010-000	Dual Lock (1" x 1")	6
E	1040-007-051	Cover, No I.V. Pole	1
F	1040-007-042	Back Cover	1
G	1040-050-115	ZOOM® Display Label	1
H	1040-500-102	Warning Label	1

26" ZOOM® Litter Cover - Right Side I.V. Pole

For Reference Only: 1040-010-040

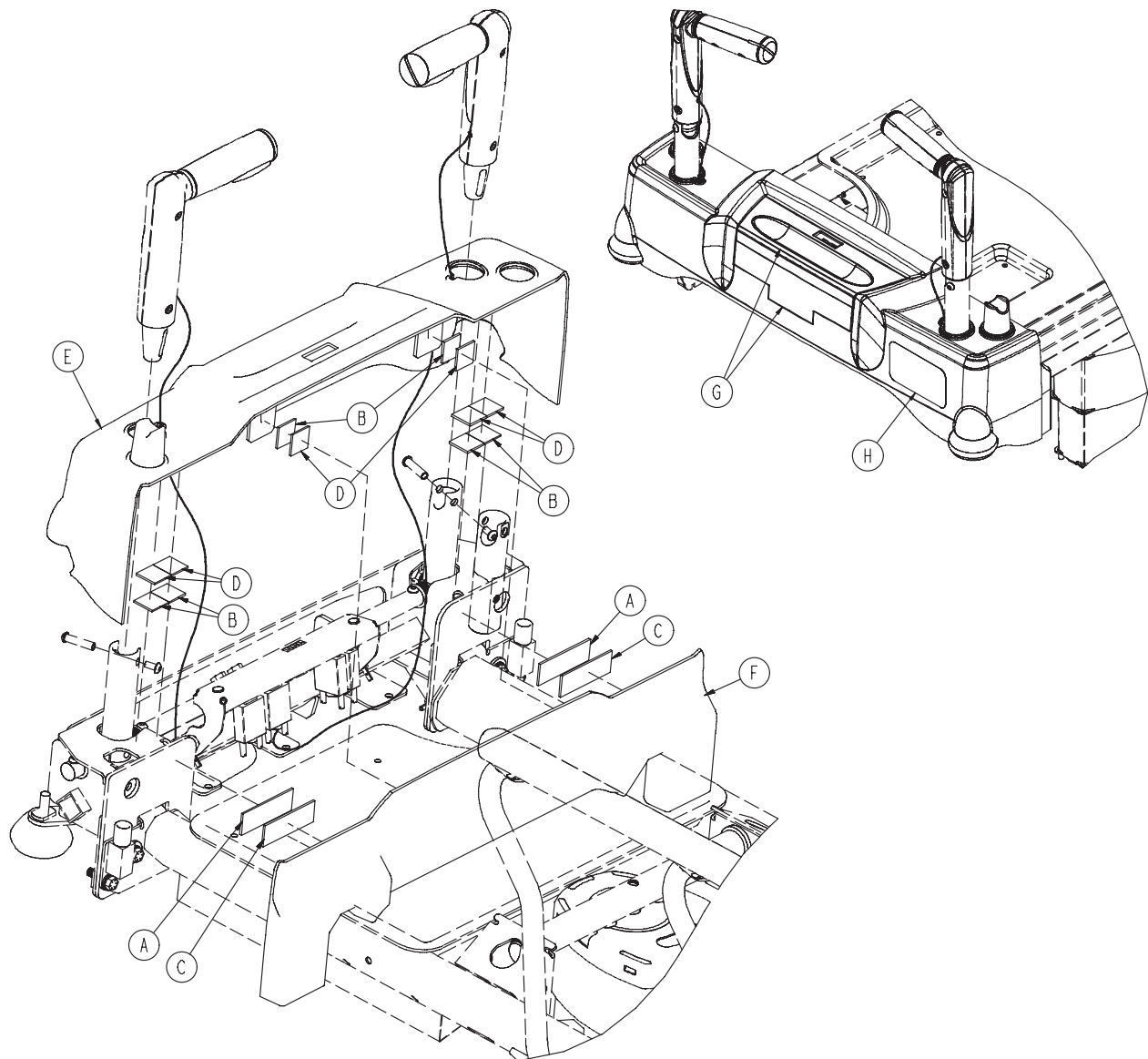


Item	Part No.	Part Name	Qty.
A	0029-007-000	Dual Lock (1" x 3")	2
B	0029-008-000	Dual Lock (1" x 1")	6
C	0029-009-000	Dual Lock (1" x 3")	2
D	0029-010-000	Dual Lock (1" x 1")	6
E	1040-007-041	Cover, Right Side I.V. Pole	1
F	1040-007-042	Back Cover	1
G	1040-050-115	ZOOM® Display Label	1
H	1040-500-102	Warning Label	1

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26" ZOOM® Litter Cover - Left Side I.V. Pole

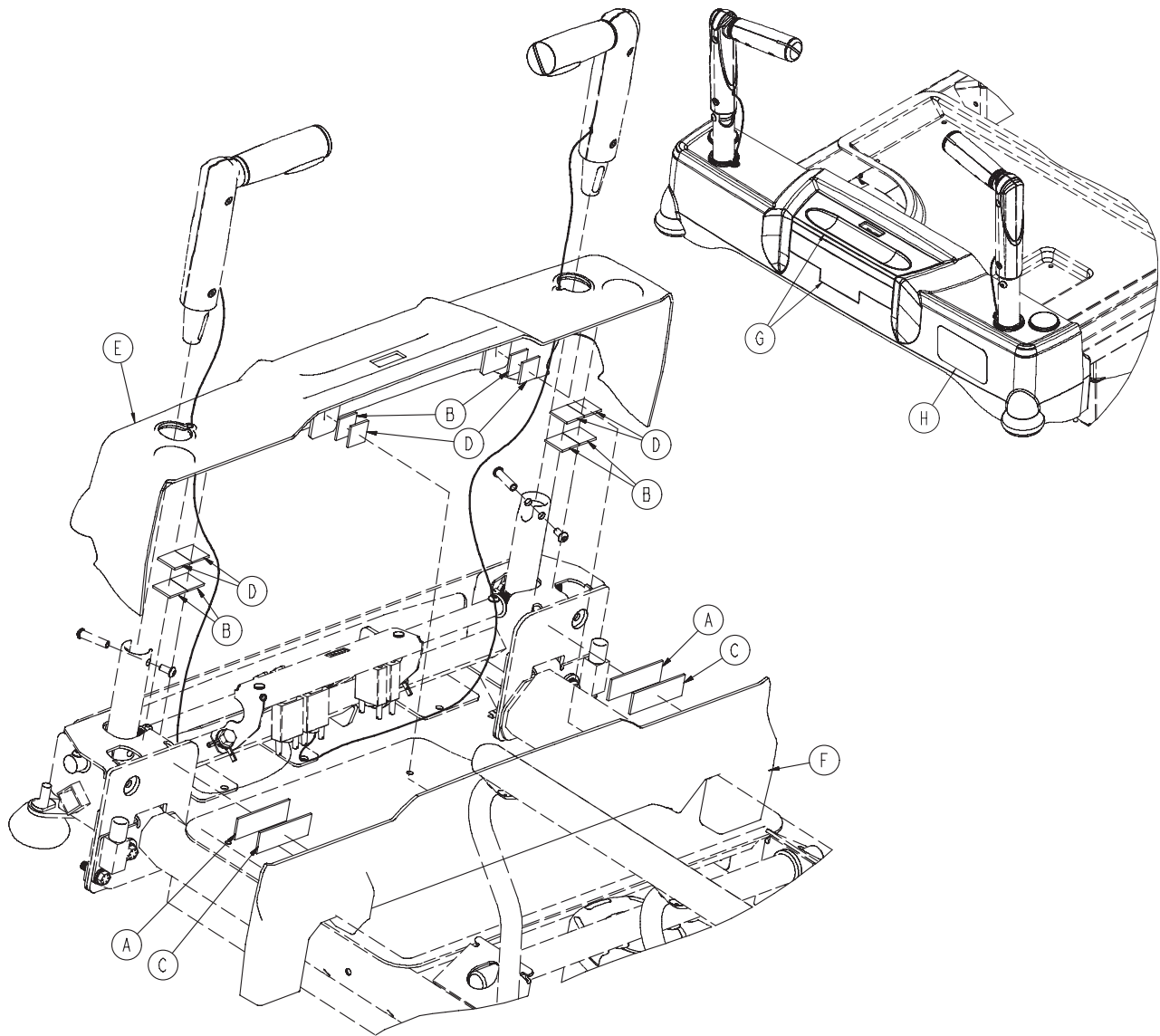
For Reference Only: 1040-010-045



Item	Part No.	Part Name	Qty.
A	0029-007-000	Dual Lock (1" x 3")	2
B	0029-008-000	Dual Lock (1" x 1")	6
C	0029-009-000	Dual Lock (1" x 3")	2
D	0029-010-000	Dual Lock (1" x 1")	6
E	1040-007-071	Cover, Left Side I.V. Pole	1
F	1040-007-042	Back Cover	1
G	1040-050-115	ZOOM® Display Label	1
H	1040-500-102	Warning Label	1

30" ZOOM® Litter Cover - No I.V. Pole

For Reference Only: 1040-010-160

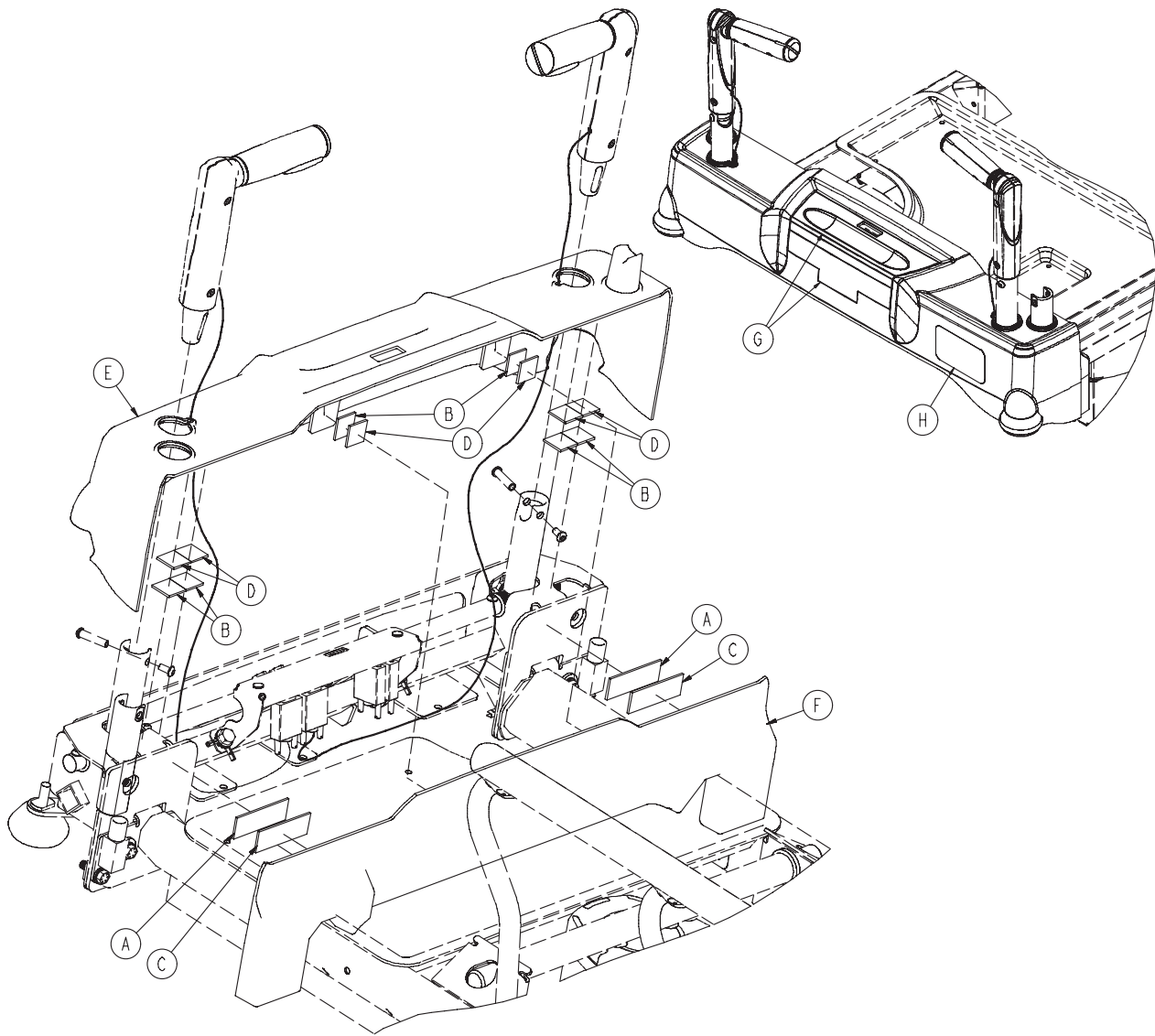


Item	Part No.	Part Name	Qty.
A	0029-007-000	Dual Lock (1" x 3")	2
B	0029-008-000	Dual Lock (1" x 1")	6
C	0029-009-000	Dual Lock (1" x 3")	2
D	0029-010-000	Dual Lock (1" x 1")	6
E	1040-007-053	Cover, No I.V. Pole	1
F	1040-007-044	Back Cover	1
G	1040-050-115	ZOOM® Display Label	1
H	1040-500-102	Warning Label	1

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30" ZOOM® Litter Cover - Right Side I.V. Pole

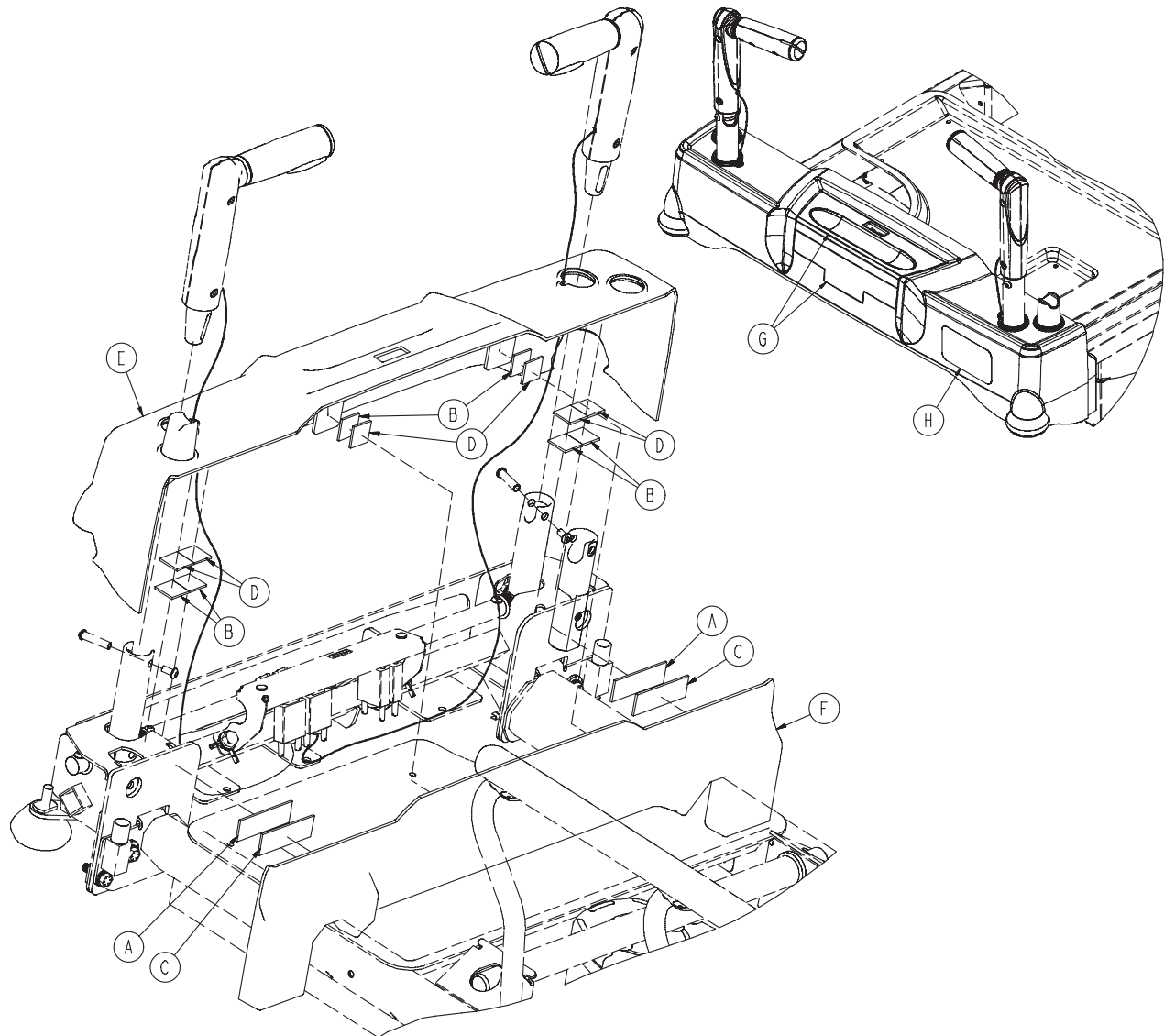
For Reference Only: 1040-010-140



Item	Part No.	Part Name	Qty.
A	0029-007-000	Dual Lock (1" x 3")	2
B	0029-008-000	Dual Lock (1" x 1")	6
C	0029-009-000	Dual Lock (1" x 3")	2
D	0029-010-000	Dual Lock (1" x 1")	6
E	1040-007-043	Cover, Right Side I.V. Pole	1
F	1040-007-044	Back Cover	1
G	1040-050-115	ZOOM® Display Label	1
H	1040-500-102	Warning Label	1

30" ZOOM® Litter Cover - Left Side I.V. Pole

For Reference Only: 1040-010-145

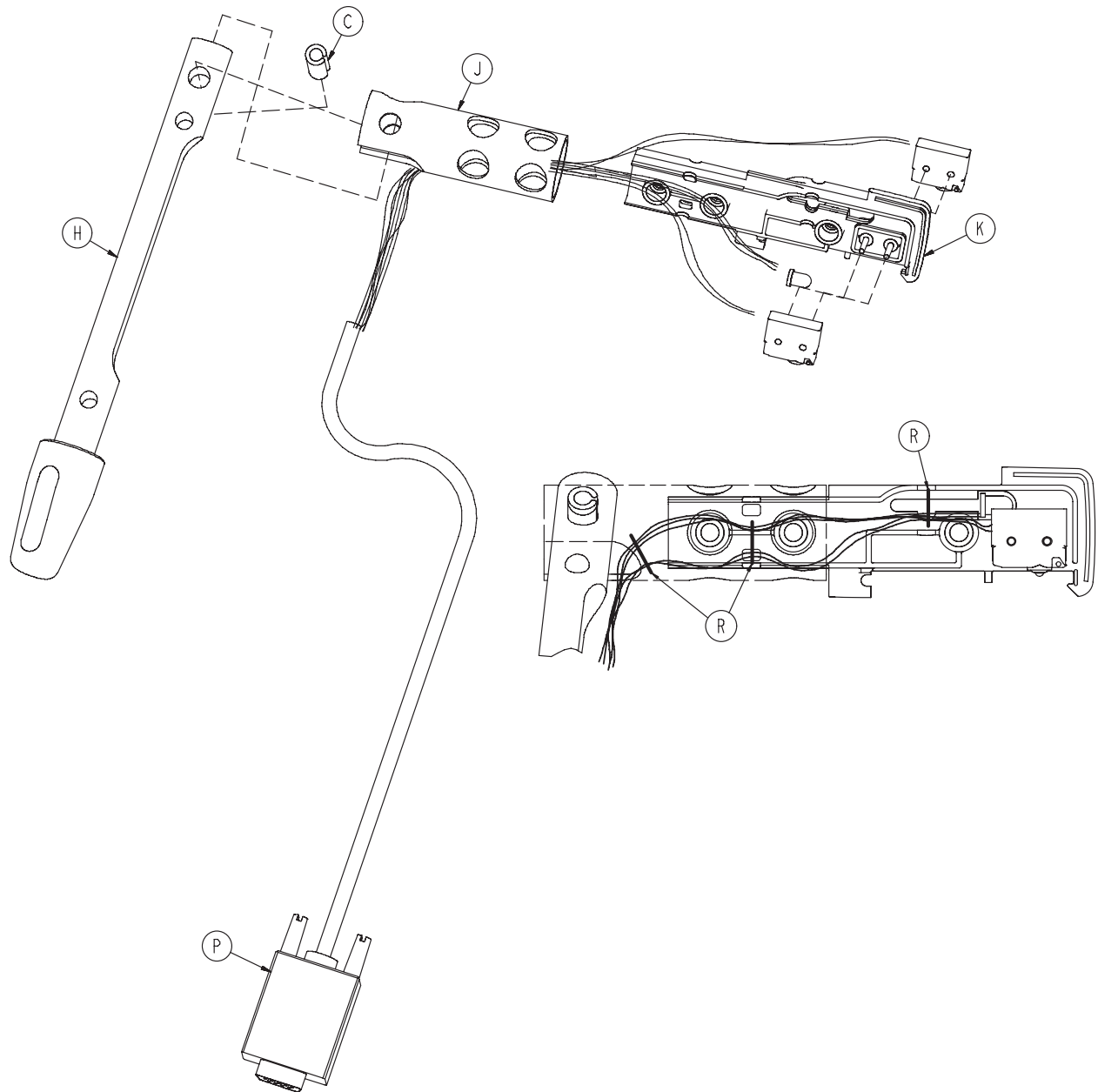


Item	Part No.	Part Name	Qty.
A	0029-007-000	Dual Lock (1" x 3")	2
B	0029-008-000	Dual Lock (1" x 1")	6
C	0029-009-000	Dual Lock (1" x 3")	2
D	0029-010-000	Dual Lock (1" x 1")	6
E	1040-007-073	Cover, Left Side I.V. Pole	1
F	1040-007-044	Back Cover	1
G	1040-050-115	ZOOM® Display Label	1
H	1040-500-102	Warning Label	1

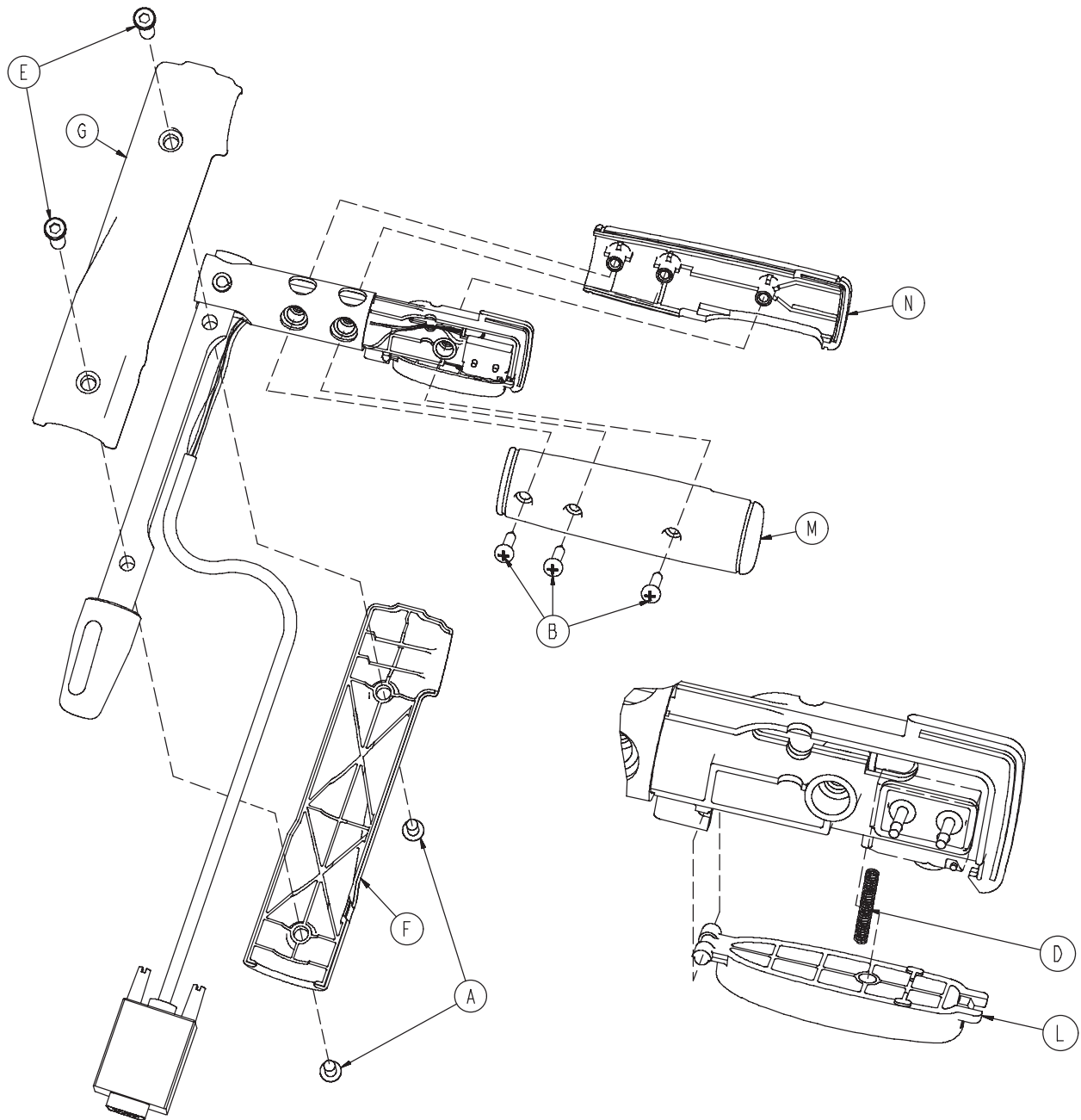
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Notes

Left Handle Assembly - 1040-007-210



Left Handle Assembly - 1040-007-210

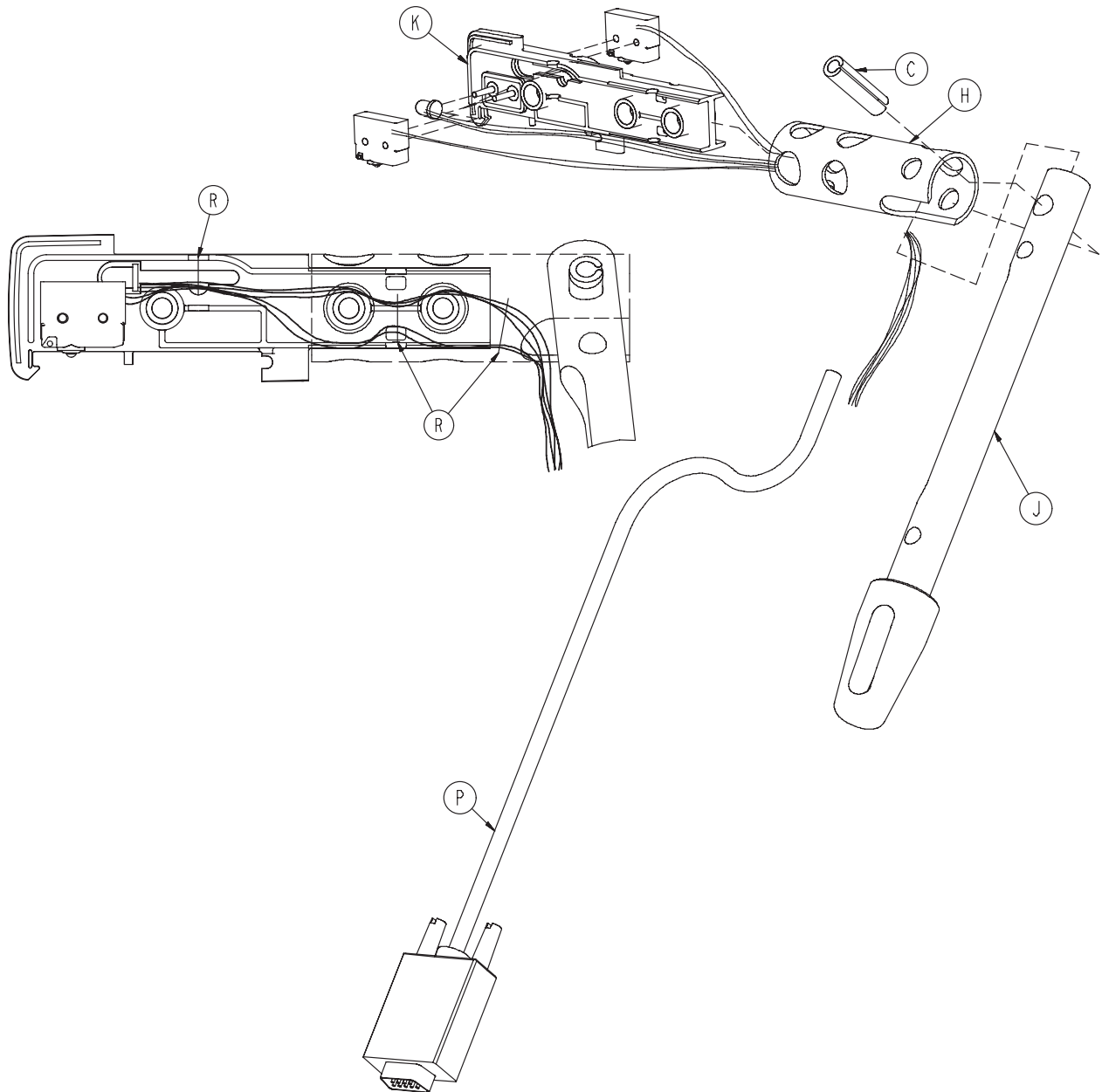


Left Handle Assembly - 1040-007-210

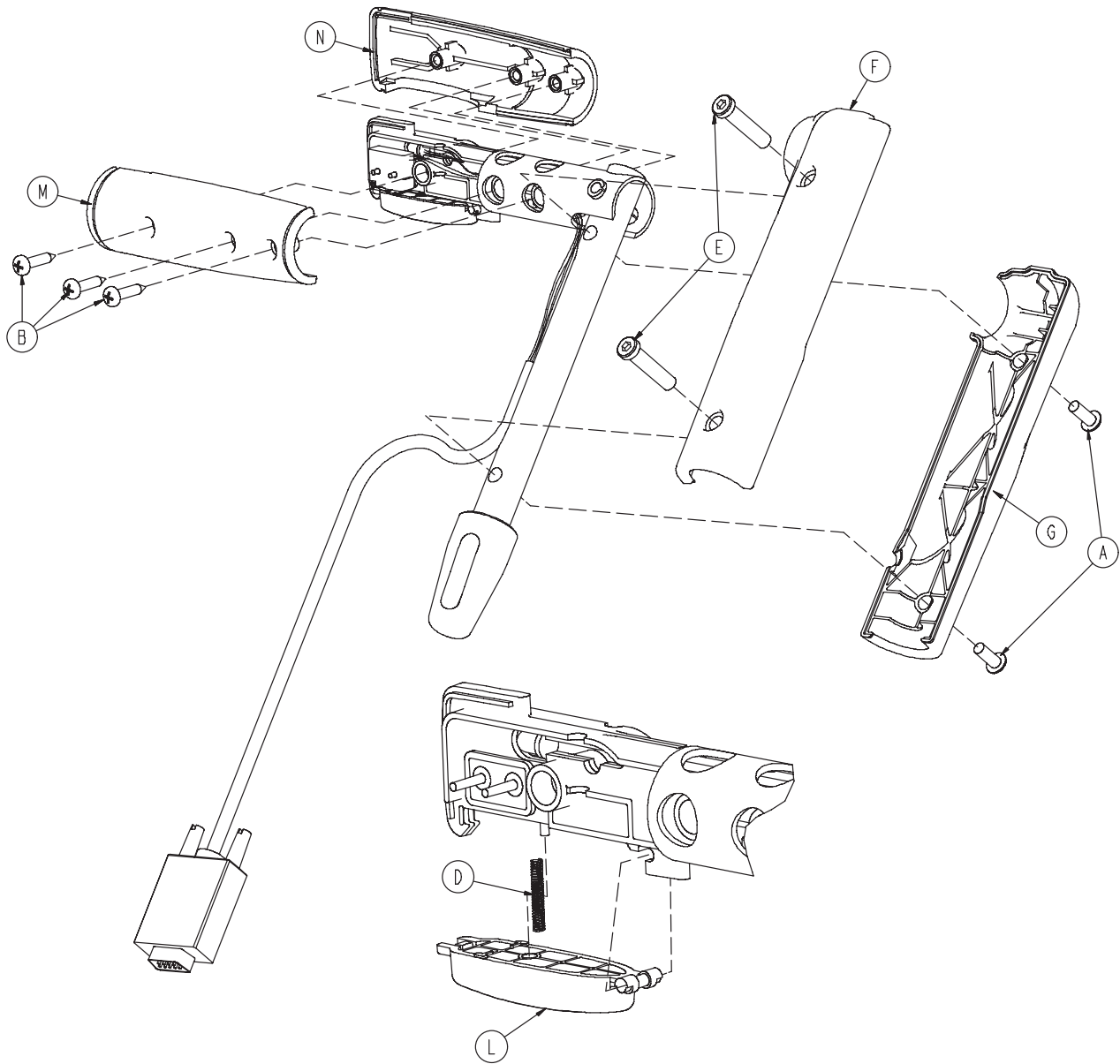
Item	Part No.	Part Name	Qty.
A	0004-320-000	Button Head Cap Screw	2
B	0023-302-000	Pan Head Screw	3
C	0026-363-000	Slotted Spring Pin	1
D	0038-523-000	Compression Spring	1
E	1040-007-207	Barrel Nut	2
F	1040-007-211	Front Handle Cover	1
G	1040-007-212	Back Handle Cover	1
H	1040-007-215	Handle Pivot, Left	1
J	1040-007-218	Handle Grip Tube	1
K	1040-050-031	Light Pipe	1
L	1040-050-132	Grip Button	1
M	1040-050-143	Bottom Grip, Left	1
N	1040-050-144	Top Grip, Left	1
P	1040-050-805	Handle Switch Cable	1
R	0038-111-000	Cable Tie	3

Notes

Right Handle Assembly - 1040-007-220



Right Handle Assembly - 1040-007-220

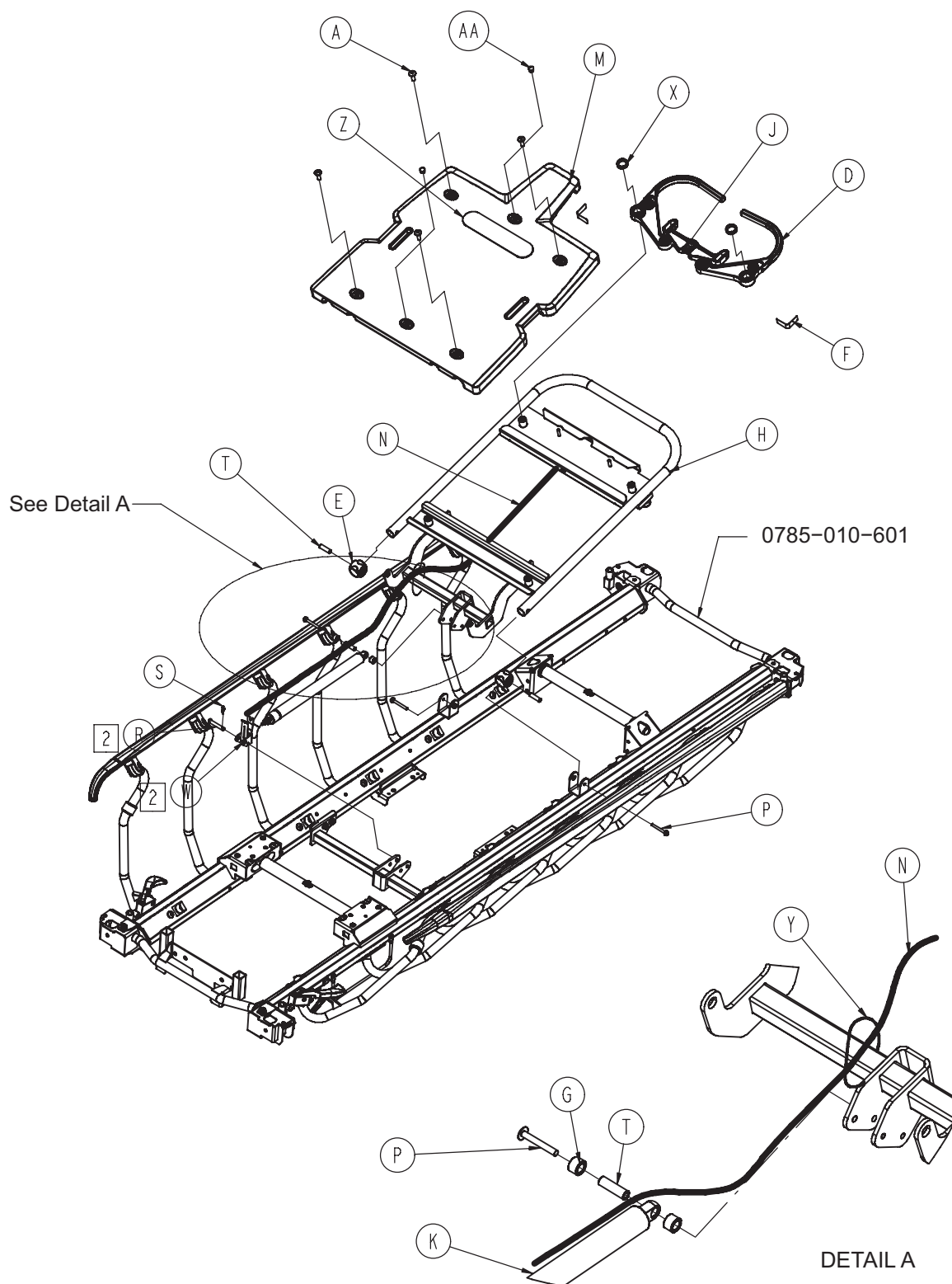


Right Handle Assembly - 1040-007-220

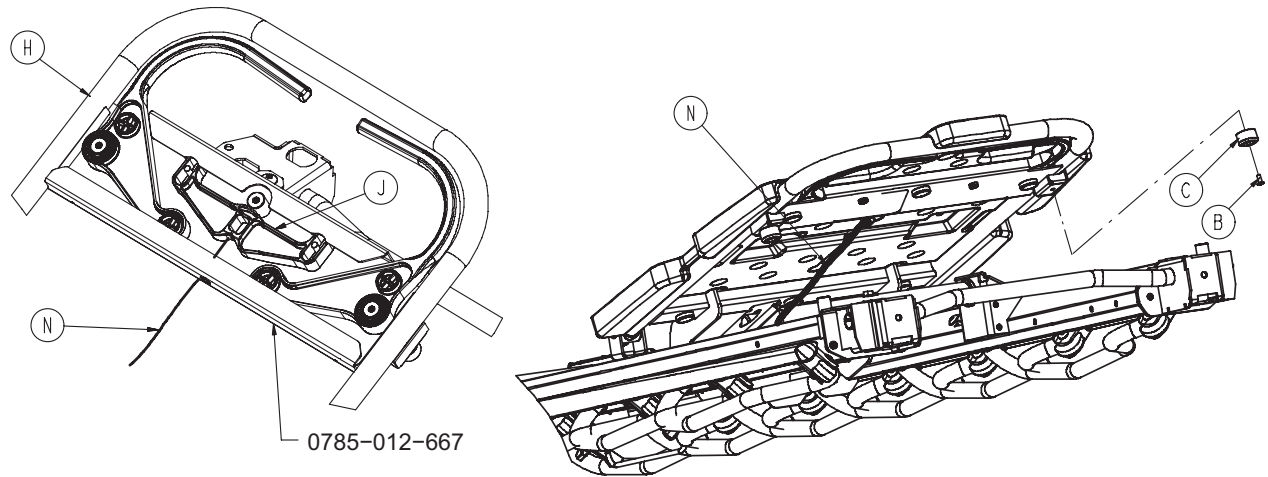
Item	Part No.	Part Name	Qty.
A	0004-320-000	Button Head Cap Screw	2
B	0023-302-000	Pan Head Screw	3
C	0026-363-000	Slotted Spring Pin	1
D	0038-523-000	Compression Spring	1
E	1040-007-207	Barrel Nut	2
F	1040-007-211	Front Handle Cover	1
G	1040-007-212	Back Handle Cover	1
H	1040-007-218	Handle Grip Tube	1
J	1040-007-225	Handle Pivot, Right	1
K	1040-050-031	Light Pipe	1
L	1040-050-132	Grip Button	1
M	1040-050-133	Bottom Grip, Right	1
N	1040-050-134	Top Grip, Right	1
P	1040-050-805	Handle Switch Cable	1
R	0038-111-000	Cable Tie	3

26" Standard Fowler Assembly

For Reference Only: 0785-012-602



26" Standard Fowler Assembly

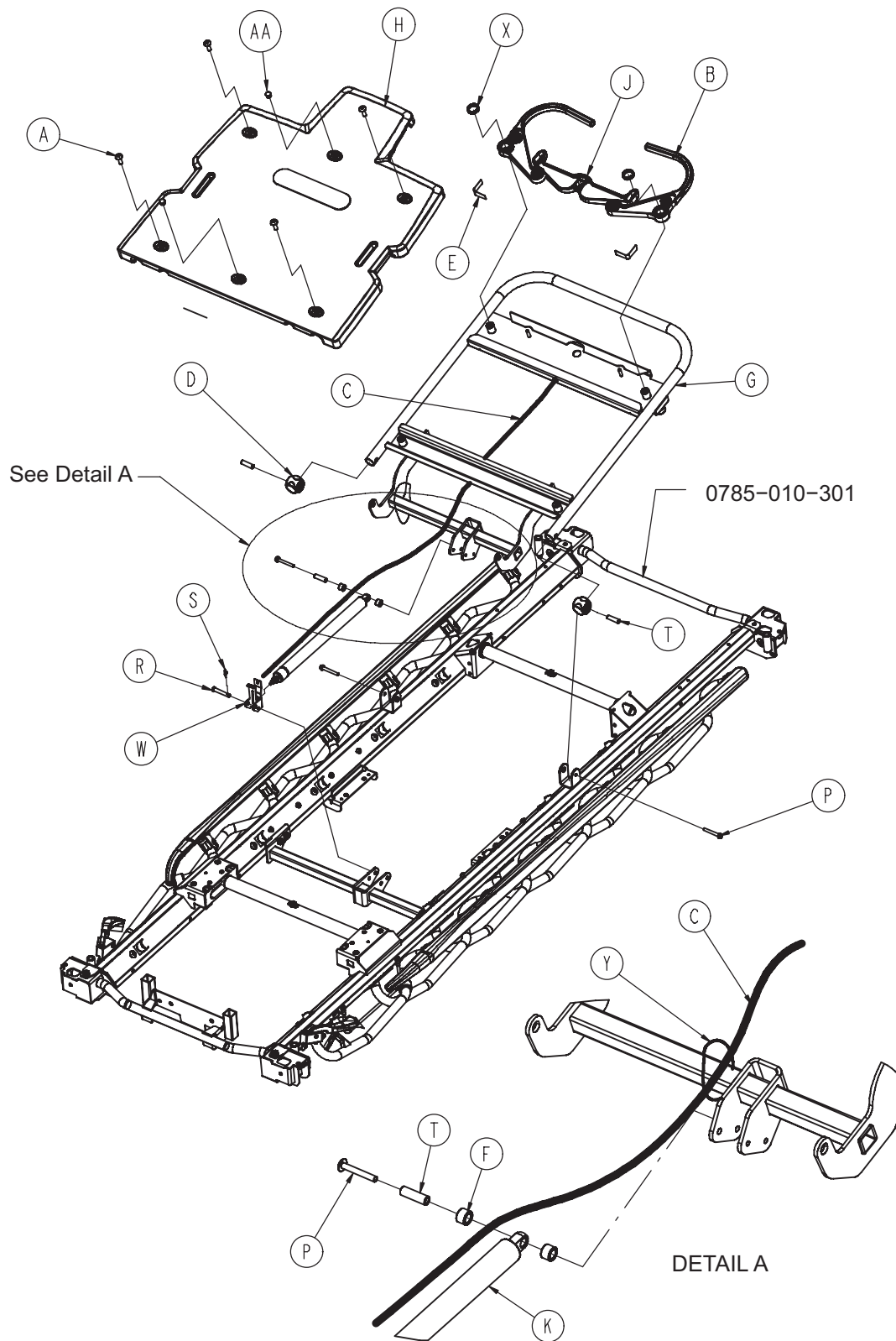


26" Standard Fowler Assembly - 0785-012-602 (Reference Only)

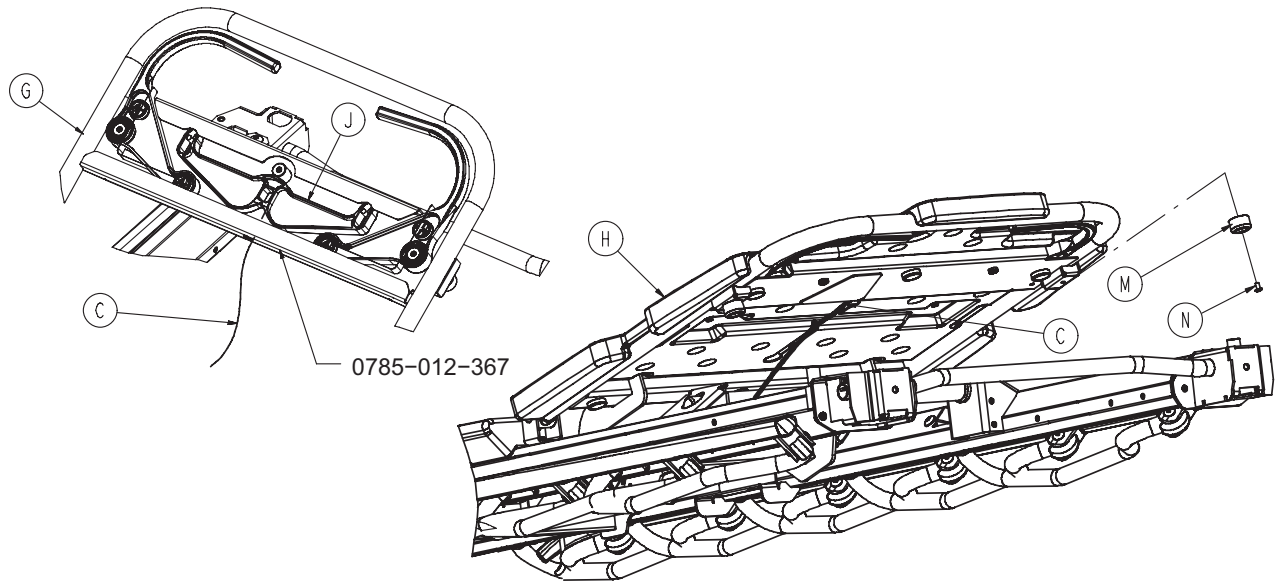
Item	Part No.	Part Name	Qty.
A	0007-074-000	Truss Head Machine Screw	6
B	0025-079-000	Rivet	2
C	0056-023-000	Bumper	2
D	0785-012-066	Fowler Release Handle	2
E	0785-012-076	Fowler Tube Plug	2
F	0785-012-086	Fowler Spring	2
G	0785-012-094	Spacer	2
H	0785-012-605	Fowler Frame	1
J	0785-012-666	Cable Release Pivot	1
K	0360-031-077	Gas Cylinder	1
M	0785-012-650	Fowler Skin	1
N	0785-012-080	Fowler Cable Assembly	1
P	0003-385-000	Hex Washer Head Screw	3
R	0026-296-000	Clevis Pin	1
S	0027-019-000	Rue Clip	1
T	0785-012-103	Sleeve	3
W	0785-012-116	Gas Spring Trip	1
X	0038-557-000	Crest to Crest Spring	2
Y	8815-029-200	Cable Tie	1
AA	0037-065-000	Heyco Hole Plug	2

30" Standard Fowler Assembly

For Reference Only: 0785-012-302



30" Standard Fowler Assembly

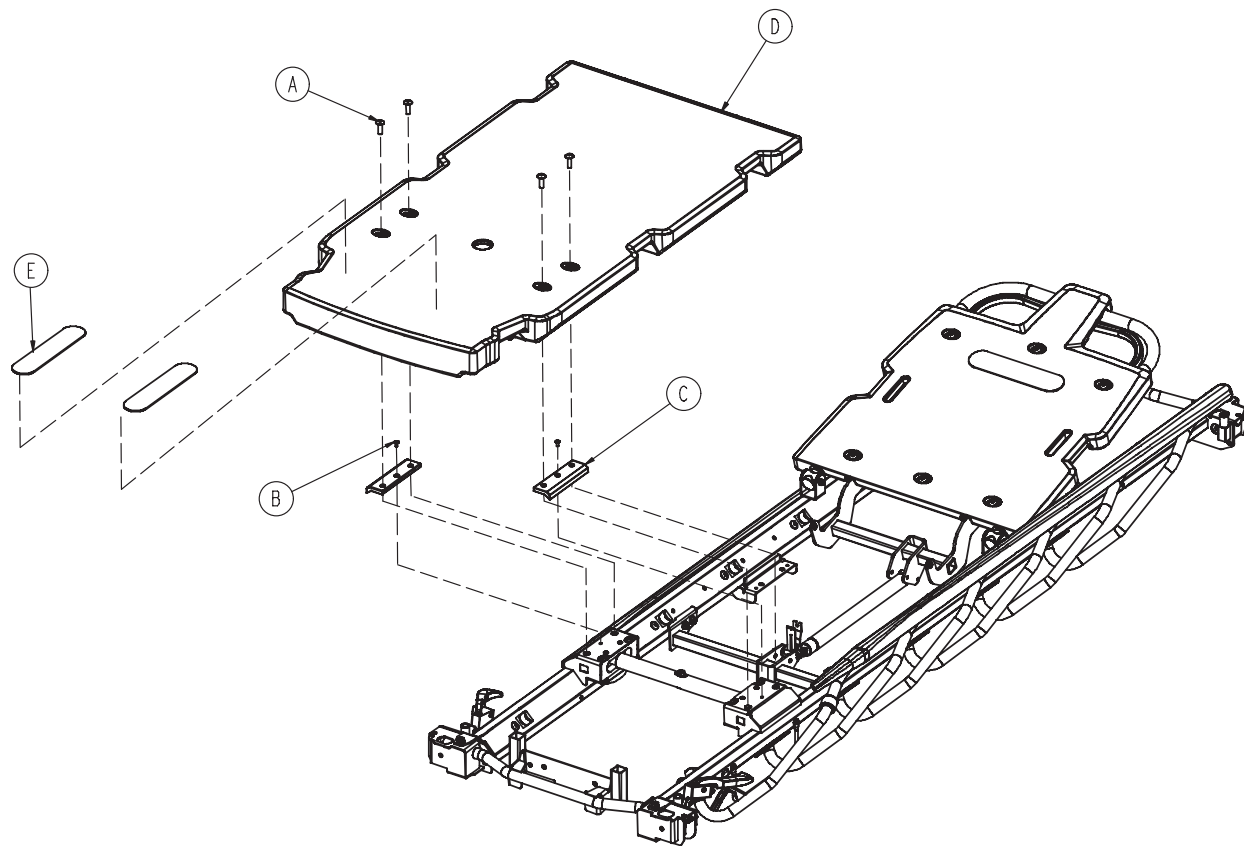


30" Standard Fowler Assembly - 0785-012-302 (Reference Only)

Item	Part No.	Part Name	Qty.
A	0007-074-000	Truss Head Machine Screw	4
B	0785-012-066	Fowler Release Handle	2
C	0785-012-080	Fowler Cable Assembly	1
D	0785-012-076	Fowler Tube Plug	2
E	0785-012-086	Fowler Spring	2
F	0785-012-094	Spacer	2
G	0785-012-305	Fowler Weldment	1
H	0785-012-350	Plastic Fowler	1
J	0785-012-366	Cable Release Pivot	1
K	0360-031-077	Gas Cylinder	1
M	0056-023-000	Bumper	2
N	0025-079-000	Rivet	2
P	0003-385-000	Hex Washer Head Screw	3
R	0026-296-000	Clevis Pin	1
S	0027-019-000	Rue Clip	1
T	0785-012-103	Sleeve	3
W	0785-012-116	Gas Spring Trip	1
X	0038-557-000	Crest to Crest Spring	2
Y	8815-029-200	Cable Tie	1
AA	0037-065-000	Heyco Hole Plug	2

26" Standard Fowler/Stationary Foot Assembly

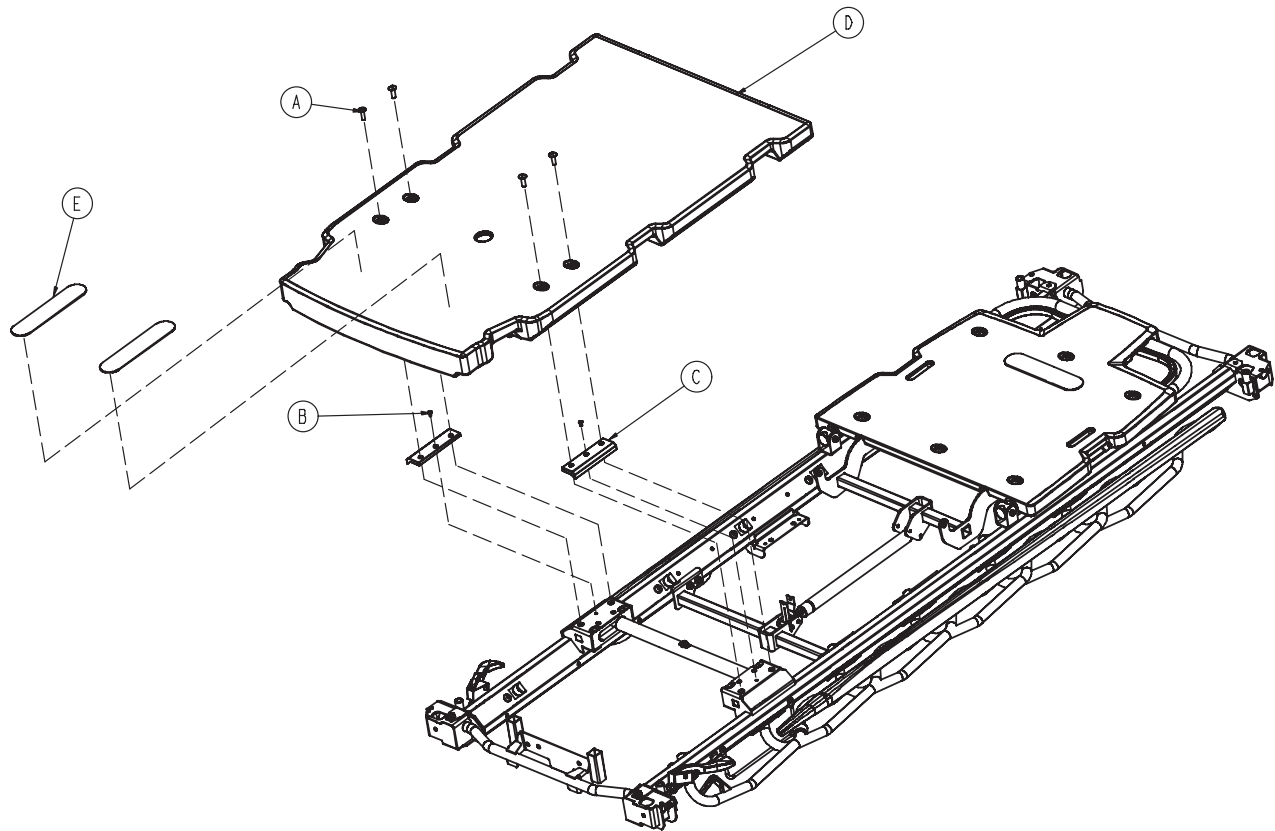
For Reference Only: 0785-010-606



Item	Part No.	Part Name	Qty.
A	0007-074-000	Truss Head Machine Screw	4
B	0025-079-000	Rivet	2
C	0785-012-107	Foot Section Skin Spacer	2
D	0785-015-650	Stationary Foot Section Skin	1
E	0785-034-005	Velcro Pile	2

30" Standard Fowler/Stationary Foot Assembly

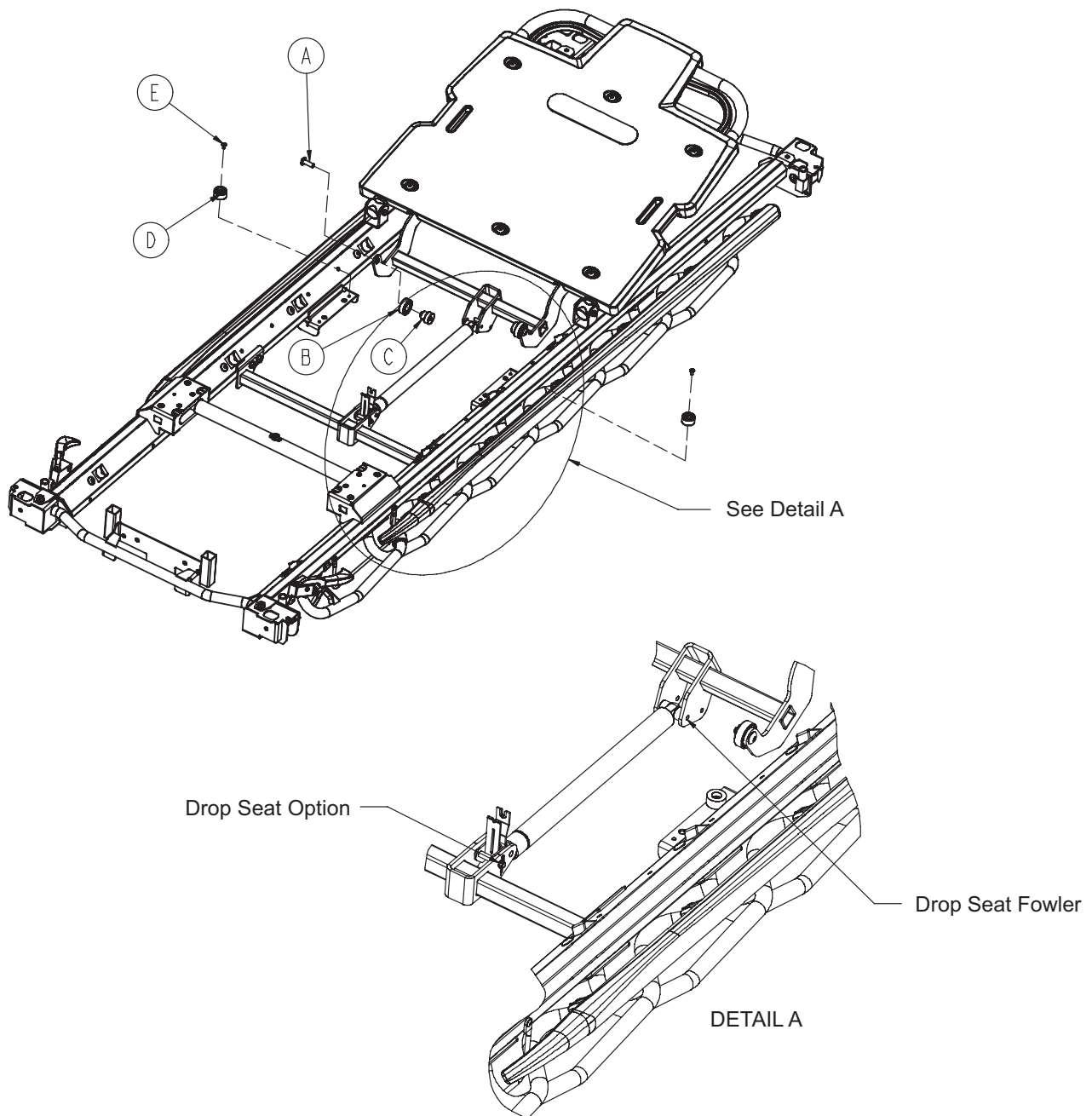
For Reference Only: 0785-010-306



Item	Part No.	Part Name	Qty.
A	0007-074-000	Truss Head Machine Screw	4
B	0025-079-000	Rivet	2
C	0785-012-107	Foot Section Skin Spacer	2
D	0785-015-350	Stationary Foot Section Skin	1
E	0785-034-005	Velcro Pile	2

Drop Seat Fowler

For Reference Only: 0785-012-301

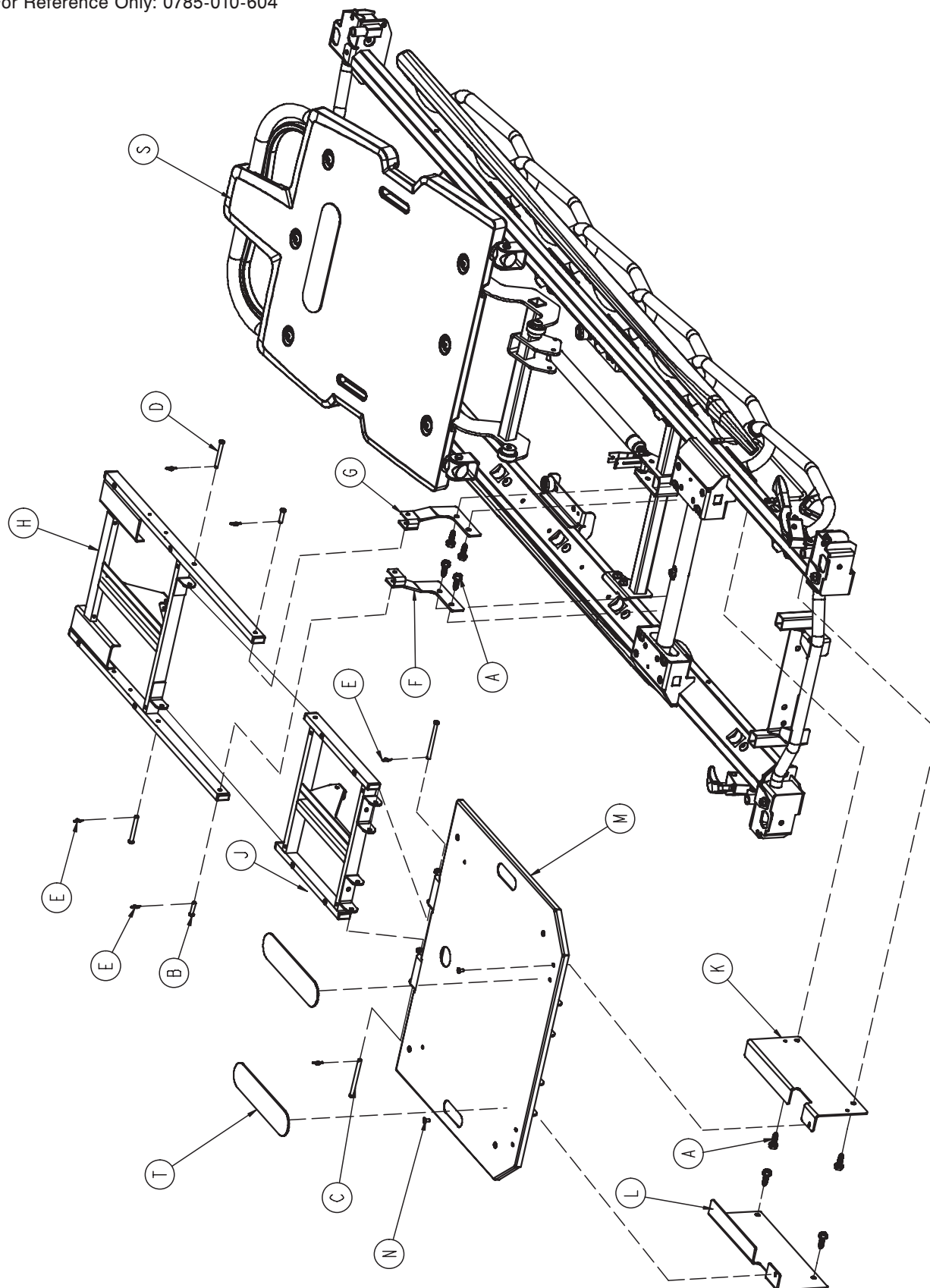


Item	Part No.	Part Name	Qty.
A	0007-074-000	Truss Head Machine Screw	2
B	0785-012-007	Fowler Seat Lift Roller	2
C	0785-012-101	Roller Mandrel	2
D	0056-023-000	Bumper	2
E	0025-079-000	Rivet	2

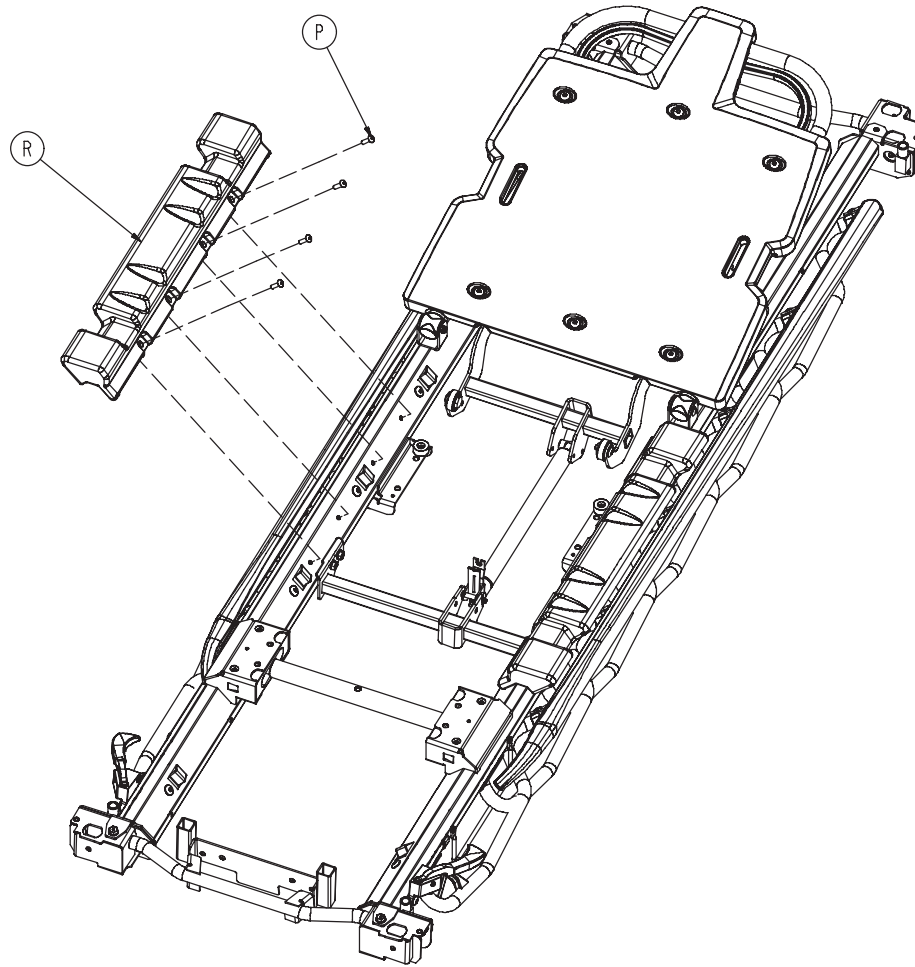
Notes

26" Drop Seat Fowler/Stationary Foot Assembly

For Reference Only: 0785-010-604



26" Drop Seat Fowler/Stationary Foot Assembly



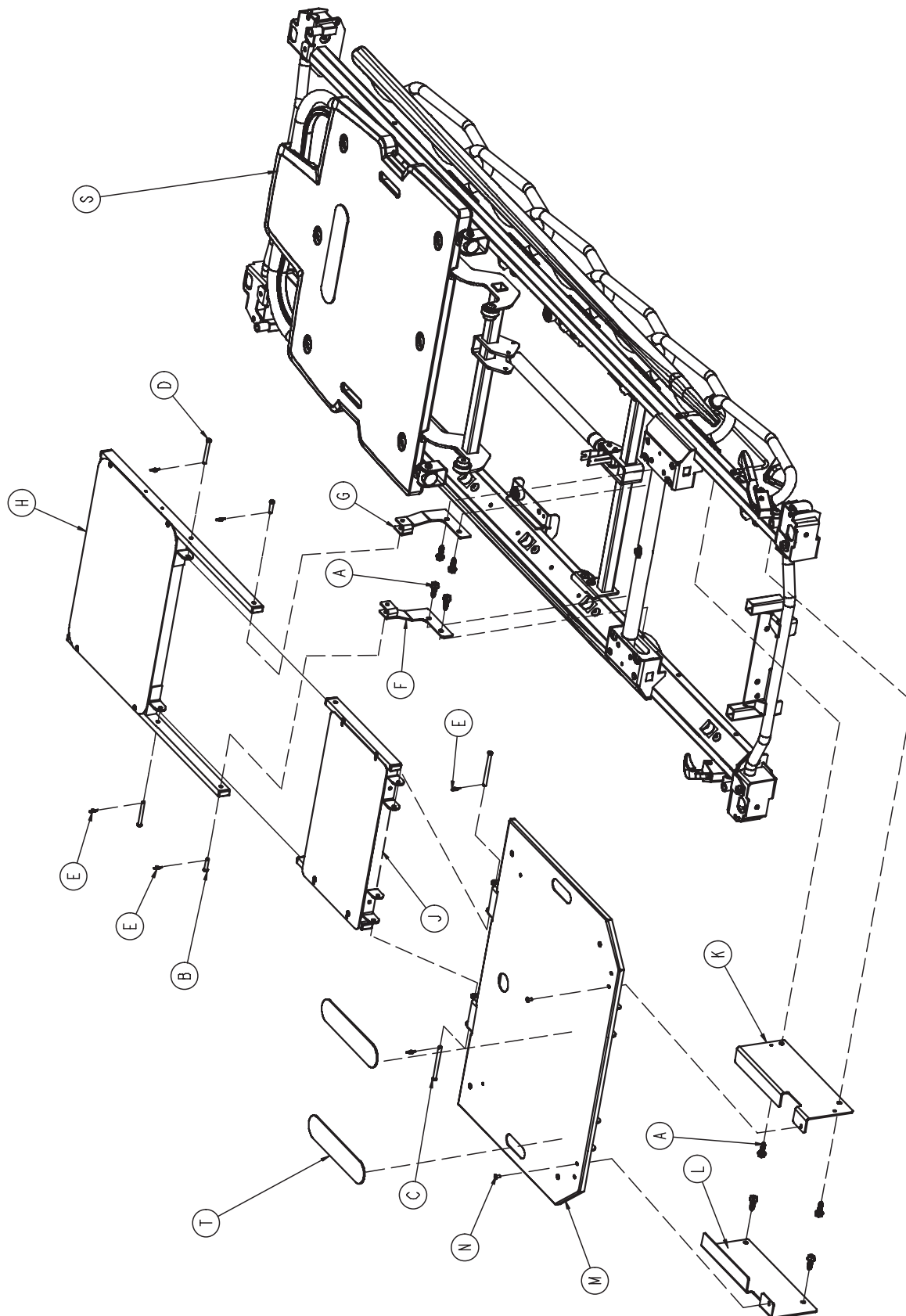
26" Drop Seat Fowler/Stationary Foot Assembly - 0785-010-604 (Reference Only)

Item	Part No.	Part Name	Qty.
A	0023-288-000	Hex Washer Head Screw	8
B	0026-316-000	Clevis Pin	2
C	0026-364-000	Clevis Pin	2
D	0026-334-000	Clevis Pin	2
E	0027-020-000	Rue Ring Cotter	6
F	0785-013-034	Drop Seat Pivot Bracket, Right	1
G	0785-013-039	Drop Seat Pivot Bracket, Left	1
H	0785-013-610	Seat Section Assembly (page 150)	1
J	0785-014-610	Thigh Section Assembly (page 152)	1
K	0785-015-016	Left Calf Support	1
L	0785-015-018	Right Calf Support	1
M	0785-015-601	Calf Section Assembly (page 154)	1
N	0025-079-000	Rivet	2
P	0025-147-000	Rivet	8
R	0785-010-049	Mattress Support Block	2
S	0785-012-301	Drop Seat Fowler (page 128)	1
T	0785-034-005	Velcro Pile	2

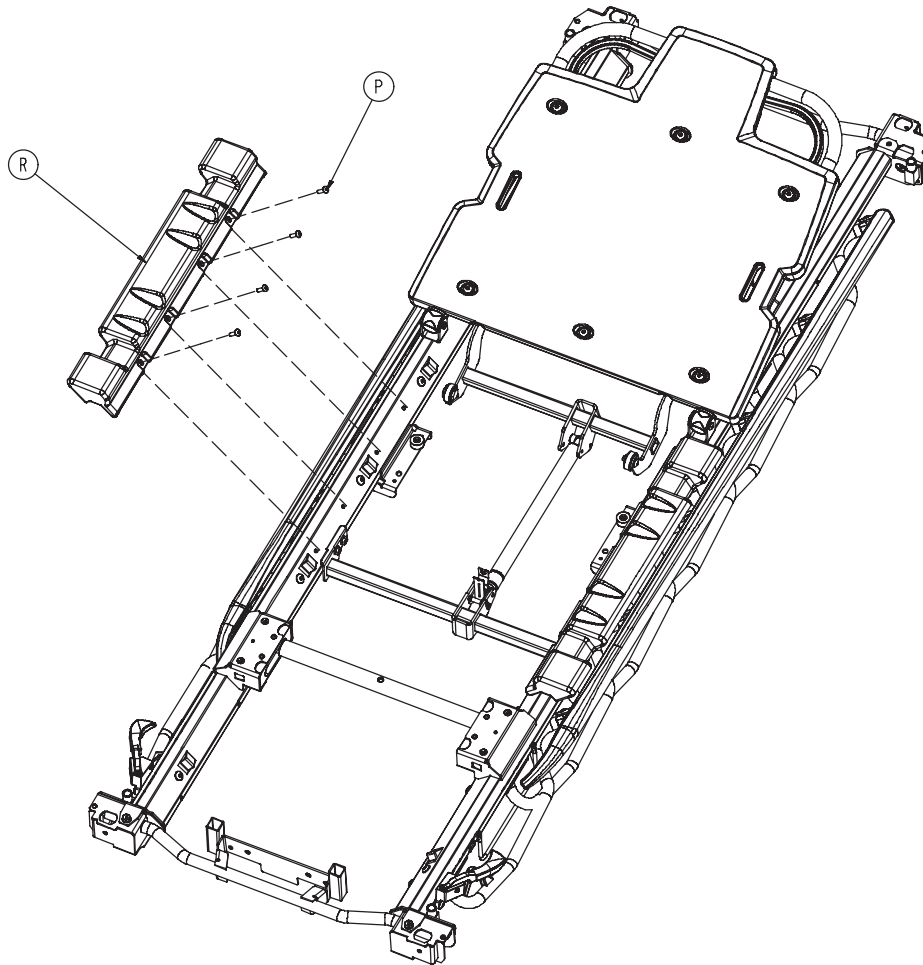
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30" Drop Seat Fowler/Stationary Foot Assembly

For Reference Only: 0785-010-304



30" Drop Seat Fowler/Stationary Foot Assembly

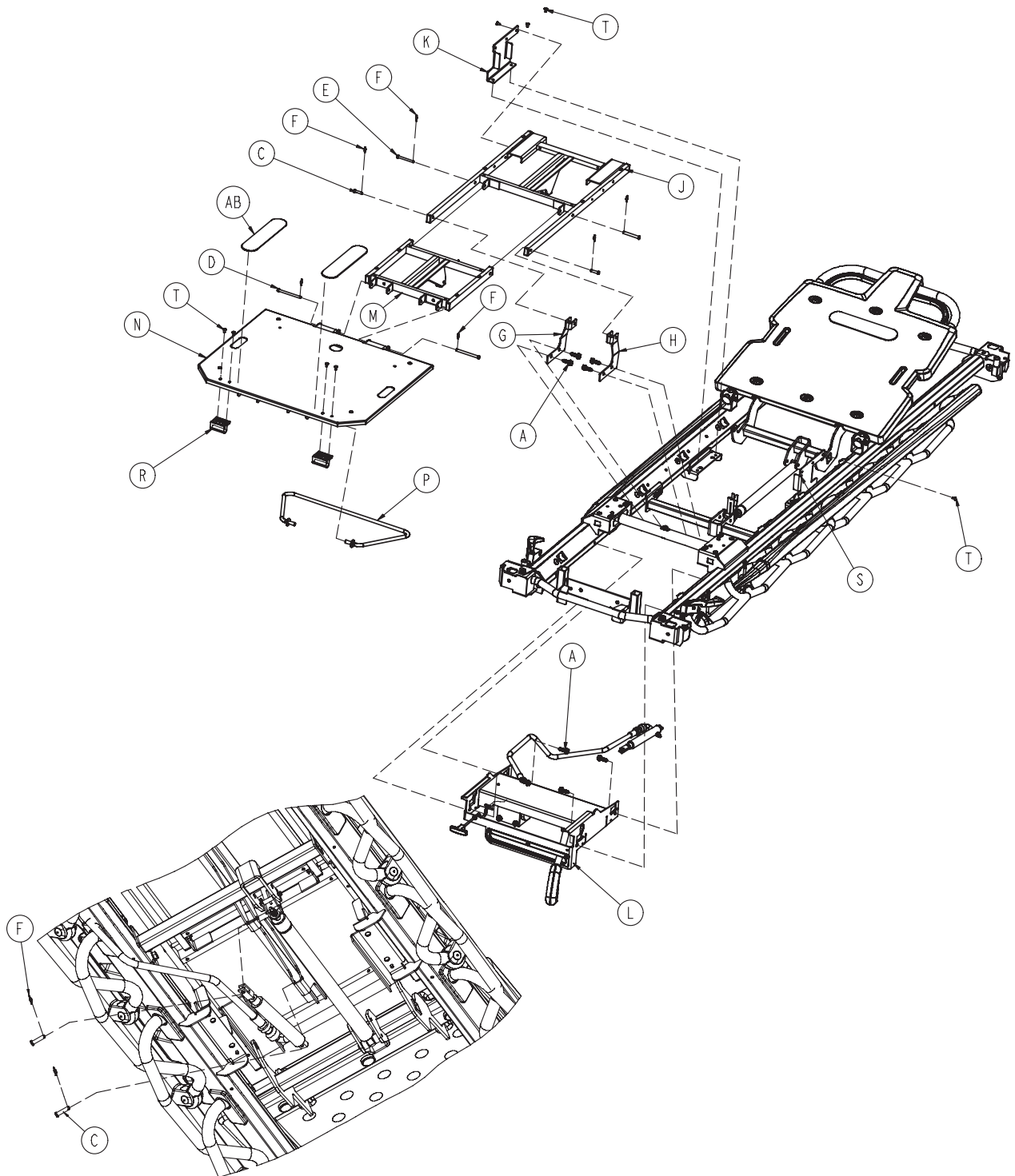


30" Drop Seat Fowler/Stationary Foot Assembly - 0785-010-304 (Reference Only)

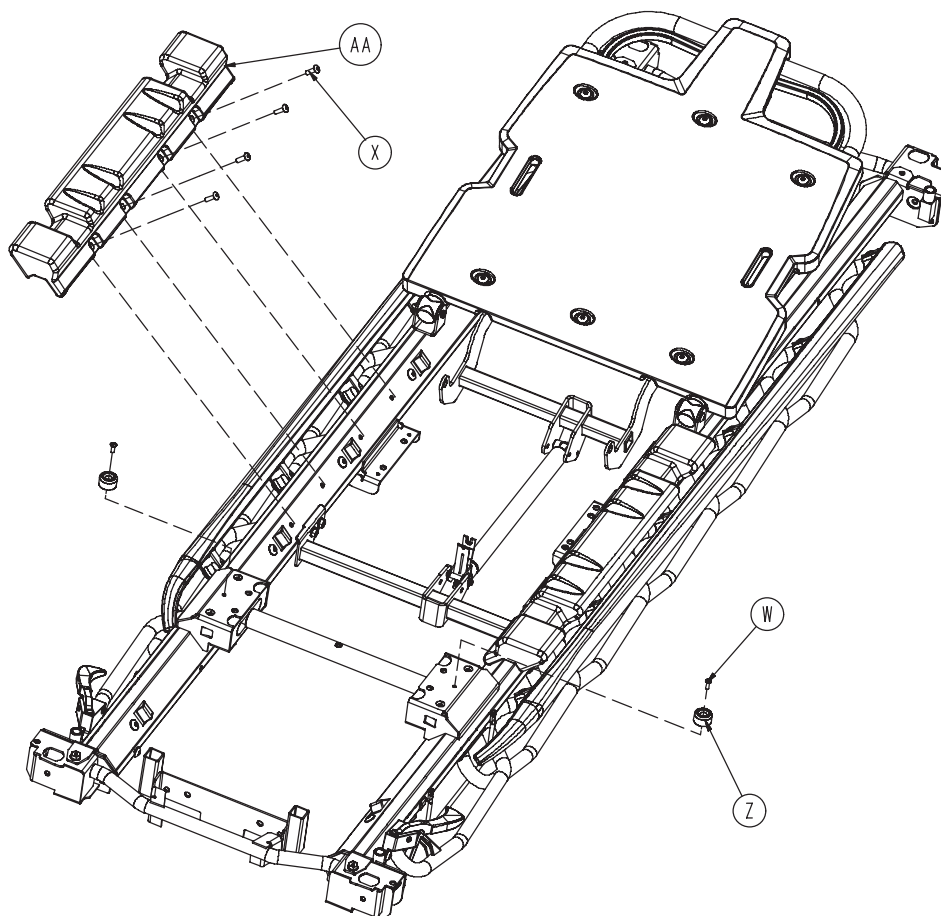
Item	Part No.	Part Name	Qty.
A	0023-288-000	Hex Washer Head Screw	8
B	0026-316-000	Clevis Pin	2
C	0026-364-000	Clevis Pin	2
D	0026-334-000	Clevis Pin	2
E	0027-020-000	Rue Ring Cotter	6
F	0785-013-034	Drop Seat Pivot Bracket, Right	1
G	0785-013-039	Drop Seat Pivot Bracket, Left	1
H	0785-013-310	Seat Section Assembly (page 151)	1
J	0785-014-310	Thigh Section Assembly	1
K	0785-015-016	Left Calf Support	1
L	0785-015-018	Right Calf Support	1
M	0785-015-301	Calf Section Assembly (page 155)	1
N	0025-079-000	Rivet	2
P	0025-147-000	Rivet	8
R	0785-010-049	Mattress Support Block	2
S	0785-012-301	Drop Seat Fowler (page 128)	1
T	0785-034-005	Velcro Pile	2

26" Standard Fowler/Knee Gatch Assembly

For Reference Only: 0785-010-603



26" Standard Fowler/Knee Gatch Assembly



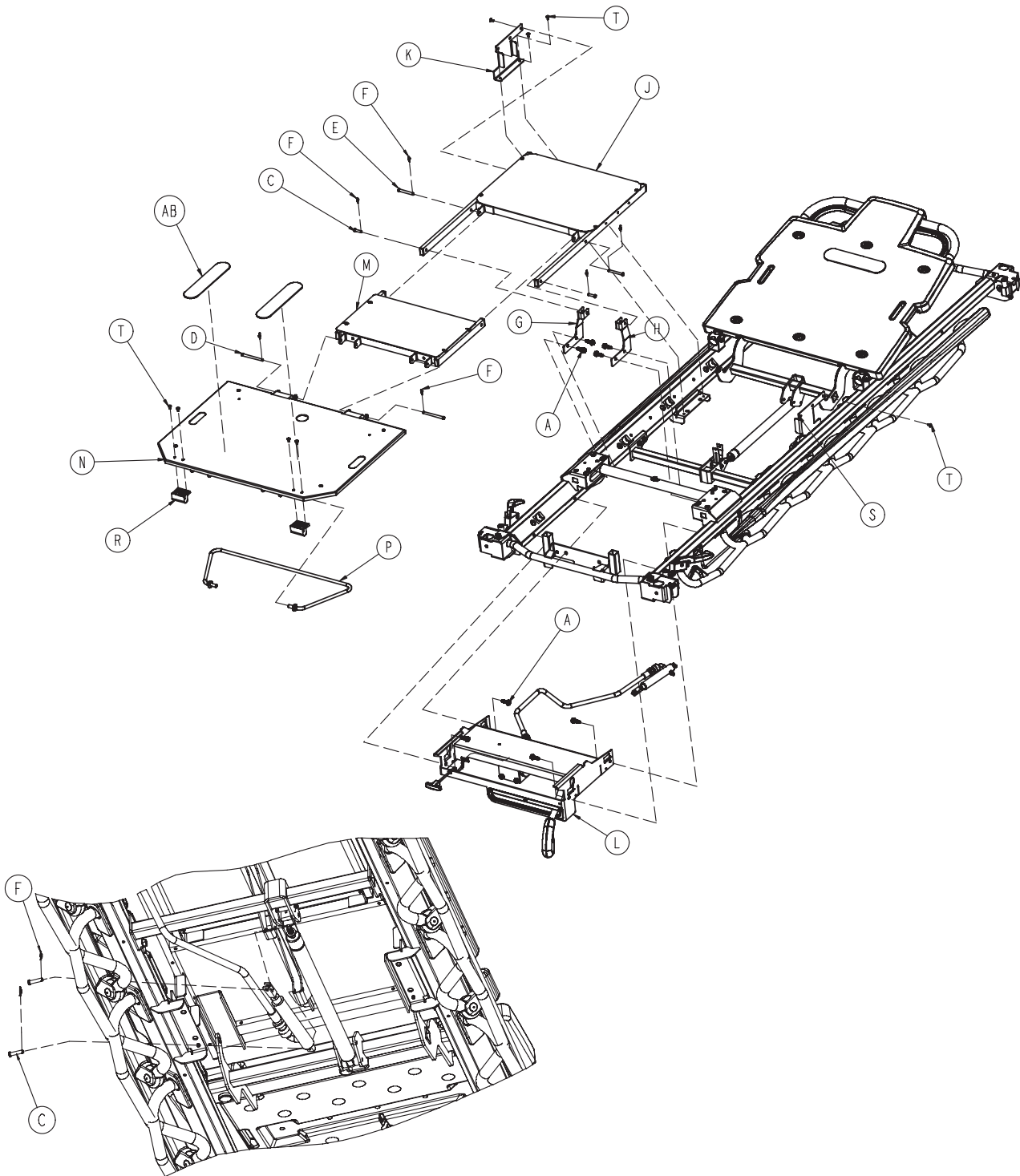
26" Standard Fowler/Knee Gatch Assembly - 0785-010-603 (Reference Only)

Item	Part No.	Part Name	Qty.
A	0023-288-000	Hex Washer Head Screw	8
C	0026-316-000	Clevis Pin	4
D	0026-364-000	Clevis Pin	2
E	0026-334-000	Clevis Pin	2
F	0027-020-000	Rue Ring Cotter	8
G	0785-013-034	Drop Seat Pivot Bracket, Right	1
H	0785-013-039	Drop Seat Pivot Bracket, Left	1
J	0785-013-610	Seat Section Assy. (page 150)	1
K	0785-014-119	Seat Support Bracket, Right	1
L	0785-014-602	Gatch Assembly (page 142)	1
M	0785-014-610	Thigh Section Assy. (page 152)	1
N	0785-015-601	Calf Section Assy. (page 154)	1
P	0785-015-609	Prop Bar	1
R	0785-015-012	Calf Support	2
S	0785-014-117	Seat Support Bracket, Left	1
T	0025-079-000	Pop Rivet	10
W	0025-133-000	Rivet	2
X	0025-147-000	Rivet	8
Z	0056-023-000	Recessed Bumper	2
AA	0785-010-049	Mattress Support Block	2
AB	0785-034-005	Velcro Pile	2

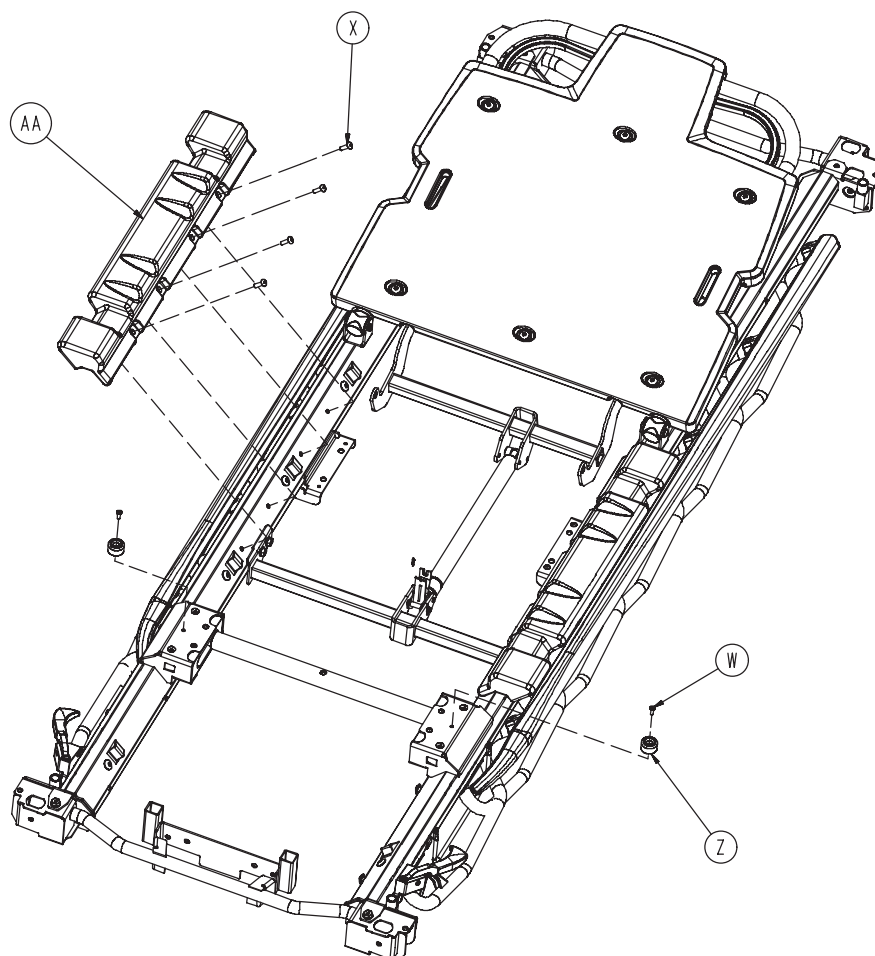
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30" Standard Fowler/Knee Gatch Assembly

For Reference Only: 0785-010-303



30" Standard Fowler/Knee Gatch Assembly



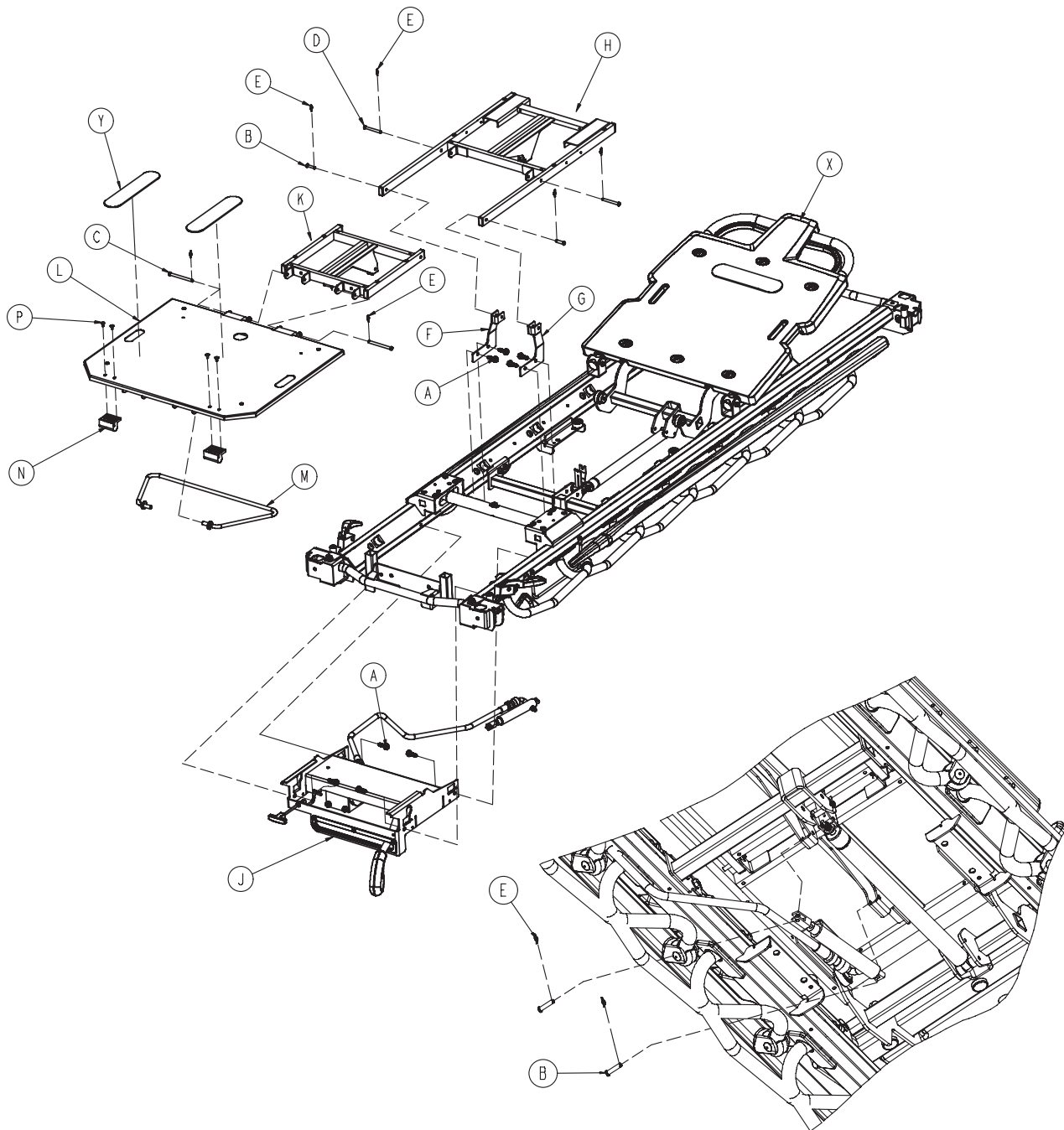
30" Standard Fowler/Knee Gatch Assembly - 0785-010-303 (Reference Only)

Item	Part No.	Part Name	Qty.
A	0023-288-000	Hex Washer Head Screw	8
C	0026-316-000	Clevis Pin	4
D	0026-364-000	Clevis Pin	2
E	0026-334-000	Clevis Pin	2
F	0027-020-000	Rue Ring Cotter	8
G	0785-013-034	Drop Seat Pivot Bracket, Right	1
H	0785-013-039	Drop Seat Pivot Bracket, Left	1
J	0785-013-310	Seat Section Assy. (page 151)	1
K	0785-014-119	Seat Support Bracket, Right	1
L	0785-014-302	Gatch Assembly (page 144)	1
M	0785-014-310	Thigh Section Assy. (page 153)	1
N	0785-015-301	Calf Section Assy. (page 155)	1
P	0785-015-309	Prop Bar	1
R	0785-015-012	Calf Support	2
S	0785-010-117	Seat Support Bracket, Left	1
T	0025-079-000	Rivet	10
W	0025-133-000	Rivet	2
X	0025-147-000	Rivet	8
Z	0056-023-000	Recessed Bumper	2
AA	0785-010-049	Mattress Support Block	2
AB	0785-034-005	Velcro Pile	2

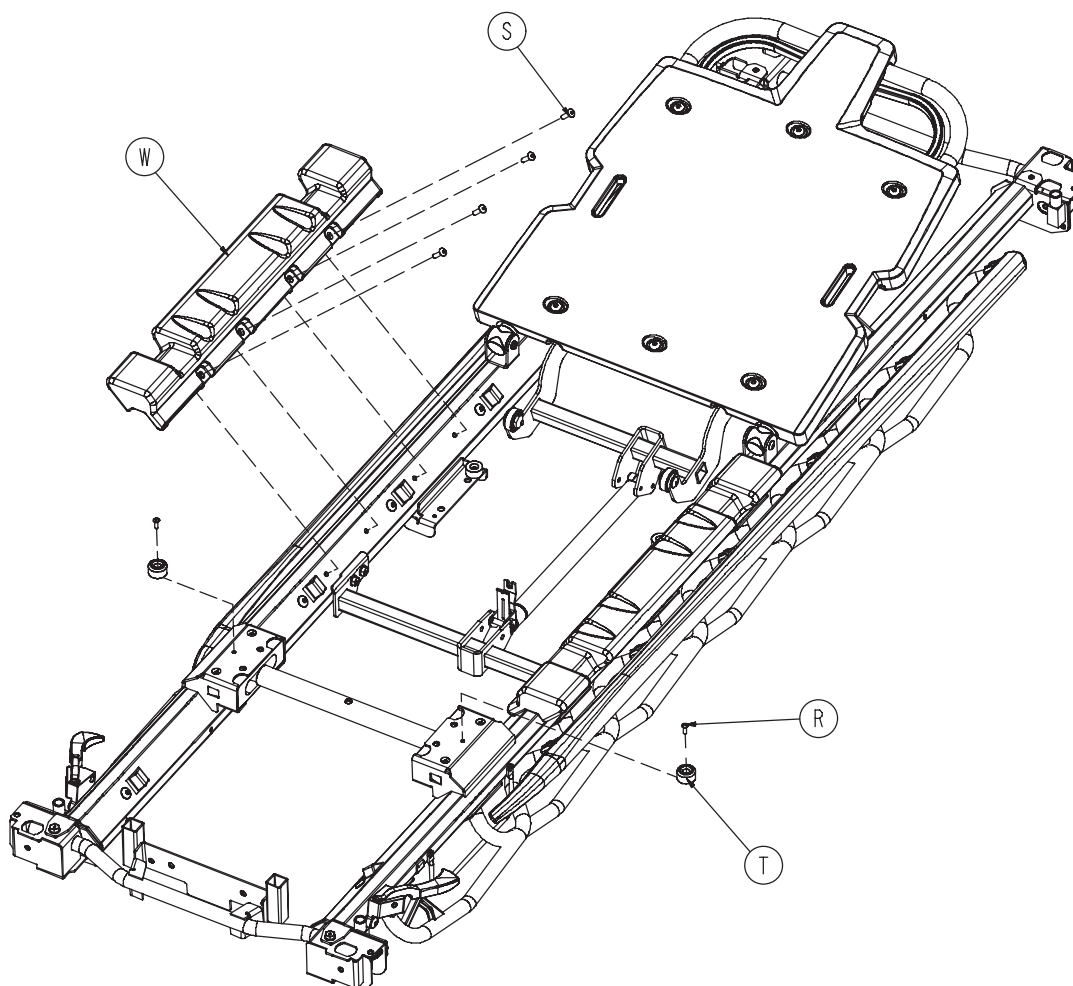
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26" Drop Seat Fowler/Knee Gatch Assembly

For Reference Only: 0785-010-602



26" Drop Seat Fowler/Knee Gatch Assembly



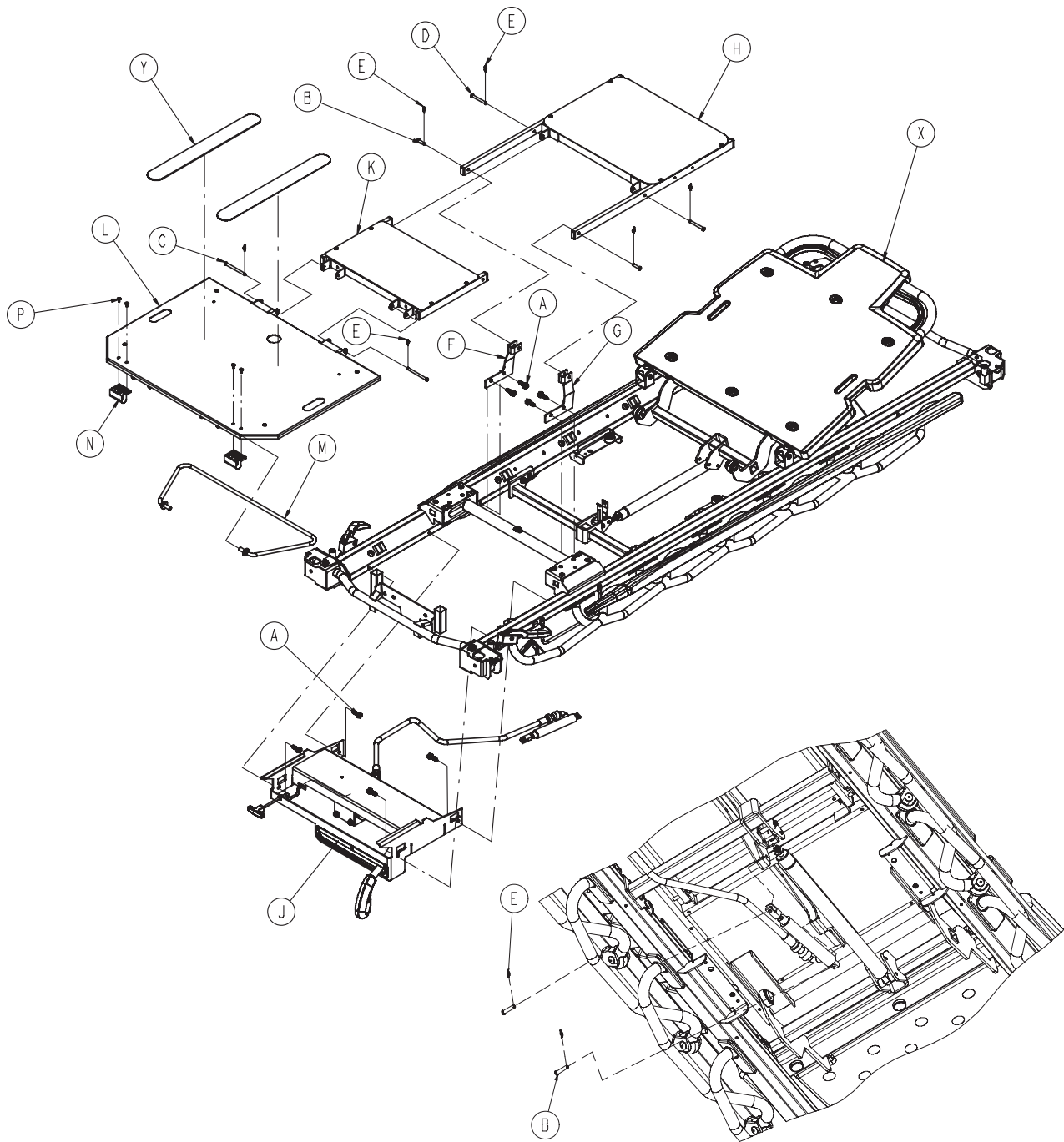
26" Drop Seat Fowler/Knee Gatch Assembly - 0785-010-602 (Reference Only)

Item	Part No.	Part Name	Qty.
A	0023-288-000	Hex Washer Head Screw	8
B	0026-316-000	Clevis Pin	4
C	0026-364-000	Clevis Pin	2
D	0026-334-000	Clevis Pin	2
E	0027-020-000	Rue Ring Cotter	8
F	0785-013-034	Drop Seat Pivot Bracket, Right	1
G	0785-013-039	Drop Seat Pivot Bracket, Left	1
H	0785-013-610	Seat Section Assy. (page 150)	1
J	0785-014-602	Gatch Assembly (page 142)	1
K	0785-014-610	Thigh Section Assy. (page 152)	1
L	0785-015-601	Calf Section Assy. (page 154)	1
M	0785-015-609	Prop Bar	1
N	0785-015-012	Calf Bumper	2
P	0025-079-000	Rivet	4
R	0025-133-000	Rivet	2
S	0025-147-000	Rivet	8
Y	0056-023-000	Recessed Bumper	2
W	0785-010-049	Mattress Support Block	2
X	0785-012-301	Drop Seat Fowler (page 128)	1
Y	0785-034-005	Velcro Pile	2

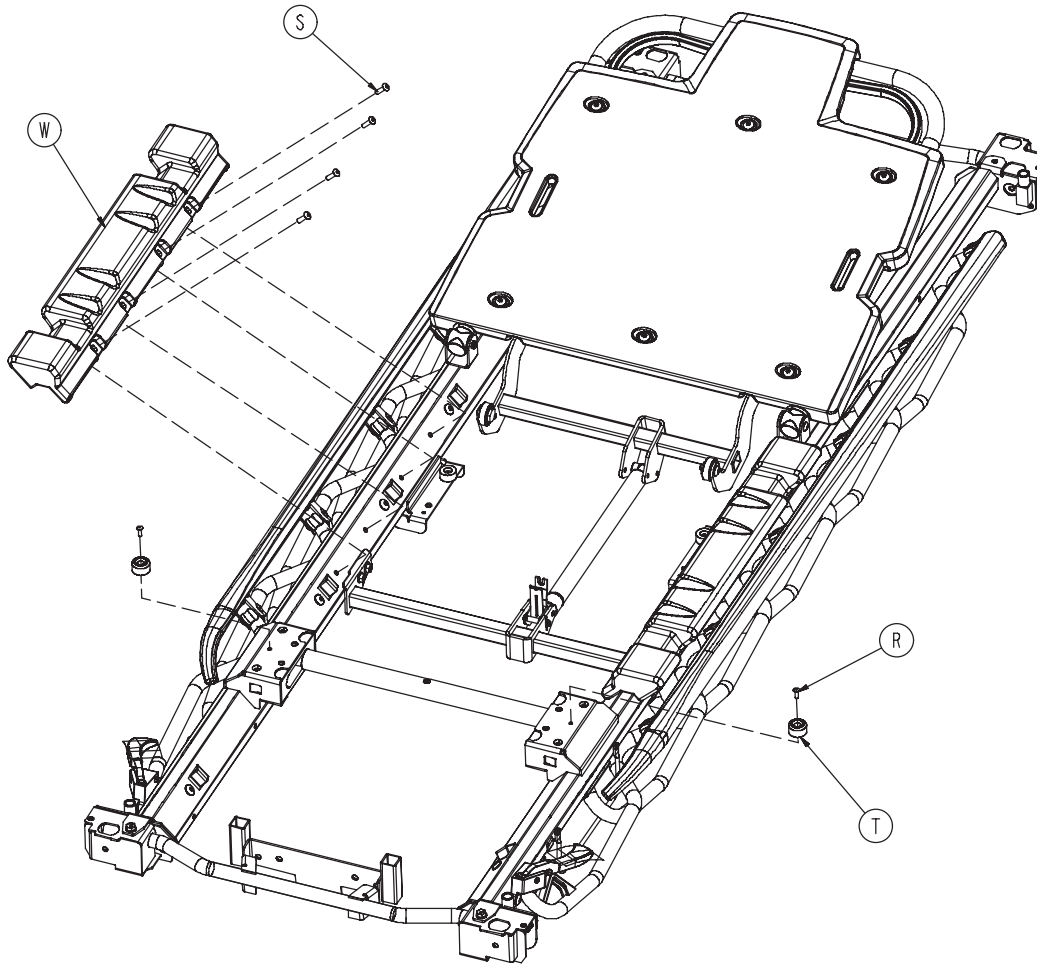
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30" Drop Seat Fowler/Knee Gatch Assembly

For Reference Only: 0785-010-302



30" Drop Seat Fowler/Knee Gatch Assembly



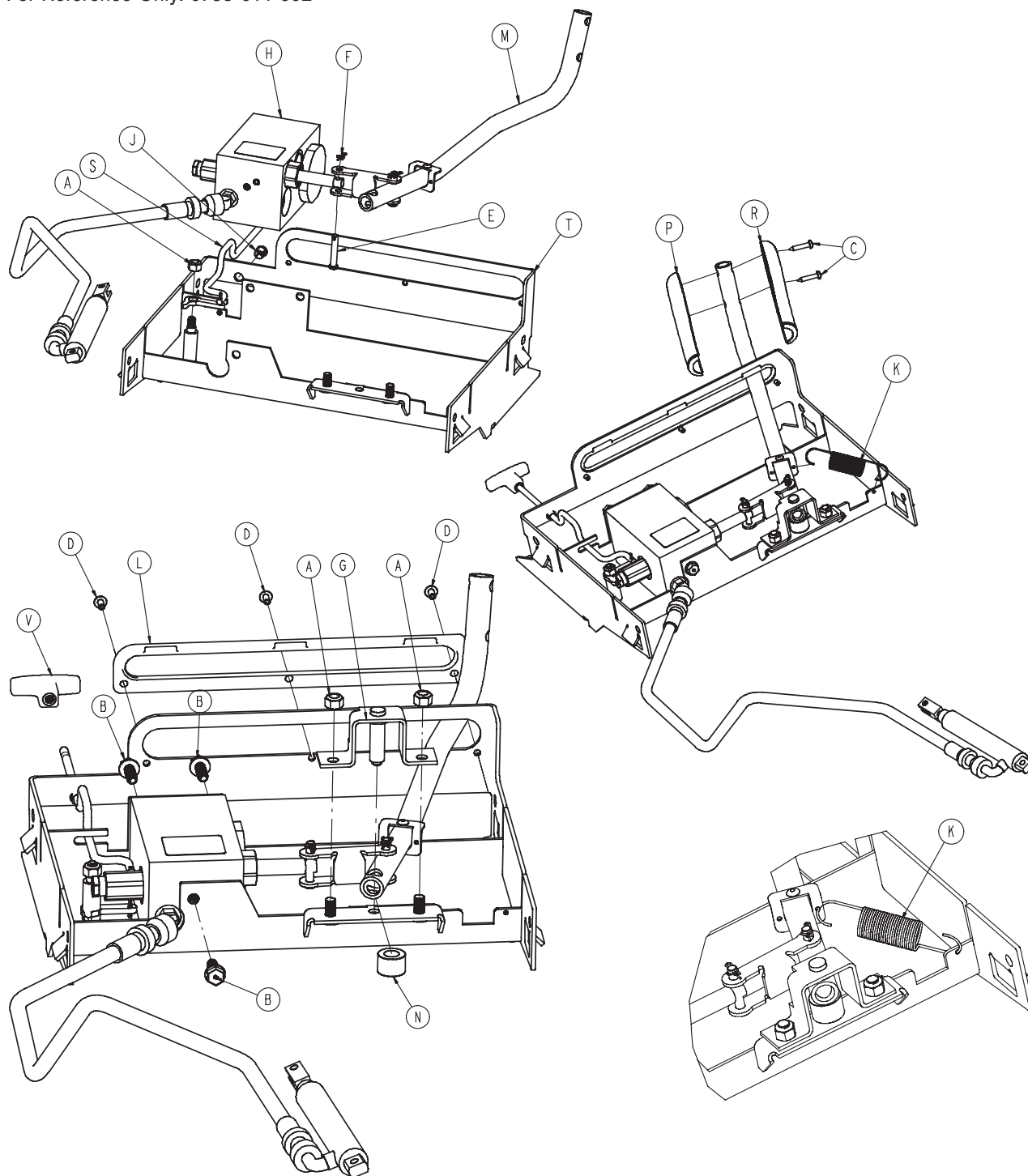
30" Drop Seat Fowler/Knee Gatch Assembly - 0785-010-302 (Reference Only)

Item	Part No.	Part Name	Qty.
A	0023-288-000	Hex Washer Head Screw	8
B	0026-316-000	Clevis Pin	4
C	0026-364-000	Clevis Pin	2
D	0026-334-000	Clevis Pin	2
E	0027-020-000	Rue Ring Cotter	8
F	0785-013-034	Drop Seat Pivot Bracket, Right	1
G	0785-013-039	Drop Seat Pivot Bracket, Left	1
H	0785-013-310	Seat Section Assy. (page 151)	1
J	0785-014-302	Gatch Assembly (page 144)	1
K	0785-014-310	Thigh Section Assy. (page 153)	1
L	0785-015-301	Calf Section Assy. (page 155)	1
M	0785-015-309	Prop Bar	1
N	0785-015-012	Calf Bumper	2
P	0025-079-000	Rivet	4
R	0025-133-000	Rivet	2
S	0025-147-000	Rivet	8
T	0056-023-000	Recessed Bumper	2
W	0785-010-049	Mattress Support Block	2
X	0785-012-301	Drop Seat Fowler (page 128)	1
Y	0785-034-005	Velcro Pile	2

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26" Knee Gatch Assembly

For Reference Only: 0785-014-602



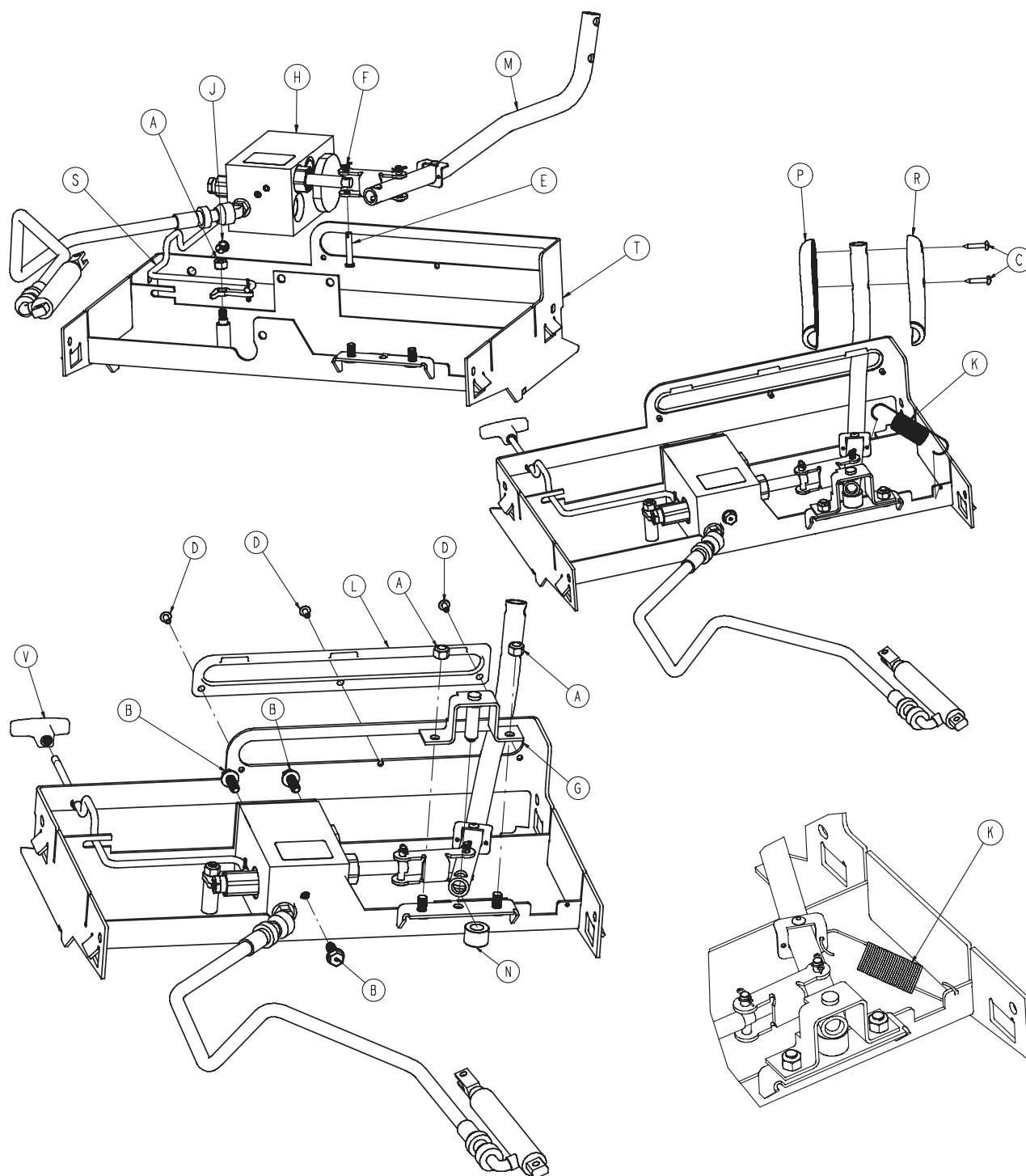
26" Knee Gatch Assembly

26" Knee Gatch Assembly - 0785-014-602 (Reference Only)

Item	Part No.	Part Name	Qty.
A	0016-036-000	Nylock Hex Nut	3
B	0023-288-000	Hex Washer Head Screw	3
C	0023-310-000	Pan Head Torx Screw	2
D	0025-079-000	Rivet	3
E	8805-932-000	Clevis Pin	1
F	0027-020-000	Rue Ring Cotter	1
G	0785-014-030	Gatch Pivot	1
H	0785-014-043	Gatch Valve Body Assembly (page 146)	1
J	0785-014-081	Snap Bushing	1
K	0785-014-107	Gatch Return Spring	1
L	0785-014-113	Gatch Pump Bumper	1
M	0785-014-116	Gatch Pump Assembly (page 148)	1
N	0785-014-133	Gatch Pivot Spacer	1
P	0785-014-156	Gatch Pump Handle, Left	1
R	0785-014-157	Gatch Pump Handle, Right	1
S	0785-014-603	Gatch Release Handle (page 149)	1
T	0785-014-625	Gatch Weldment	1
V	0785-114-027	Gatch Release Handle	1

30" Knee Gatch Assembly

For Reference Only: 0785-014-302



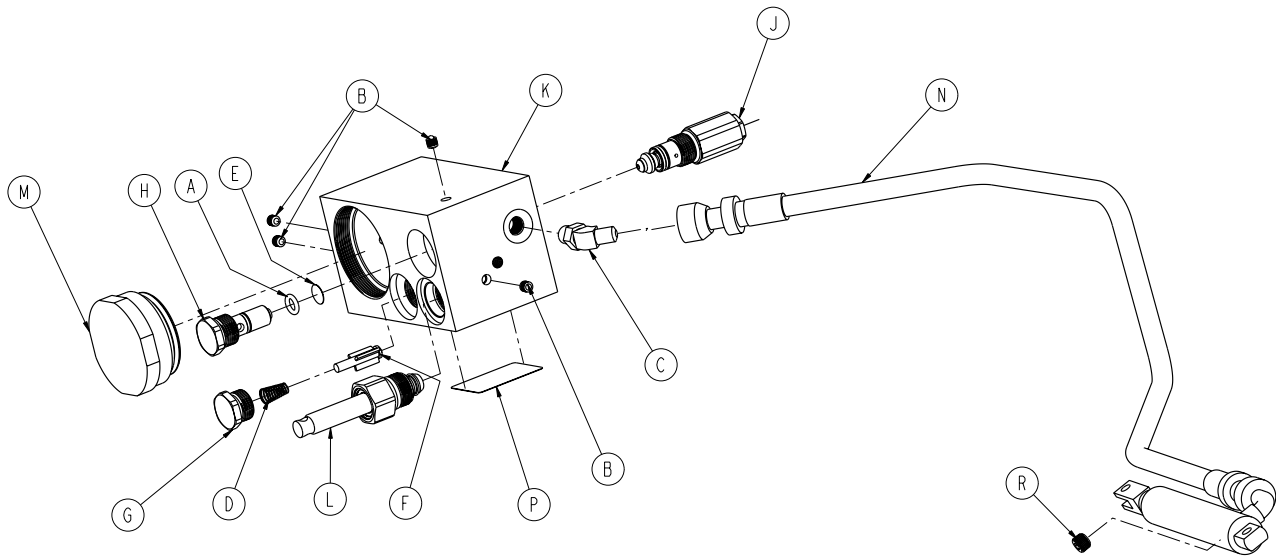
30" Knee Gatch Assembly

30" Knee Gatch Assembly - 0785-014-302 (Reference Only)

Item	Part No.	Part Name	Qty.
A	0016-036-000	Nylock Hex Nut	3
B	0023-288-000	Hex Washer Head Screw	3
C	0023-310-000	Pan Head Torx Screw	2
D	0025-079-000	Rivet	3
E	8805-932-000	Clevis Pin	1
F	0027-020-000	Rue Ring Cotter	1
G	0785-014-030	Gatch Pivot	1
H	0785-014-043	Gatch Valve Body Assembly (page 146)	1
J	0785-014-081	Snap Bushing	1
K	0785-014-107	Gatch Return Spring	1
L	0785-014-113	Gatch Pump Bumper	1
M	0785-014-116	Gatch Pump Assembly (page 148)	1
N	0785-014-133	Gatch Pivot Spacer	1
P	0785-014-156	Gatch Pump Handle, Left	1
R	0785-014-157	Gatch Pump Handle, Right	1
S	0785-014-303	Gatch Release Handle (page 149)	1
T	0785-014-325	Gatch Weldment	1
V	0785-114-027	Gatch Release Handle	1

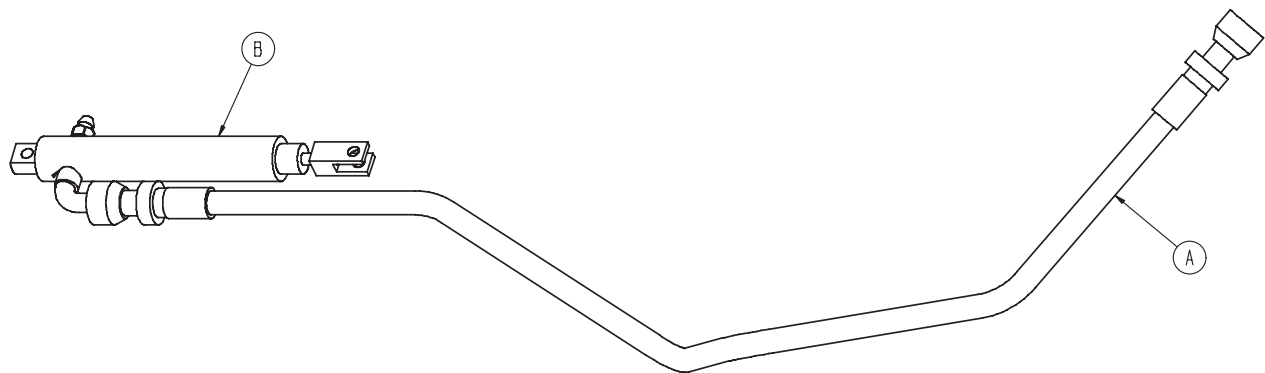
Gatch Valve Body Assembly, 0785-700-001

For Reference Only: 0785-014-043



Item	Part No.	Part Name	Qty.
A	0046-004-000	O-Ring	1
B	0048-021-000	CV Plug	4
C	0048-175-000	45 Straight Thread Elbow	1
D	0390-002-134	Conical Compression Spring	1
E	0715-001-321	Check Valve Screen	1
F	0715-001-341	Poppet	1
G	0753-002-047	Hex Head Plug	1
H	0753-002-052	Check Valve Assembly	1
J	0753-002-165	Release Valve Assembly	1
K	0785-014-036	Gatch Valve Body	1
L	0785-014-051	Pump Ram Assembly	1
M	0785-014-073	Gatch Plug	1
N	0785-014-078	Cylinder/Hose Assembly (page 147)	1
P	0785-014-114	Serial Number Label	1
R	0048-000-100	Countersunk Hex Head Plug	1

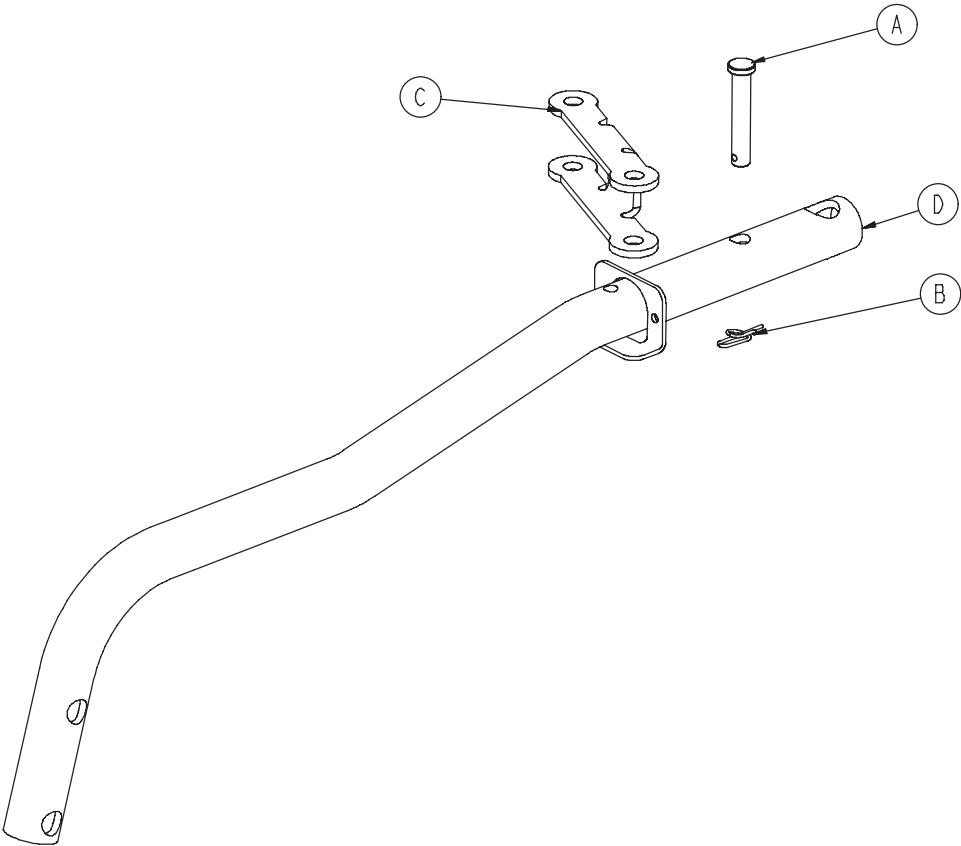
Gatch Cylinder/Hose Assembly - 0785-014-078



Item	Part No.	Part Name	Qty.
A	0785-014-071	Gatch Hose	1
B	0785-014-077	Hydraulic Cylinder	1

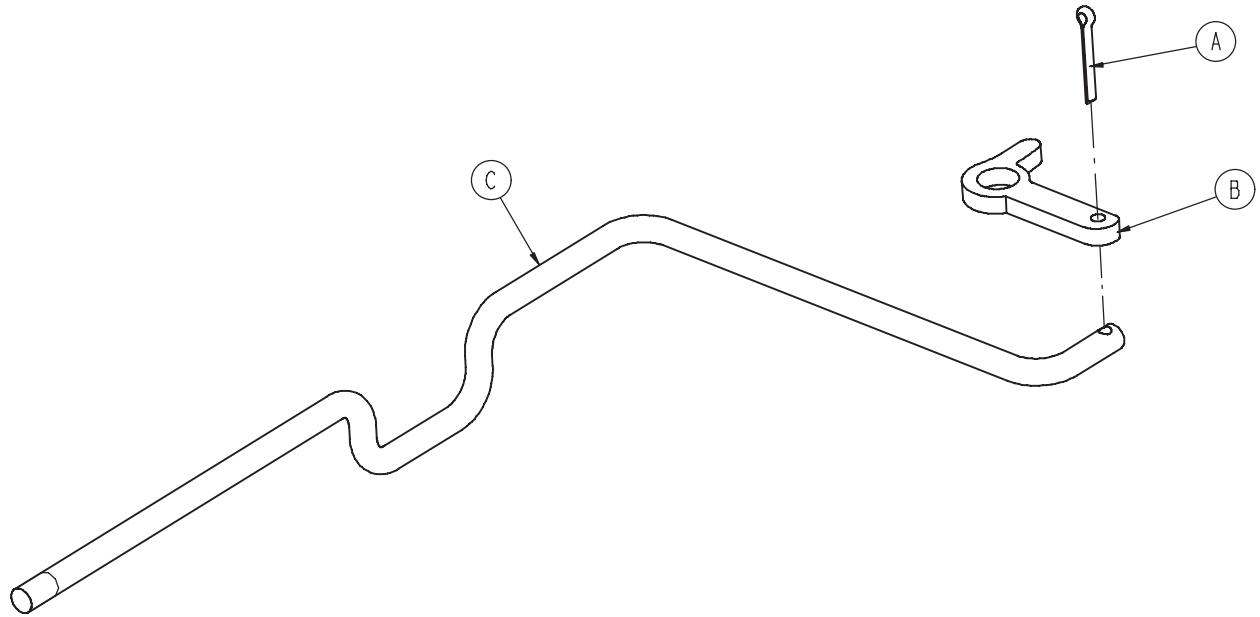
Gatch Pump Assembly

For Reference Only: 0785-014-116



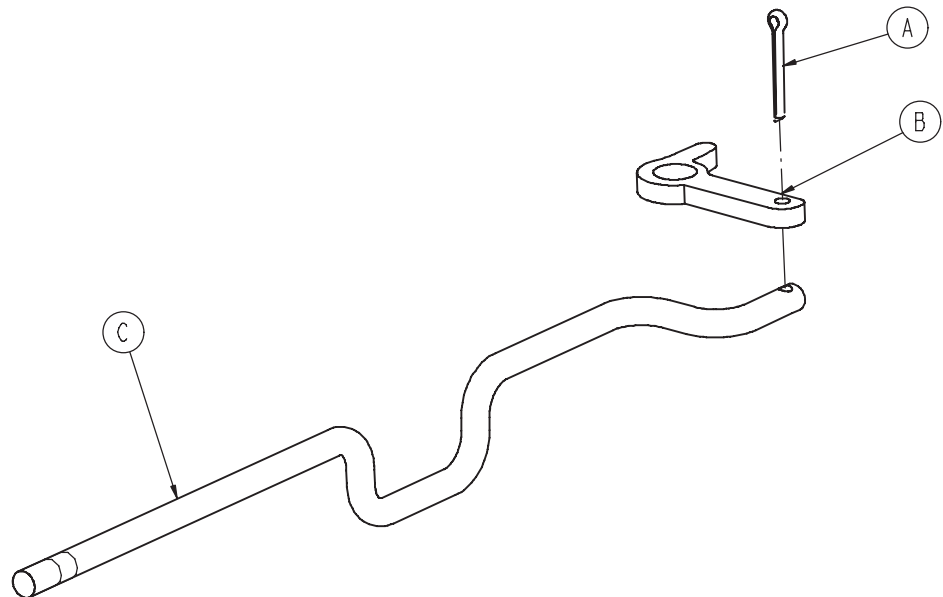
Item	Part No.	Part Name	Qty.
A	8805-932-000	Clevis Pin	1
B	0027-020-000	Rue Ring Cotter	1
C	0785-014-024	Gatch Pump Link	1
D	0785-014-111	Gatch Handle	1

Gatch Release Handle Assembly



30" Gatch Release Handle Assembly - 0785-014-303 (Reference Only)

Item	Part No.	Part Name	Qty.
A	0027-015-000	Cotter Pin	1
B	0785-014-038	Gatch Release Link	1
C	0785-014-337	30" Gatch Release Rod	1



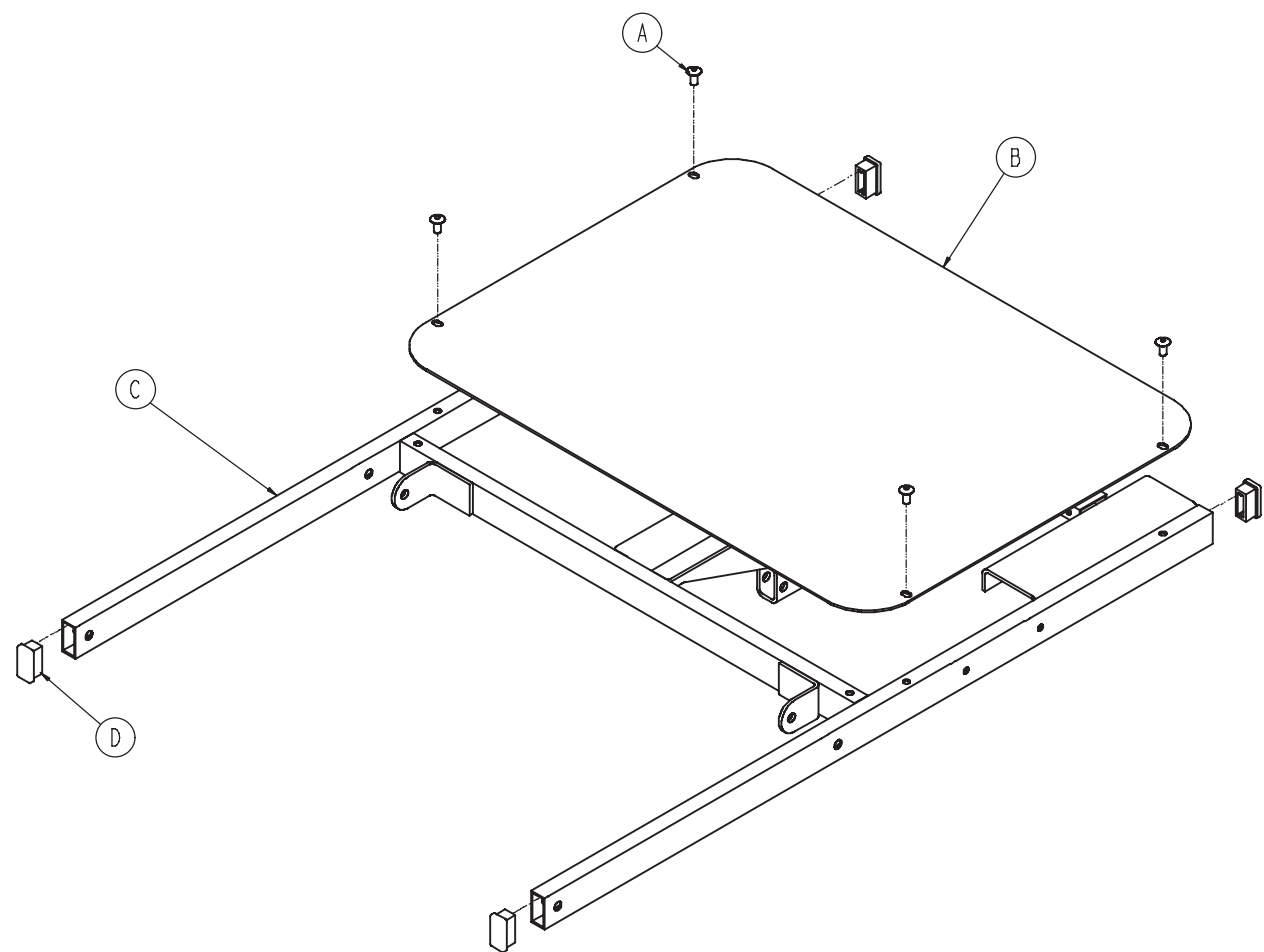
26" Gatch Release Handle Assembly - 0785-014-603 (Reference Only)

Item	Part No.	Part Name	Qty.
A	0027-015-000	Cotter Pin	1
B	0785-014-038	Gatch Release Link	1
C	0785-014-637	26" Gatch Release Rod	1

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26" Seat Section Assembly

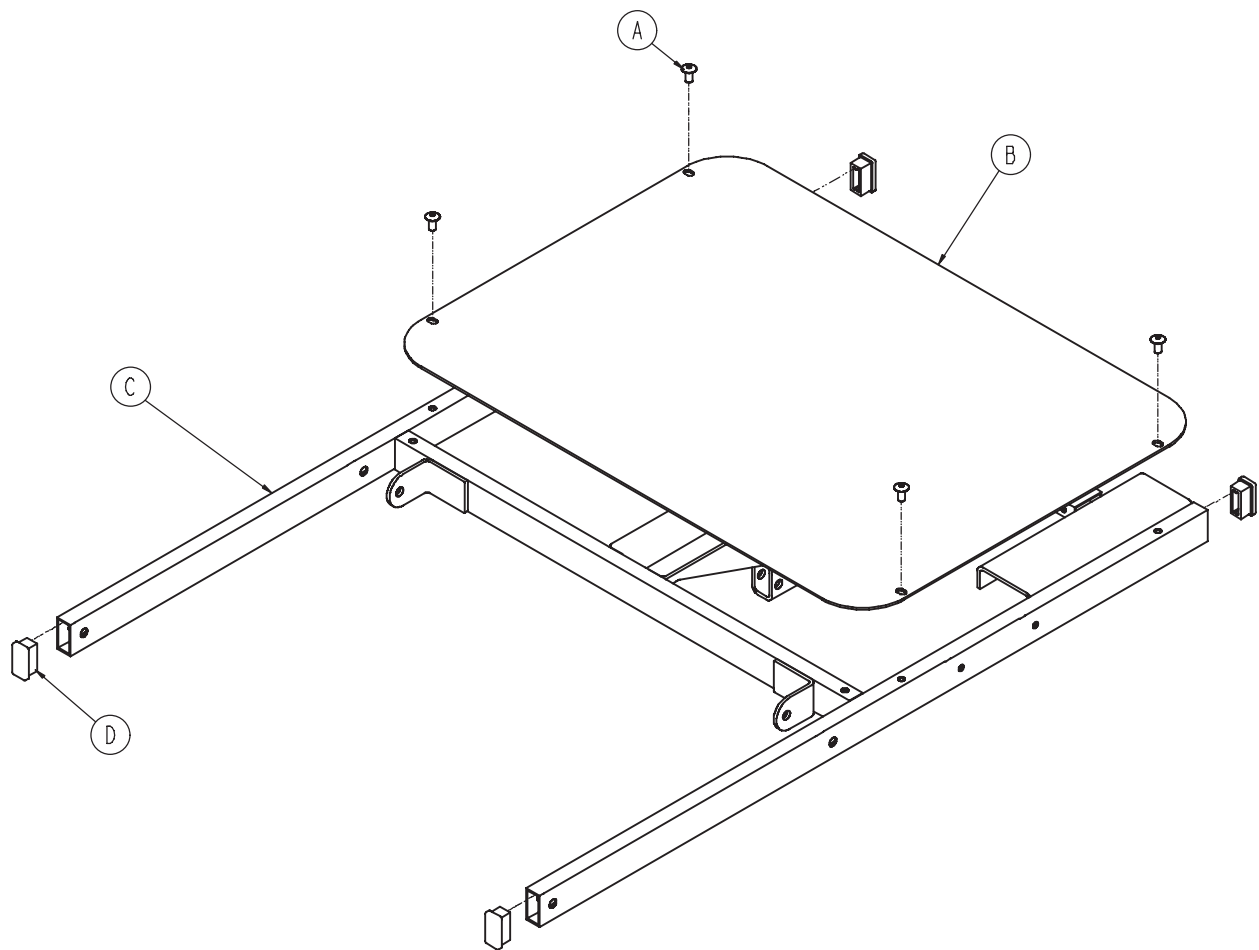
For Reference Only: 0785-013-610



Item	Part No.	Part Name	Qty.
A	0025-079-000	Rivet	4
B	0785-013-619	Seat Section Skin	1
C	0785-013-625	Seat Section Frame	1
D	1010-032-066	Hole Plug	4

30" Seat Section Assembly

For Reference Only: 0785-013-310

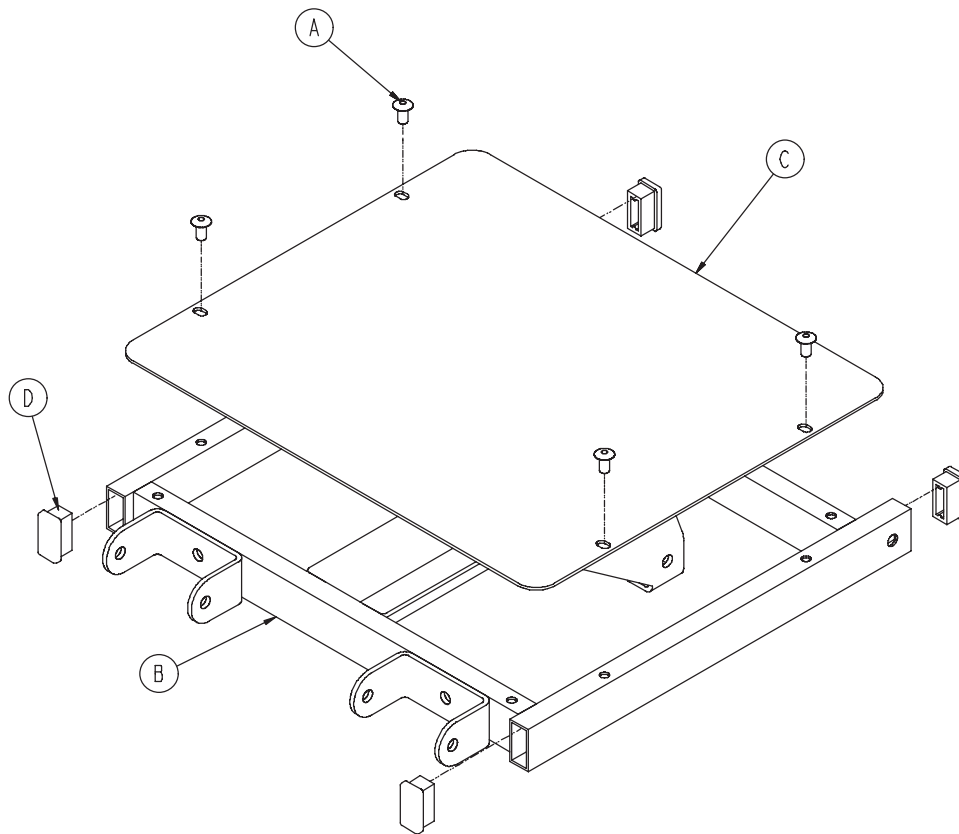


Item	Part No.	Part Name	Qty.
A	0025-079-000	Rivet	4
B	0785-013-319	Seat Section Skin	1
C	0785-013-325	Seat Section Frame	1
D	1010-032-066	Hole Plug	4

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26" Thigh Section Assembly

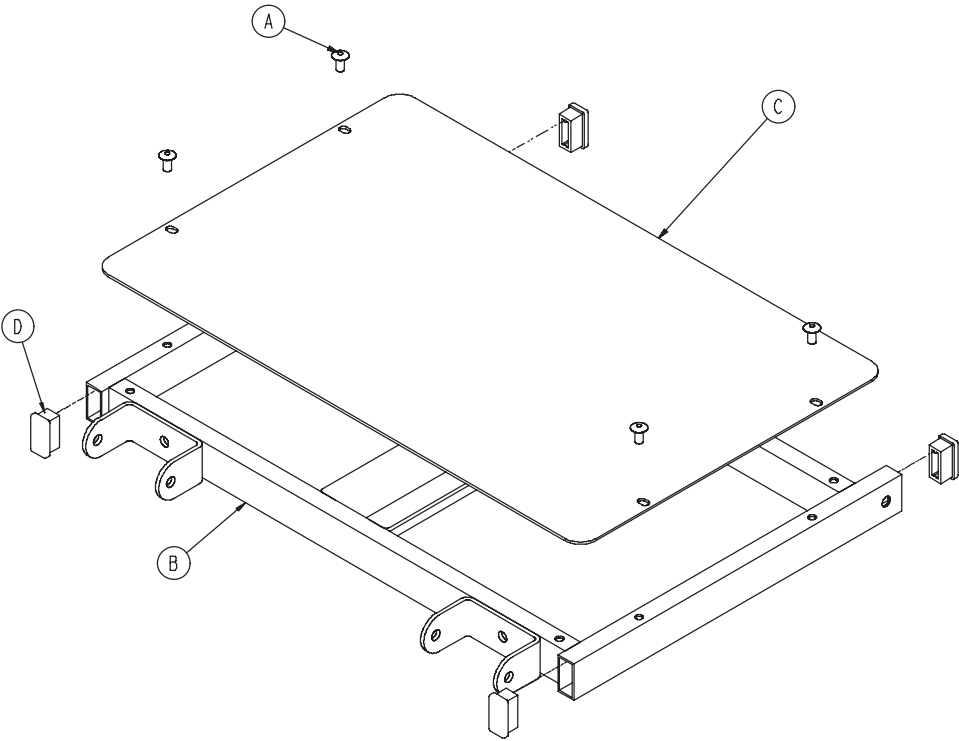
For Reference Only: 0785-014-610



Item	Part No.	Part Name	Qty.
A	0025-079-000	Rivet	4
B	0785-014-615	Thigh Section Weldment	1
C	0785-014-619	Thigh Section Skin	1
D	1010-032-066	Rectangular Hole Plug	4

30" Thigh Section Assembly

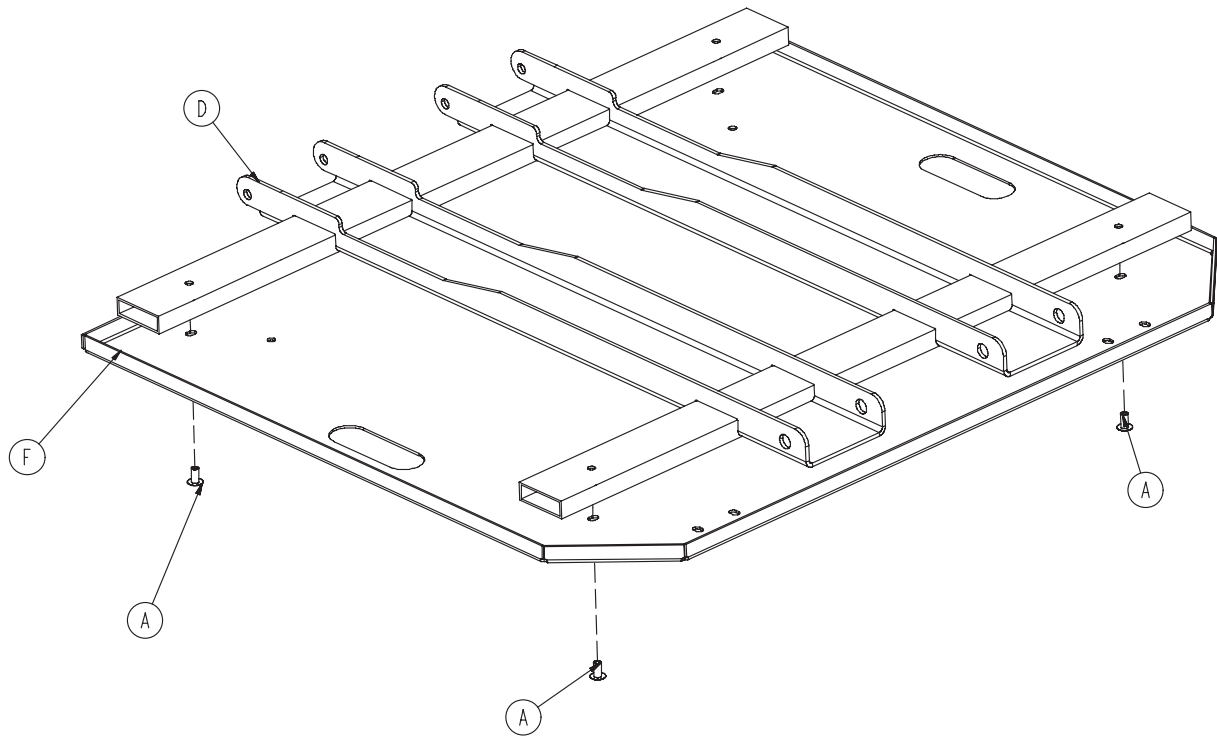
For Reference Only: 0785-014-310



Item	Part No.	Part Name	Qty.
A	0025-079-000	Rivet	4
B	0785-014-315	Thigh Section Weldment	1
C	0785-014-319	Thigh Section Skin	1
D	1010-032-066	Rectangular Hole Plug	4

26" Calf Section Assembly

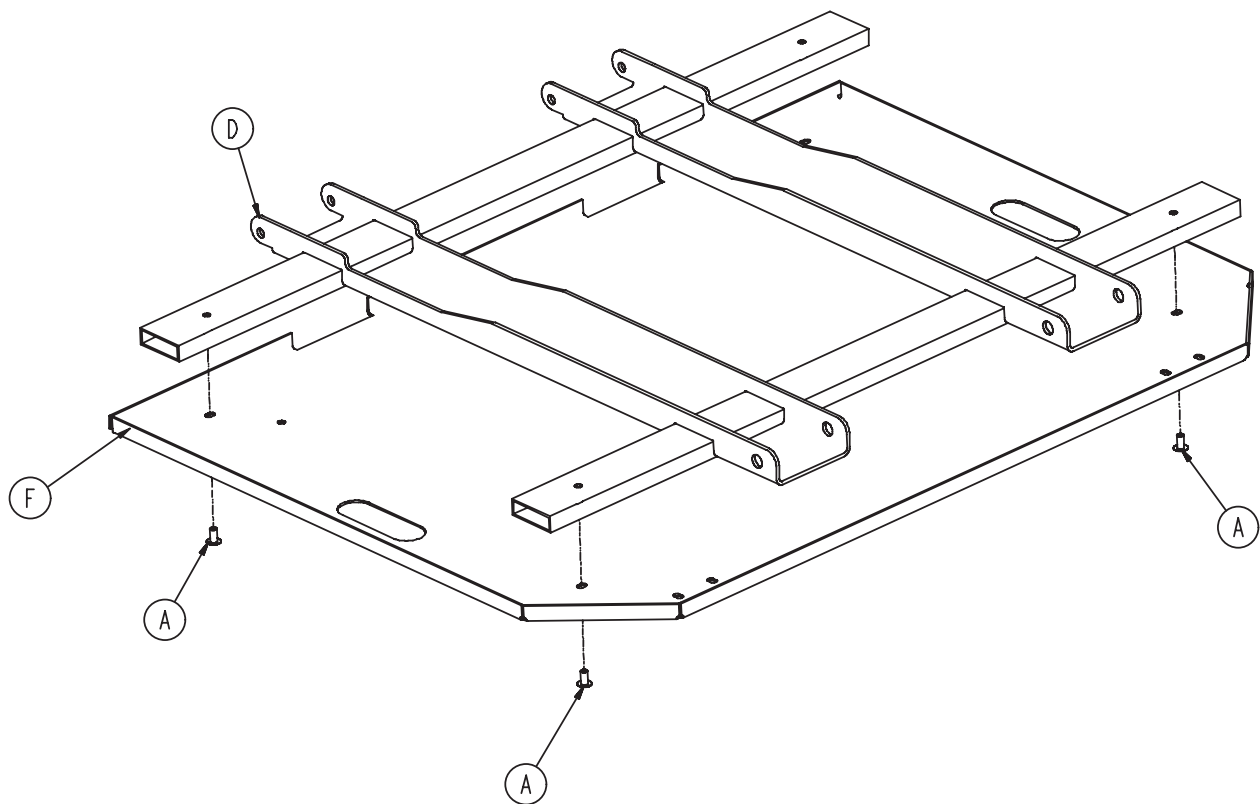
For Reference Only: 0785-015-601



Item	Part No.	Part Name	Qty.
A	0025-079-000	Rivet	4
D	0785-015-605	Calf Section Weldment	1
F	0785-015-623	Calf Section Skin	1

30" Calf Section Assembly

For Reference Only: 0785-015-301

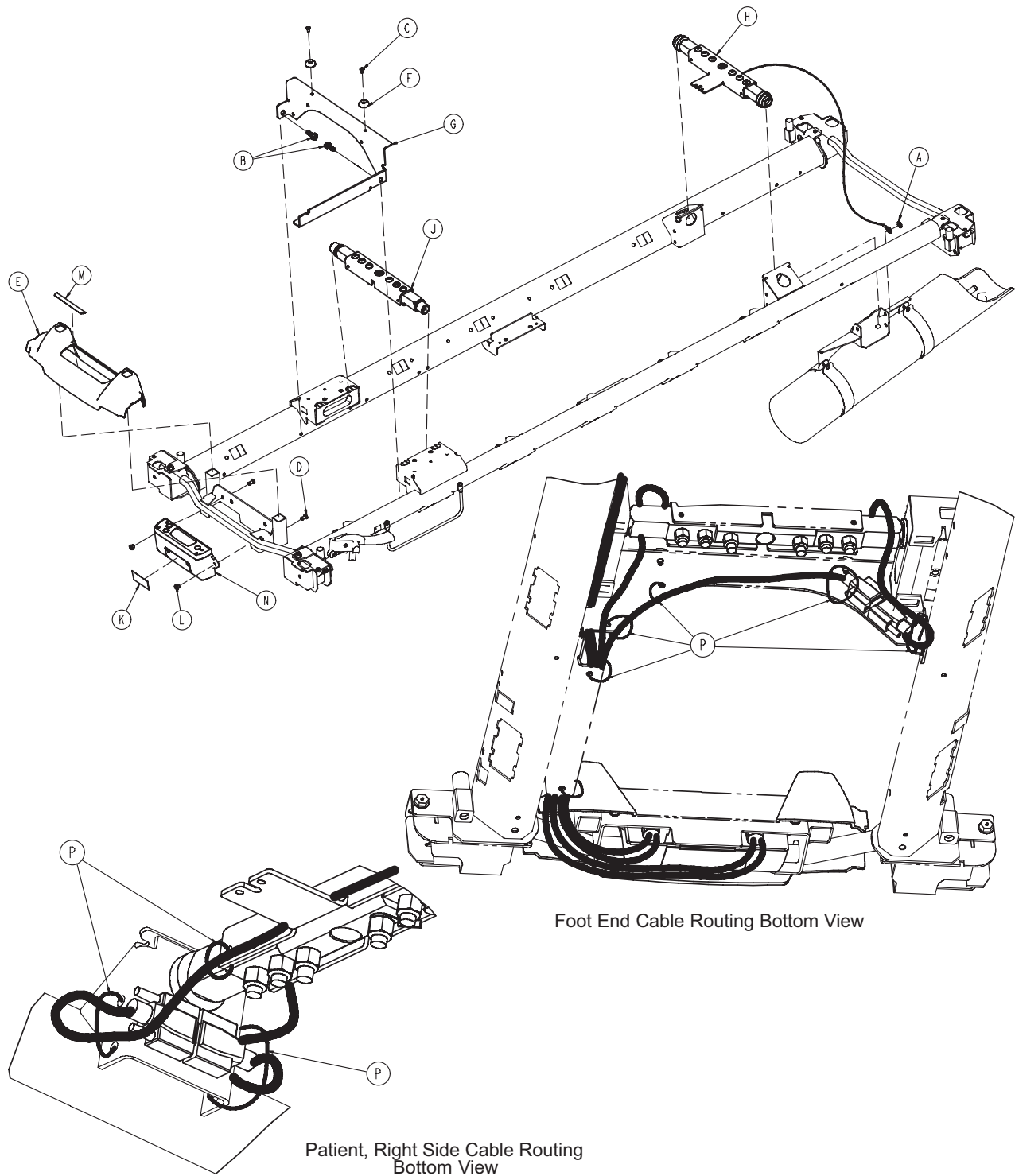


Item	Part No.	Part Name	Qty.
A	0025-079-000	Rivet	4
D	0785-015-305	Calf Section Weldment	1
F	0785-015-323	Calf Section Skin	1

Notes

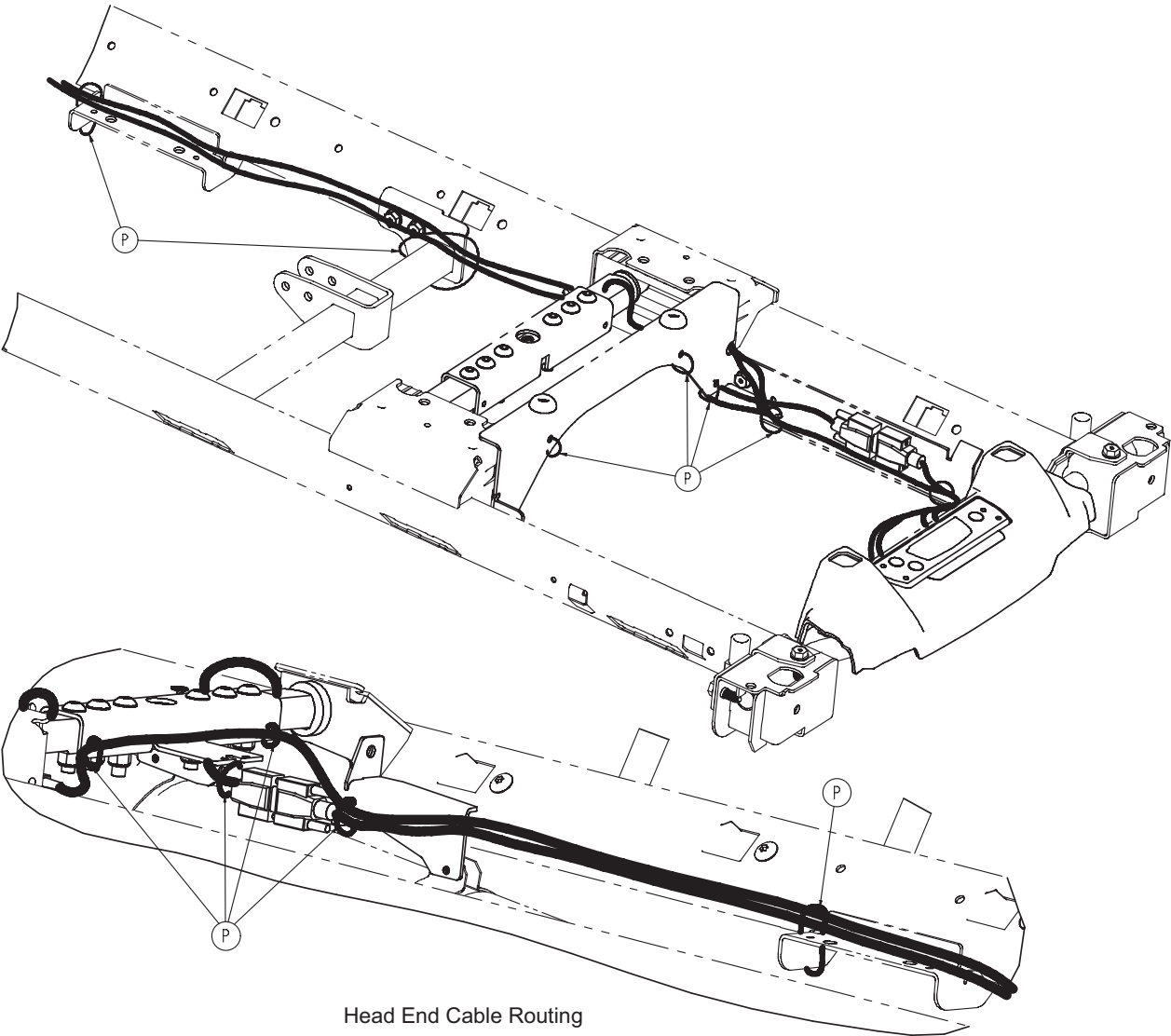
Optional Scale - 26" Litter with Stationary Foot Section

For Reference Only: 1070-010-265



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Optional Scale - 26" Litter with Stationary Foot Section



Optional Scale - 26" Litter with Stationary Foot Section

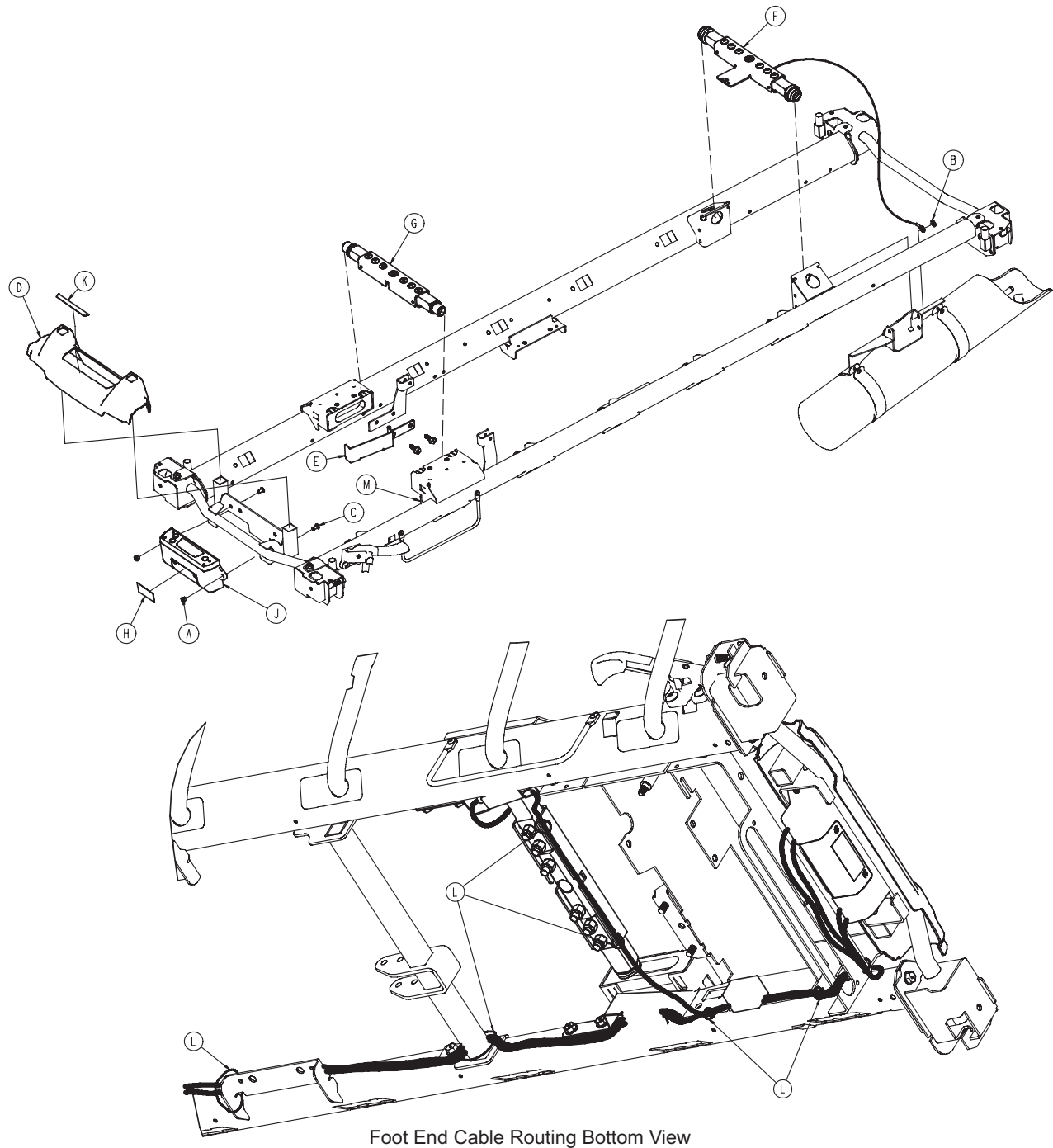
Optional Scale - 26" Litter with Stationary Foot Section - 1070-010-265 (Reference Only)

Item	Part No.	Part Name	Qty.
A	0013-038-000	Extended Tooth Lock Washer	1
B	0023-288-000	Hex Washer Head Screw	2
C	0025-079-000	Rivet	2
D	0025-120-000	Rivet	2
E	0785-110-651	Foot End Cover	1
F	0946-001-155	Bumper	2
G	1070-010-641	Bracket	1
H	1070-017-600	Head End Lift Header (page 164)	1
J	1070-017-650	Foot End Lift Header (page 165)	1
K	1070-037-903	Specification Label	1
L	1070-137-001	Flange Eyelet	2
M	1070-137-902	Scale Usage Label	1
N	1070-137-020	Scale Display Assembly	1
P	3000-300-113	Cable Tie	13

Notes

Optional Scale - 26" Litter with Drop Seat or Knee Gatch

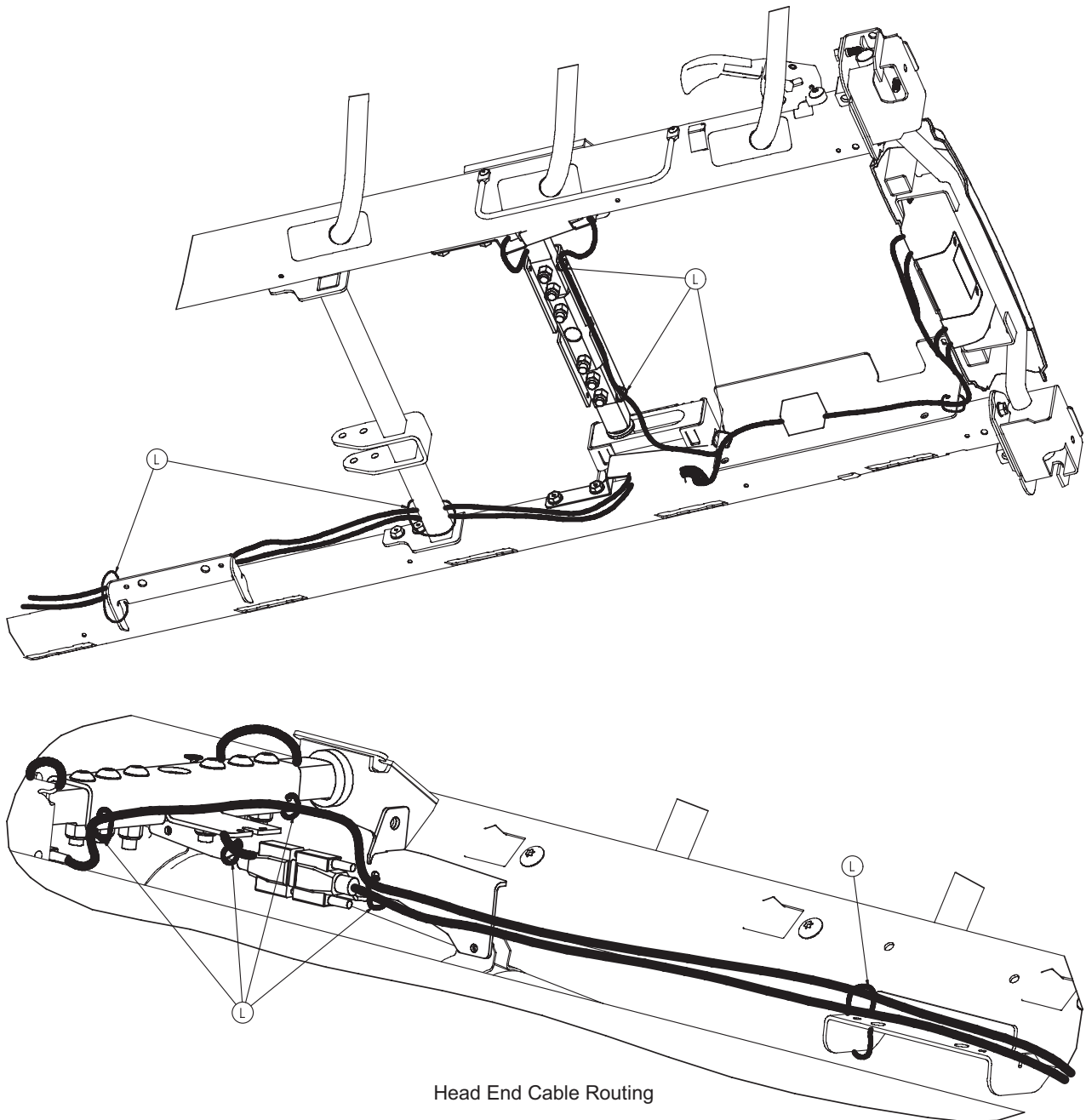
For Reference Only: 1070-010-260



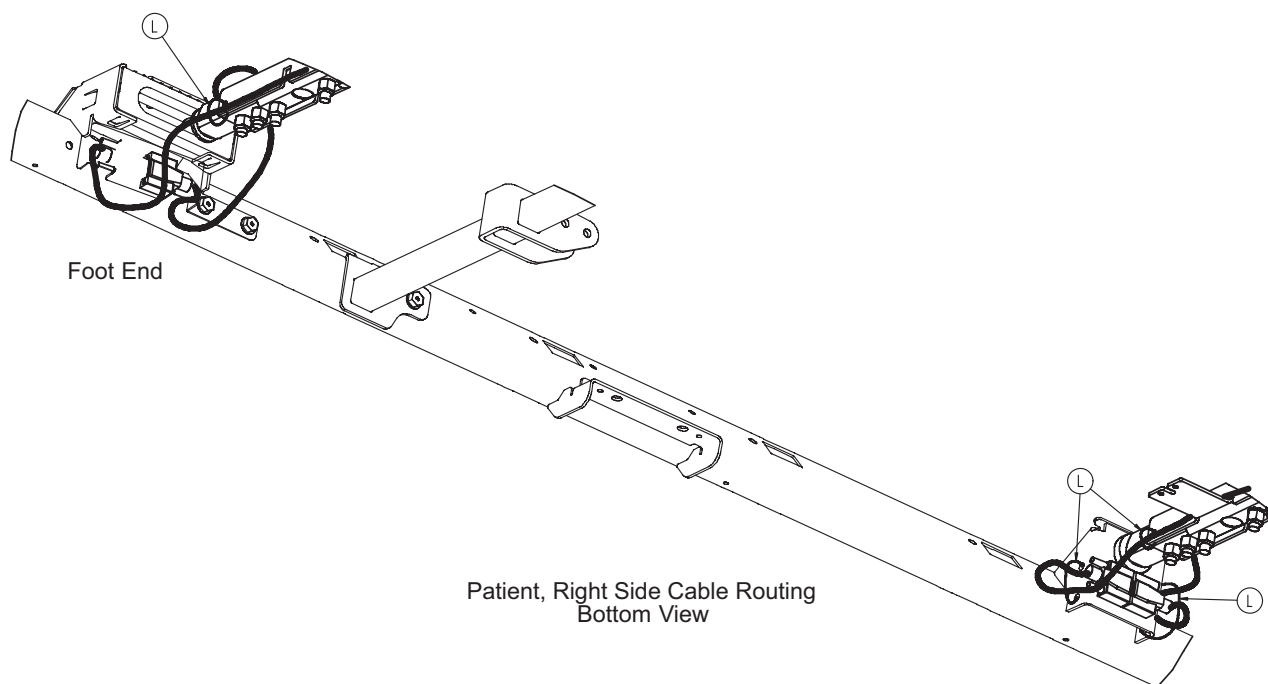
Foot End Cable Routing Bottom View

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Optional Scale - 26" Litter with Drop Seat or Knee Gatch



Optional Scale - 26" Litter with Drop Seat or Knee Gatch

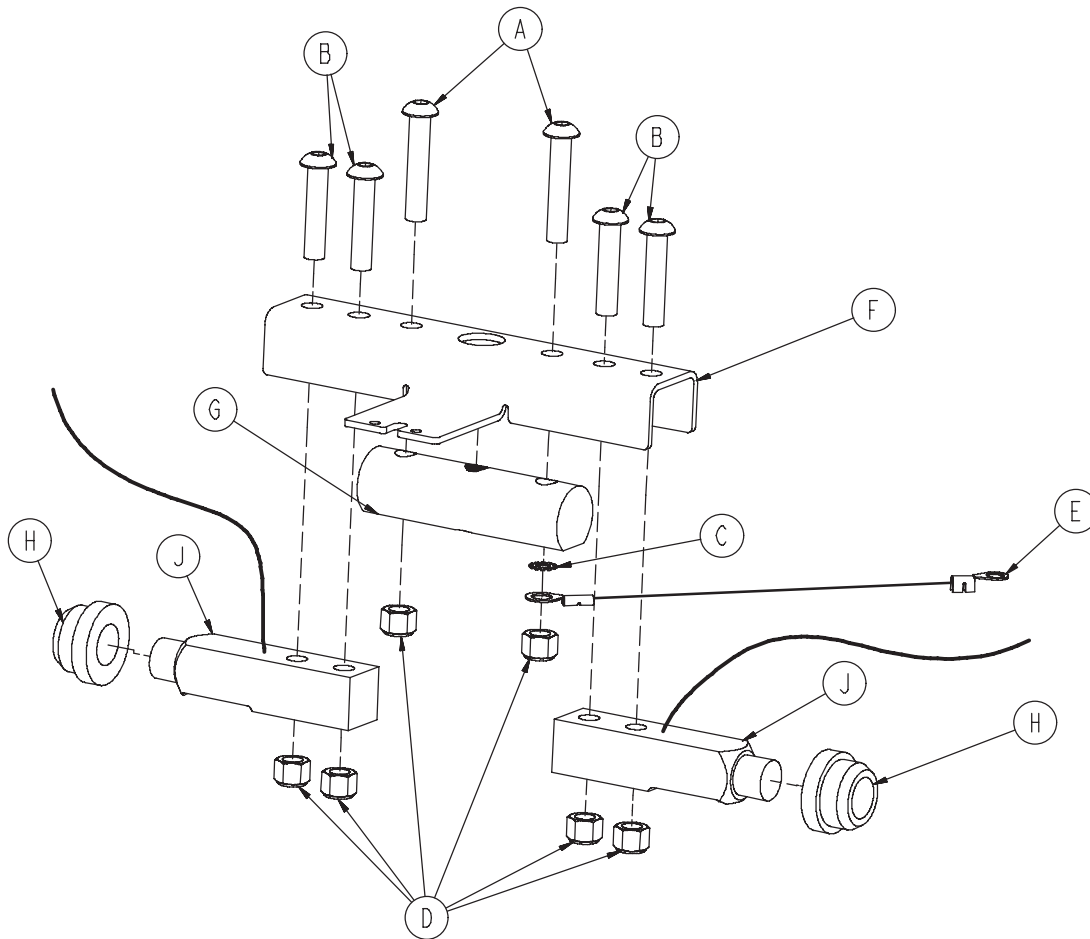


Optional Scale - 26" Litter with Drop Seat or Knee Gatch - 1070-010-260 (Reference Only)

Item	Part No.	Part Name	Qty.
A	1070-137-001	Flange Eyelet	2
B	0013-038-000	External Tooth Lock Washer	1
C	0025-120-000	Rivet	2
D	0785-110-651	Foot End Cover, Scales	1
E	1070-010-052	Load Cell Cable Bracket, Right	1
F	1070-017-600	Head End Lift Header (page 164)	1
G	1070-017-650	Foot End Lift Header (page 165)	1
H	1070-037-903	Specification Label	1
J	1070-137-020	Scale Display Assembly (page 176)	1
K	1070-137-902	Scale Usage Label	1
L	3000-300-113	Cable Tie	12
M	1070-010-053	Load Cell Cable Bracket, Left	1

26" Head End Scale Lift Header

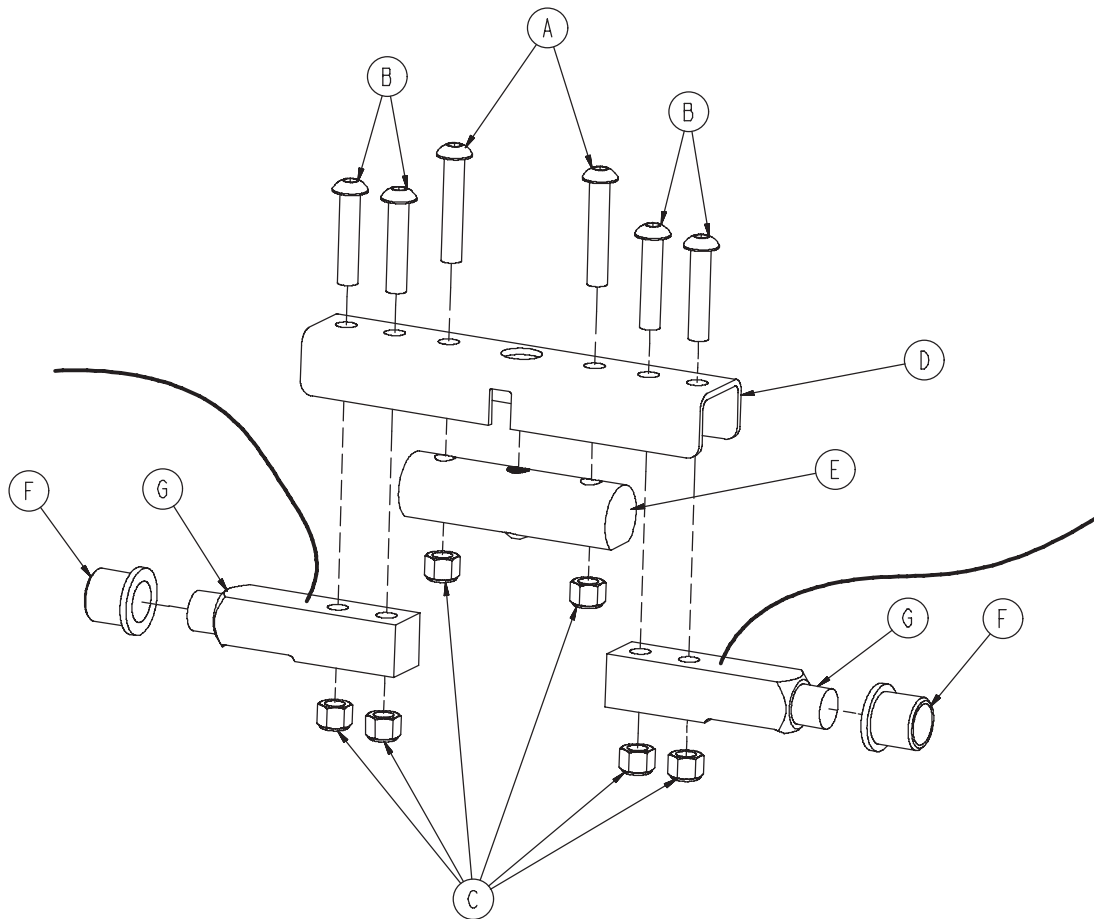
For Reference Only: 1070-017-600



Item	Part No.	Part Name	Qty.
A	0004-368-000	Button Head Cap Screw	2
B	0004-462-000	Button Head Cap Screw	4
C	0013-010-000	External Tooth Lock Washer	1
D	0016-035-000	Nylock Hex Nut	6
E	1040-010-827	Load Cell Ground Cable	1
F	1070-017-651	Lift Header Bracket	1
G	1070-017-662	Lift Header Support	1
H	1070-117-011	Scales Bushing	2
J	3002-307-057	Load Cell	2

26" Foot End Scale Lift Header

For Reference Only: 1070-017-650



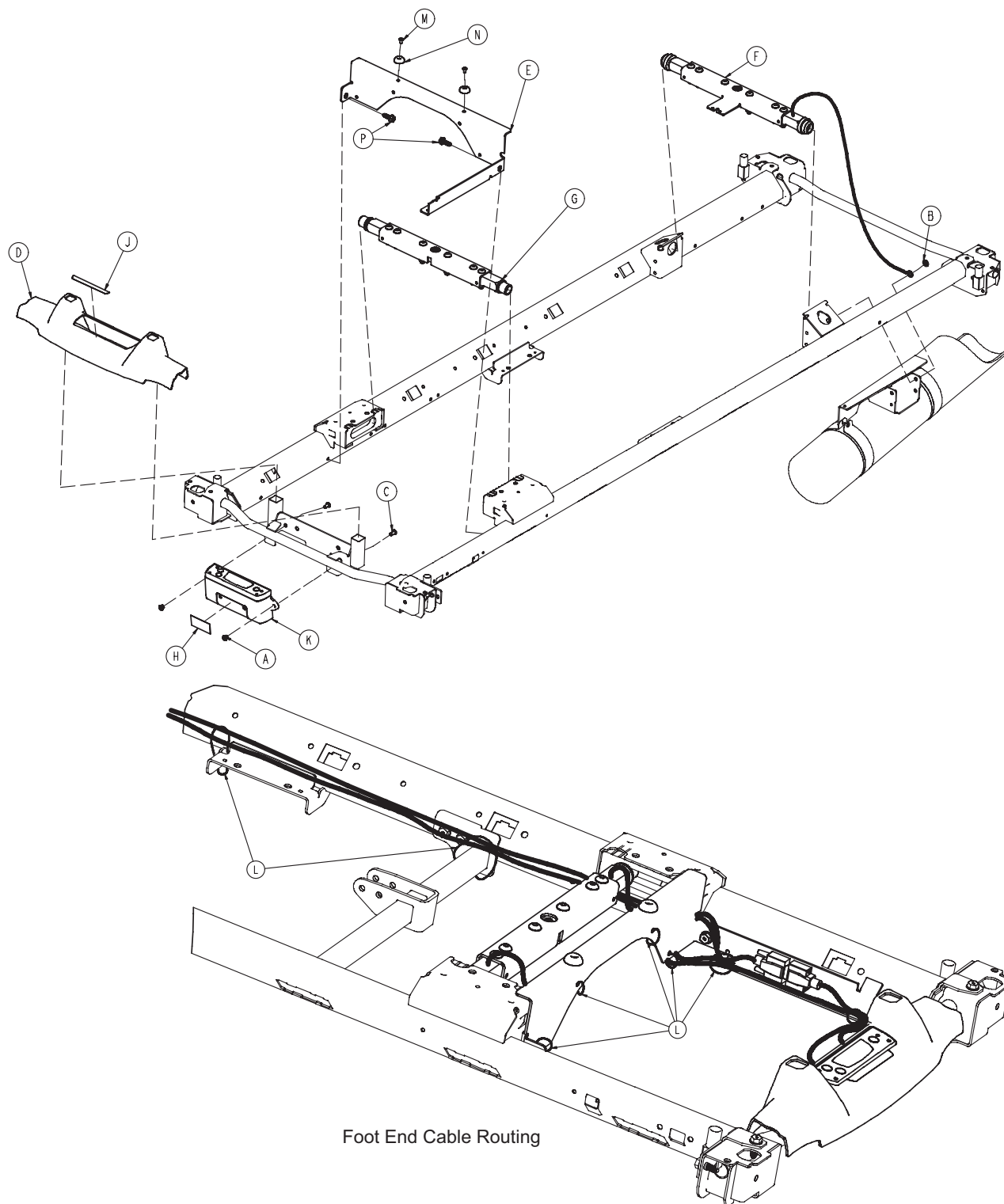
Item	Part No.	Part Name	Qty.
A	0004-368-000	Button Head Cap Screw	2
B	0004-462-000	Button Head Cap Screw	4
C	0016-035-000	Nylock Hexagonal Nut	6
D	1070-017-661	Lift Header Bracket	1
E	1070-017-662	Lift Header Support	1
F	1070-117-012	Scales Bushing	2
G	3002-307-057	Load Cell	2

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Notes

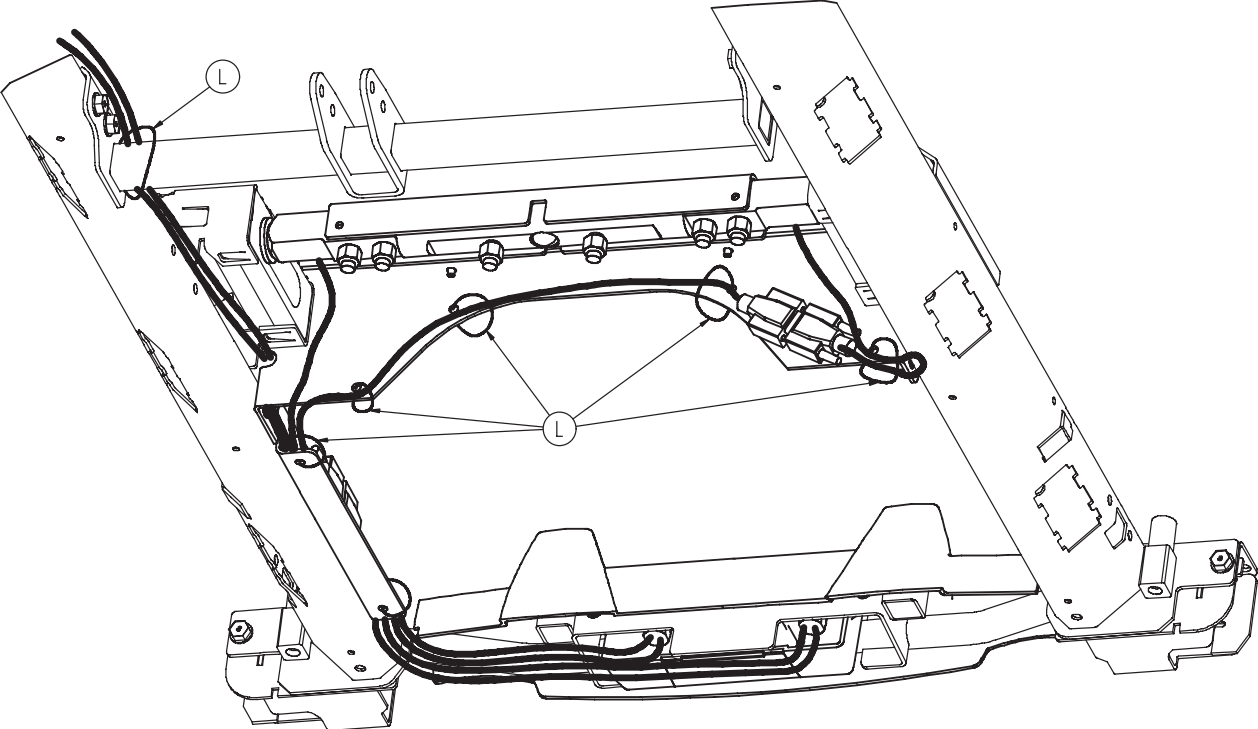
Optional Scale - 30" Litter with Stationary Foot Section

For Reference Only: 1070-010-365

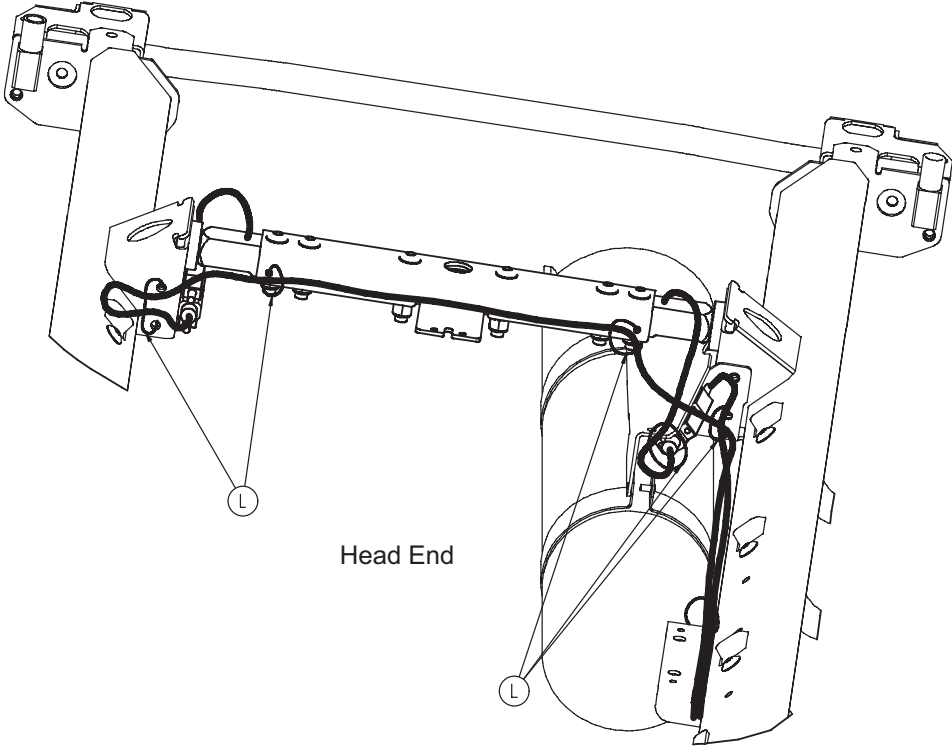


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Optional Scale - 30" Litter with Stationary Foot Section



Foot End Bottom View



Head End

Optional Scale - 30" Litter with Stationary Foot Section

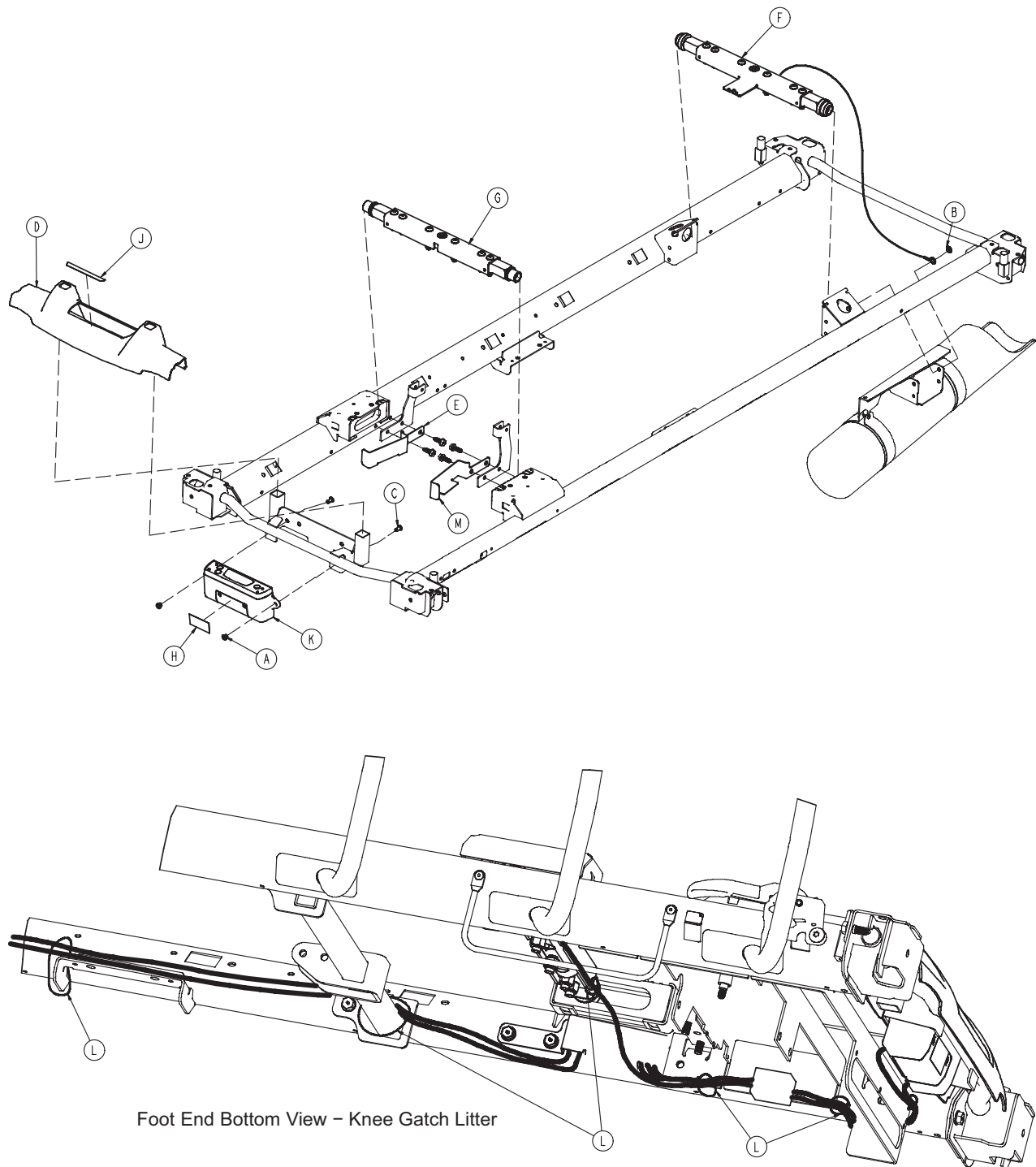
Optional Scale - 30" Litter with Stationary Foot Section - 1070-010-365 (Reference Only)

Item	Part No.	Part Name	Qty.
A	1070-137-001	Flange Eyelet	2
B	0013-038-000	External Tooth Lock Washer	1
C	0025-120-000	Rivet	2
D	0785-110-351	Foot End Cover, Scales	1
E	1070-010-341	Bracket	1
F	1070-017-300	Head End Lift Header (page 174)	1
G	1070-017-350	Foot End Lift Header (page 175)	1
H	1070-037-903	Specification Label	1
J	1070-137-902	Scale Usage Label	1
K	1070-137-020	Scale Display Assembly (page 176)	1
L	3000-300-113	Cable Tie	13
M	0025-079-000	Rivet	2
N	0946-001-155	Bumper	2
P	0023-288-000	Hex Washer Head Screw	2

Notes

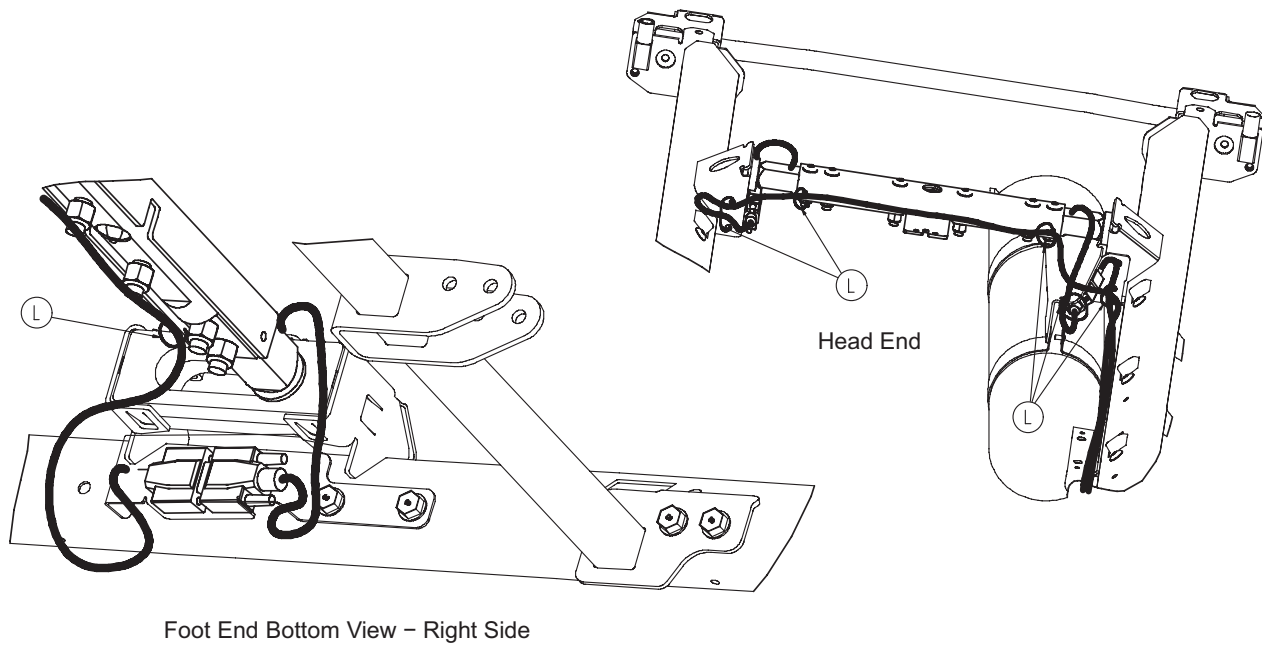
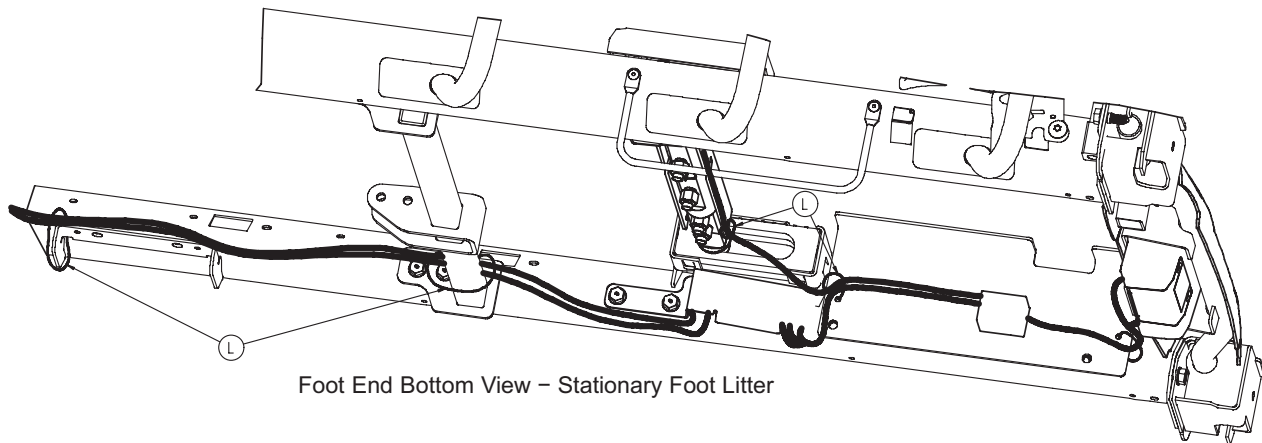
Optional Scale - 30" Litter with Drop Seat or Knee Gatch

For Reference Only: 1070-010-360



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Optional Scale - 30" Litter with Drop Seat or Knee Gatch



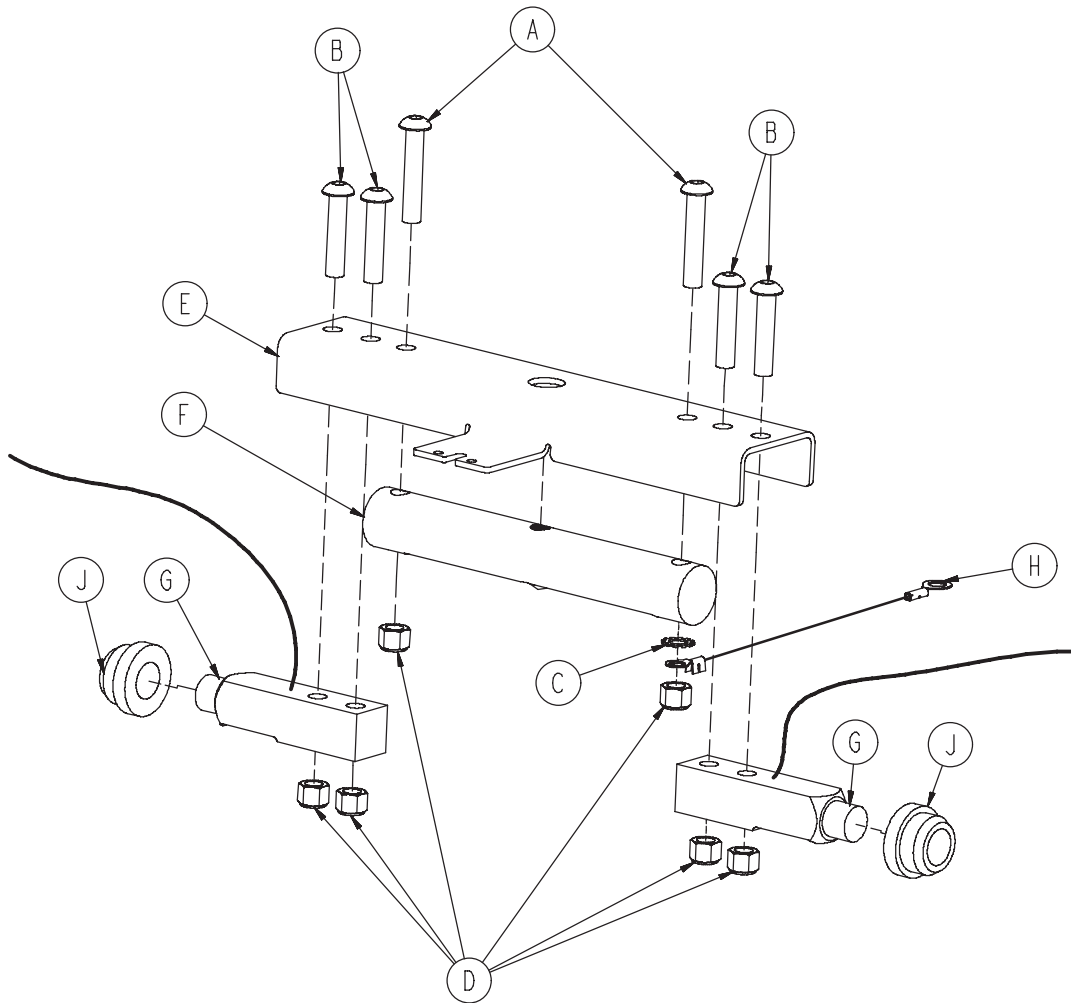
Optional Scale - 30" Litter with Drop Seat or Knee Gatch

Optional Scale - 30" Litter with Drop Seat or Knee Gatch - 1070-010-360 (Reference Only)

Item	Part No.	Part Name	Qty.
A	1070-137-001	Flange Eyelet	2
B	0013-038-000	External Tooth Lock Washer	1
C	0025-120-000	Rivet	2
D	0785-110-351	Foot End Cover, Scales/Gatch	1
E	1070-010-052	Load Cell Cable Bracket, Right	1
F	1070-017-300	Head End Lift Header (page 174)	1
G	1070-017-350	Foot End Lift Header (page 175)	1
H	1070-037-903	Specification Label	1
J	1070-137-902	Scale Usage Label	1
K	1070-137-020	Scale Display Assembly (page 176)	1
L	3000-300-113	Cable Tie	12
M	1070-010-053	Load Cell Cable Bracket, Left	1

30" Head End Scale Lift Header

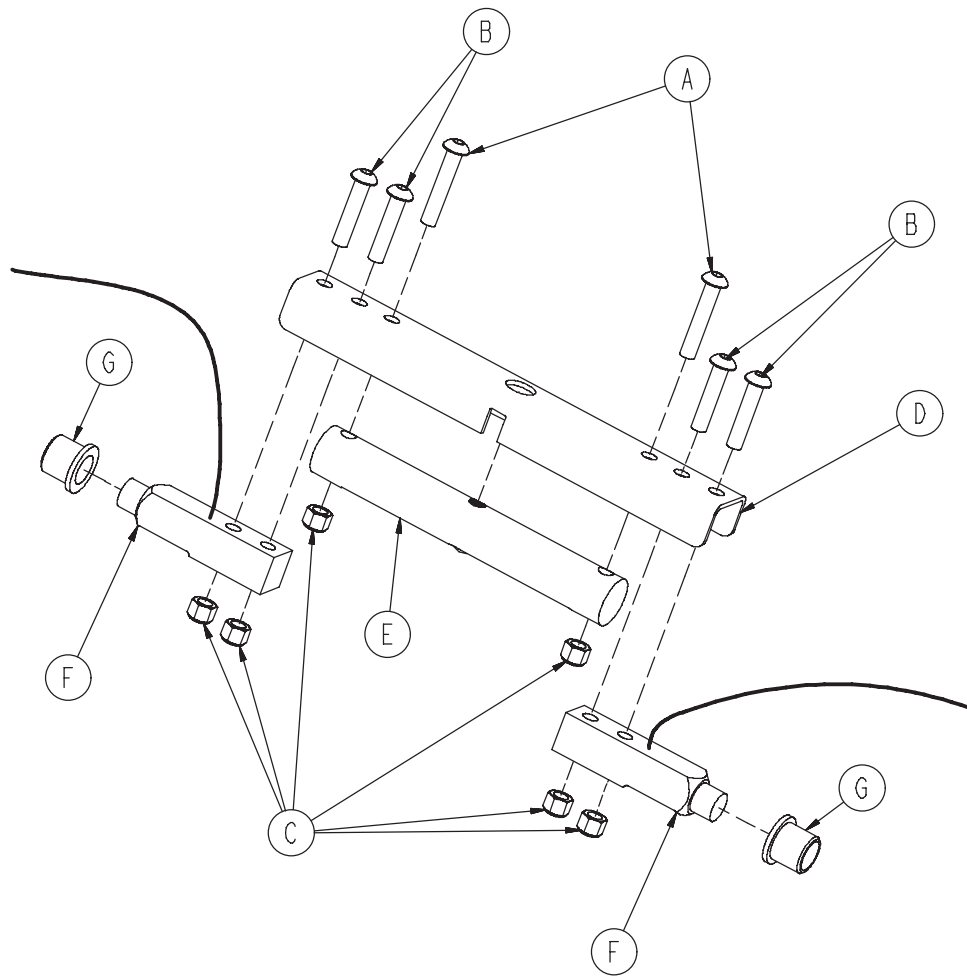
For Reference Only: 1070-017-300



Item	Part No.	Part Name	Qty.
A	0004-368-000	Button Head Cap Screw	2
B	0004-462-000	Button Head Cap Screw	4
C	0013-019-000	External Tooth Lock Washer	1
D	0016-035-000	Nylock Hex Nut	6
E	1070-017-351	Lift Header Bracket	1
F	1070-017-362	Lift Header Support	1
G	3002-307-057	Load Cell	2
H	1070-010-827	Ground Strap	1
J	1070-117-011	Scales Bushing	2

30" Foot End Scale Lift Header

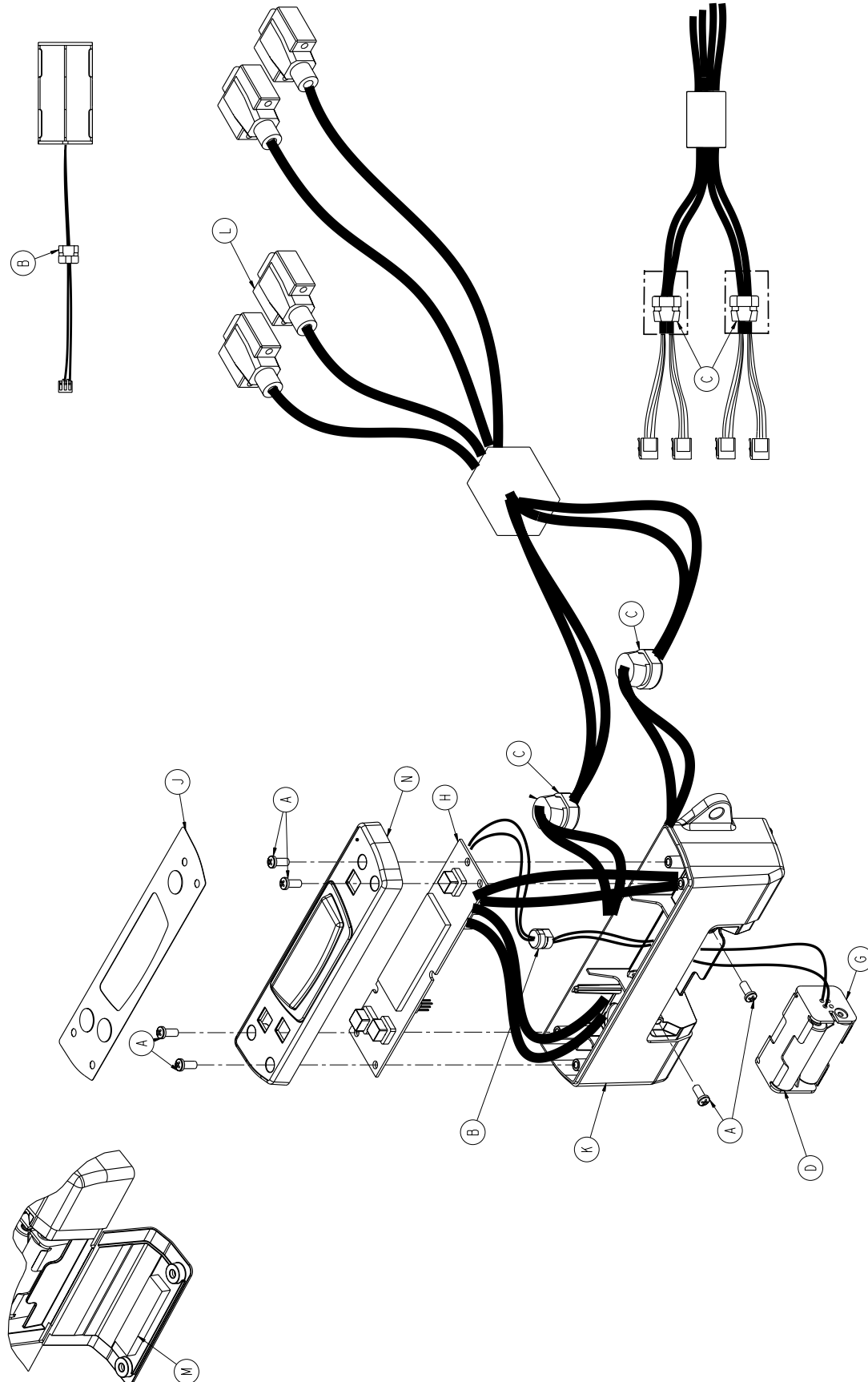
For Reference Only: 1070-017-350



Item	Part No.	Part Name	Qty.
A	0004-368-000	Button Head Cap Screw	2
B	0004-462-000	Button Head Cap Screw	4
C	0016-035-000	Nylock Hex Nut	6
D	1070-017-361	Lift Header Bracket	1
E	1070-017-362	Lift Header Support	1
F	3002-307-057	Load Cell	2
G	1070-117-012	Scales Bushing	2

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Scale Display Assembly - 1070-137-020



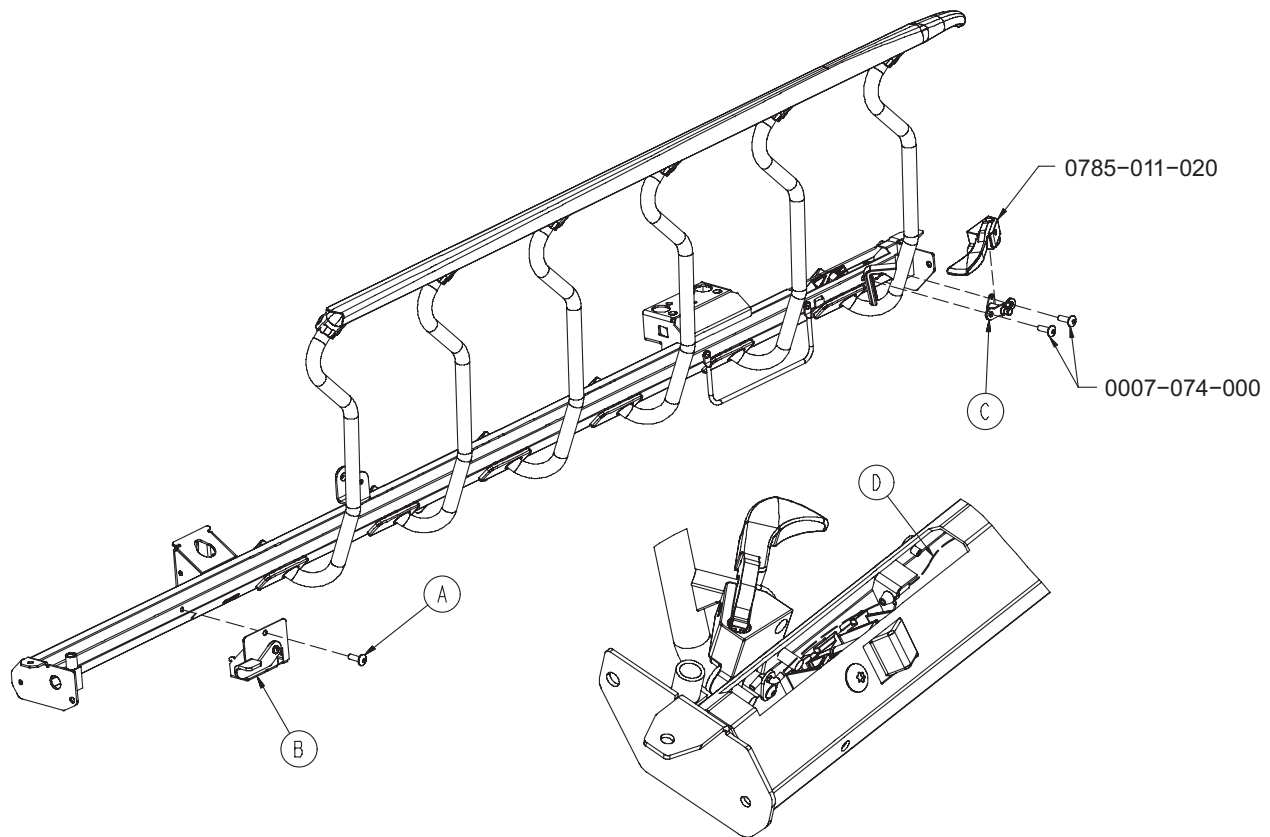
Scale Display Assembly - 1070-137-020

Scale Display Assembly - 1070-137-020 (Reference Only)

Item	Part No.	Part Name	Qty.
A	0023-088-000	Pan Head Hi-Lo Tapping Screw	6
B	0034-104-000	Strain Relief	1
C	0034-431-000	Strain Relief	2
D	0059-782-000	Battery	4
G	1070-037-856	Battery Holder Cable	1
H	1070-137-800	Scale PCB Board	1
J	1070-137-901	Overlay	1
K	1070-137-022	Lower Display Housing	1
L	1070-137-850	Stretcher Scale Wire Harness	1
M	1070-037-011	Foam Block	1
N	1070-137-025	Lens Assembly	1

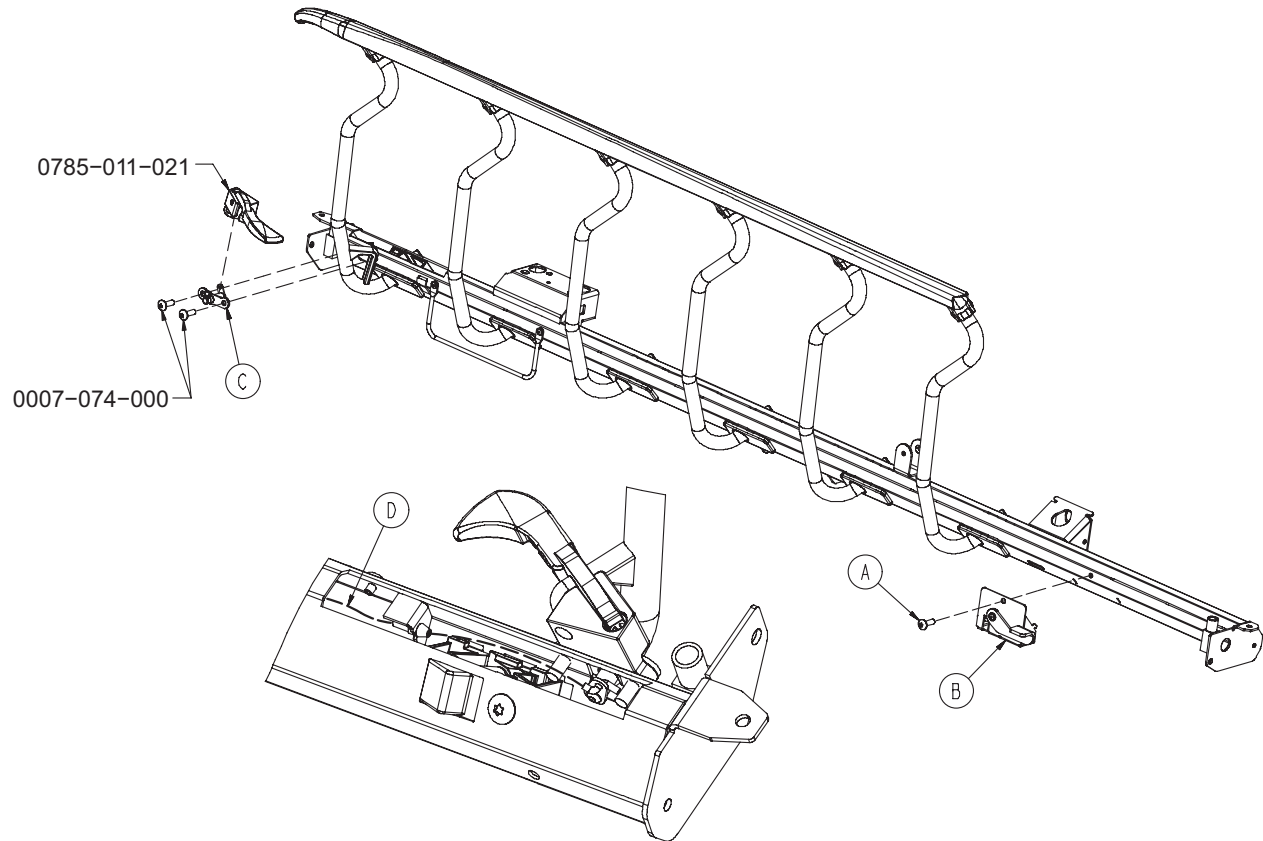
* All parts listed above are not sold individually.

Optional Dual Siderail Latch Assembly, Right - 0785-011-140



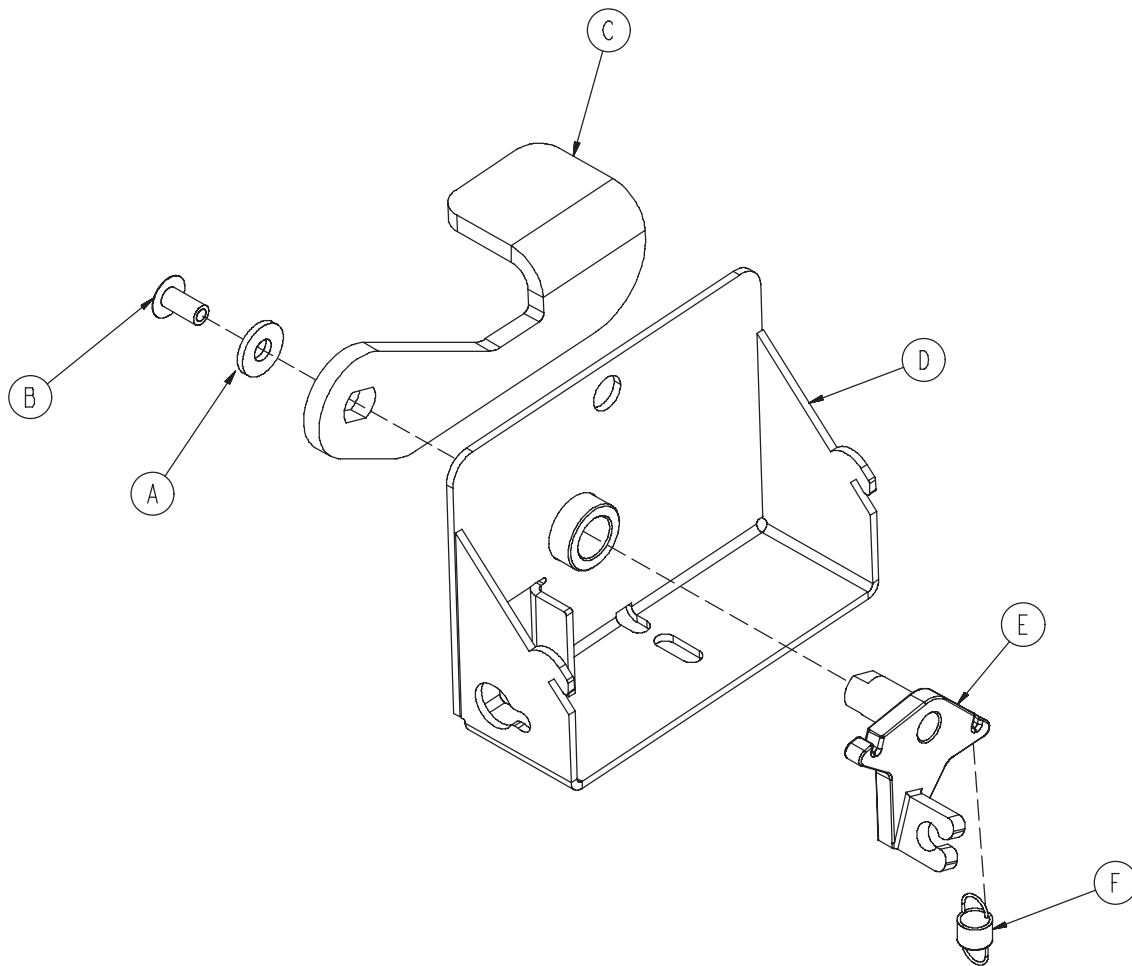
Item	Part No.	Part Name	Qty.
A	0007-074-000	Truss Head Machine Screw	1
B	0785-011-070	Dual Latch, Head End, Right (page 180)	1
C	0785-011-100	Dual Latch, Foot End, Right (page 181)	1
D	0785-011-110	Dual Latch Cable	1

Optional Dual Siderail Latch Assembly, Left - 0785-011-150



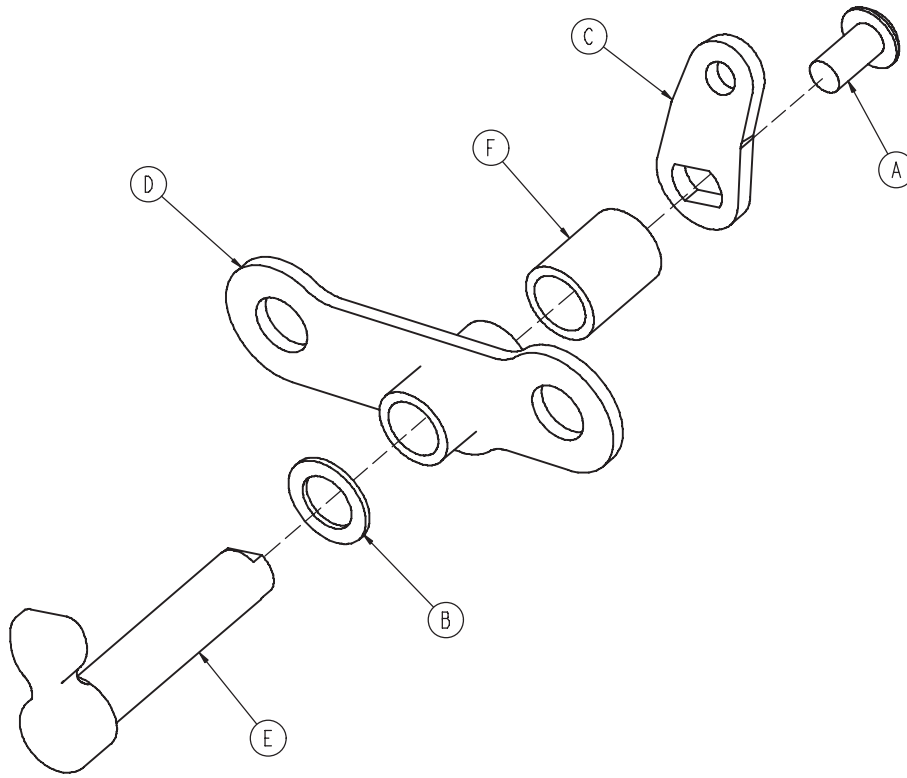
Item	Part No.	Part Name	Qty.
A	0007-074-000	Truss Head Machine Screw	1
B	0785-011-130	Dual Latch, Head End, Left (page 182)	1
C	0785-011-135	Dual Latch, Foot End, Left (page 183)	1
D	0785-011-110	Dual Latch Cable	1

Optional Dual Latch Assembly, Head End, Right - 0785-011-070



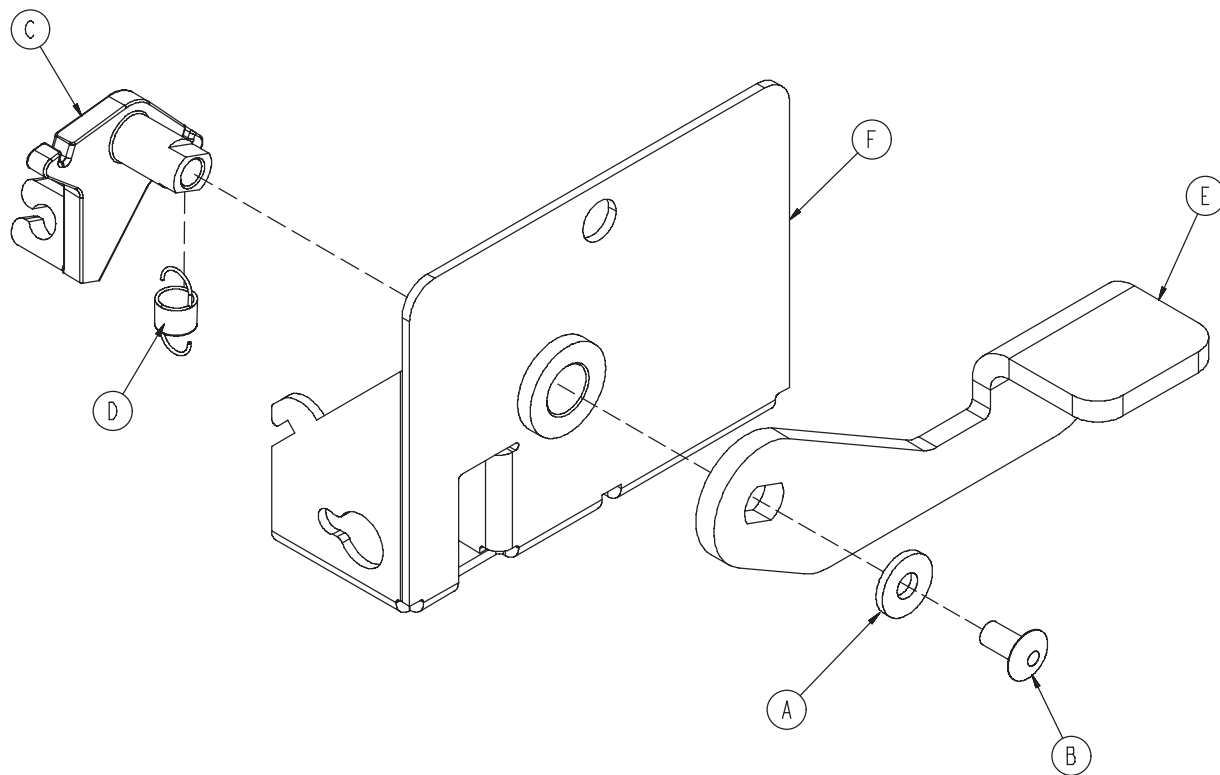
Item	Part No.	Part Name	Qty.
A	0011-063-000	Washer	1
B	0025-079-000	Rivet	1
C	0785-011-074	Dual Latch Handle, Right	1
D	0785-011-075	Mounting Bracket, Right	1
E	0785-011-077	Dual Latch Cable Arm	1
F	0785-011-093	Extension Spring	1

Optional Dual Latch Assembly, Foot End, Right - 0785-011-100



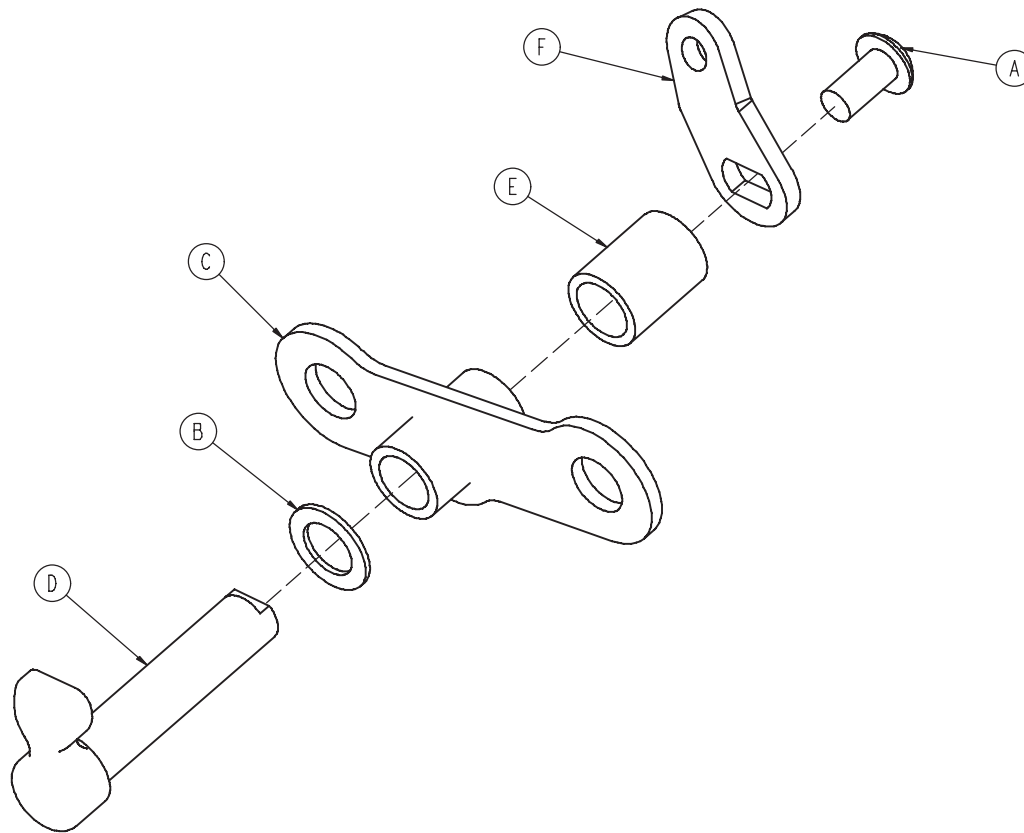
Item	Part No.	Part Name	Qty.
A	0004-136-000	Button Head Cap Screw	1
B	0014-122-000	Washer	1
C	0785-011-086	Cable Plate, Right	1
D	0785-011-090	Cam Pivot	1
E	0785-011-095	Dual Latch Cam	1
F	0785-011-096	Dual Latch Spacer	1

Optional Dual Latch Assembly, Head End, Left - 0785-011-130



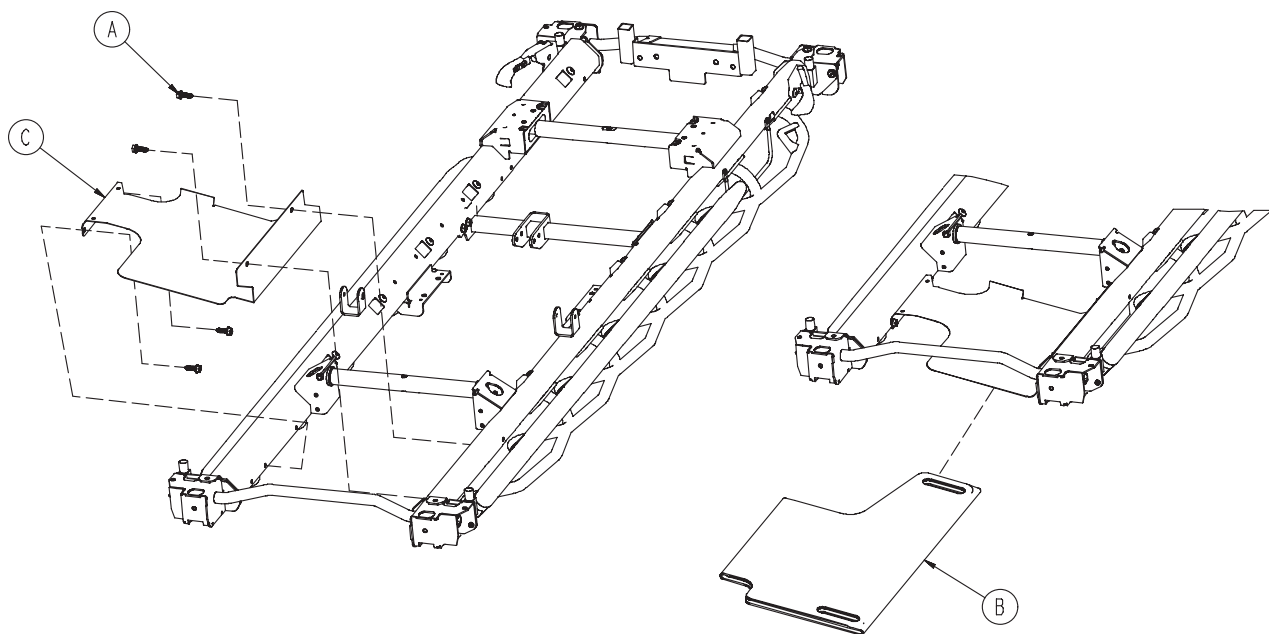
Item	Part No.	Part Name	Qty.
A	0011-063-000	Washer	1
B	0025-079-000	Rivet	1
C	0785-011-077	Dual Latch Cable Arm	1
D	0785-011-093	Extension Spring	1
E	0785-011-106	Dual Latch Handle, Left	1
F	0785-011-120	Mounting Bracket, Left	1

Optional Dual Latch Assembly, Foot End, Left - 0785-011-135



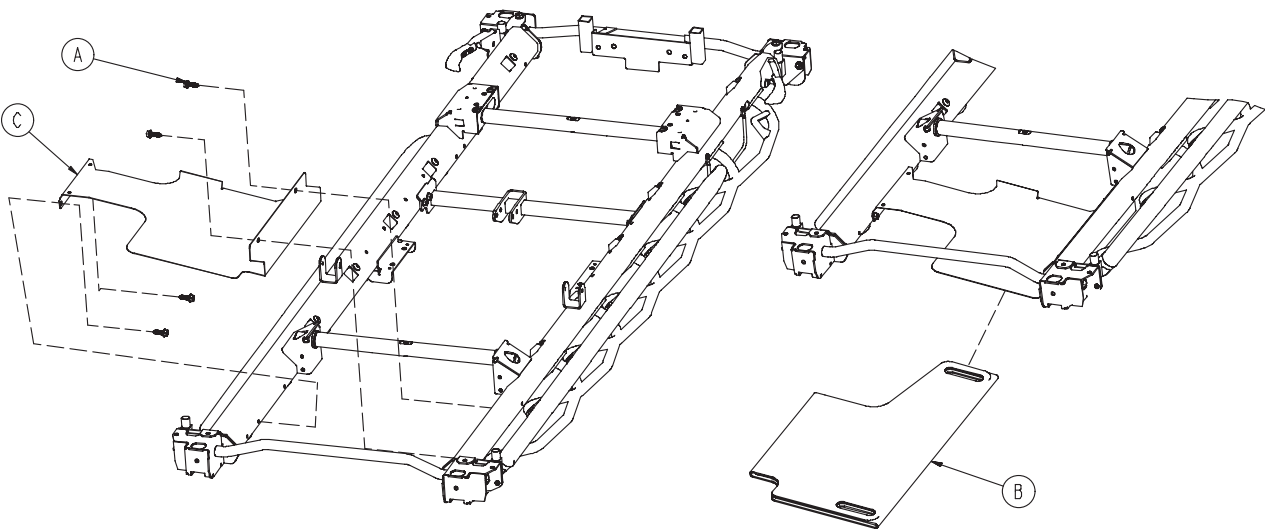
Item	Part No.	Part Name	Qty.
A	0004-036-000	Button Head Cap Screw	1
B	0014-122-000	Washer	1
C	0785-011-090	Cam Pivot	1
D	0785-011-095	Dual Latch Cam	1
E	0785-011-096	Dual Latch Spacer	1
F	0785-011-186	Cable Plate, Right	1

Optional 26" Slider Board Assembly - 0785-045-610



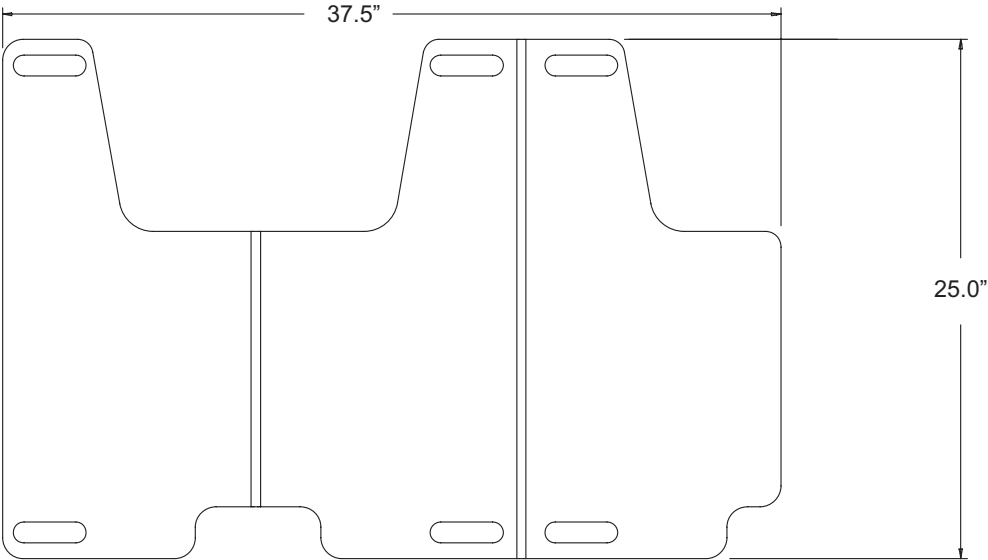
Item	Part No.	Part Name	Qty.
A	0023-288-000	Hex Washer Head Screw	4
B	0785-018-001	Slider Board	1
C	0785-045-611	26" Slider Board Tray	1

Optional 30" Slider Board Assembly - 0785-045-310

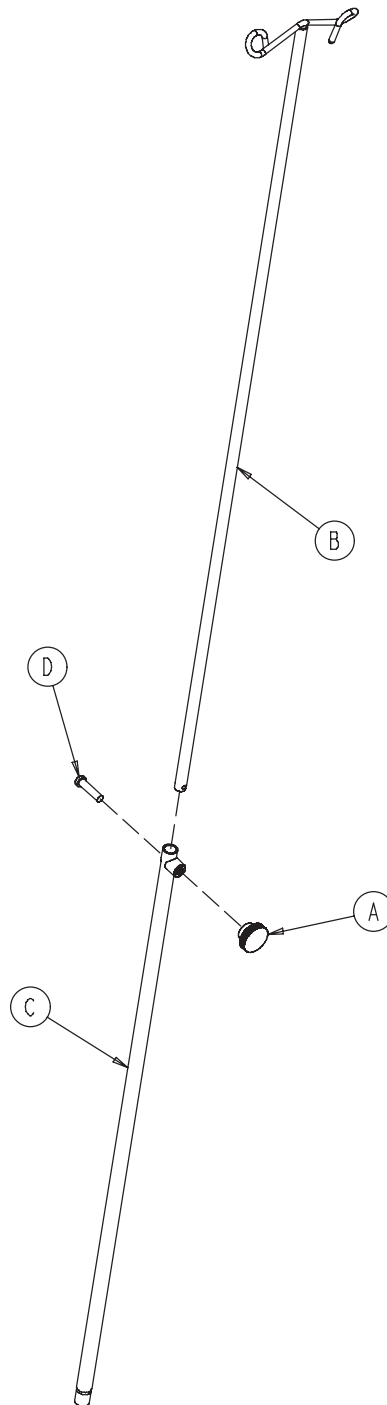


Item	Part No.	Part Name	Qty.
A	0023-288-000	Hex Washer Head Screw	4
B	0785-018-001	Slider Board	1
C	0785-045-311	30" Slider Board Tray	1

Slider Board - 0785-018-001

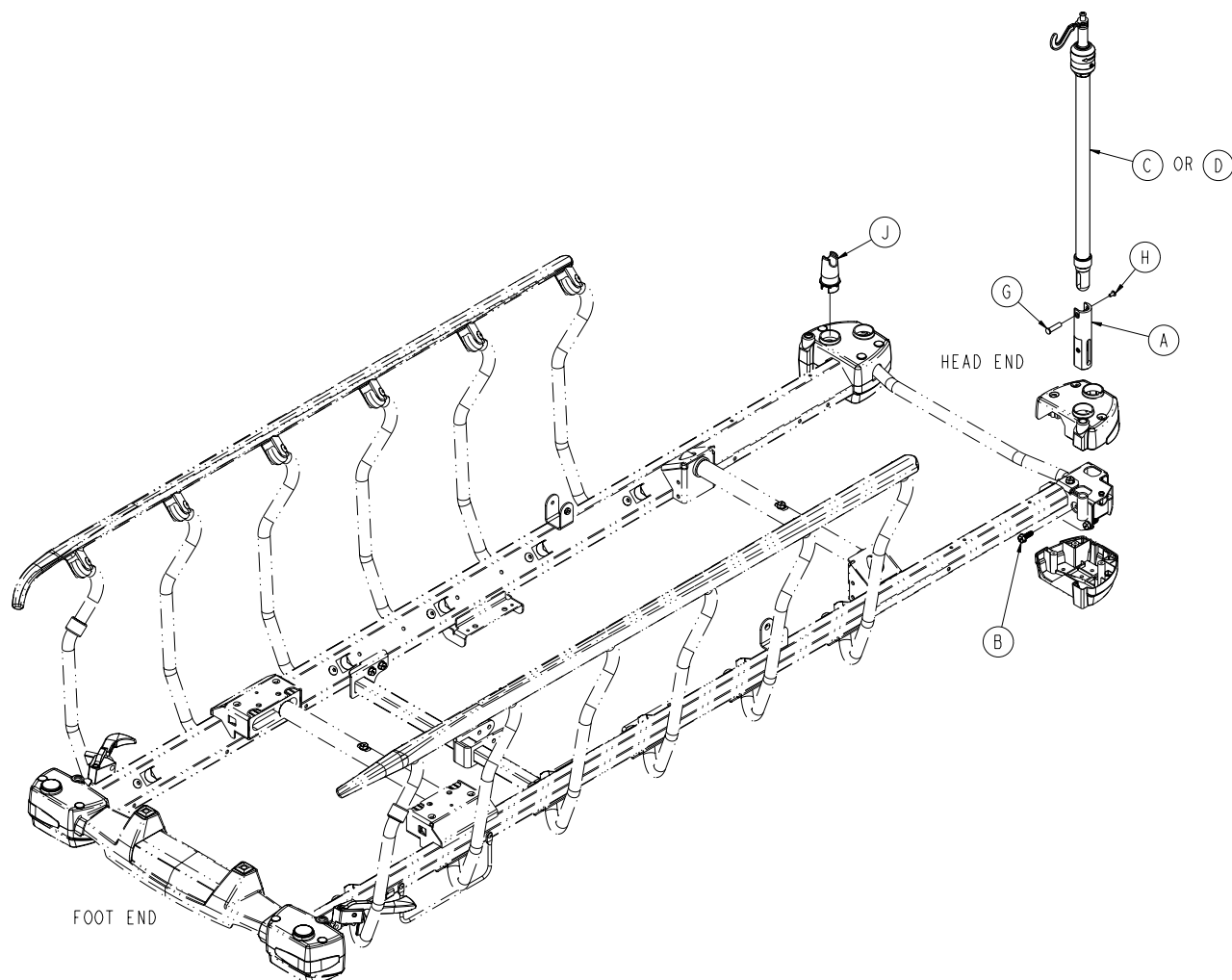


Optional Removable I.V. Pole Assembly - 0390-025-000



Item	Part No.	Part Name	Qty.
A	0390-003-056	Knob	1
B	0390-003-053	Double I.V. Assembly	1
C	0393-003-043	Tube Assembly	1
D	0004-496-000	Socket Head Cap Screw	1

Optional 2-Stage I.V. Assembly



0785-035-638 2-Stage 26" I.V. Head/Left

0785-035-641 2-Stage 26" I.V. Head/Right

0785-035-640 2-Stage 26" I.V. Foot/Left

0785-035-643 2-Stage 26" I.V. Foot/Right

0785-035-338 2-Stage 30" I.V. Head/Left

0785-035-341 2-Stage 30" I.V. Head/Right

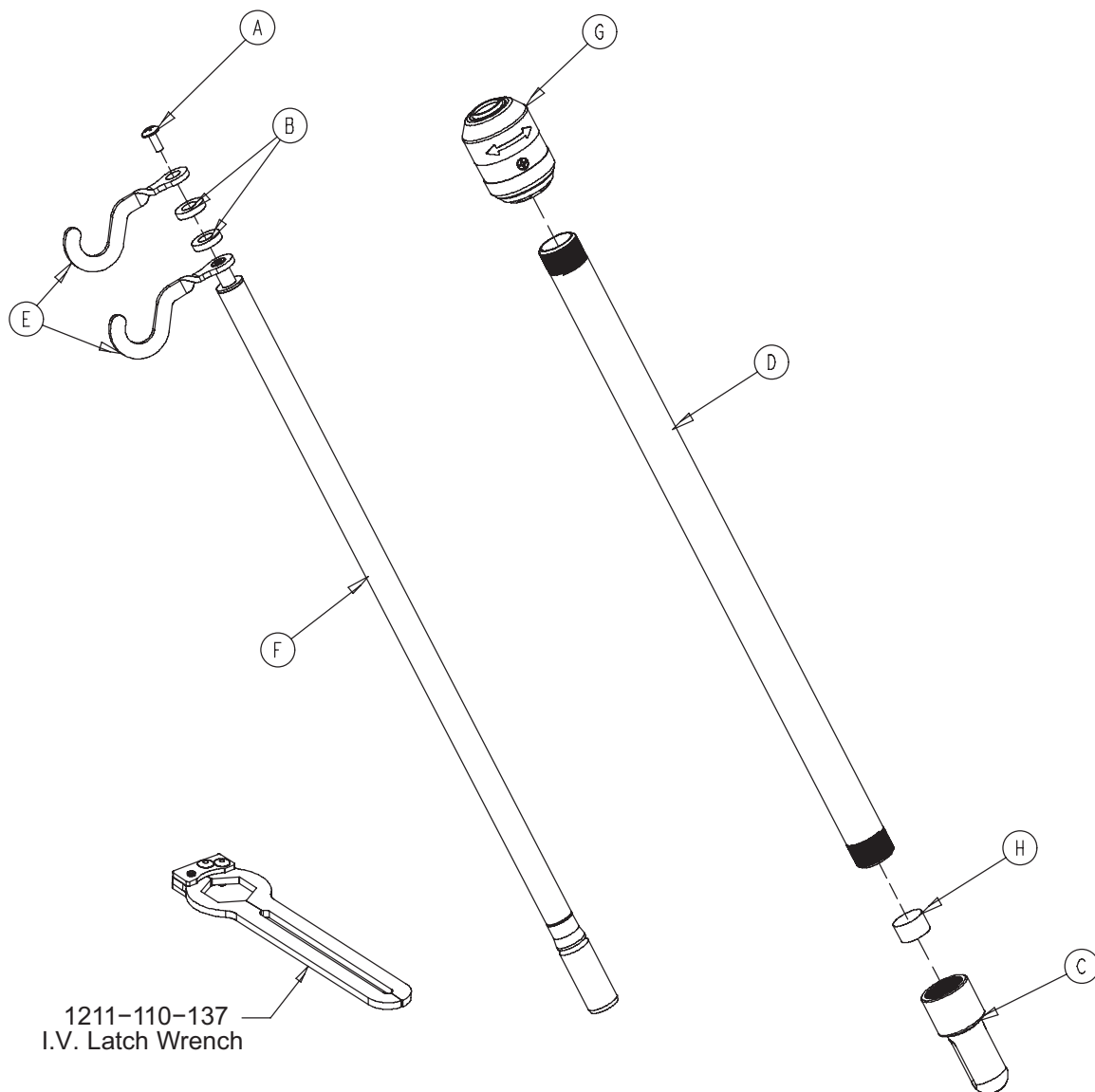
0785-035-340 2-Stage 30" I.V. Foot/Left

0785-035-343 2-Stage 30" I.V. Foot/Right

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	0785-010-020	I.V. Pole Socket	1	A	0785-010-020	I.V. Pole Socket	1
B	0023-288-000	Hex Washer Head Screw	1	B	0023-288-000	Hex Washer Head Screw	1
C	0785-035-101	26" 2-Stage I.V. Pole Assy. (page 188)	1	D	0785-035-401	30" 2-Stage I.V. Pole Assy. (page 189)	1
G	0785-048-025	Handle Pivot Pin	1	G	0785-048-025	Handle Pivot Pin	1
H	0025-079-000	Rivet	1	H	0025-079-000	Rivet	1
J	0785-035-020	I.V. Pole Support	1	J	0785-035-020	I.V. Pole Support	1

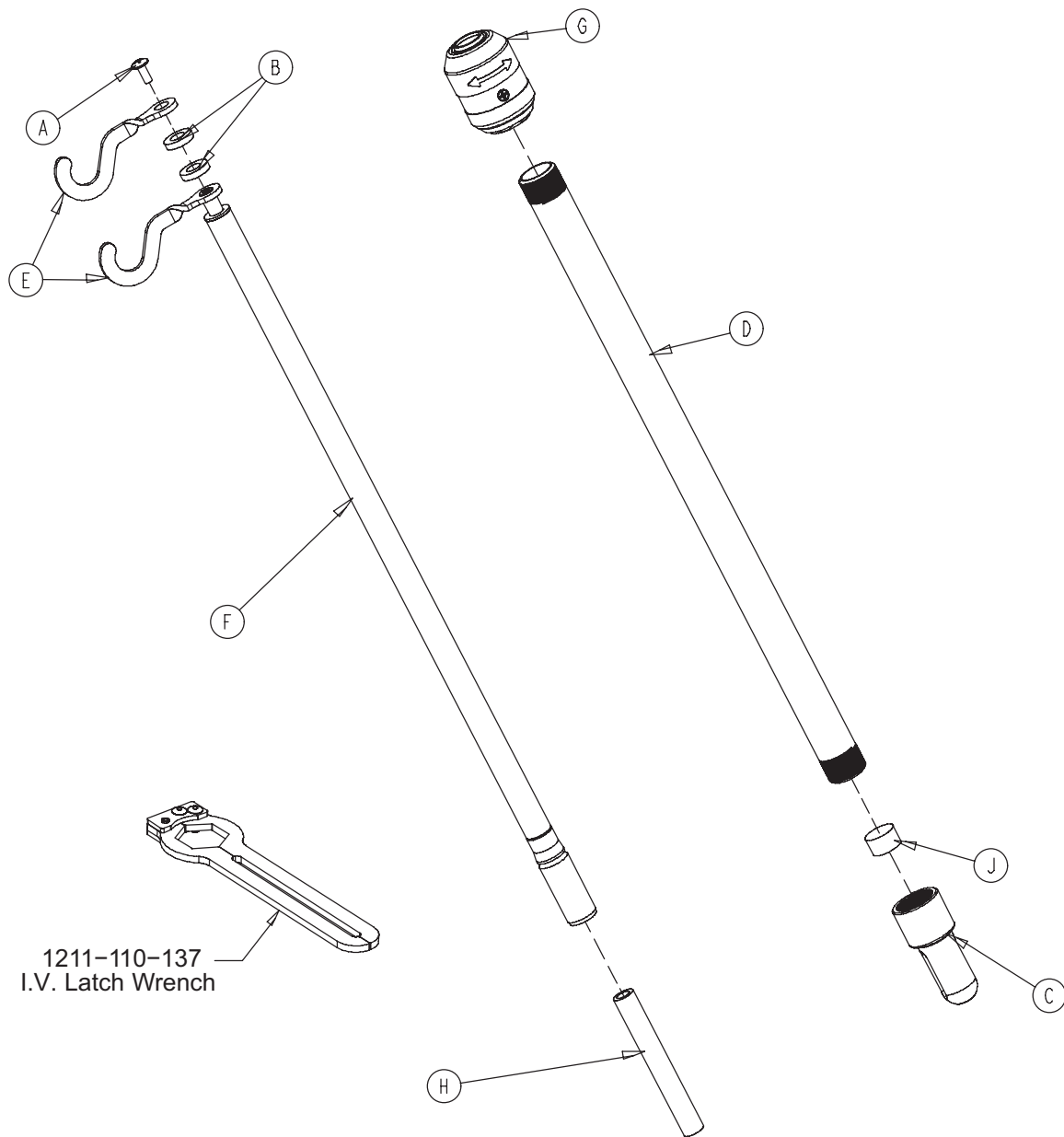
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Optional 26" 2-Stage I.V. Pole Assembly - 0785-035-101



Item	Part No.	Part Name	Qty.
A	0007-040-000	Truss Head Machine Screw	1
B	0052-017-000	Spacer	2
C	0785-035-003	I.V. Pole Pivot	1
D	0785-035-027	Base Tube	1
E	1010-059-016	I.V. Hook	2
F	0785-035-102	2 nd Stage Assembly	1
G	0785-035-103	I.V. Pole Latch	1
H	1001-259-013	Dampener	1

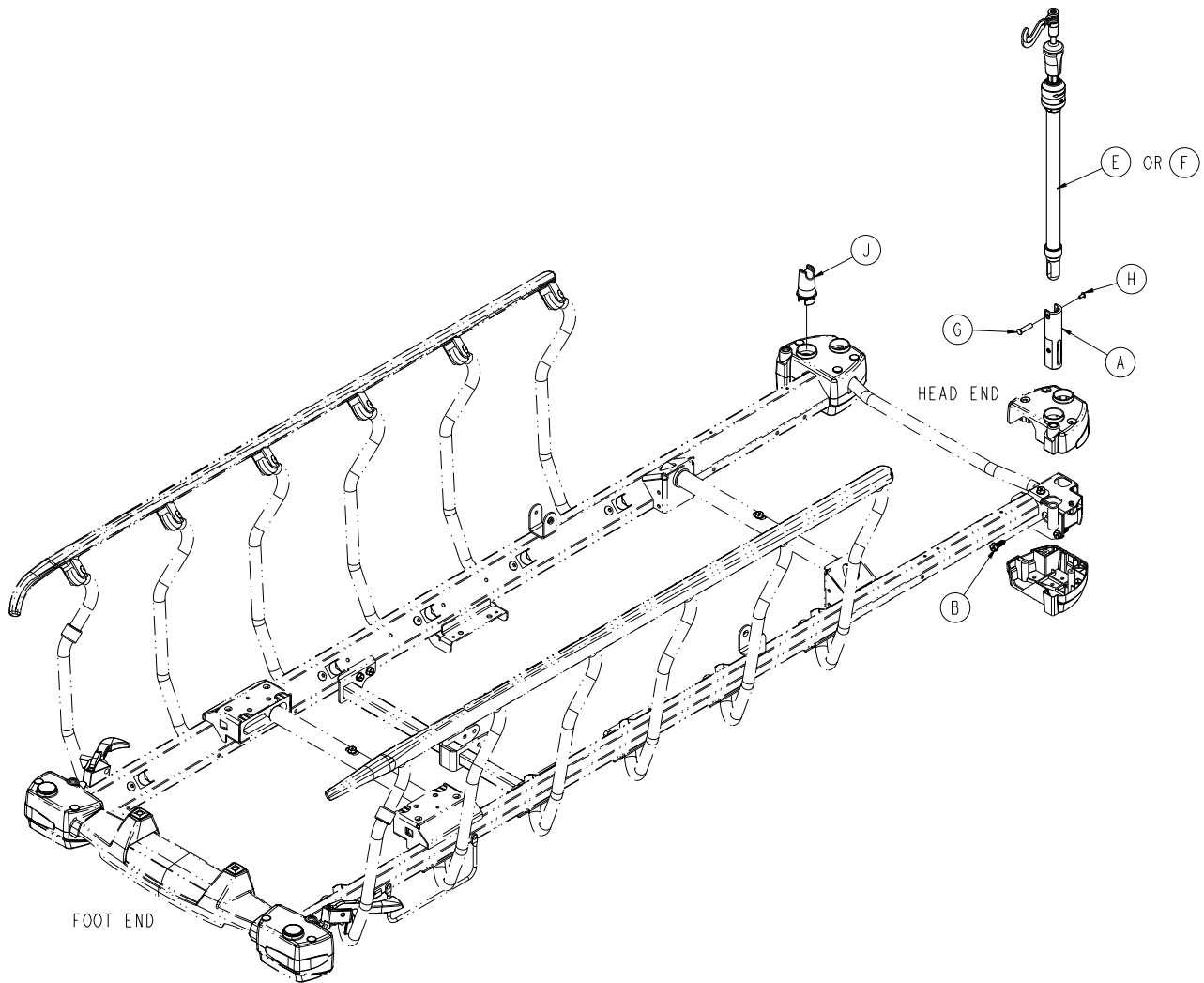
Optional 30" 2-Stage I.V. Pole Assembly - 0785-035-401



Item	Part No.	Part Name	Qty.
A	0007-040-000	Truss Head Machine Screw	1
B	0052-017-000	Spacer	2
C	0785-035-003	I.V. Pole Pivot	1
D	1001-159-028	Base Tube	1
E	1010-059-016	I.V. Hook	2
F	0785-035-102	2 nd Stage Assembly	1
G	0785-035-103	I.V. Pole Latch	1
H	0785-035-301	Spacer	1
J	1001-259-013	Dampener	1

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Optional 3-Stage I.V. Assembly

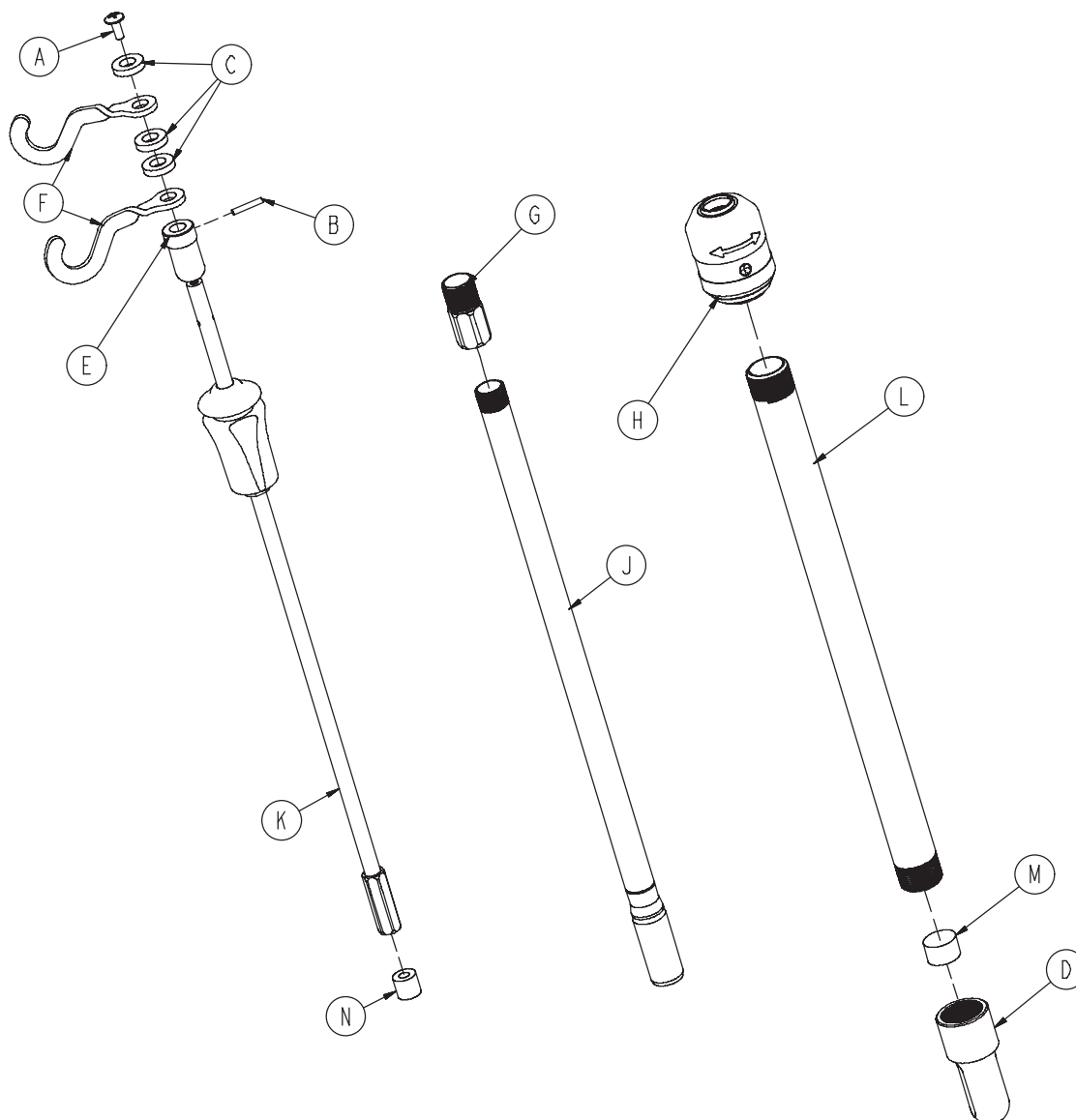


0785-035-642 3-Stage 26" I.V. Head/Left
0785-035-637 3-Stage 26" I.V. Head/Right
0785-035-644 3-Stage 26" I.V. Foot/Left
0785-035-639 3-Stage 26" I.V. Foot/Right

0785-035-342 3-Stage 30" I.V. Head/Left
0785-035-337 3-Stage 30" I.V. Head/Right
0785-035-344 3-Stage 30" I.V. Foot/Left
0785-035-339 3-Stage 30" I.V. Foot/Right

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	0785-010-020	I.V. Pole Socket	1	A	0785-010-020	I.V. Pole Socket	1
B	0023-288-000	Hex Washer Head Screw	1	B	0023-288-000	Hex Washer Head Screw	1
E	0785-035-200	26" 3-Stage I.V. Pole Assy. (page 191)	1	F	0785-035-300	30" 3-Stage I.V. Pole Assy. (page 192)	1
G	0785-048-025	Handle Pivot Pin	1	G	0785-048-025	Handle Pivot Pin	1
H	0025-079-000	Rivet	1	H	0025-079-000	Rivet	1
J	0785-035-020	I.V. Pole Support	1	J	0785-035-020	I.V. Pole Support	1

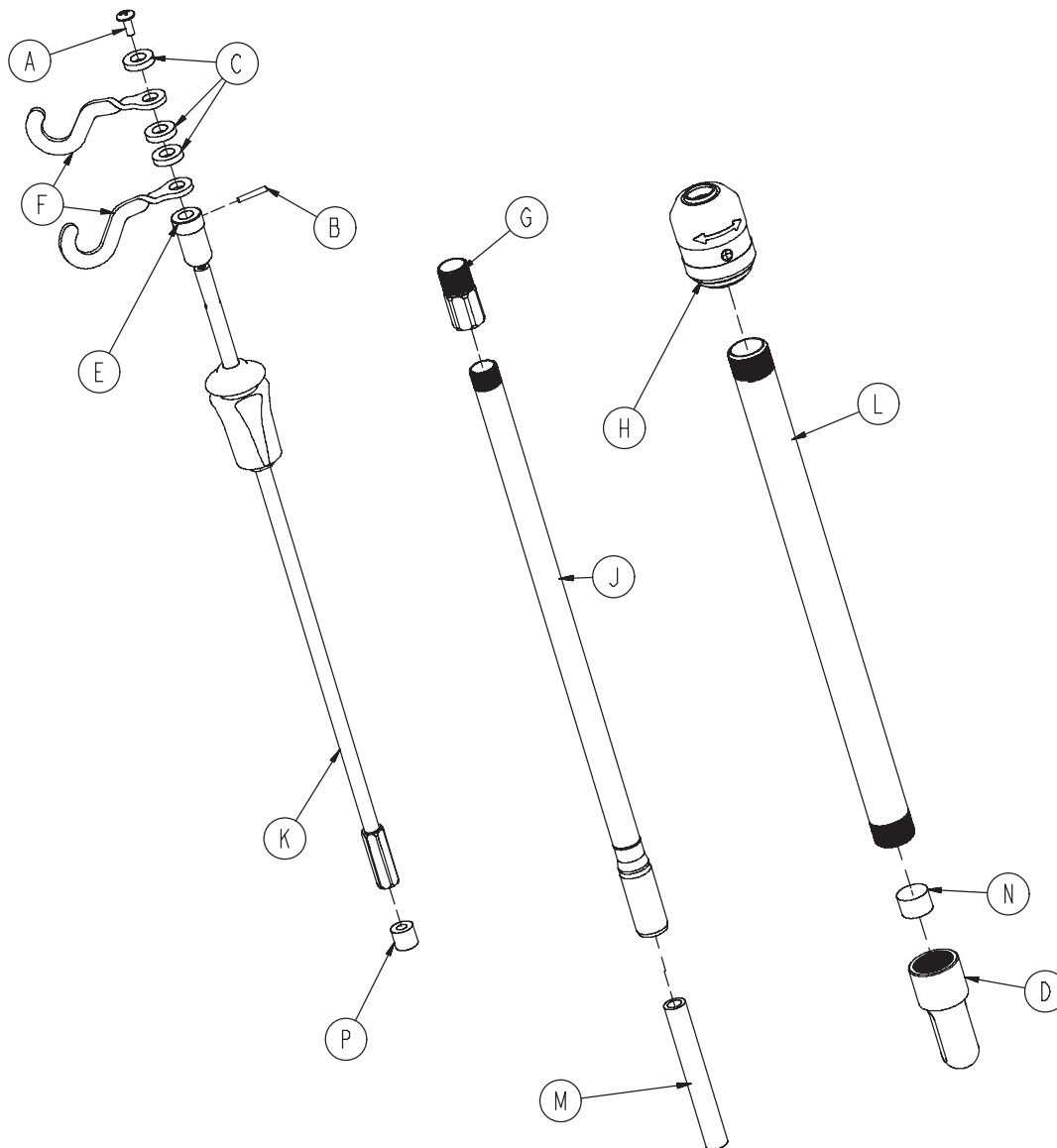
Optional 26" 3-Stage I.V. Pole Assembly - 0785-035-200



Item	Part No.	Part Name	Qty.
A	0007-004-000	Truss Head Machine Screw	1
B	0026-076-000	Slotted Spring Pin	1
C	0052-017-000	Spacer	3
D	0785-035-003	I.V. Pole Pivot	1
E	0785-035-026	Collar	1
F	1010-059-016	I.V. Hook	2
G	1211-110-016	Threaded Adaptor	1
H	0785-035-103	I.V. Pole Latch	1
J	0785-035-201	2 nd Stage Assembly	1
K	0785-035-202	3 rd Stage Assembly	1
L	0785-035-204	Base Tube	1
M	1001-259-013	Dampener	1
N	1001-359-014	Dampener	1

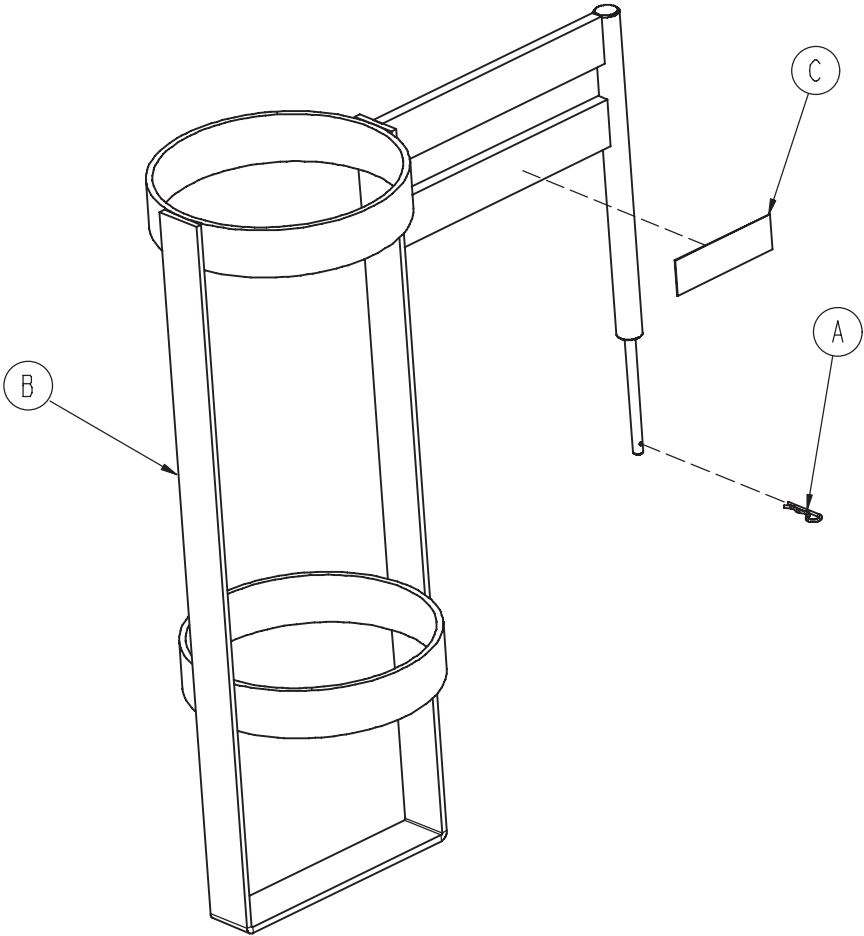
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Optional 30" 3-Stage I.V. Pole Assembly - 0785-035-300



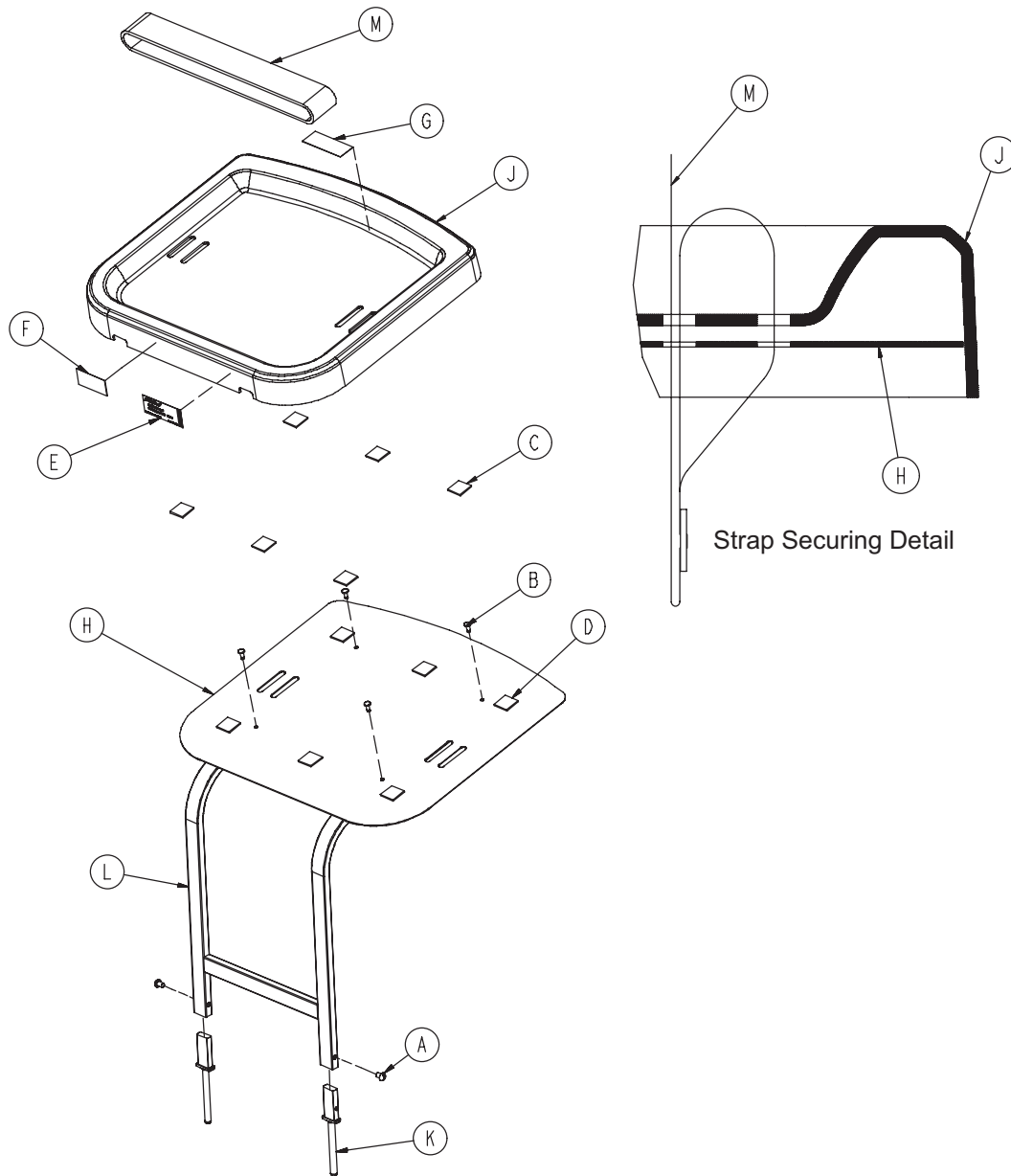
Item	Part No.	Part Name	Qty.
A	0007-004-000	Truss Head Machine Screw	1
B	0026-076-000	Slotted Spring Pin	1
C	0052-017-000	Spacer	3
D	0785-035-003	I.V. Pole Pivot	1
E	0785-035-026	Collar	1
F	1010-059-016	I.V. Hook	2
G	1211-110-016	Threaded Adaptor	1
H	0785-035-103	I.V. Pole Latch	1
J	0785-035-201	2 nd Stage Assembly	1
K	0785-035-202	3 rd Stage Assembly	1
L	0785-035-204	Base Tube	1
M	0785-035-301	Spacer	1
N	1001-259-013	Dampener	1
P	1001-359-014	Dampener	1

Optional Upright Oxygen Bottle Holder Assy. - 1020-130-000



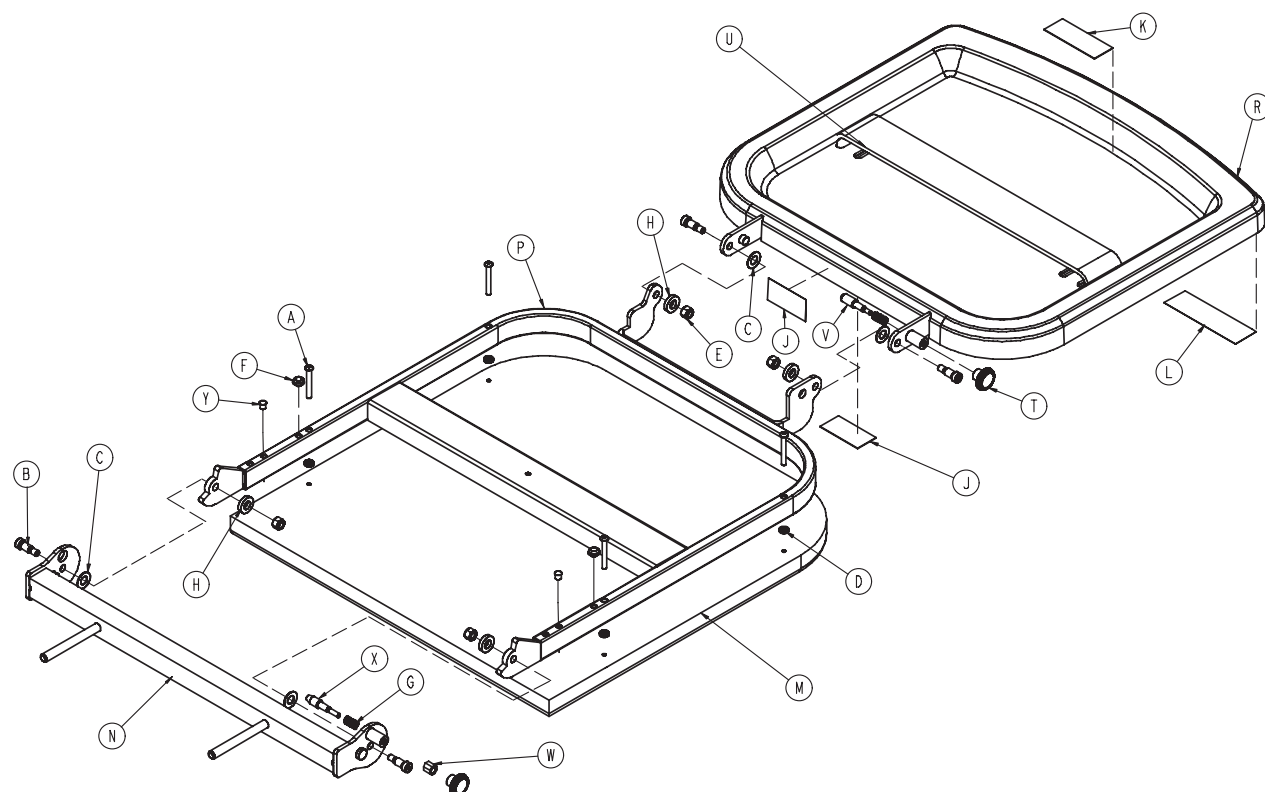
Item	Part No.	Part Name	Qty.
A	0027-030-000	Hair Pin Cotter	1
B	1020-030-111	Upright Bottle Holder	1
C	1020-030-117	Specification Label	1

Optional Defibrillator Tray Assembly - 0785-045-200



Item	Part No.	Part Name	Qty.
A	0002-044-000	Round Head Machine Screw	2
B	0025-055-000	Rivet	4
C	0029-008-000	Dual Lock	6
D	0029-010-000	Dual Lock	6
E	0785-045-201	Defibrillator Tray Label	1
F	0785-045-402	Push/Pull Label	1
G	0785-045-403	Weight Capacity Label	1
H	0785-045-204	Tray Support	1
J	0785-045-207	Tray	1
K	0785-045-208	Bayonet	2
L	0785-045-210	Frame Weldment	1
M	1010-050-021	Long Strap	1

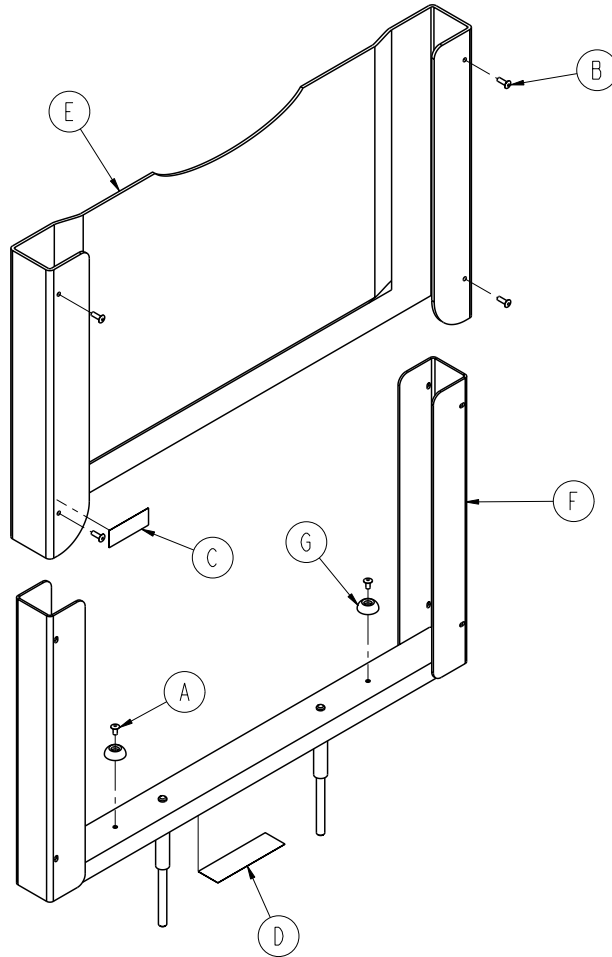
Optional Defibrillator Tray/Foot Extender/Foot Board - 0785-045-400



Item	Part No.	Part Name	Qty.
A	0004-215-000	Button Head Cap Screw	4
B	0008-049-000	Socket Head Cap Screw	4
C	0014-020-000	Washer	4
D	0014-120-000	Washer	4
E	0016-028-000	Hex Nut	4
F	0037-052-000	Rubber Bumper	2
G	0038-133-000	Compression Spring	2
H	0052-017-000	Spacer	4
J	0785-045-402	Push/Pull Label	2
K	0785-045-403	Weight Capacity Label	1
L	0785-045-401	Foot Extender/Defib Tray Label	1
M	0785-045-405	Cushion	1
N	0785-045-410	Base Mounting Weldment	1
P	0785-045-420	Frame Pivot Weldment	1
R	0785-045-430	Tray	1
T	0785-045-450	Knob	2
U	1010-050-021	Long Strap	1
V	1010-050-242	Lock Pin	1
W	1010-050-250	Lock Adjuster	1
X	1010-050-248	Lower Pin Lock	1
Y	0721-031-065	Hole Plug	2

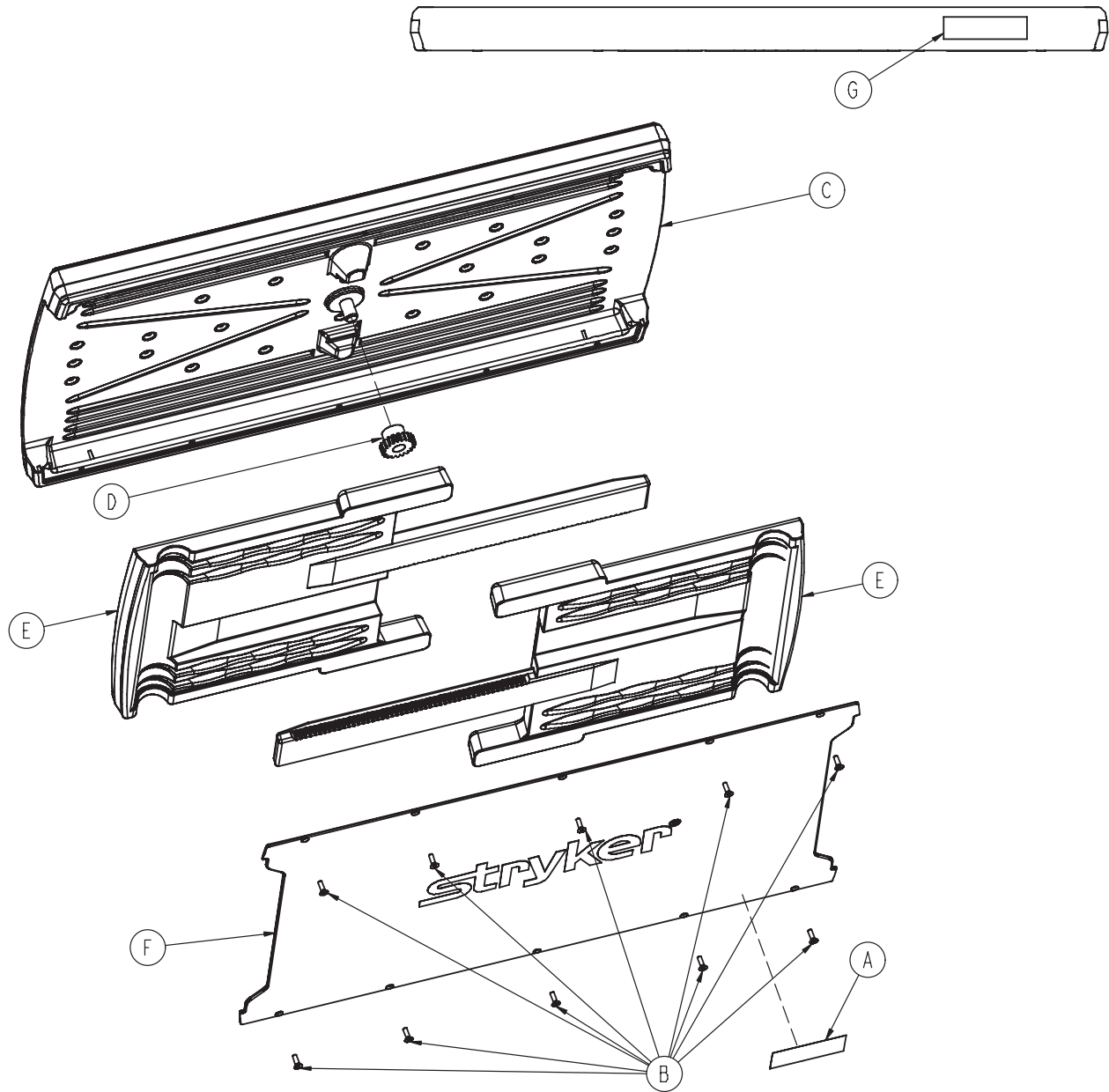
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Optional Foot Board/Serving Tray Holder - 0785-045-800



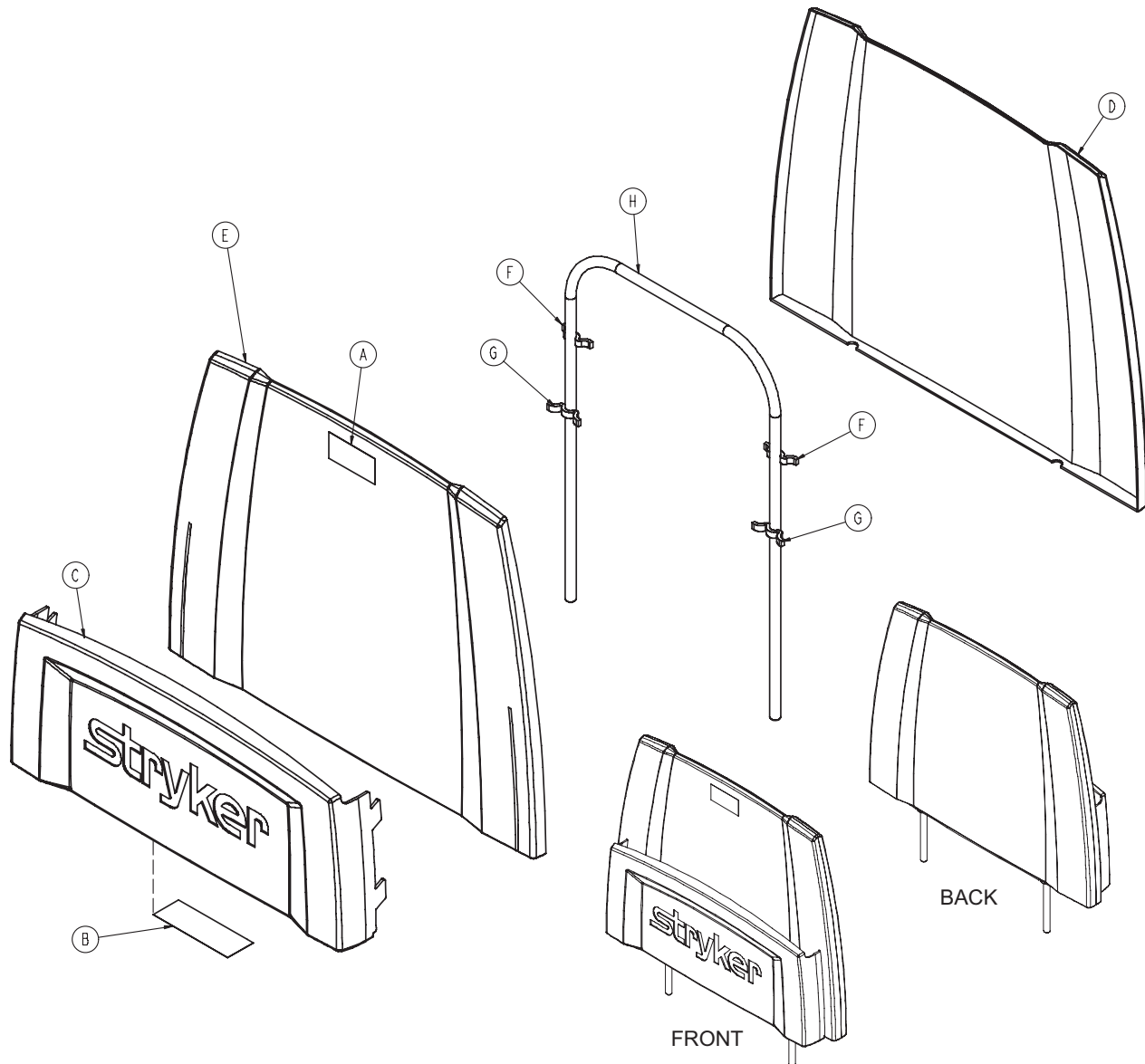
Item	Part No.	Part Name	Qty.
A	0025-079-000	Rivet	2
B	0025-133-000	Dome Head Pop Rivet	4
C	0785-045-402	Push/Pull Label	1
D	0785-045-801	Serving Tray Holder Label	1
E	0785-045-805	Foot Board	1
F	0785-045-810	Foot Board Support Weldment	1
G	0946-001-155	Bumper	2

Optional Serving Tray Assembly - 0785-045-700



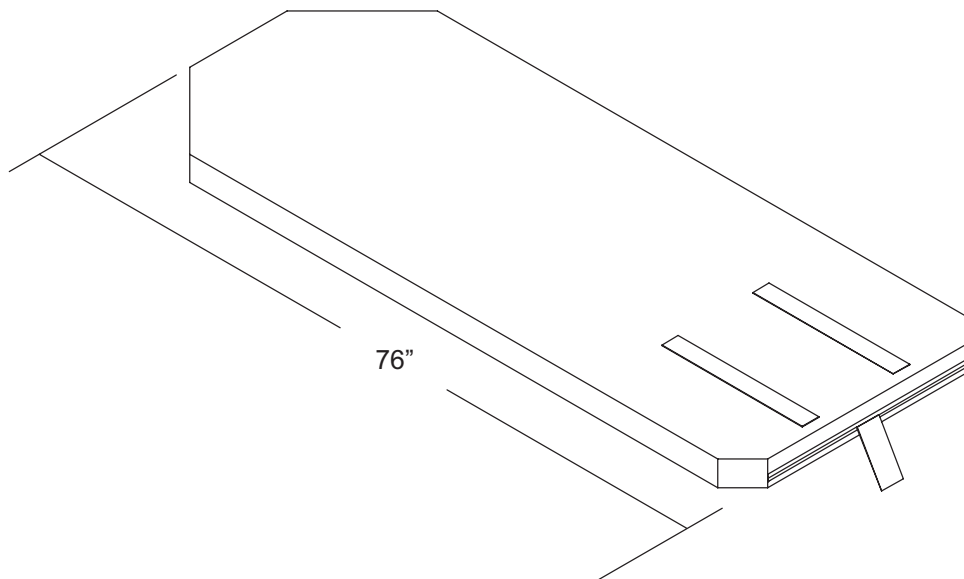
Item	Part No.	Part Name	Qty.
A	0785-045-701	Serving Tray Label	1
B	0785-045-704	Pan Head Torx Screw	10
C	0785-045-705	Serving Tray Top	1
D	0785-045-706	Serving Tray Pinion	1
E	0785-045-710	Serving Tray Slider	2
F	0785-045-715	Serving Tray Cover	1
G	0785-045-403	Weight Capacity Label	1

Optional Foot Board/Chartholder Assembly - 0785-045-500

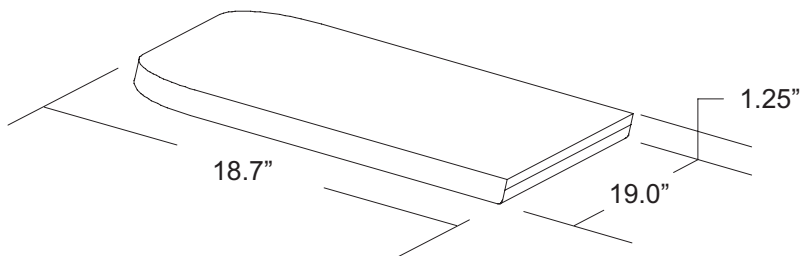


Item	Part No.	Part Name	Qty.
A	0785-045-402	Push/Pull Label	1
B	0785-045-501	Foot Board Label	1
C	0785-045-511	Chartholder	1
D	0785-045-512	Foot Board Back	1
E	0785-045-513	Foot Board Front	1
F	0785-045-514	Small Standoff	2
G	0785-045-515	Large Standoff	2
H	0946-029-010	Support Weldment	1

Mattresses

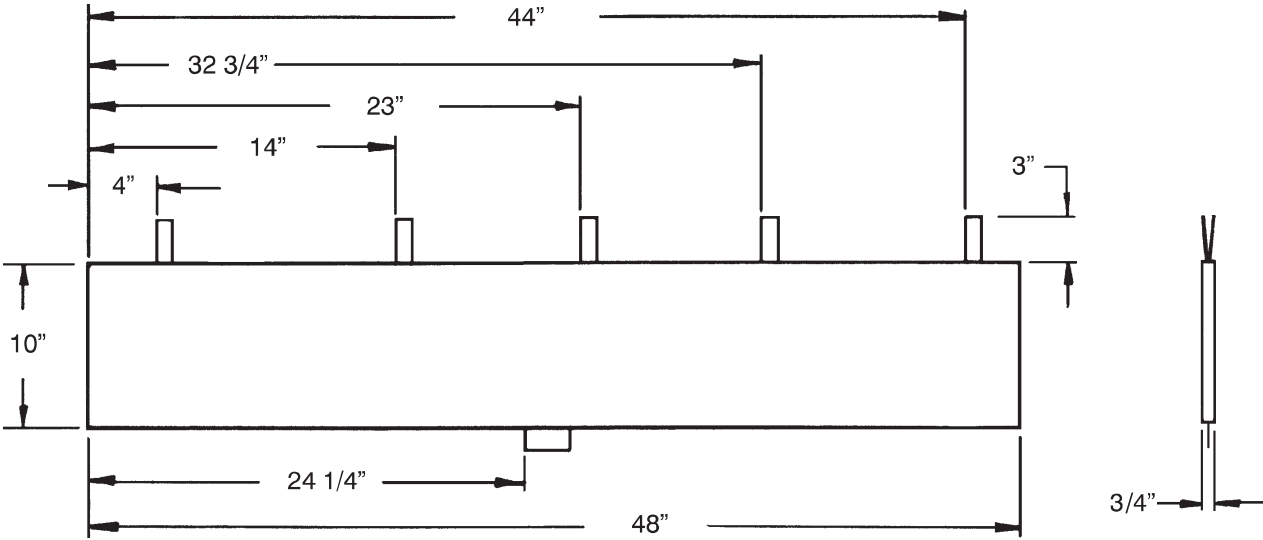


Mattress, 3" x 26", Enhanced	0785-034-613
Mattress, 3" x 30", Enhanced	0785-034-313
Mattress, 4" x 26", Enhanced	0785-034-623
Mattress, 4" x 30", Enhanced	0785-034-323
Mattress, 4" x 26", Ultra Comfort	0785-034-603
Mattress, 4" x 30", Ultra Comfort	0785-034-303
Mattress, 5" x 26", Ultra Comfort	0785-034-633
Mattress, 5" x 30", Ultra Comfort	0785-034-333
Mattress, Pioneer, 26"	0850-026-000
Mattress, Pioneer, 30"	0850-030-000



Foot Extender Cushion 0785-045-405

Siderail Pads



Siderail Pad Set. 1001-052-000

Warranty

LIMITED WARRANTY

Stryker Medical Division, a division of Stryker Corporation, warrants to the original purchaser the M-Series Stretcher Model 1025 to be free from defects in material and workmanship for a period of two (2) years after date of delivery. Stryker's obligation under this warranty is expressly limited to supplying replacement parts and labor for, or replacing, at its option, any product which is, in the sole discretion of Stryker, found to be defective. If requested by Stryker, products or parts for which a warranty claim is made shall be returned prepaid to the factory. Any improper use or any alteration or repair by others in such manner as in Stryker's judgment affects the product materially and adversely shall void this warranty. Any repair of Stryker products using parts not provided or authorized by Stryker shall void this warranty. No employee or representative of Stryker is authorized to change this warranty in any way.

Stryker Medical Stretcher products are designed for a 10 year expected service life under normal use, conditions, and with appropriate periodic maintenance as described in the maintenance manual for each device. Stryker warrants to the original purchaser that the welds on its Stretcher products will be free from structural defects for the expected 10 year life of the Stretcher product as long as the original purchaser owns the product.

This statement constitutes Stryker's entire warranty with respect to the aforesaid equipment. **Stryker makes no other warranty or representation, either expressed or implied, except as set forth herein. There is no warranty of merchantability and there are no warranties of fitness for any particular purpose. In no event shall Stryker be liable here under for incidental or consequential damages arising from or in any manner related to sales or use of any such equipment.**

TO OBTAIN PARTS AND SERVICE

Stryker products are supported by a nationwide network of dedicated Stryker Field Service Representatives. These representatives are factory trained, available locally, and carry a substantial spare parts inventory to minimize repair time. Simply call your local representative, or call Stryker Customer Service USA at 1-800-327-0770.

SERVICE CONTRACT COVERAGE

Stryker has developed a comprehensive program of service contract options designed to keep your equipment operating at peak performance at the same time it eliminates unexpected costs. We recommend that these programs be activated before the expiration of the new product warranty to eliminate the potential of additional equipment upgrade charges.

A Service Contract helps to:

- Ensure equipment reliability
- Stabilize maintenance budgets
- Diminish downtime
- Establish documentation for JCAHO
- Increase product life
- Enhance trade-in value
- Address risk management and safety

Warranty

SERVICE CONTRACT PROGRAMS

Stryker offers the following service contract programs:

Service Agreement Options *	Gold	Silver	PM* only
Annually scheduled preventative maintenance	X		X
All parts**, labor, and travel	X	X	
Unlimited emergency service calls	X	X	
Priority one contact: two hour phone response	X	X	
Most repairs will be completed within 3 business days	X	X	
JCAHO documentation	X	X	X
On-site record of PM & emergency service	X		X
Factory-trained Stryker service technician	X	X	X
Stryker authorized parts used	X	X	X
Service during regular business hours (8-5)	X	X	X

* Replacement parts and labor for products under PM contract will be discounted.

** Does not include any disposable items, I.V. poles (except for Stryker HD permanent poles), mattresses, or damage resulting from abuse.

Stryker Medical also offers personalized service contracts.
Pricing is determined by age, location, model and condition of product.

**For more information on our service contracts,
please call your local representative.**

RETURN AUTHORIZATION

Merchandise cannot be returned without approval from the Stryker Customer Service Department. An authorization number will be provided which must be printed on the returned merchandise. Stryker reserves the right to charge shipping and restocking fees on returned items. **Special, modified, or discontinued, items not subject to return.**

DAMAGED MERCHANDISE

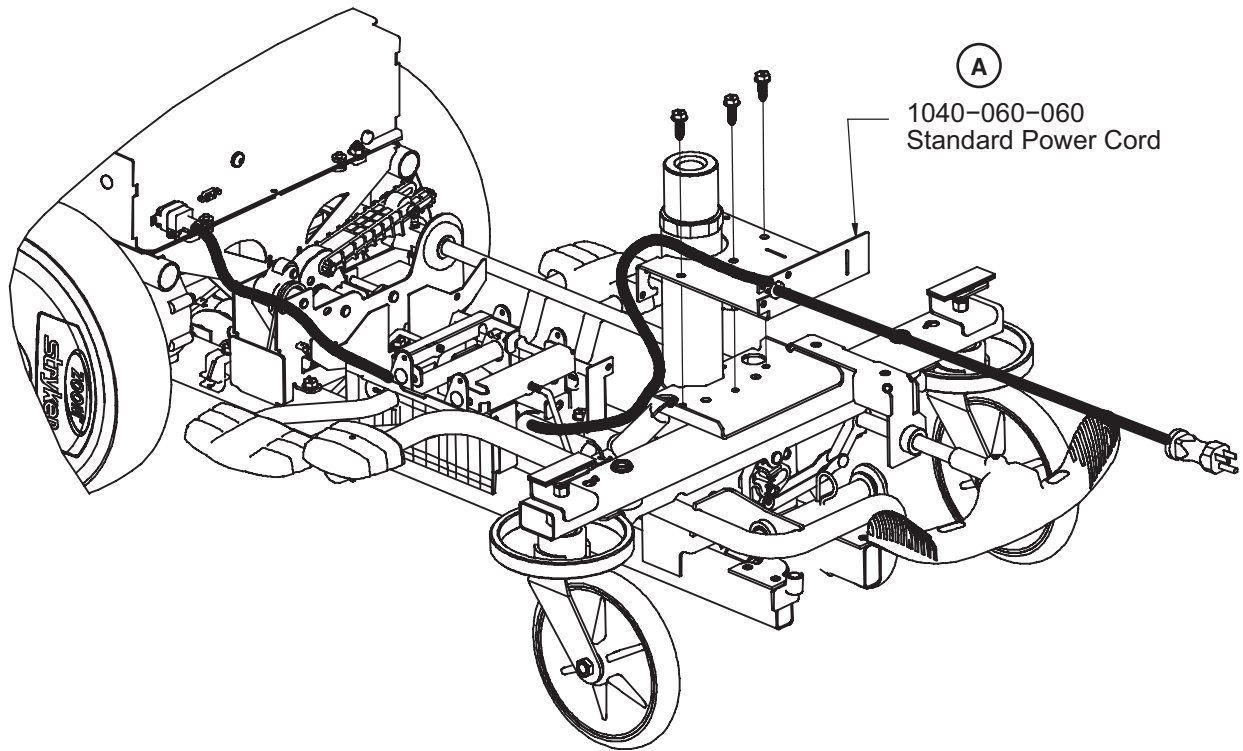
ICC Regulations require that claims for damaged merchandise must be made with the carrier within fifteen (15) days of receipt of merchandise. **Do not accept damaged shipments unless such damage is noted on the delivery receipt at the time of receipt.** Upon prompt notification, Stryker will file a freight claim with the appropriate carrier for damages incurred. Claim will be limited in amount to the actual replacement cost. In the event that this information is not received by Stryker within the fifteen (15) day period following the delivery of the merchandise, or the damage was not noted on the delivery receipt at the time of receipt, the customer will be responsible for payment of the original invoice in full. Claims for any short shipment must be made within thirty (30) days of invoice.

INTERNATIONAL WARRANTY CLAUSE

This warranty reflects U.S. domestic policy. Warranty outside the U.S. may vary by country. Please contact your local Stryker Medical representative for additional information.

Recycling Passport

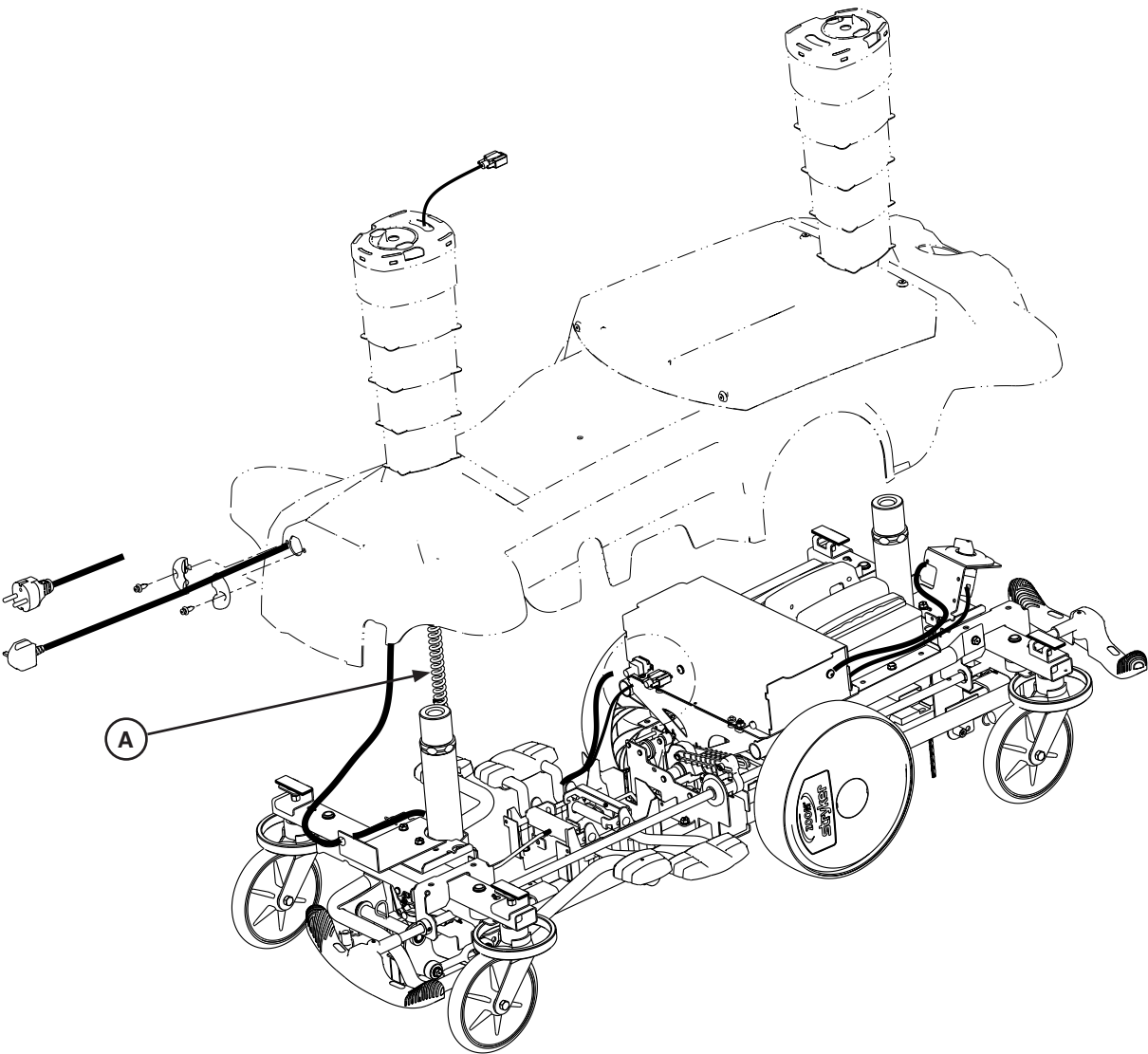
ASSEMBLY PART NUMBER: 1040-010-101
(Reference Only)



Item	Recycling/Material Code	Important Information	Qty
A	Power Cord (1040-060-060, 1040-060-050)		1

Recycling Passport

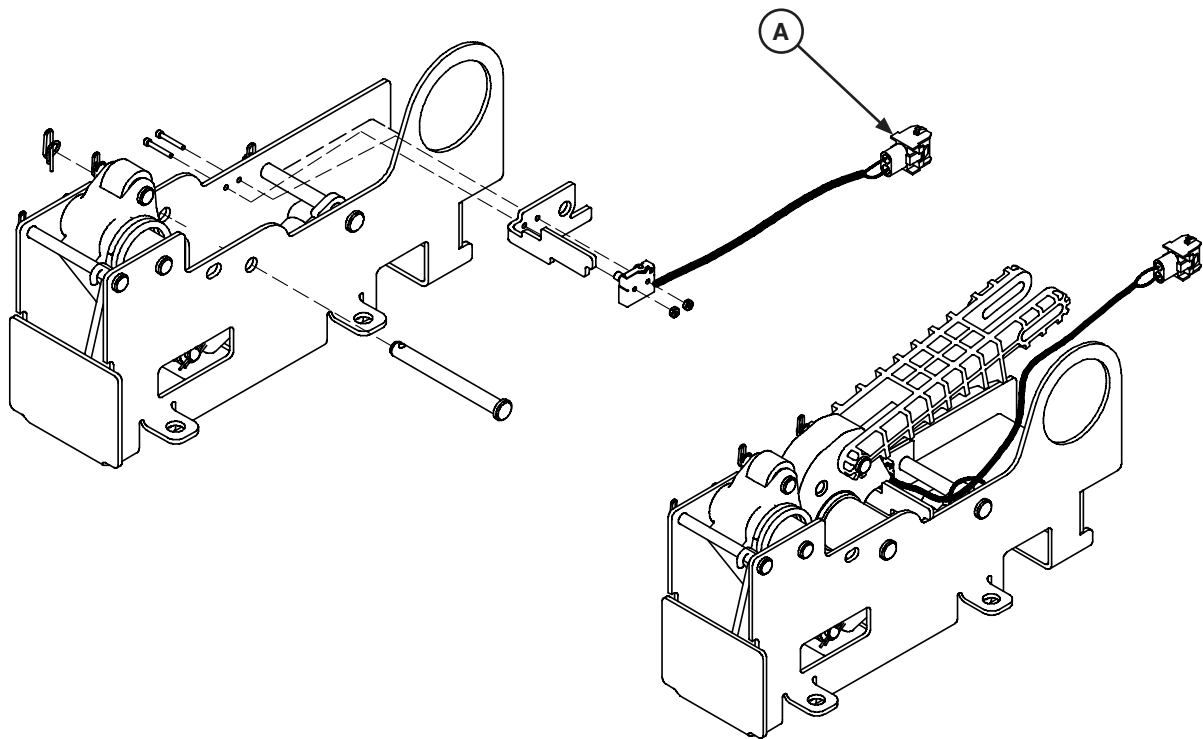
ASSEMBLY PART NUMBER: 1040-010-101
(Reference Only)



Item	Recycling/Material Code	Important Information	Qty
A	Coil Cable Plug (1040-010-801)		1

Recycling Passport

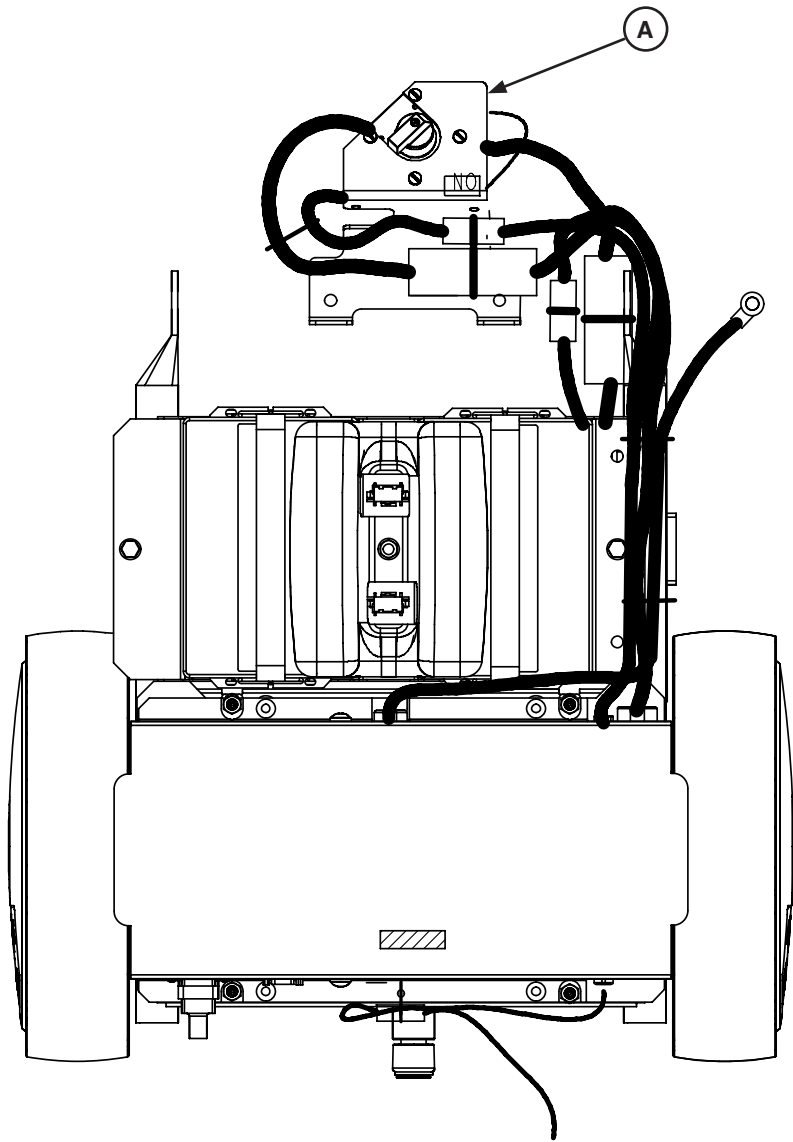
ASSEMBLY PART NUMBER: 1040-006-301
(Reference Only)



Item	Recycling/Material Code	Important Information	Qty
A	Cam Position Cable (1040-010-807)		1

Recycling Passport

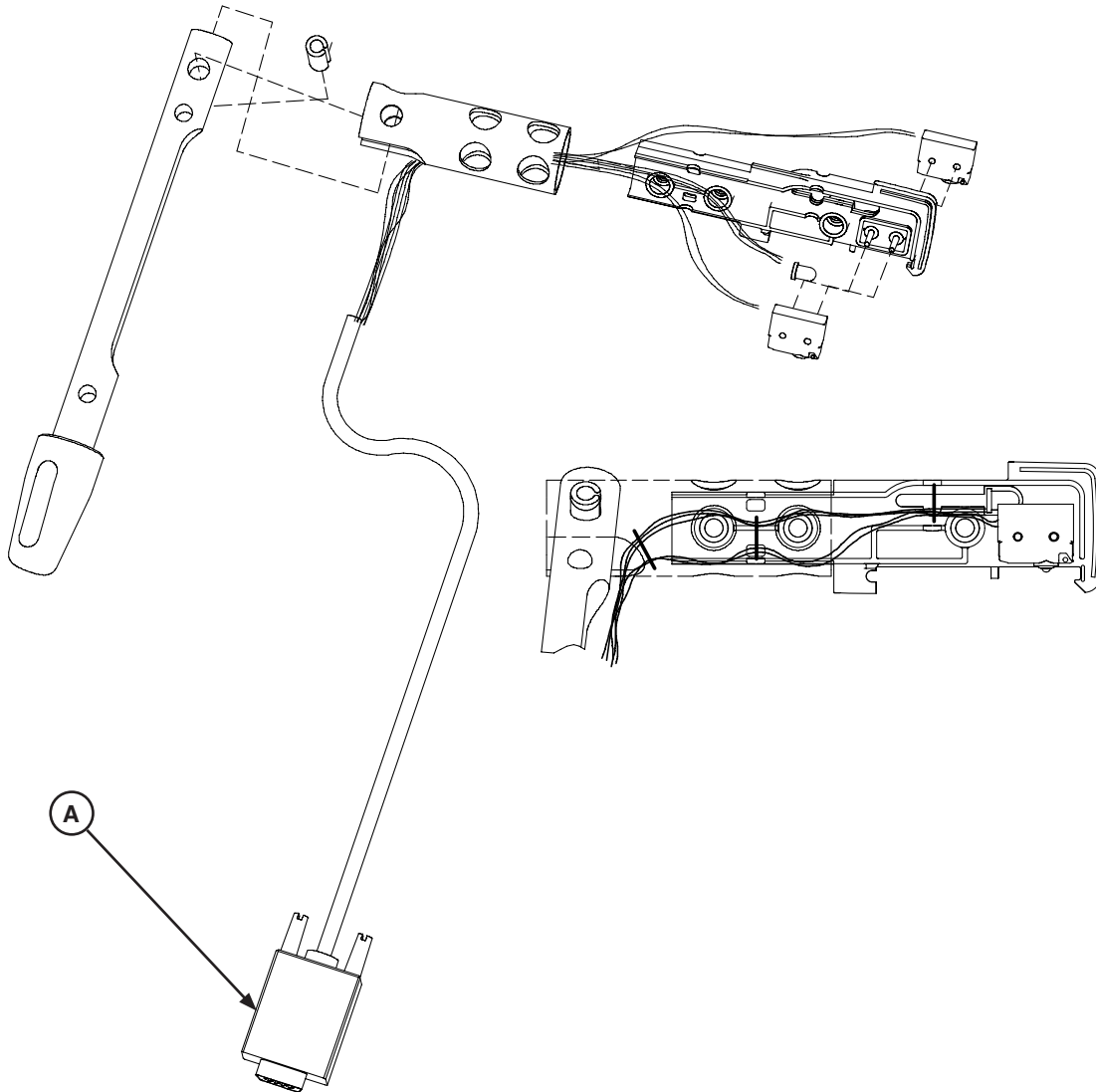
ASSEMBLY PART NUMBER: 1040-020-101
(Reference Only)



Item	Recycling/Material Code	Important Information	Qty
A	Manual Override Switch (1040-010-830)		1

Recycling Passport

ASSEMBLY PART NUMBER: 1040-007-210
(Reference Only)

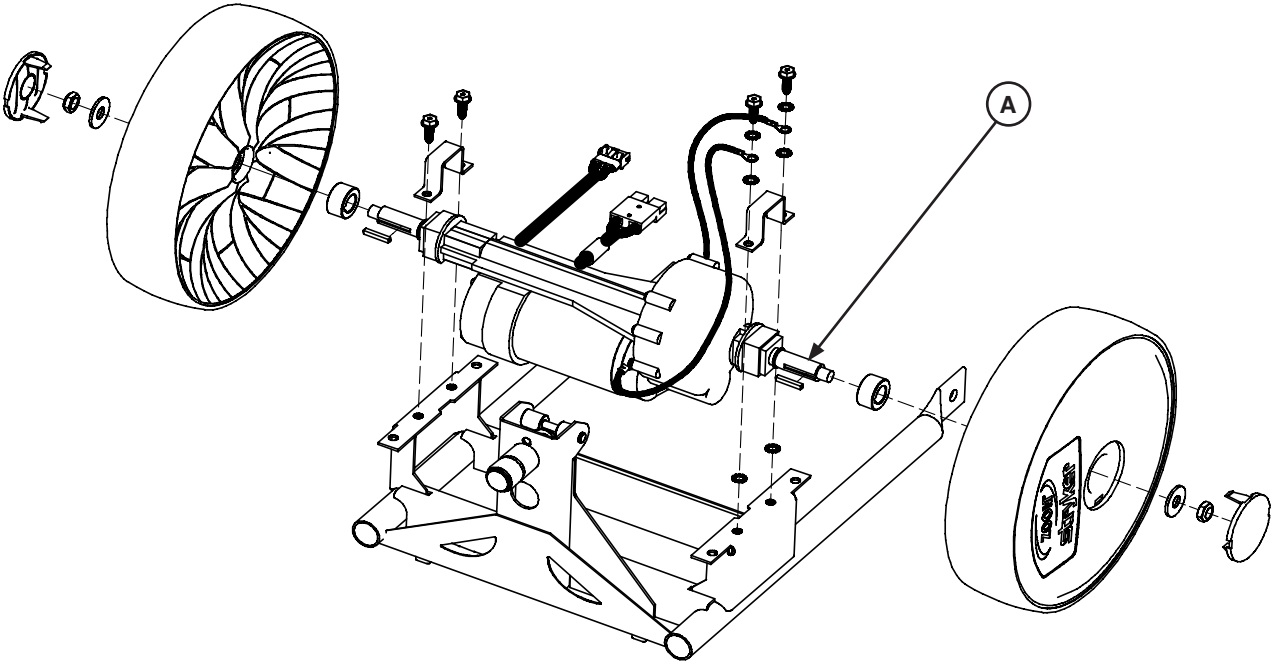


Item	Recycling/Material Code	Important Information	Qty
A	Switch Cable (1040-050-805)		1

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Recycling Passport

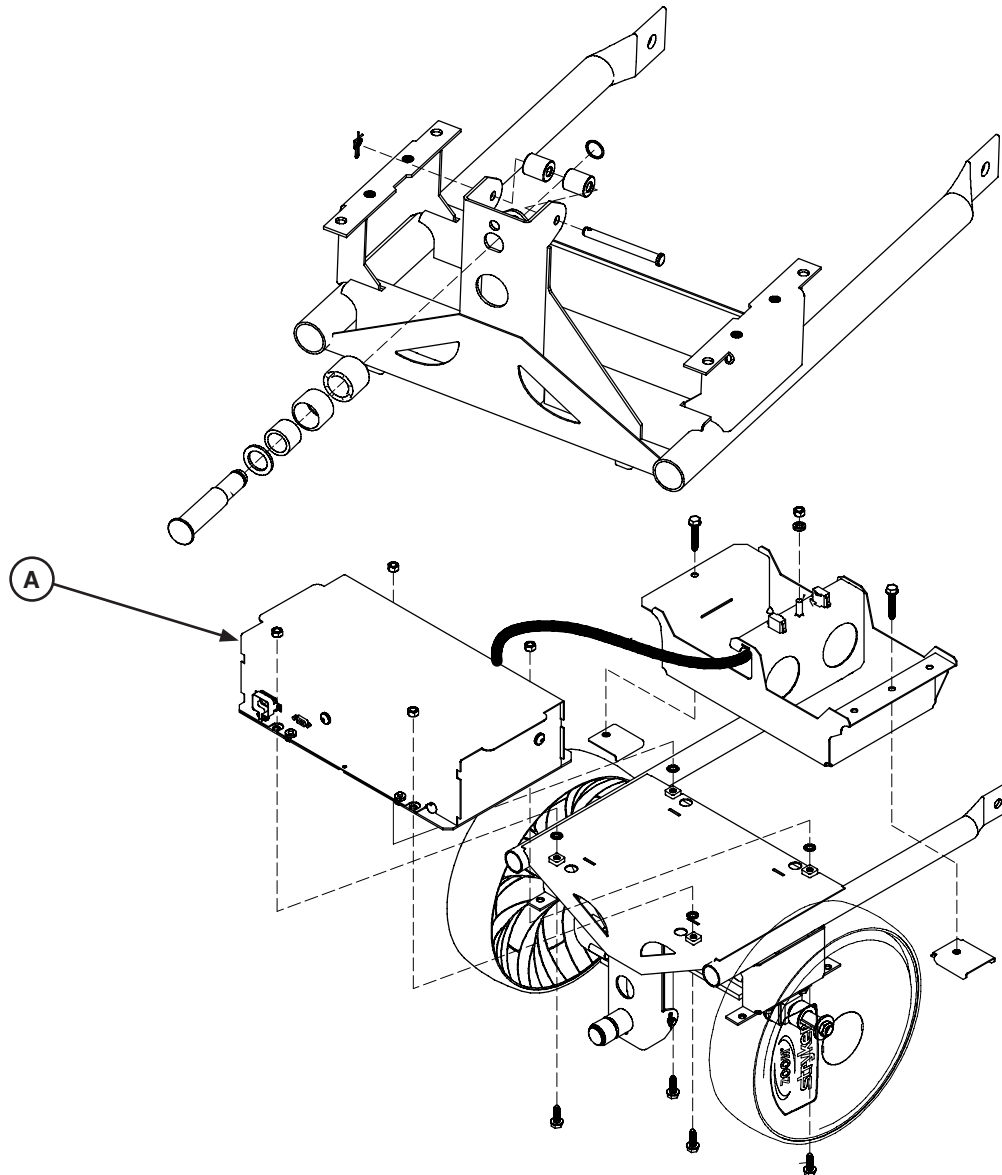
ASSEMBLY PART NUMBER: 1040-020-101
(Reference Only)



Item	Recycling/Material Code	Important Information	Qty
A	Motor Drive Unit (1040-010-820)		1

Recycling Passport

ASSEMBLY PART NUMBER: 1040-020-101
(Reference Only)

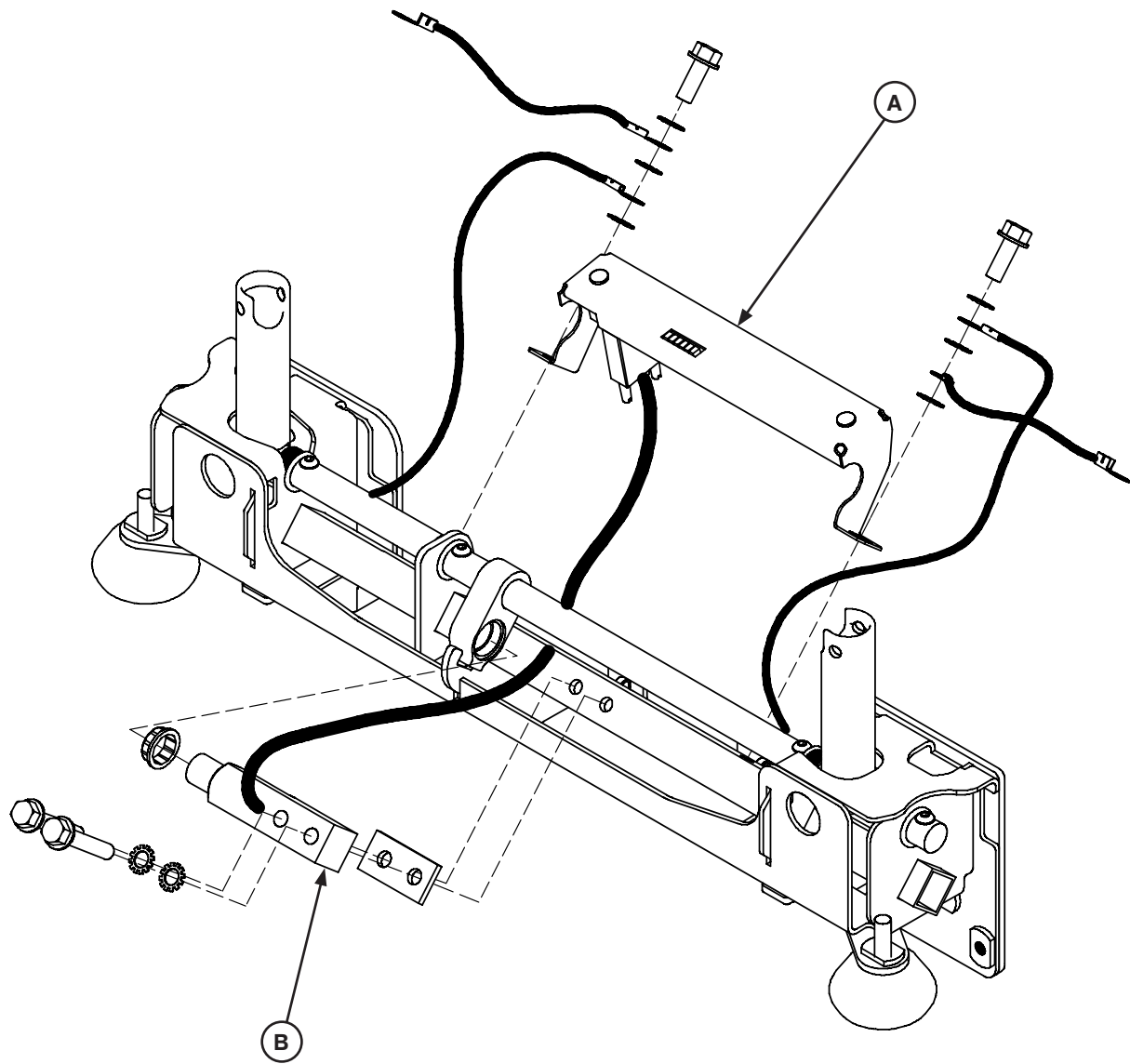


Item	Recycling/Material Code	Important Information	Qty
A	Circuit Board (1040-210-859)		1

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Recycling Passport

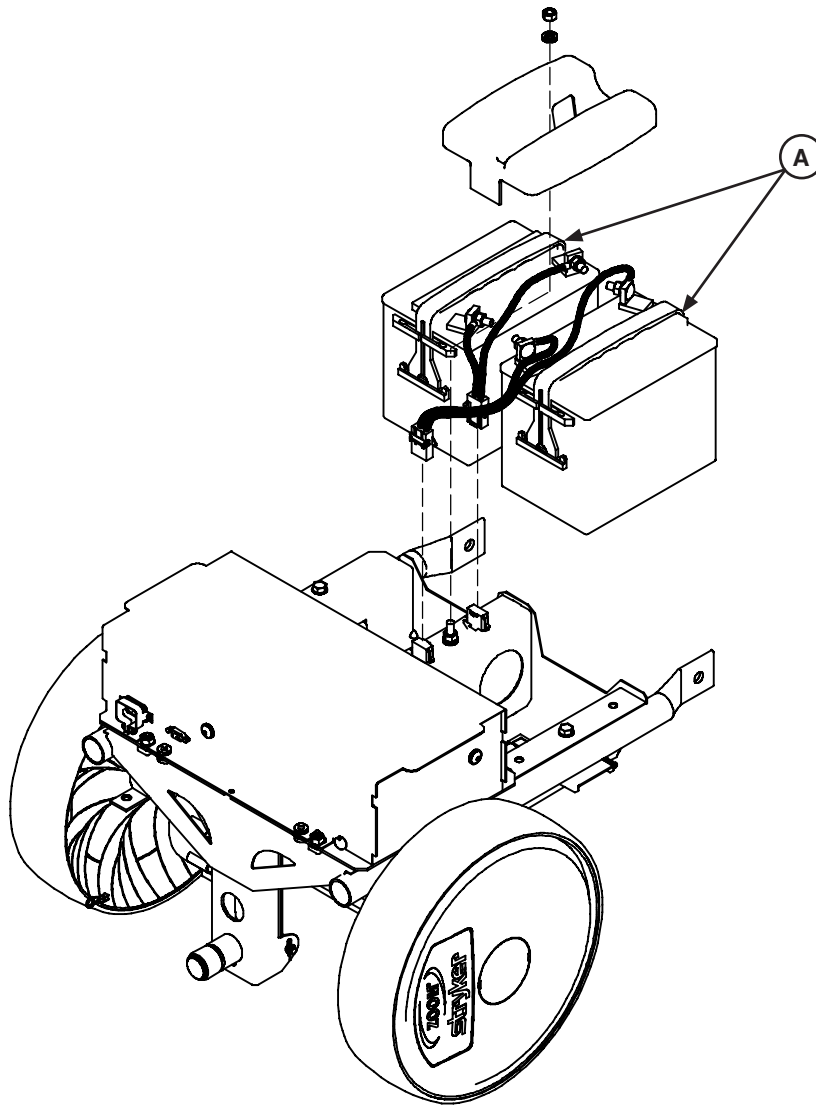
ASSEMBLY PART NUMBER: 1040-007-200, 1040-007-300
(Reference Only)



Item	Recycling/Material Code	Important Information	Qty
A	Circuit Board (1040-050-125)		1
B	Load Cell (3002-307-057)		1

Recycling Passport

ASSEMBLY PART NUMBER: 1040-020-101
(Reference Only)



Item	Recycling/Material Code	Important Information	Qty
A	Batteries (1040-010-870)		2

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UNITED STATES
Stryker Medical
3800 E. Centre Ave.,
Portage, Michigan 49002
USA

EC	REP
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Stryker France
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stryker[®]